

NEC
ND- 43177-002 (E)
ISSUE 3

NEAX[®] 1400 IMS
Installation and
Test Manual

NEC America, Inc.
OCTOBER, 1991

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NOTICE

The NEAX1400 IMS is in full compliance with Underwriters Laboratories (UL 1459, 2nd Edition) standards.

The following safety precautions, to be observed when installing a NEAX1400 IMS, are issued in accordance with the Underwriters Laboratories standards:

- a) Telephone wiring must never be installed during a lightning storm.
- b) Telephone jacks must never be installed in wet locations, unless the jacks are specifically designed for wet locations.
- c) Uninsulated telephone wires or terminals must never be touched, unless the telephone line has been disconnected at the network interface.
- d) Caution must be exercised when installing or modifying telephone lines.

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CHAPTER 1 INTRODUCTION

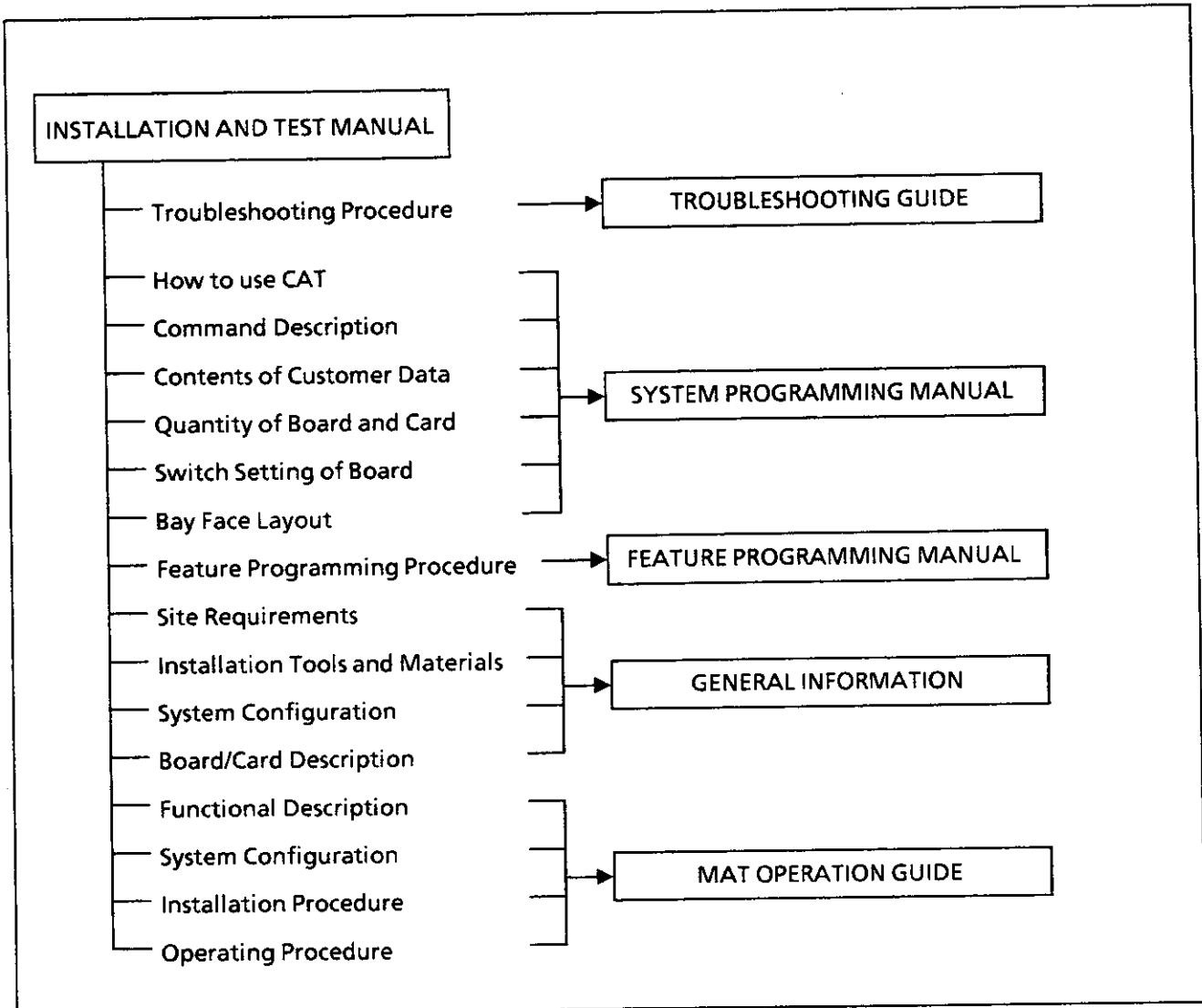
1. PURPOSE

This manual explains the procedures for installing and testing a NEAX1400 IMS. Before the installation, the installer is required to inventory and check the equipment and the site conditions described in General Information [ND- 43177-001 (E)]. Thereafter, the installer should perform each

step of the installation according to the procedures described in Chapter 2, Section 2, "Procedure". Chapter 2, Section 3, "Procedure for System Expansion" should also be referenced.

2. REFERENCE MANUALS

The manuals listed below should be referenced during the installation:



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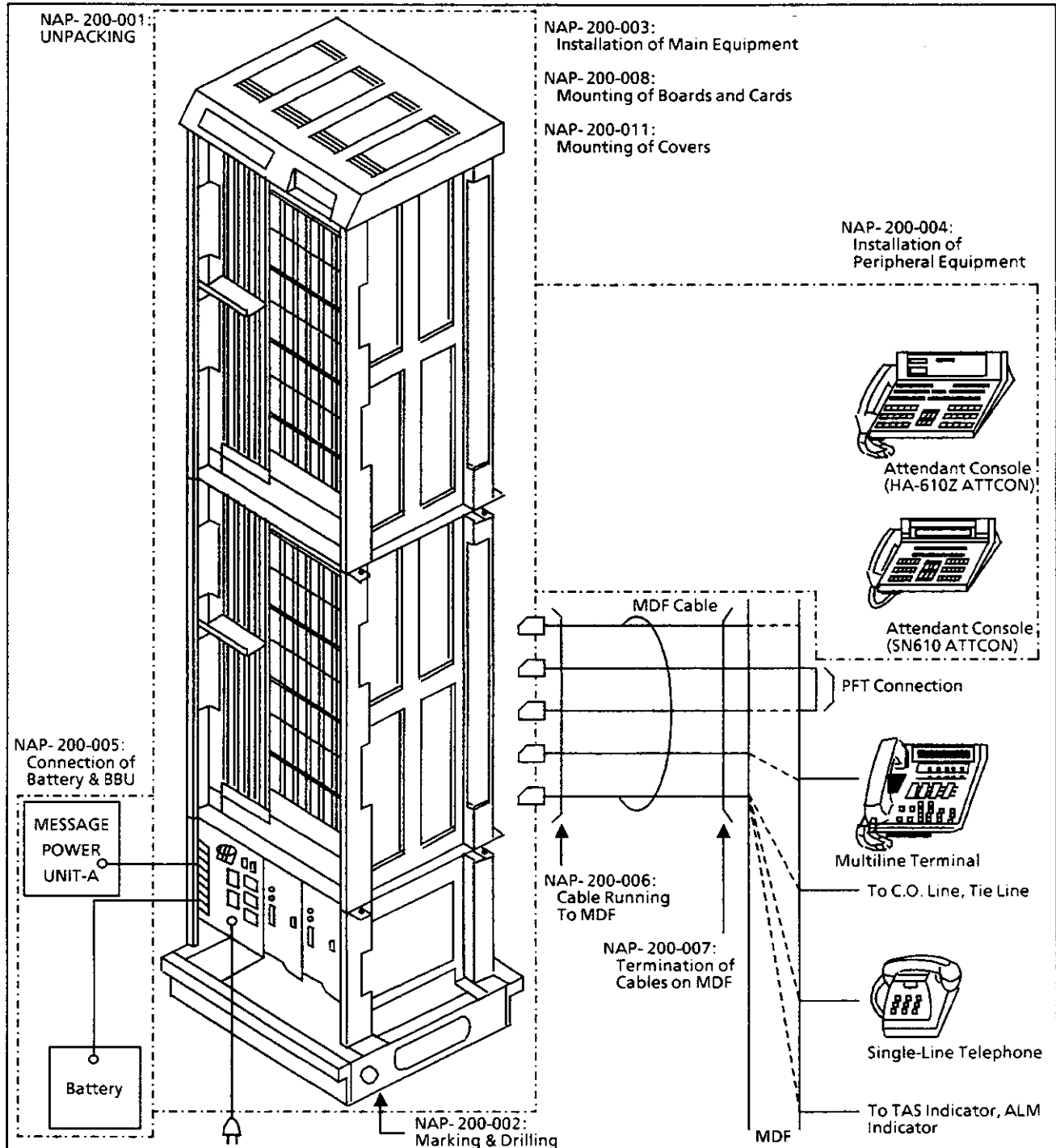
Figure 1-1 Reference Manuals for Installation

3. HOW TO FOLLOW THIS MANUAL

The installation procedure is shown through flowcharts, with a NAP (NEC Action Procedure) number, and detailed steps which are described in the sheet(s) corresponding to the NAP number.

4. THE SCOPE OF INSTALLATION PROCEDURES

This manual covers the installation of the equipment shown in Figure 1-2.



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Figure 1-2 Scope of Installation Procedures

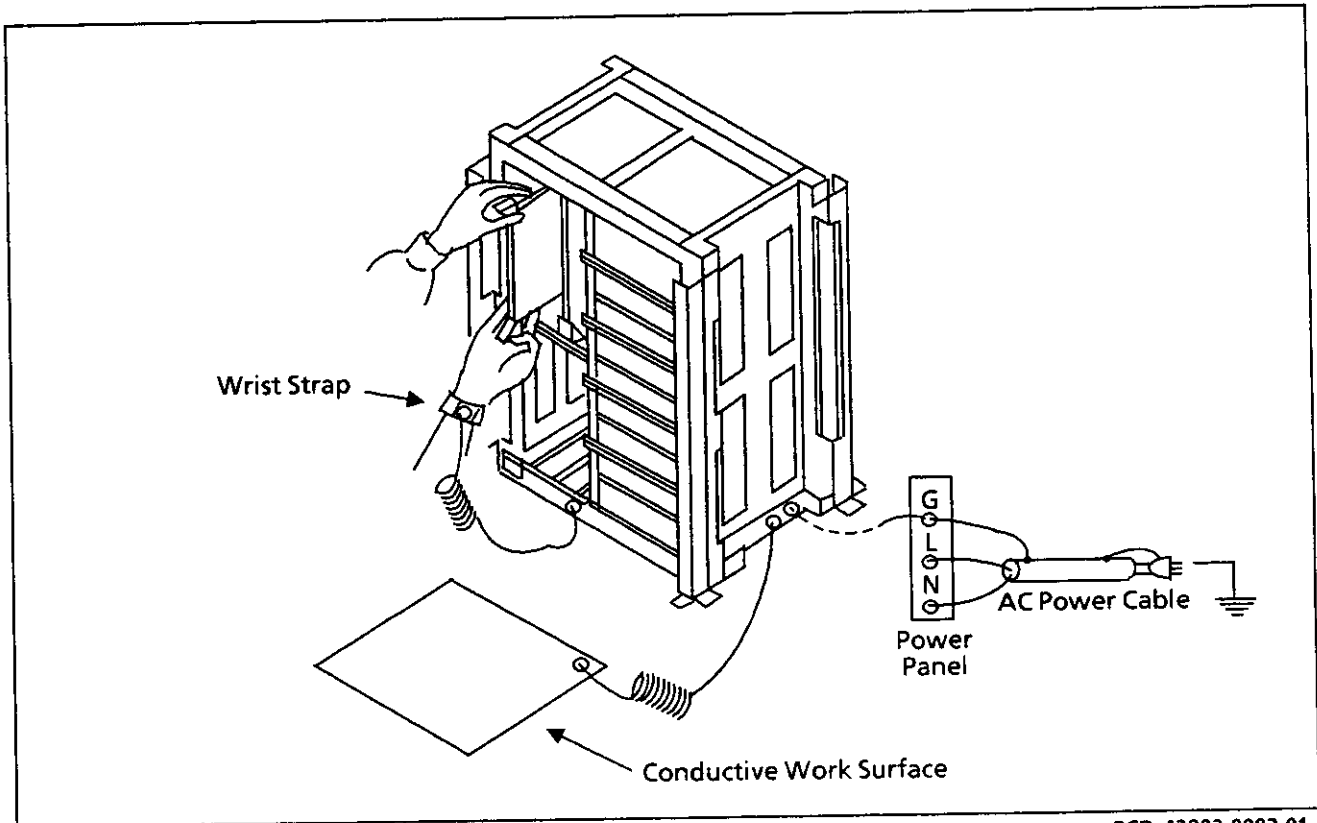
CHAPTER 2 INSTALLATION PROCEDURE

1. PRECAUTIONS

1.1 Static Charge Prevention

The installer must wear a grounded wrist strap to prevent the destruction of a board or card by static charging.

The installer must perform those installation procedures, which involve handling boards and cards, on a grounded conductive work surface. The conductive work surface should be wired to the frame of the main equipment and grounded through the AC power cable.



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Figure 2-1 Static Charge Prevention

1.2 Procedure for the Removal/Installation of a Board.

When removing/installing a board from/in a PIM, follow the procedure given in Table 2-1 below.

Never touch the exposed contacts of the board with bare hands.

Table 2-1 Procedure for Removal/Installation of a Board

BOARD	PROCEDURE		CONDITION
	INSTALLING	REMOVING	
<ul style="list-style-type: none"> • MP • MEM • PWR A • PWR B 	Power off ↓ install ↓ Power on	Power off ↓ remove ↓ Power on	These boards should be removed or installed only when the power is off.
<ul style="list-style-type: none"> • FP • SPI • ATI • AP 	Power off or MB switch on ↓ install ↓ Power on or MB switch off	Power off or MB switch on ↓ remove ↓ Power on	These boards should be removed or installed under the Make Busy condition or with the power off.

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1.3 HA-610Z ATTCON Cable Connection

While connecting/disconnecting an Attendant Console cable to/from the system, the power to the system should be turned off. This will prevent damage to the Attendant Console. However, if the Make Busy switch on the ATI board is turned on, the Attendant Console can be safely connected.

1.4 Connection of Ground to the System

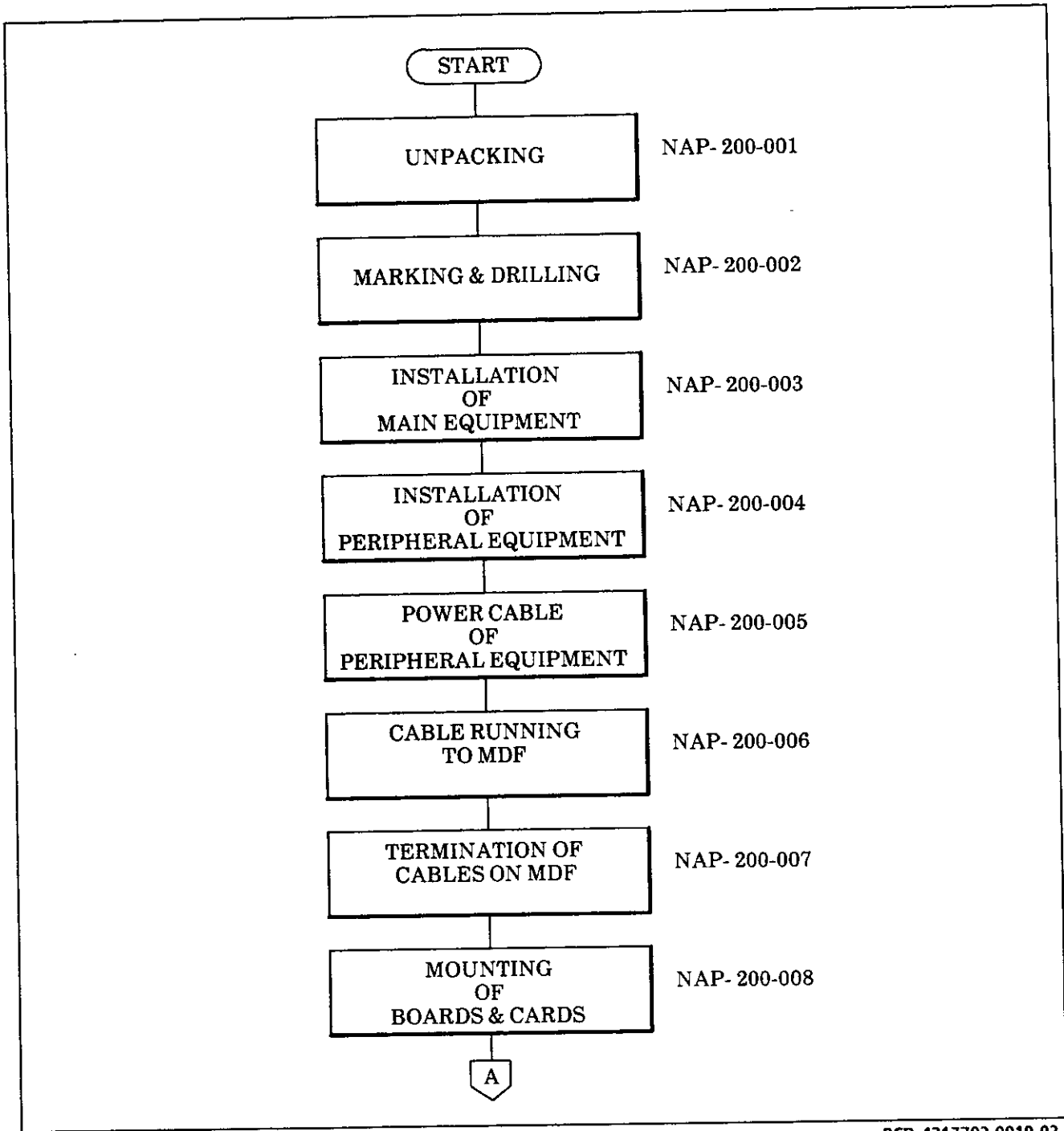
It is not necessary to provide an external ground to the system, when installing a NEAX1400 IMS, because the system receives an earth ground through the AC connector.

If the ground is suspect, an external earth ground may be connected to the ground lug provided at the rear of the system. This is not required under normal conditions. A qualified electrician should correct the ground fault.

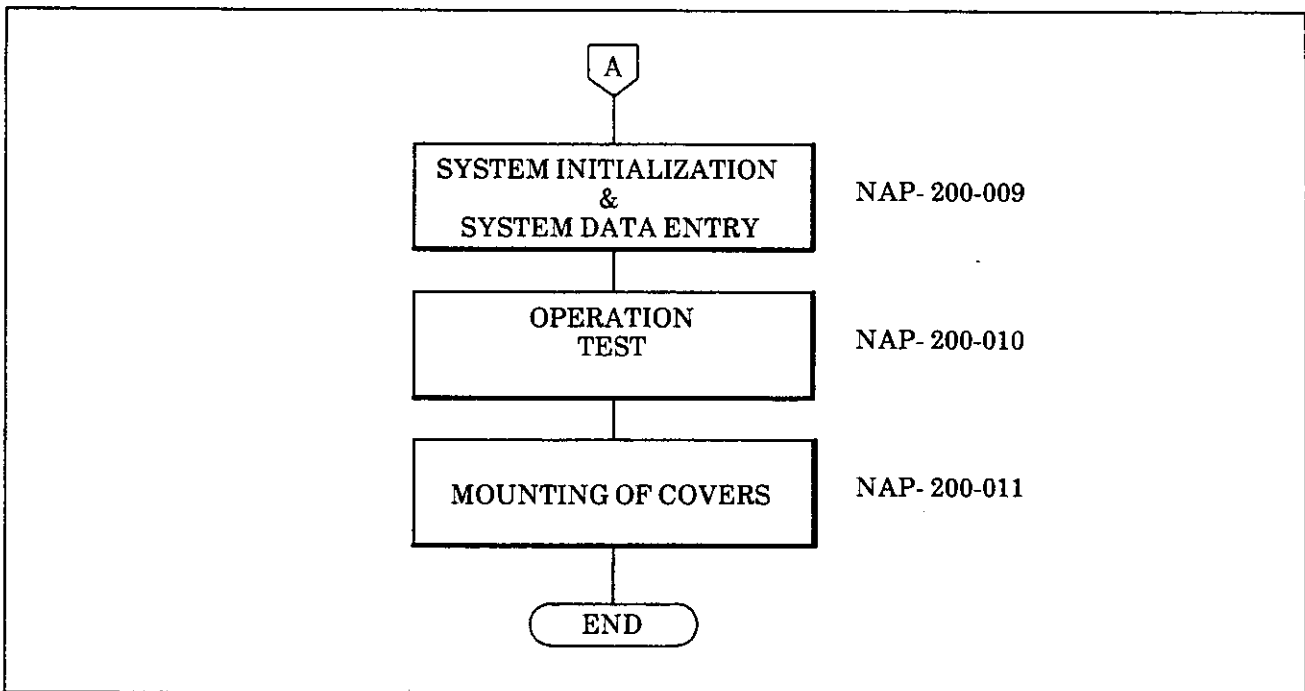
If additional grounding is required, after verifying a good AC ground, then the external grounding may be used. The installer must ensure that a ground loop condition is not created by the use of the additional ground. Under normal idle condition, no current flow should exist in the ground wire.

2. PROCEDURE

This section will explain the procedures and details of the installation steps for the NEAX1400 IMS. To ensure a smooth installation, the installer must follow the steps shown in the following flowchart. In the flowchart, the NAP (NEC Action Procedure) number is given to the right of each step. The NAP number is useful in referring to the detailed instructions for a procedure.



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BCD-4317702-0020-01

The label below appears on a NAP sheet when either boards or cards that are static sensitive are handled. The installer must avoid any static discharge when handling these boards or cards. Refer to Chapter 2, Paragraph 1.1, "Static Charge Prevention".



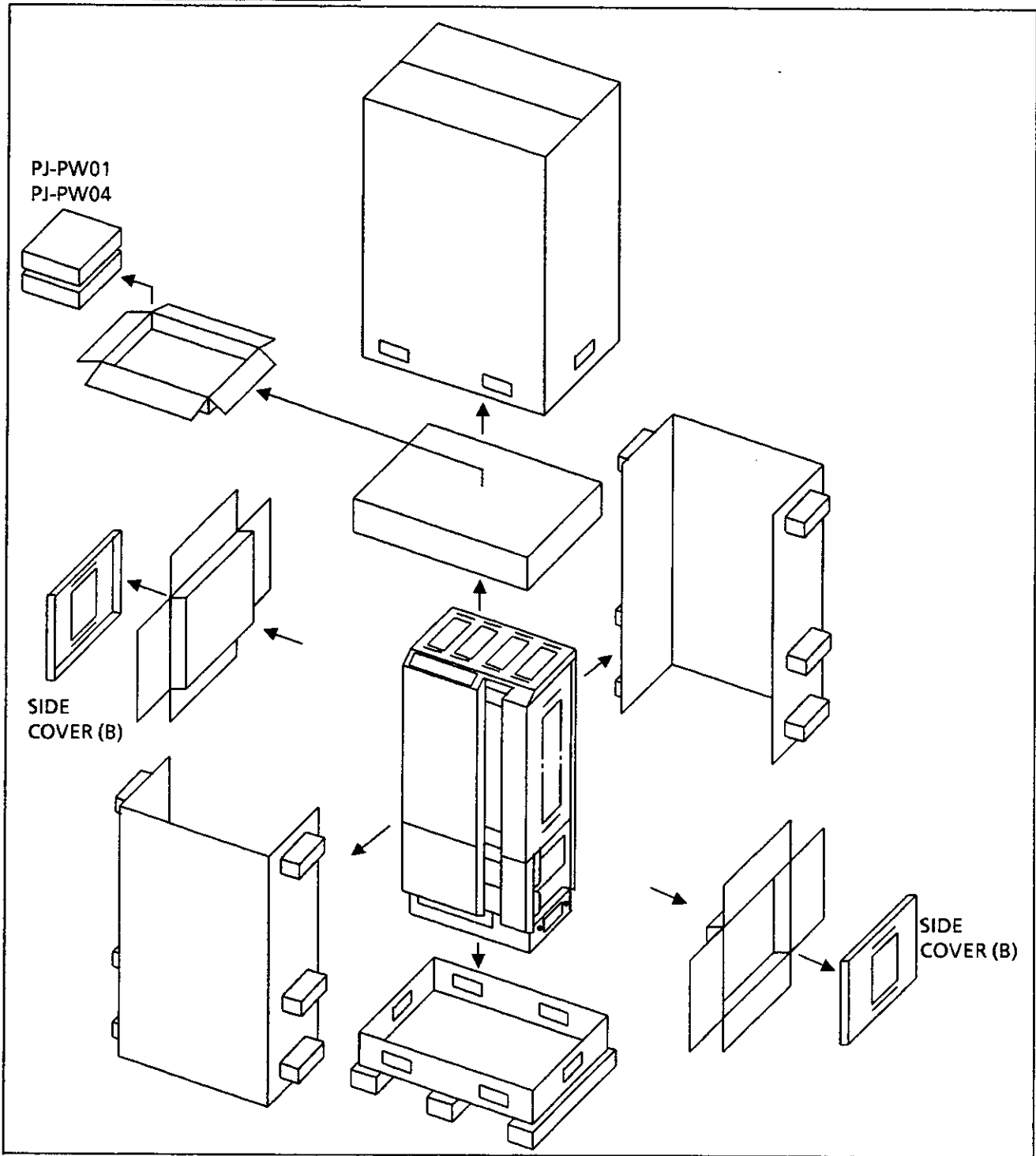
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Sheet 1/6
Unpacking



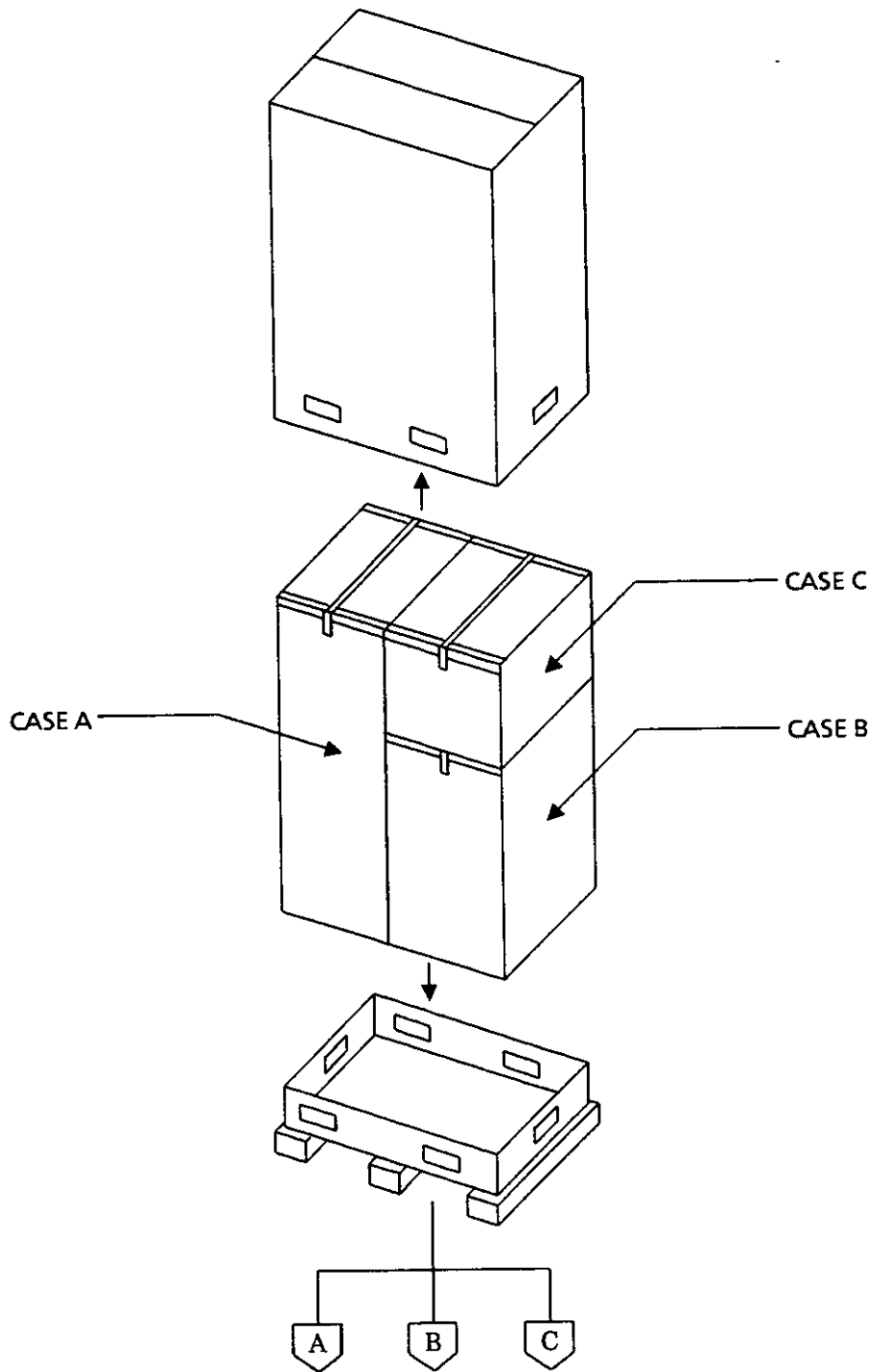
1. Check the quantity of cartons, which contain the NEAX1400 IMS, with the quantity of cartons appearing on the shipping invoice.
2. Check the cartons for external damage incurred during transport, and record the damage as necessary.
3. Remove the contents of the cartons.
 - A charge-guard wrist band should be worn while unpacking the carton(s) which contain boards and cards.
4. Check the quantity of equipment and materials unpacked with the shipping invoice.
5. Perform a visual inspection for the following items:

- Modules and Units
 - Overall distortion
 - Scratches and dents on the surface
 - Scratches and cracks on the PIM backplane
 - Broken or bent pins on the PIM backplane
- Covers
 - Scratches and dents
- Boards and Cards
 - Overall distortion
 - Scratches and cracks
 - Loss or damage of parts on the boards or cards
- Attendant Console
 - Scratches and cracks on the keyboard
 - Overall distortion
 - Damage to keys and lamps



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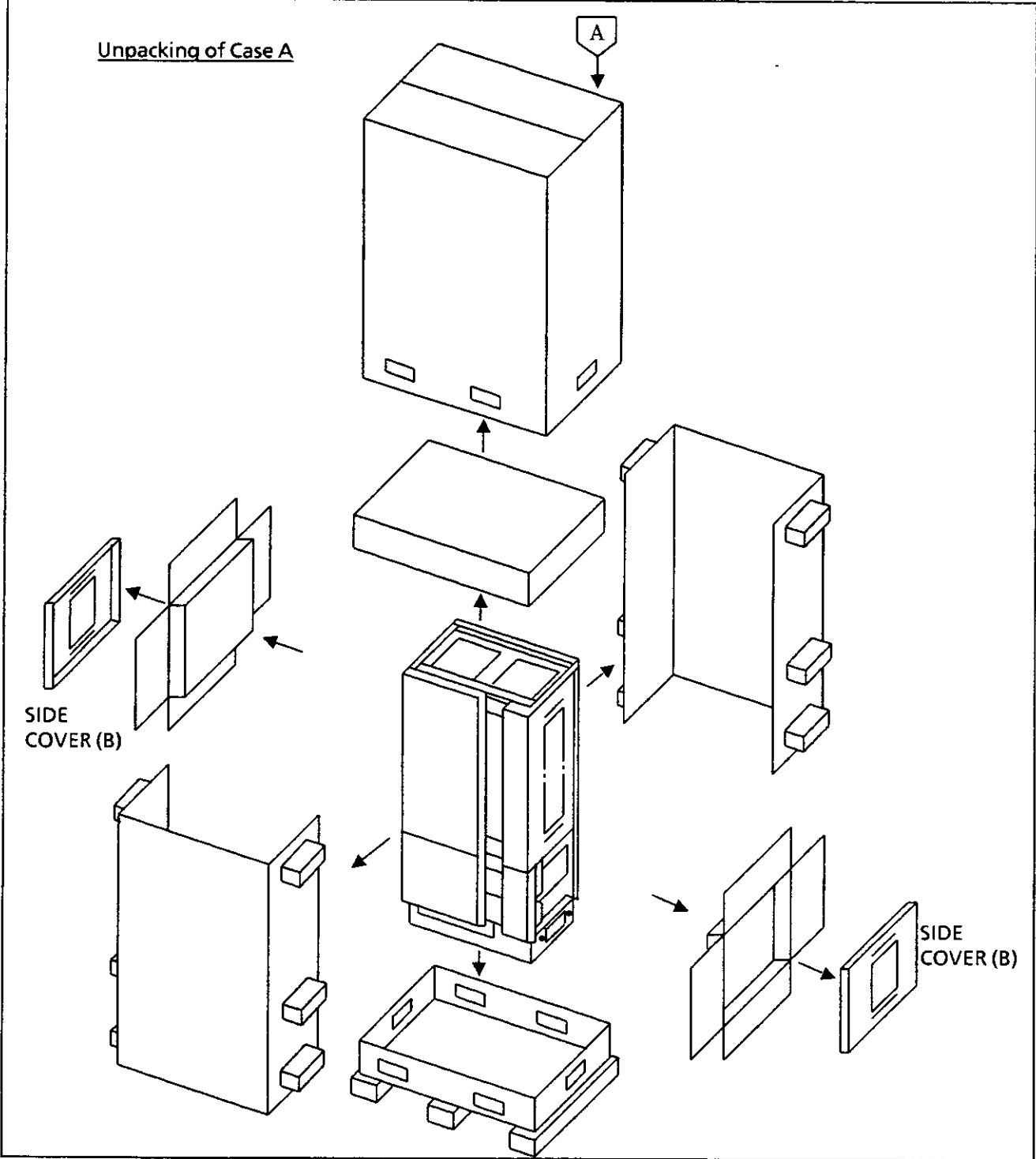
Figure 001-1 Unpacking the Basic System - E/F



BCD-4317702-0033-01

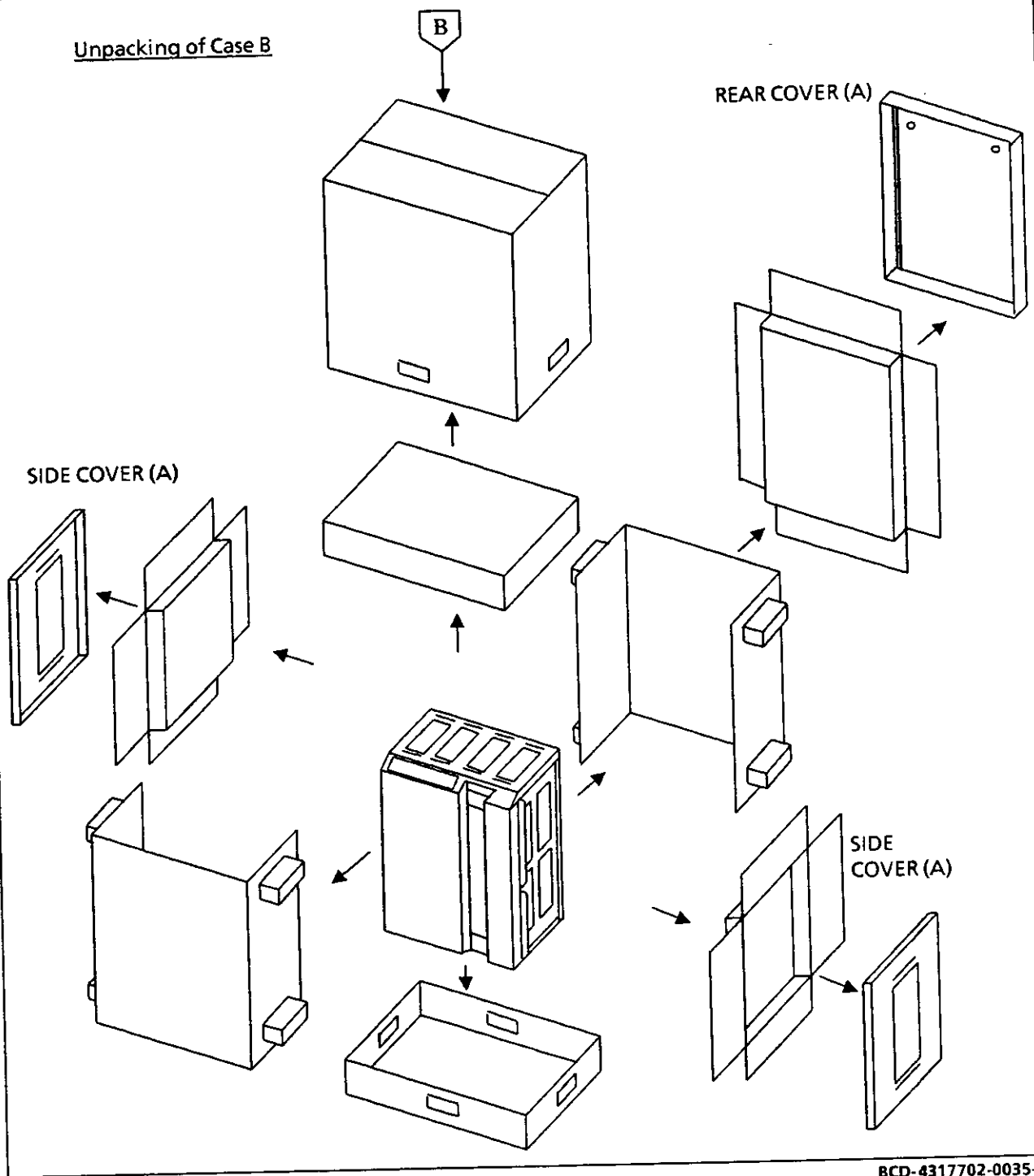
Figure 001-2 Unpacking of Basic System - G (1/4)

ND- 43177-002 (E)



BCD-43177-0034-01

Figure 001-3 Unpacking of Basic System - G (2/4)



BCD-4317702-0035-01

Figure 001-4 Unpacking of Basic System - G (3/4)

NAP- 200-001
Sheet 6/6
Unpacking

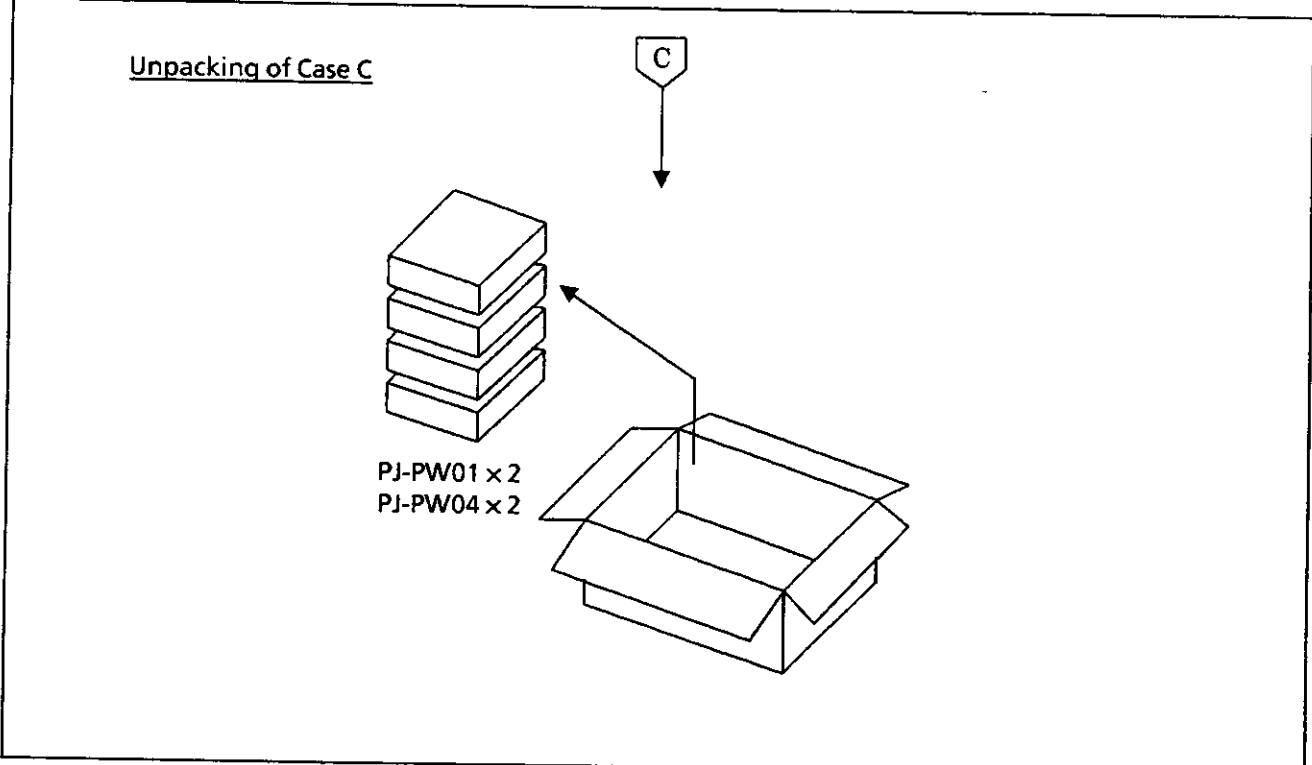


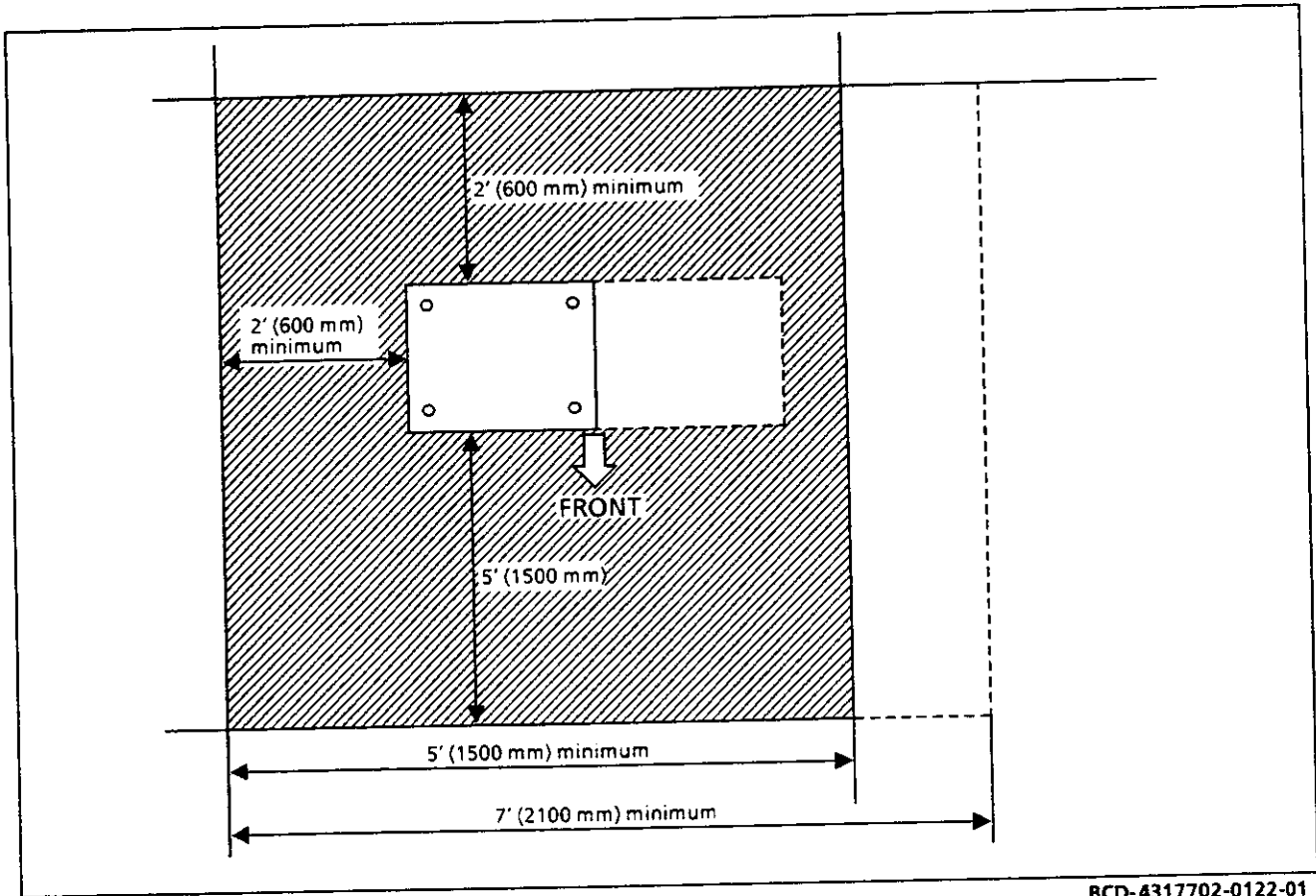
Figure 001-5 Unpacking of Basic System - G (4/4)

BCD-4317702-0036-01

NAP- 200-002
Sheet 1/2
Marking & Drilling

1. Allocation of floor space:

Allow at least 5 ft. (1500 mm) in front of the cabinet, and at least 2 ft. (600 mm) at both sides and behind the cabinet.

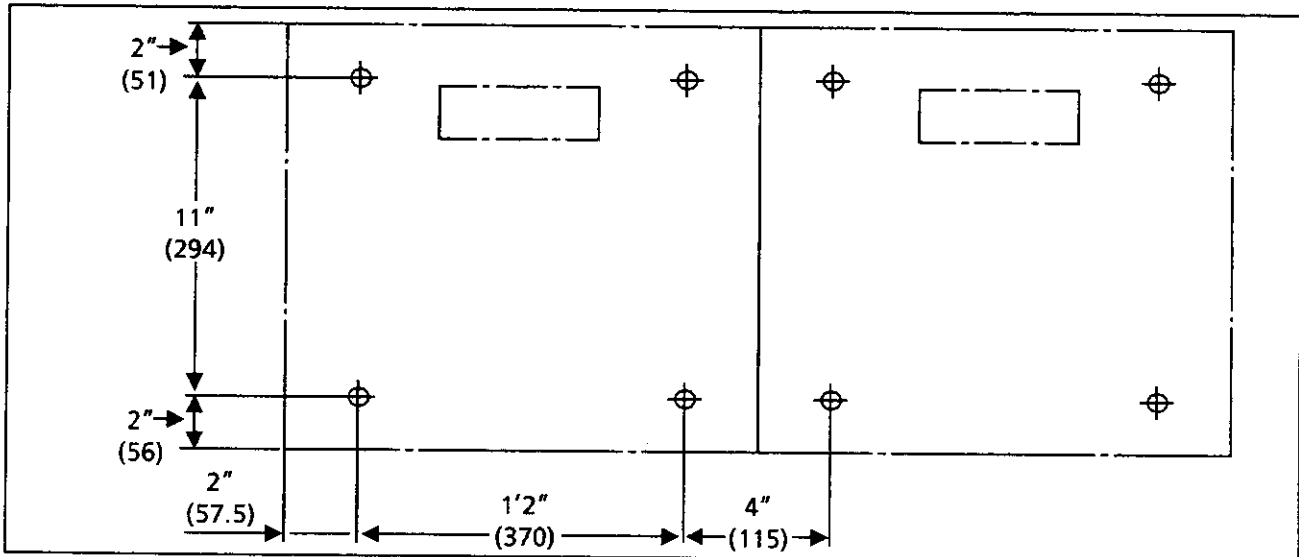


BCD-4317702-0122-01

Figure 002-1 Floor Space

2. Marking

- By referring to Figure 002-2, mark the installation holes for the switching equipment.
- Mark the installation holes for the MDF, if required.

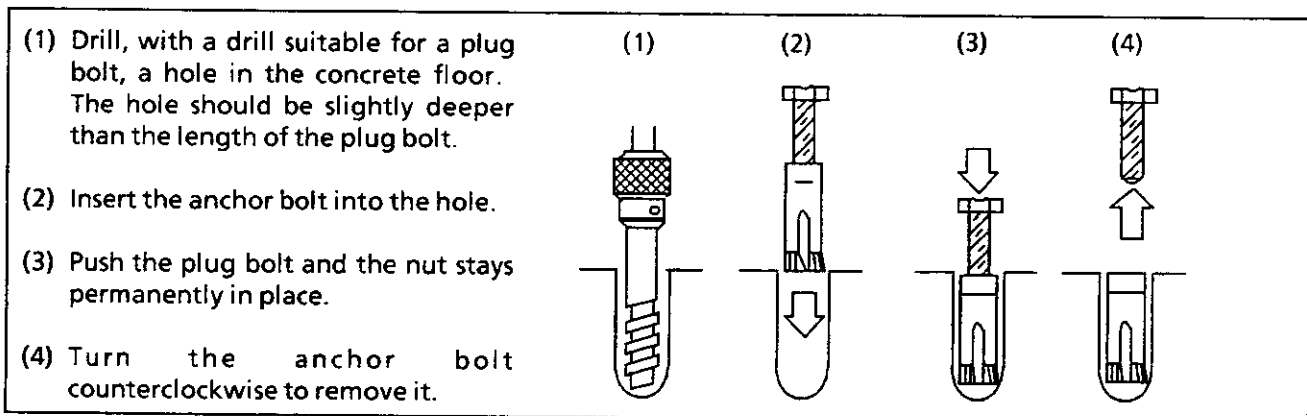


BCD-42892-0016-03

Figure 002-2 Floor Marking for the Main Equipment

3. Drilling

- Drill and sink anchor bolts.

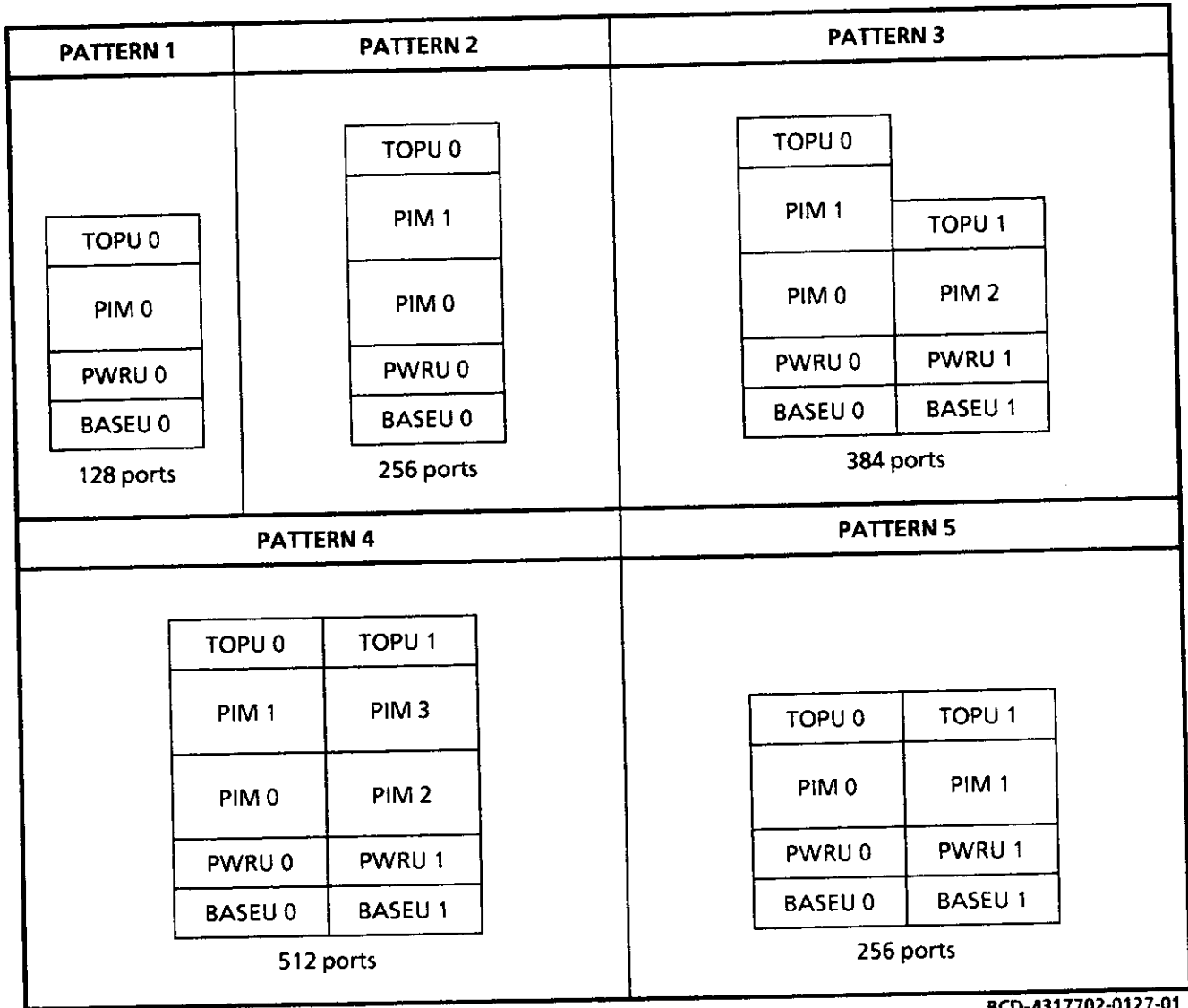


BCD-42892-0017-02

Figure 002-3 Instructions for Anchor Bolt

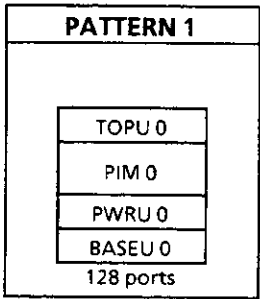
1. There are five (5) patterns for the configuration of a switch, as shown below:

Confirm the configuration of the system to be installed and the pattern number.



BCD-4317702-0127-01

Figure 003-1 Patterns of Main Equipment



2. Installation Procedures:

Based on the desired pattern number, install the main equipment according to the following procedures:

- Pattern 1

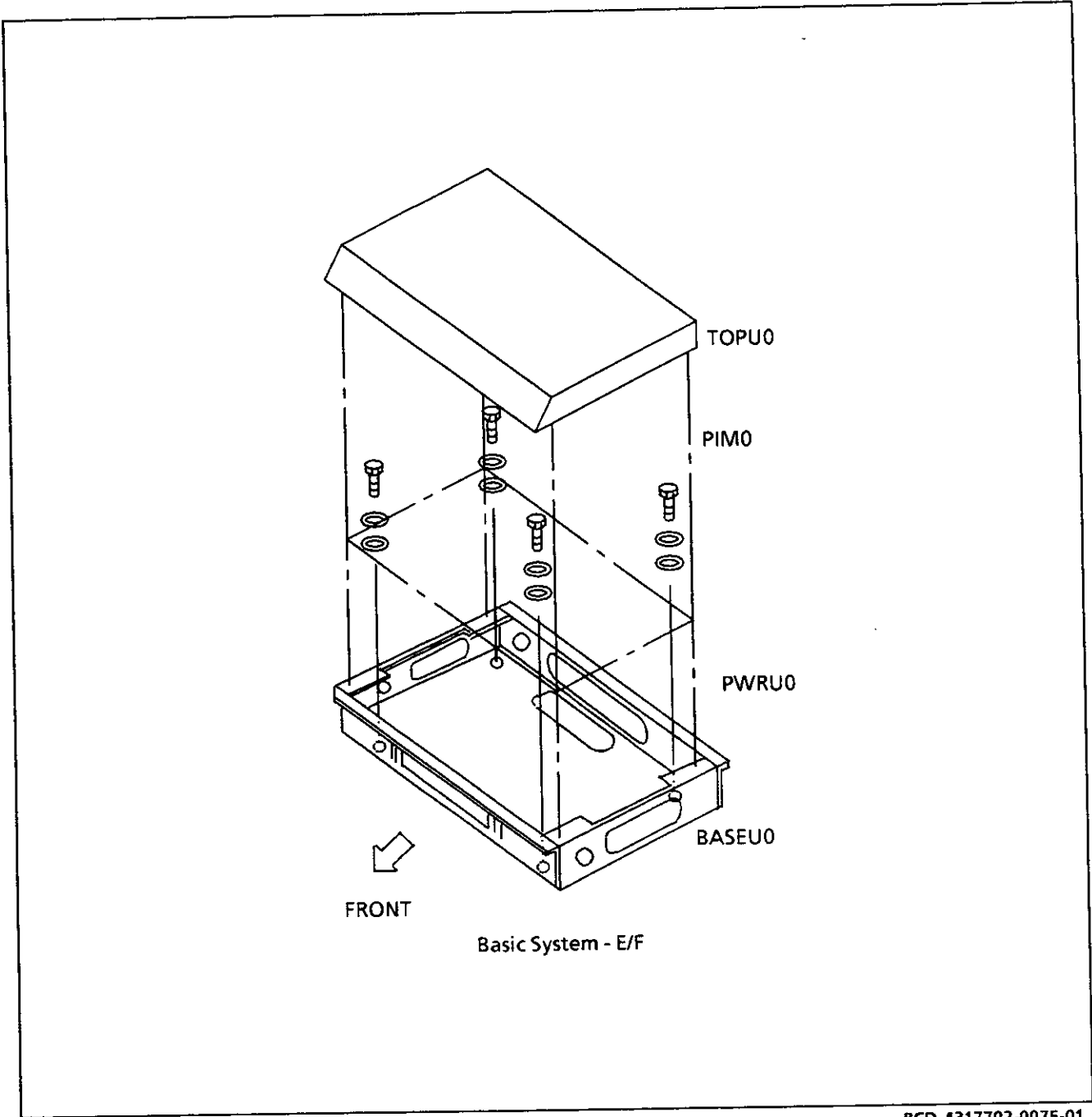
1. Attach the BASEU of the Basic System - E/F to the floor without removing PWRU0, PIM0 and TOPU0. Figure 003-2
 - Set the BASEU over the drilled holes.
 - Attach the BASEU with anchor bolts.

2. Mount PWRM1 in PWRU0, and secure it with the three screws provided, if required. Figure 003-3
Figure 003-4

3. Connect the AC power cable into "AC IN", located on PWR PANEL0, and secure it by tightening the screw clamps. Figure 003-5
White (Neutral) to N, Black (Line) to L, Green (Ground) to G.

Note: *The cable connection should be provided with strain relief in order to maintain the integrity of the connection.*

4. Connect PWRM1 to PWR PANEL0, if required. For connecting the DC Connector (DC1) and AC connector (AC1), the DC and AC Cables, furnished with PWRM1, are used if required. Figure 003-6
Figure 003-7



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Figure 003-2 Attaching the BASEU of the Basic System - E/F

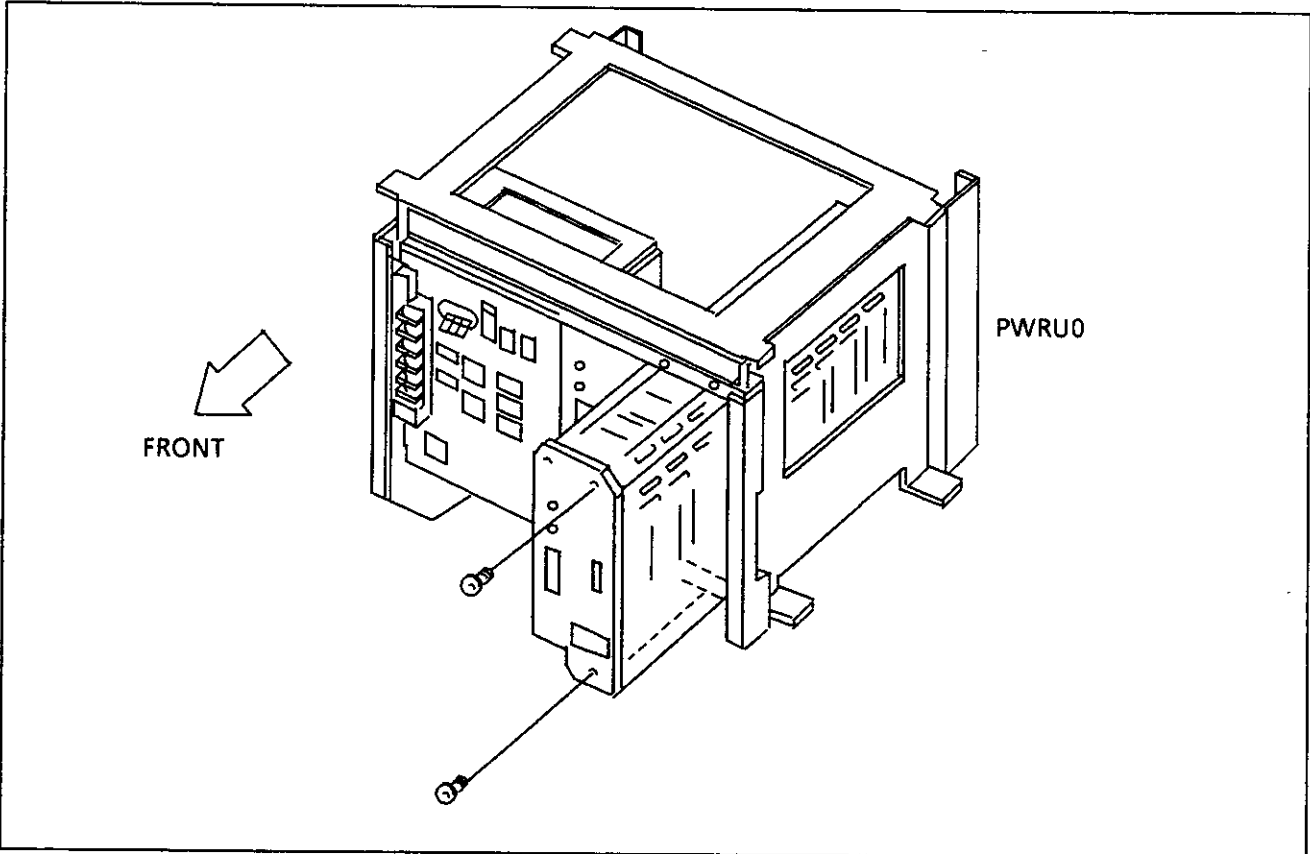


Figure 003-3 Mounting a PWRM in the PWRU0

BCD-4317702-0005-01

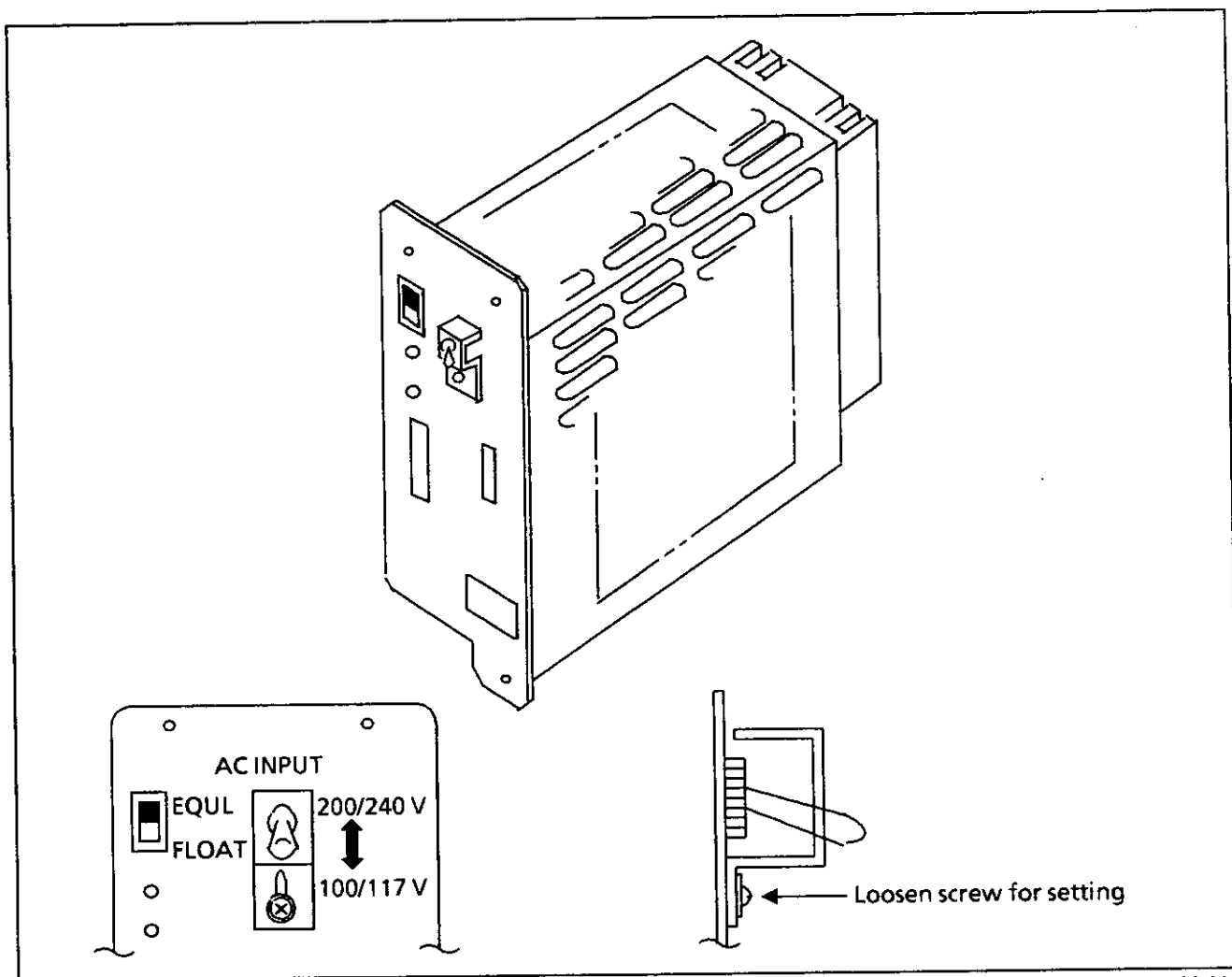
When using a PWRM-B, the following installation is required:

- Set the "AC INPUT" switch to the downward position for 100 – 117 volts A.C.
- Set the "EQU/FLOAT" switch according to the type of battery connected.

- No Battery/Sealed Battery... "FLOAT"

- Lead-Acid Battery... "EQU" (Equalizing Charge) "FLOAT" (Floating Charge)

When changing the EQU/FLOAT mode, with multiple PWRMs, the changes should be done as simultaneously as is possible.



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Figure 003-4 Outer View of a PWRM-B

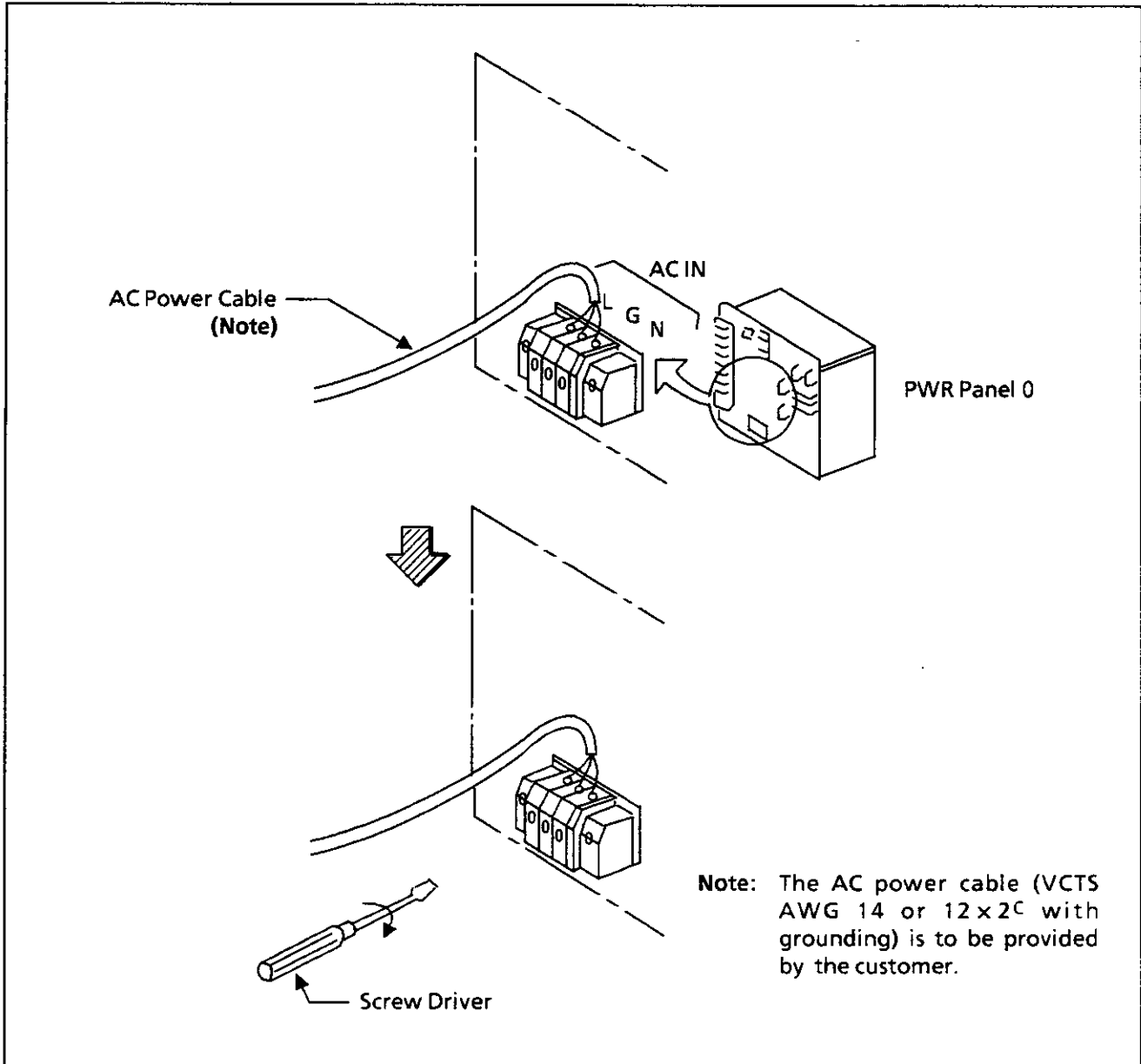
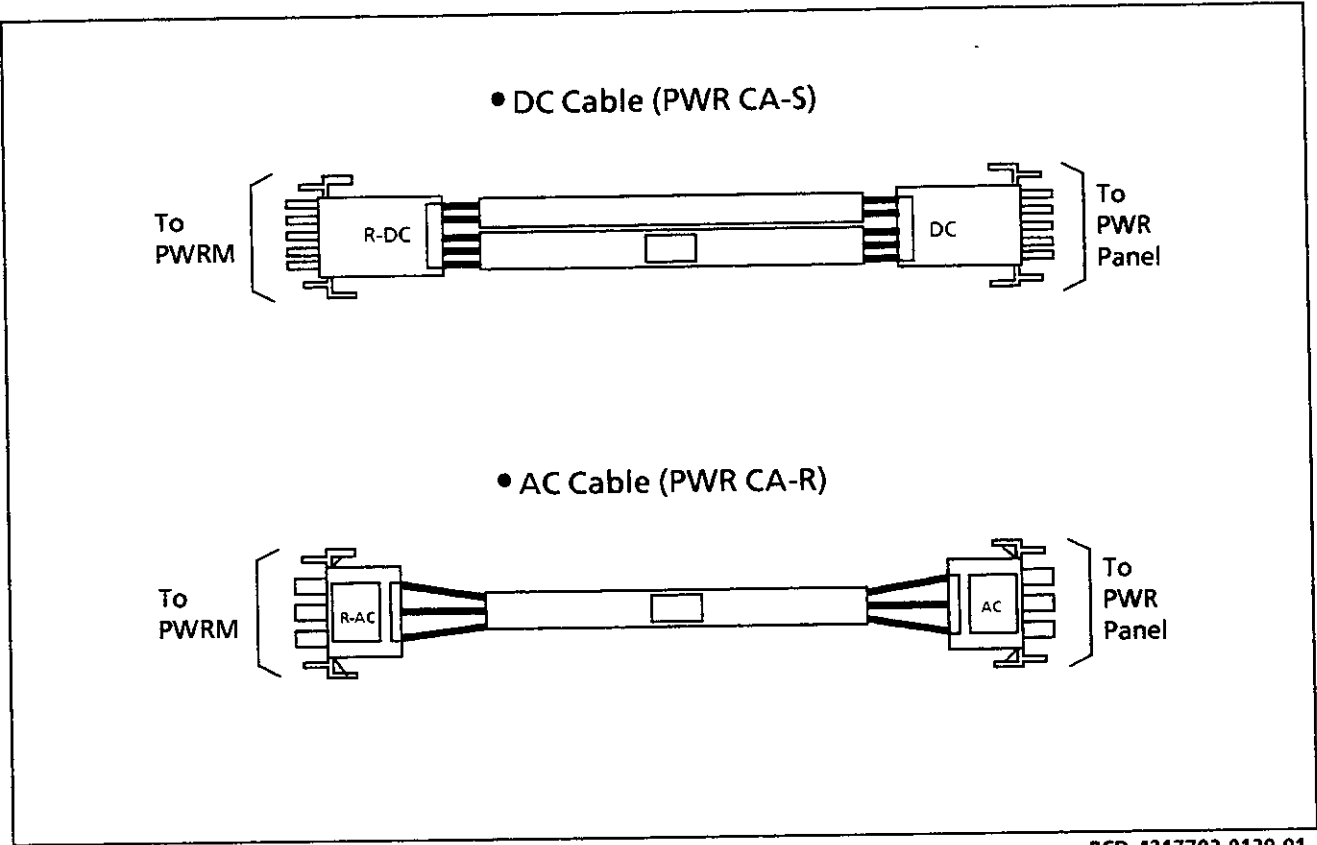


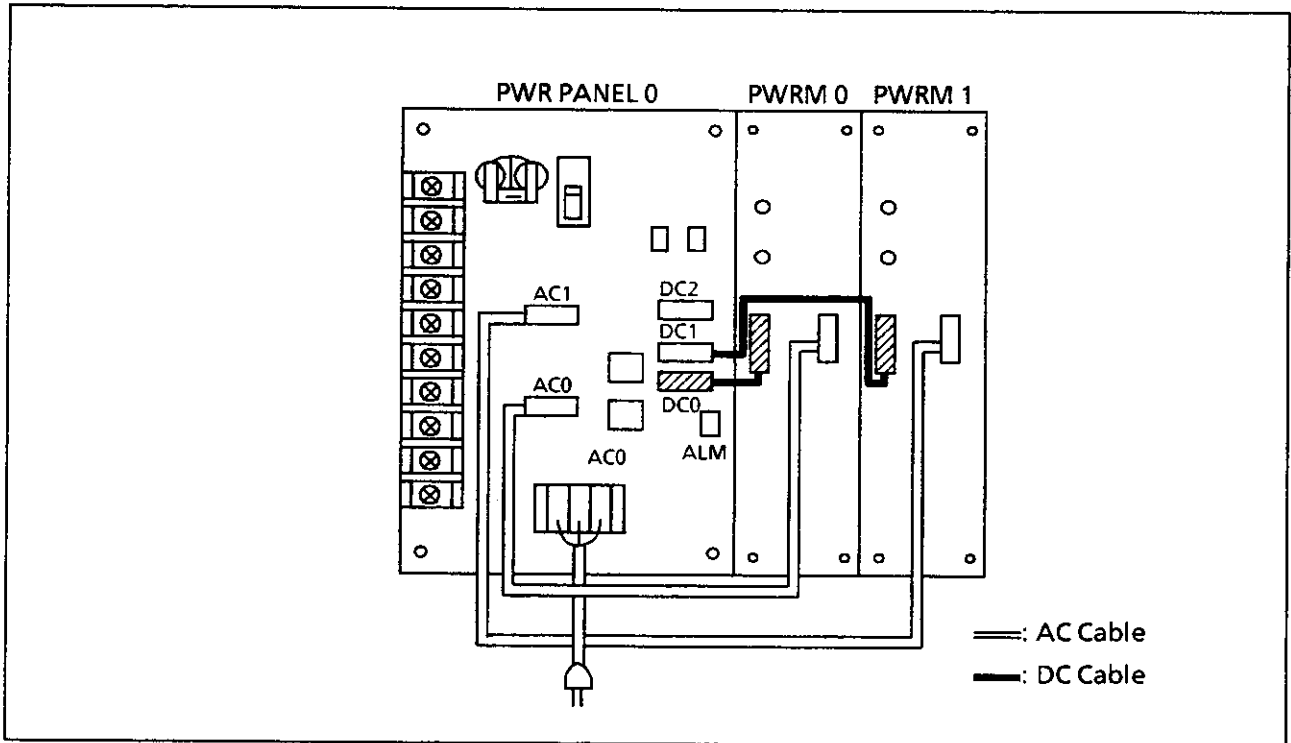
Figure 003-5 Connecting the AC Power Cable

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BCD-4317702-0129-01

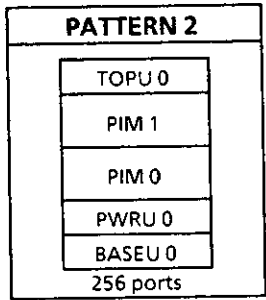
Figure 003-6 DC Cable, AC Cable



BCD-4317702-0008-02

Figure 003-7 Cable Connection on PWRU0

NAP- 200-003
Sheet 9/104
Installation of Main Equipment



- Pattern 2

1. Attach the BASEU0 of the Basic System - Figure 003-8
G to the floor without removing PWRU0 and PIM0.
 - Set BASEU0 over the drilled holes.
 - Attach BASEU0 with anchor bolts.
2. Mount PIM1 with TOPU0 on top of PIM0 Figure 003-9
and secure it with the 4 screws, 4 washers and 4 lock washers which are provided.
3. Connect BRACKET (F) to the front side of Figure 003-10
PIM0 and PIM1, and connect BRACKET Figure 003-11
(R) to the rear side of PIM0.
4. Connect the Frame Ground cables (FE CA- Figure 003-12
A) furnished with PIM0 to PIM1. Figure 003-13
5. Connect the PWR CA-K cable furnished Figure 003-14
with the "EXT" connector, located on the front of PWR PANEL0, to the "PWR0" connector, located on the rear of PIM1, and connect the LED CD provided with TOPU0 to the "LAMP" connector, located on the rear of PIM0.
6. Connect PIM0 with PIM1 with BUS CA-A Figure 003-15
as shown in Figure 003-15.
7. If required, mount a PFT panel at the Figure 003-16
bottom (front) of PIM1 using the 3 screws Figure 003-17
which are provided and connect PFT0 (PFTB Connector) and PFT1 (PFTA Connector) according to Figure 003-17 using PFT CA-C cables.
8. If required, mount PWRM1 into PWRU0, Figure 003-18
and secure each one using the 3 screws Figure 003-19
which are provided.

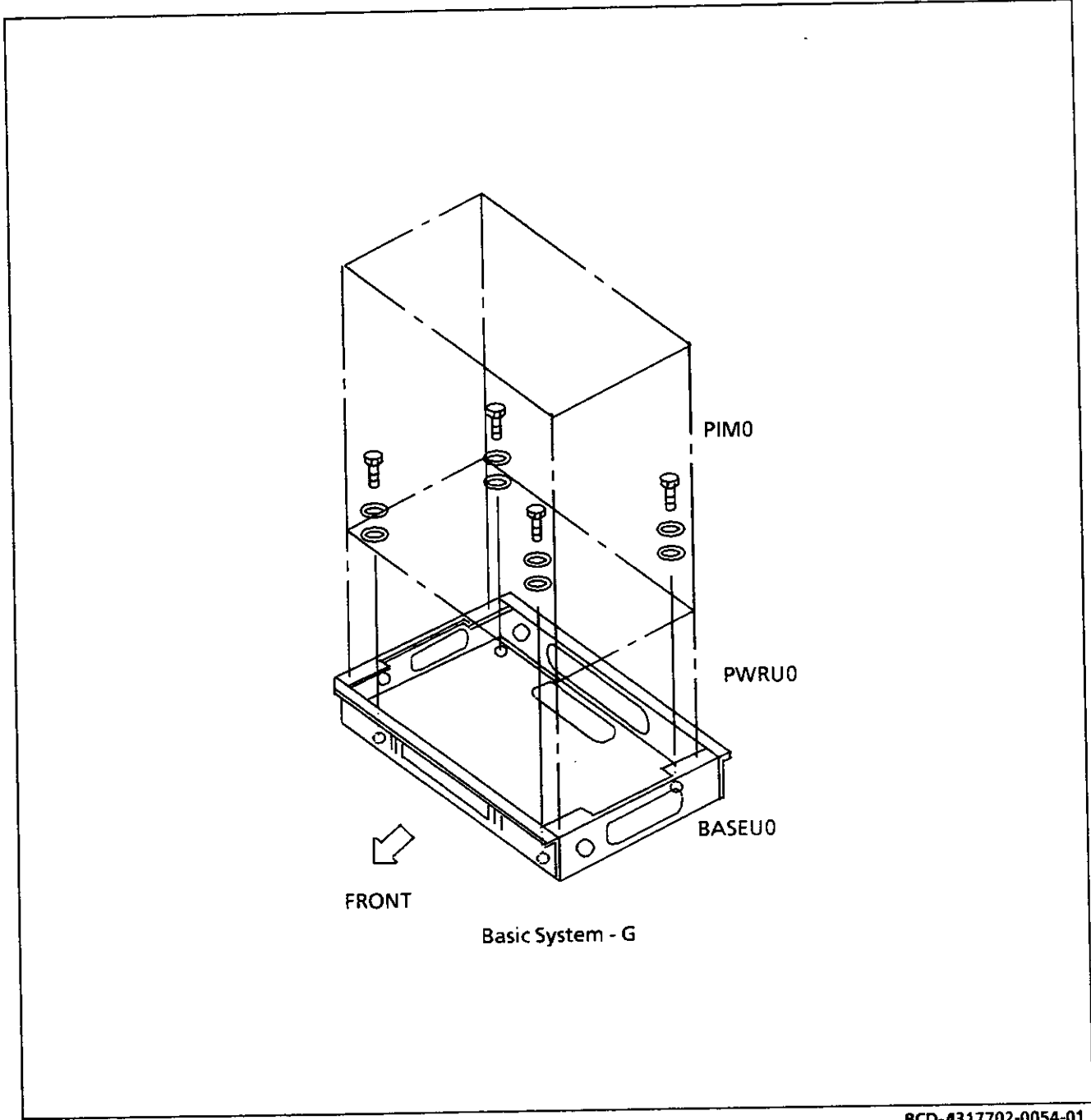
NAP- 200-003
Sheet 10/104
Installation of Main Equipment

PATTERN 2

9. Connect the AC power cable into "AC IN" located on PWR PANEL0 and secure it by tightening the screw clamps. White (Neutral) to N, Black (Line) to L, Green (Ground) to G. Figure 003-20

Note: *The cable connection should be provided with strain relief in order to maintain the integrity of the connection.*

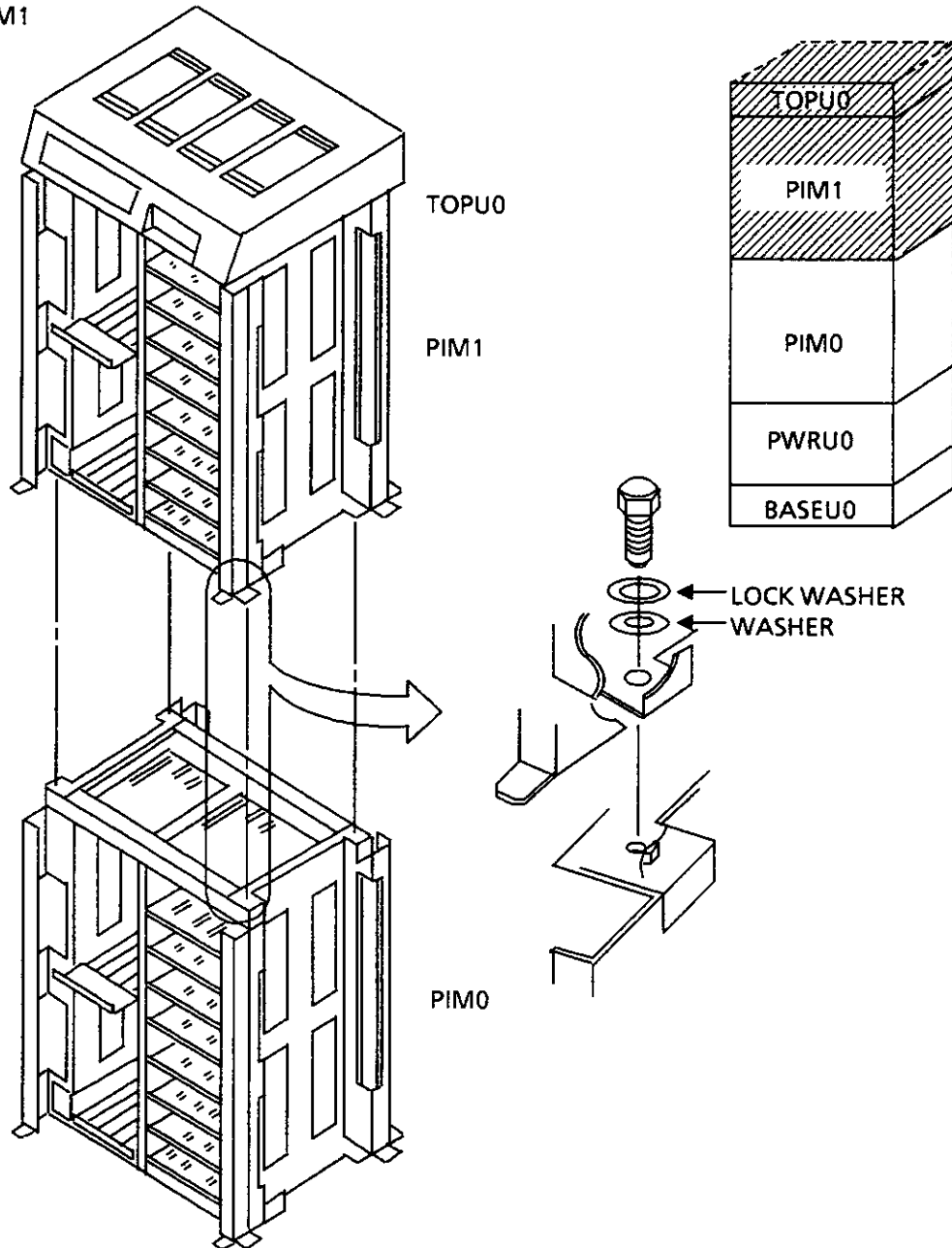
10. Connect PWRM1, if required, to the PWR PANEL0 panel via the AC and DC connector cables provided with PWRM1. Figure 003-21
Figure 003-22



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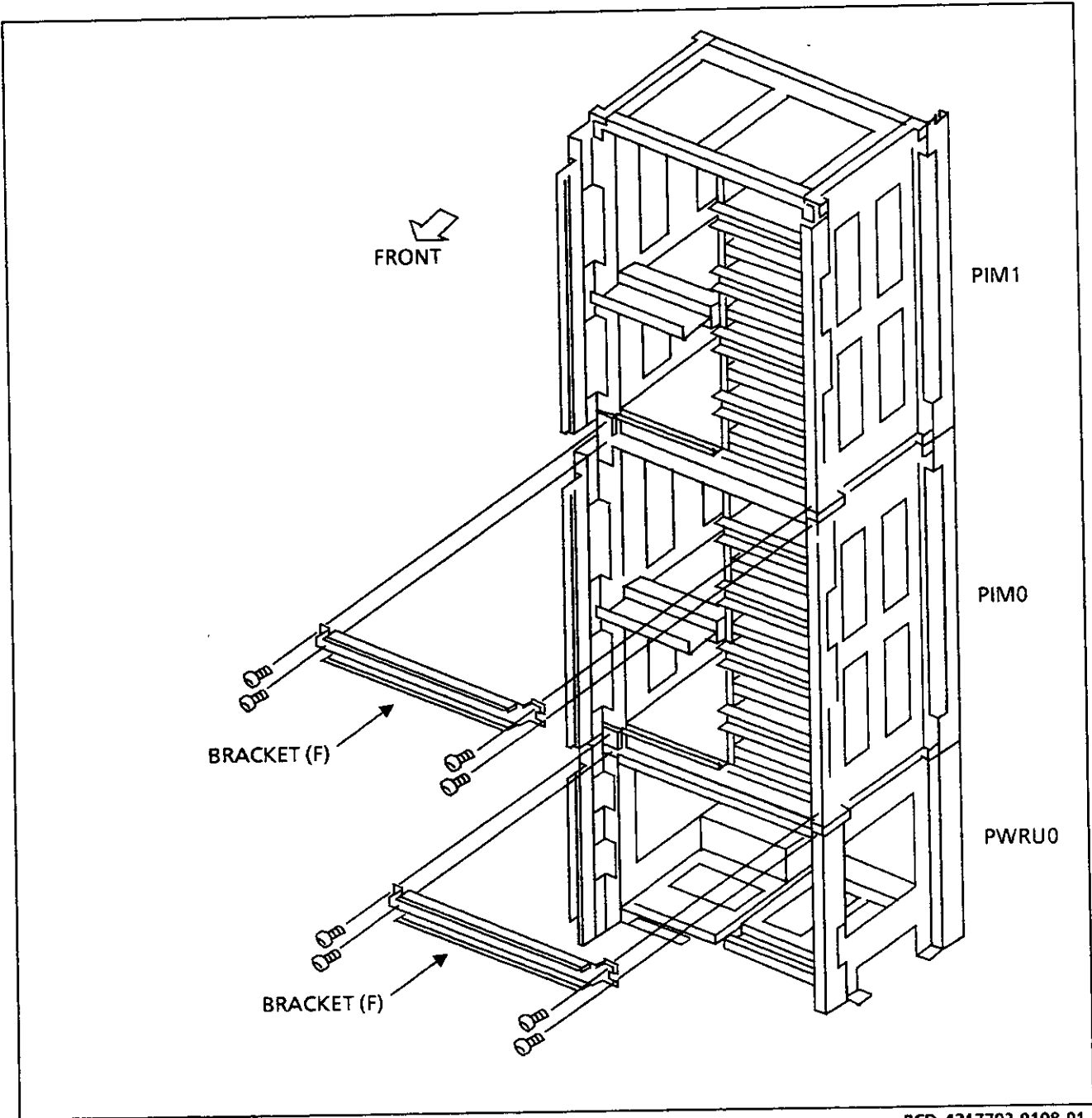
Figure 003-8 Attaching the BASEU0 of the Basic System - G

- Mounting of PIM1 with TOPU0



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Figure 003-9 Mounting PIM1 with TOPU0



BCD-4317702-0108-01

Figure 003-10 Connecting the Brackets for the Front Covers

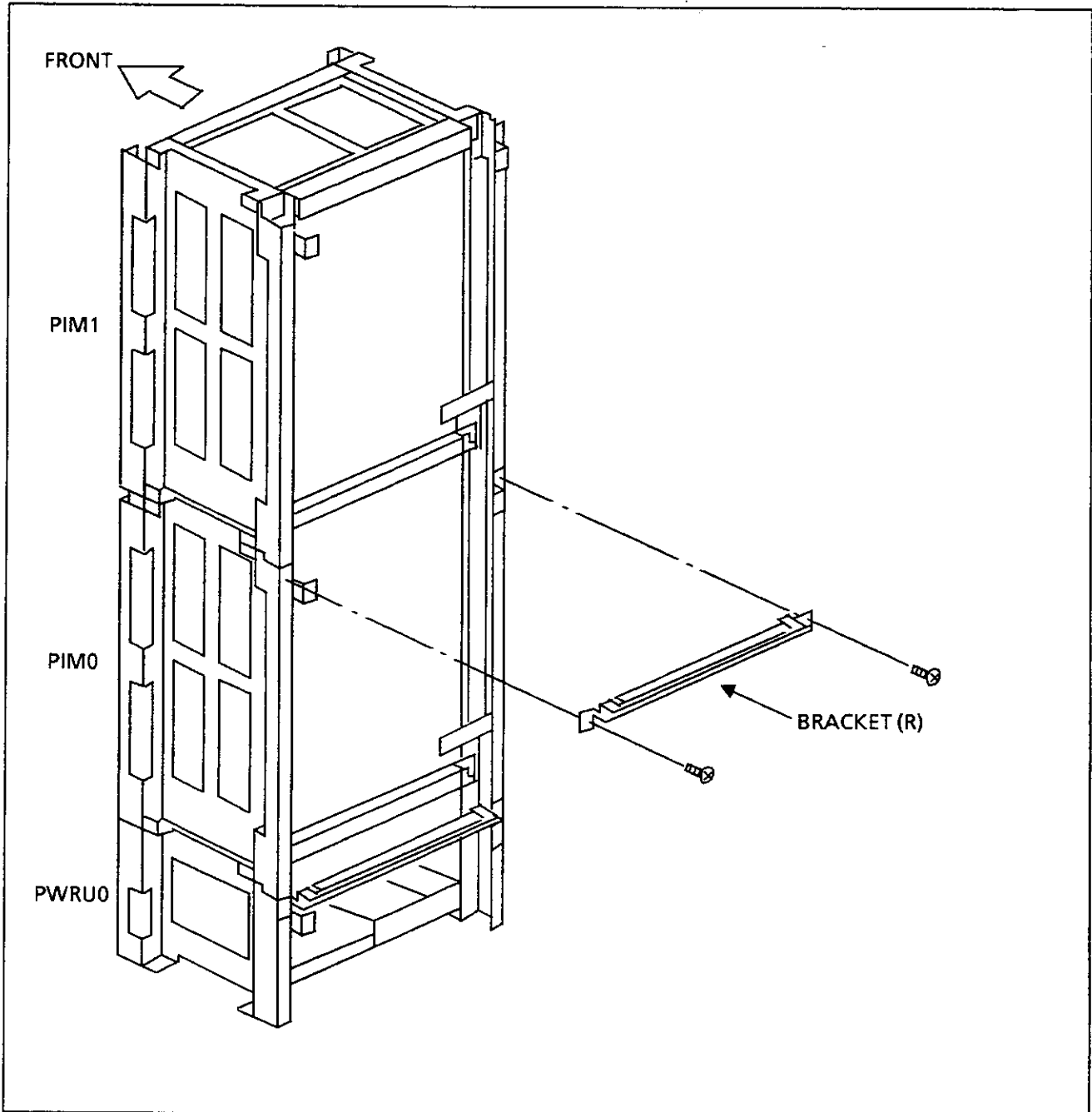
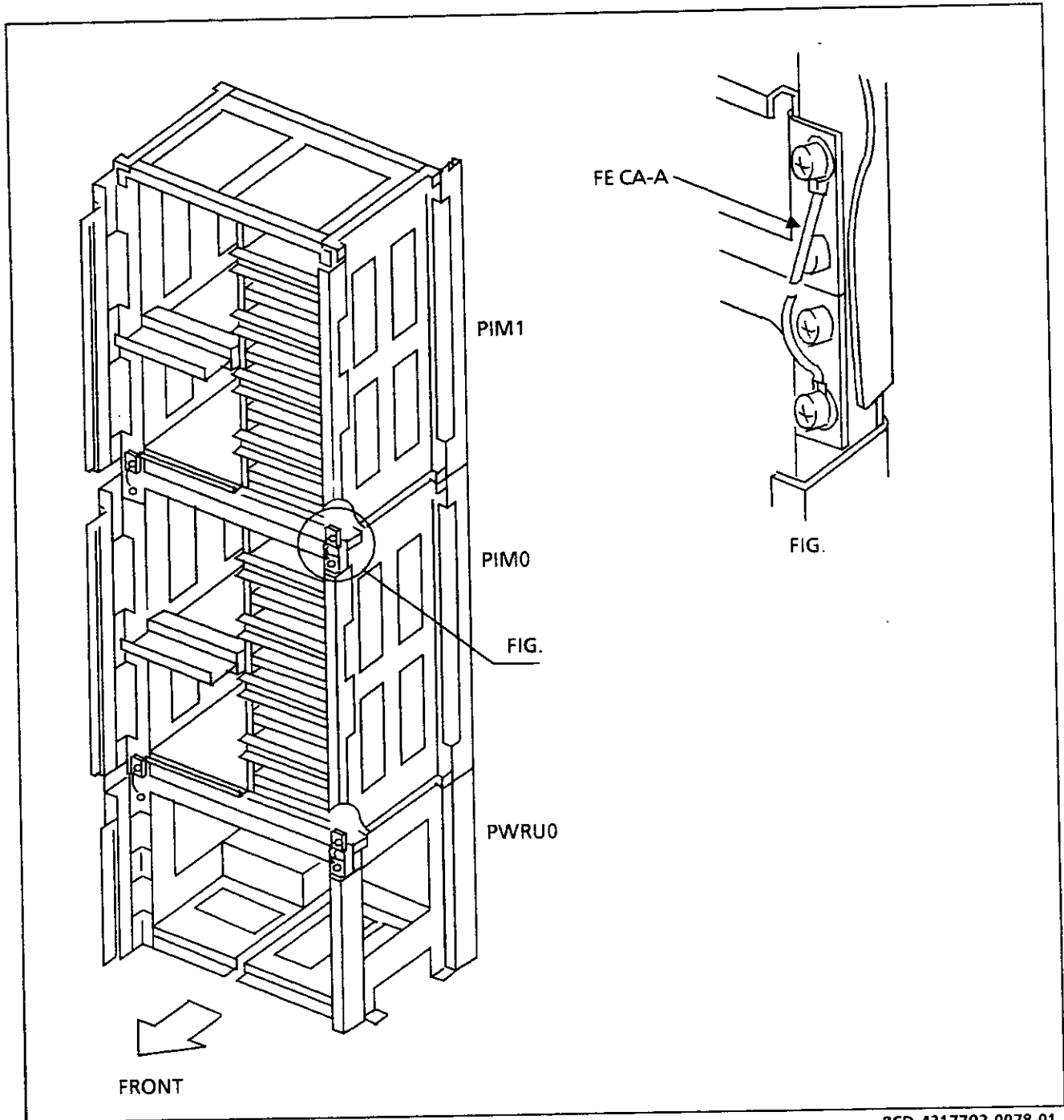


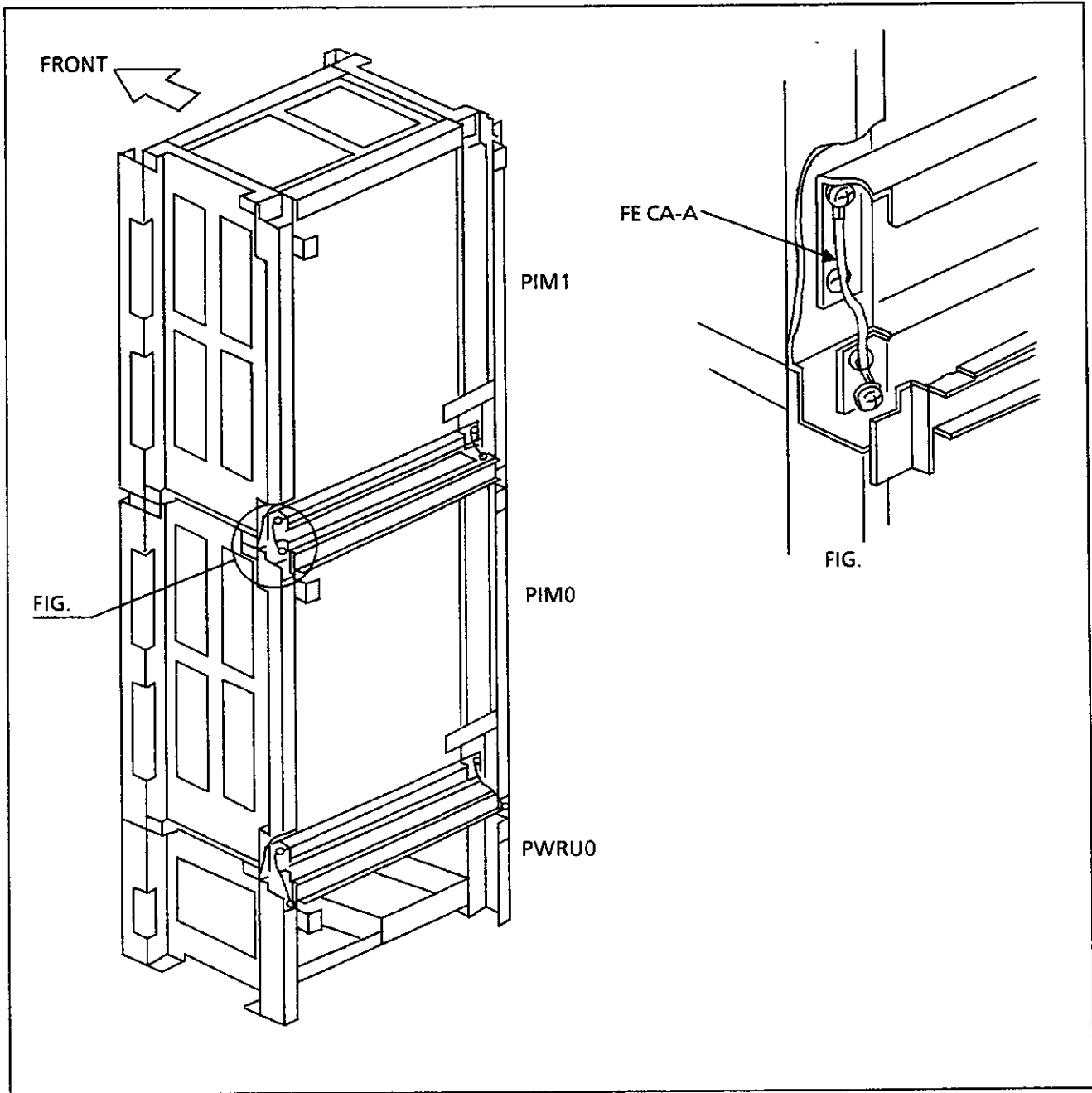
Figure 003-11 Connecting the Bracket for the Rear Cover

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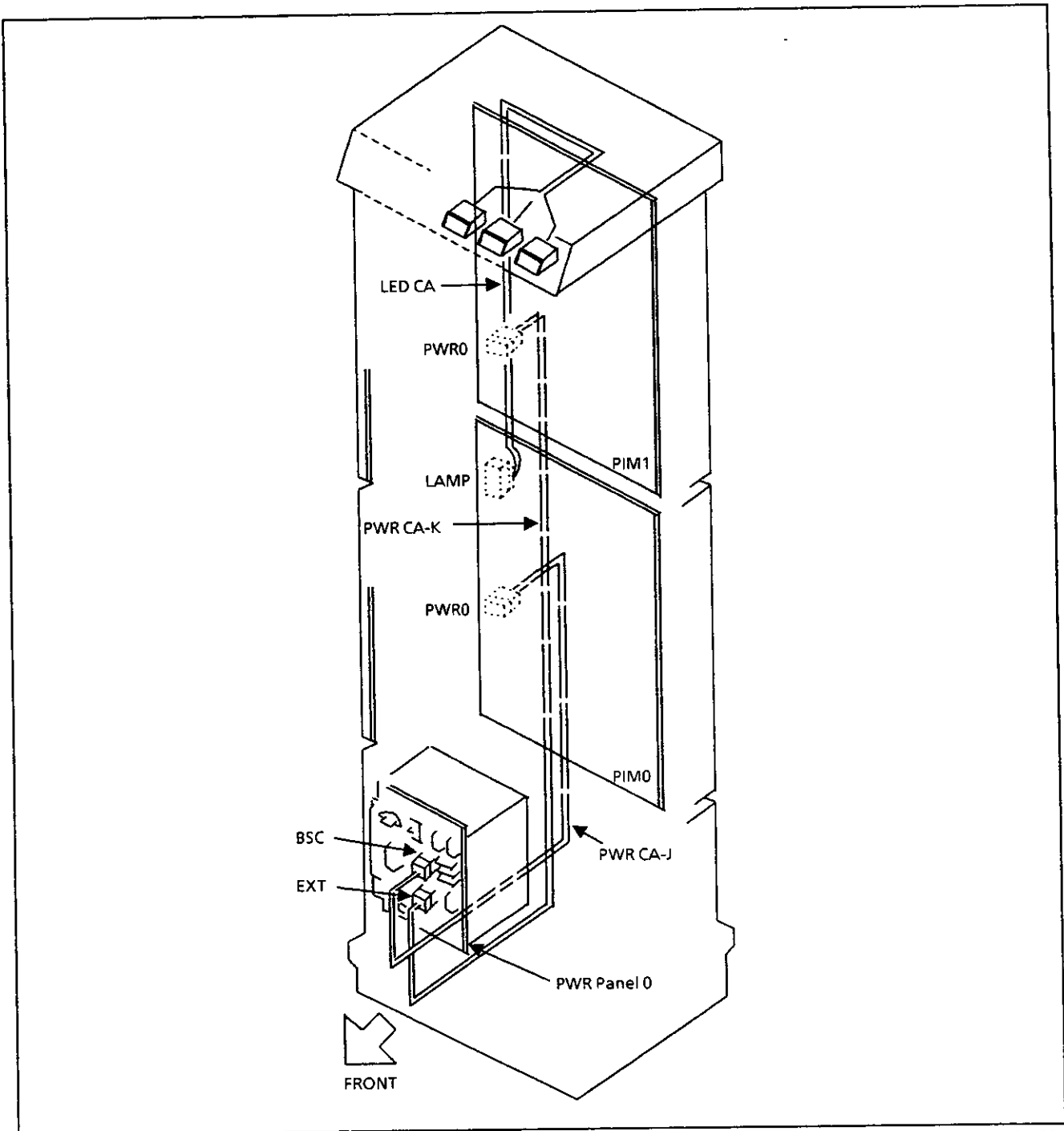
BCD-4317702-0078-01

Figure 003-12 Connecting the Frame Ground Cables (Front Side)



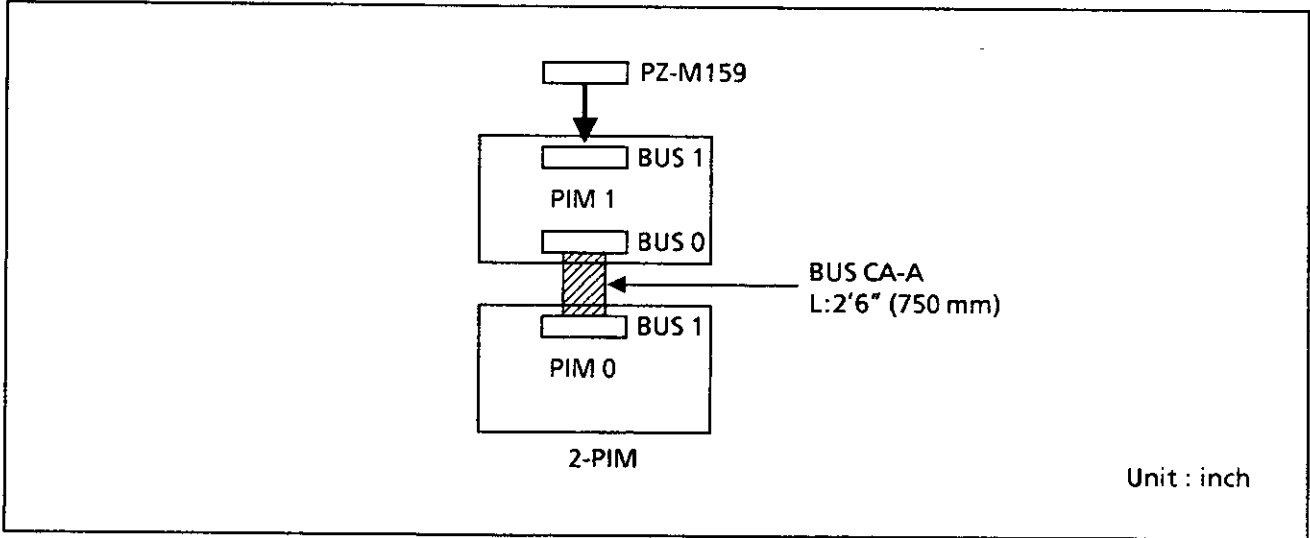
BCD-4317702-0079-01

Figure 003-13 Connecting the Frame Ground Cables (Rear Side)



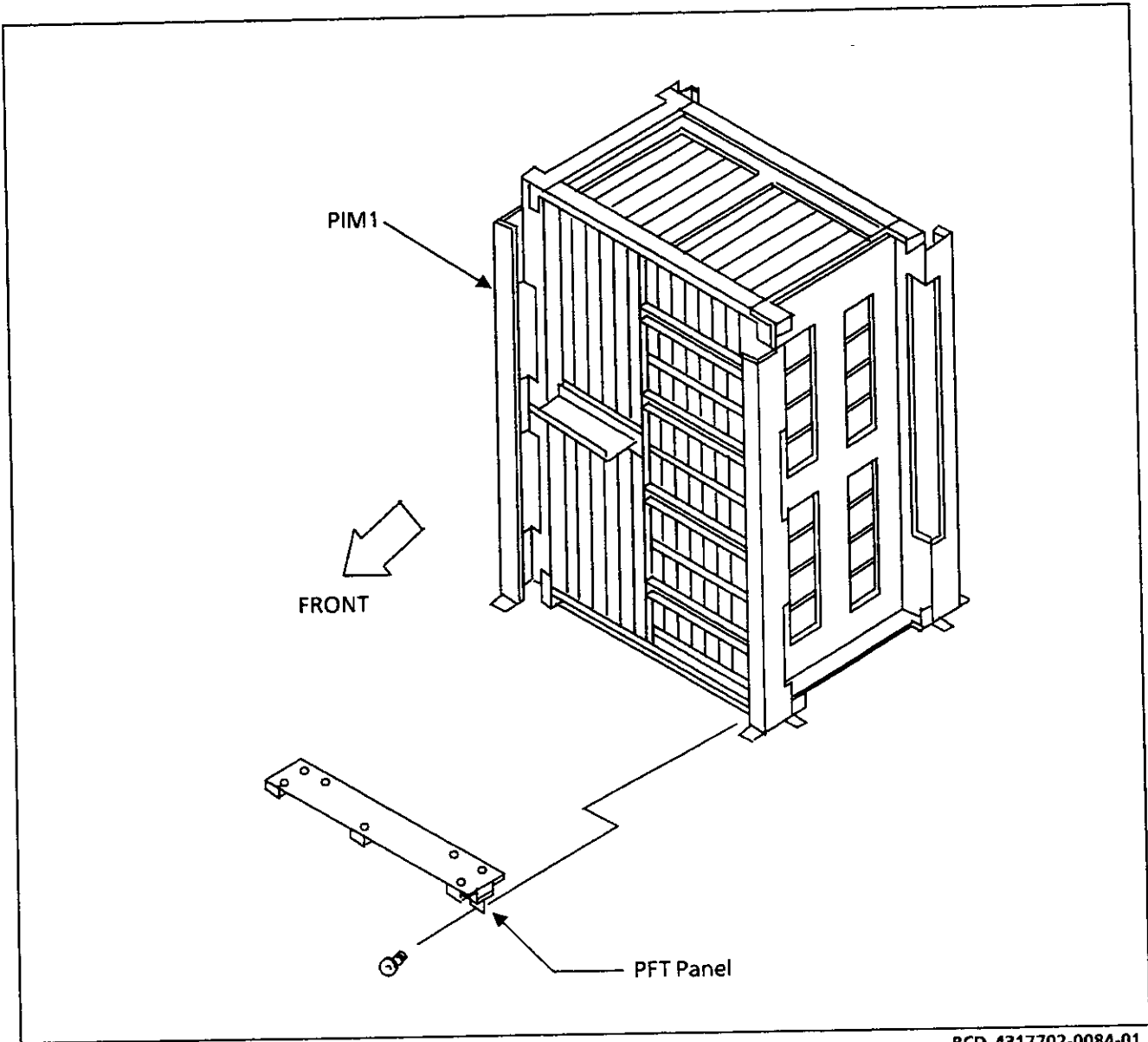
BCD-4317702-0025-01

Figure 003-14 Cable Connections between PIM1 and PWR Panel 0



BCD-4317702-0083-01

Figure 003-15 BUS Cable Connection for Pattern 2



BCD-4317702-0084-01

Figure 003-16 Mounting the PFT Panel on PIM1

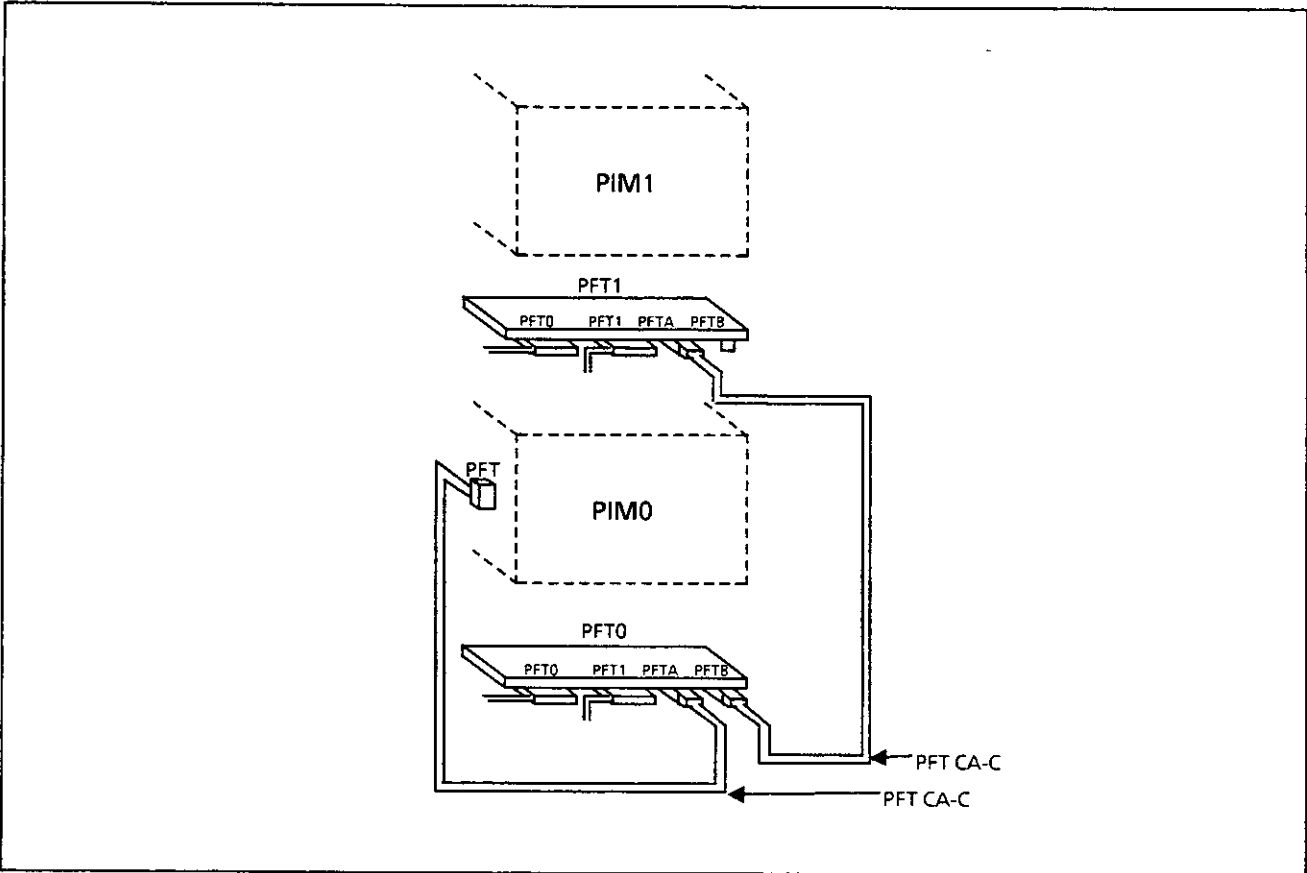
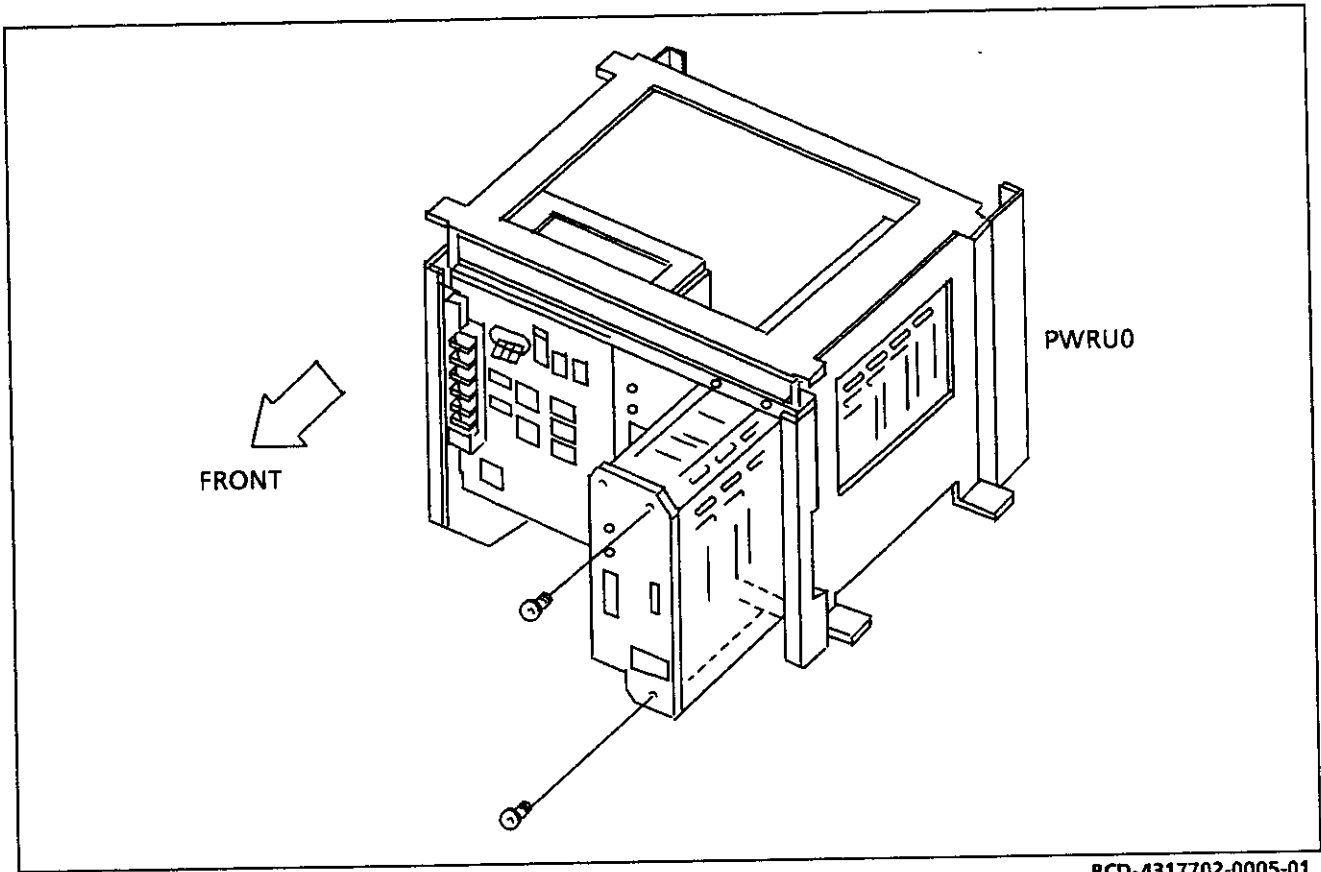


Figure 003-17 PFT Connections for Pattern 2 (Front View)

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BCD-4317702-0005-01

Figure 003-18 Mounting a PWRM in the PWRU0

When using a PWRM-B, the following installation is required:

- Set the "AC INPUT" switch to the downward position for 100 – 117 volts A.C.
- Set the "EQUL/FLOAT" switch according to the type of battery connected.

- No Battery/Sealed Battery... "FLOAT"

- Lead-Acid Battery... "EQUL"
(Equalizing Charge)
"FLOAT"
(Floating Charge)

When changing the EQUL/FLOAT mode, with multiple PWRMs, the changes should be done as simultaneously as is possible.

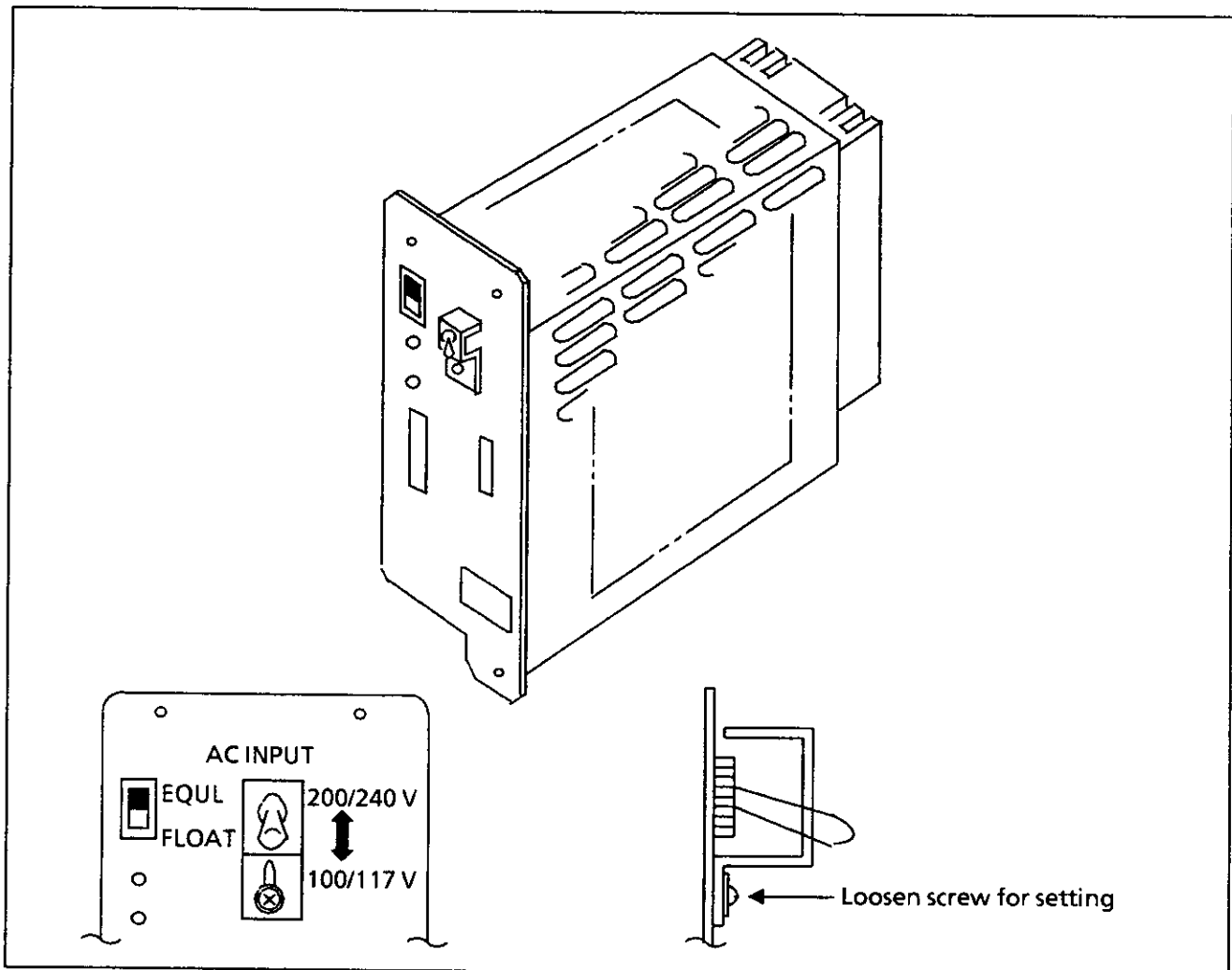
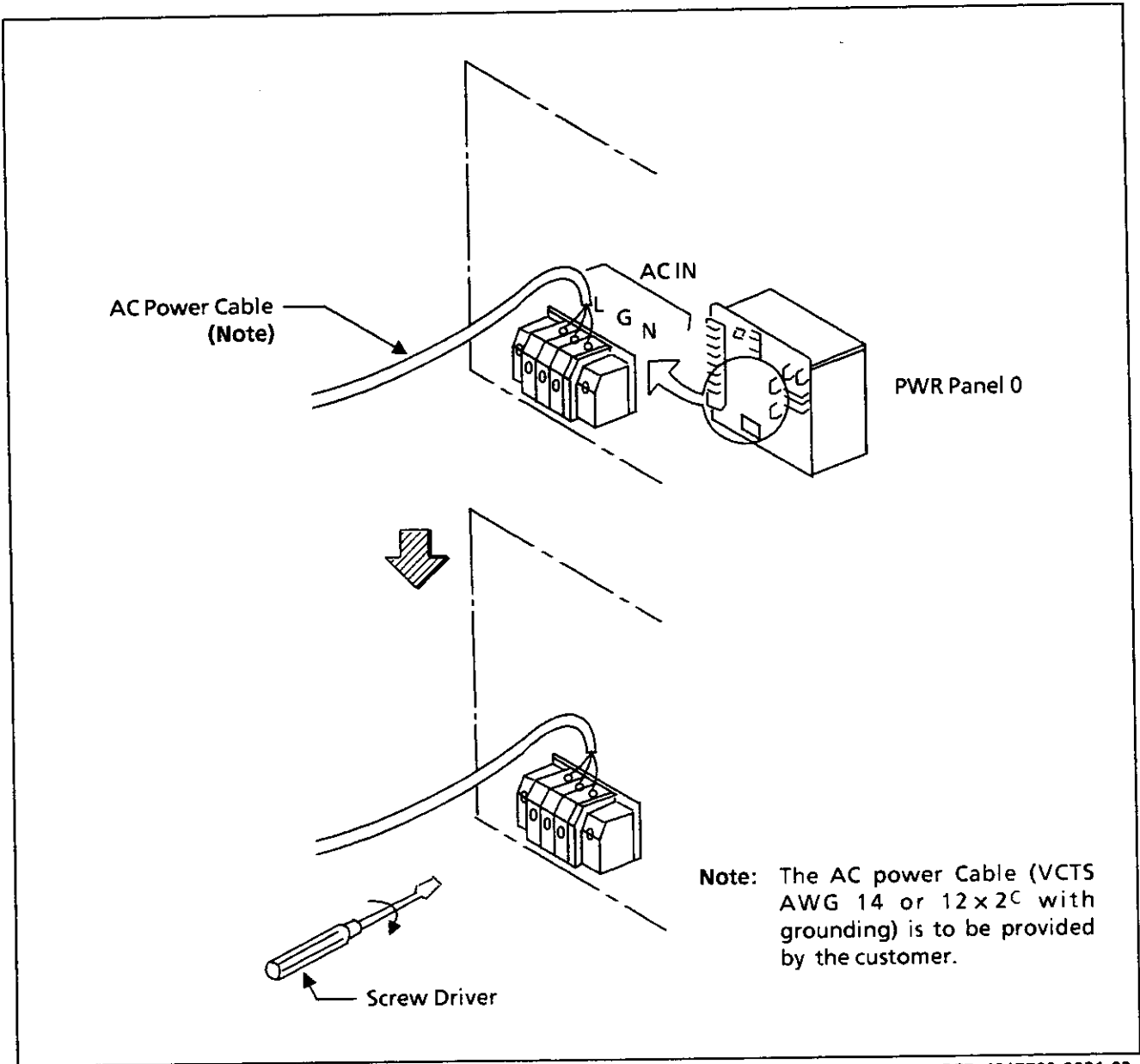


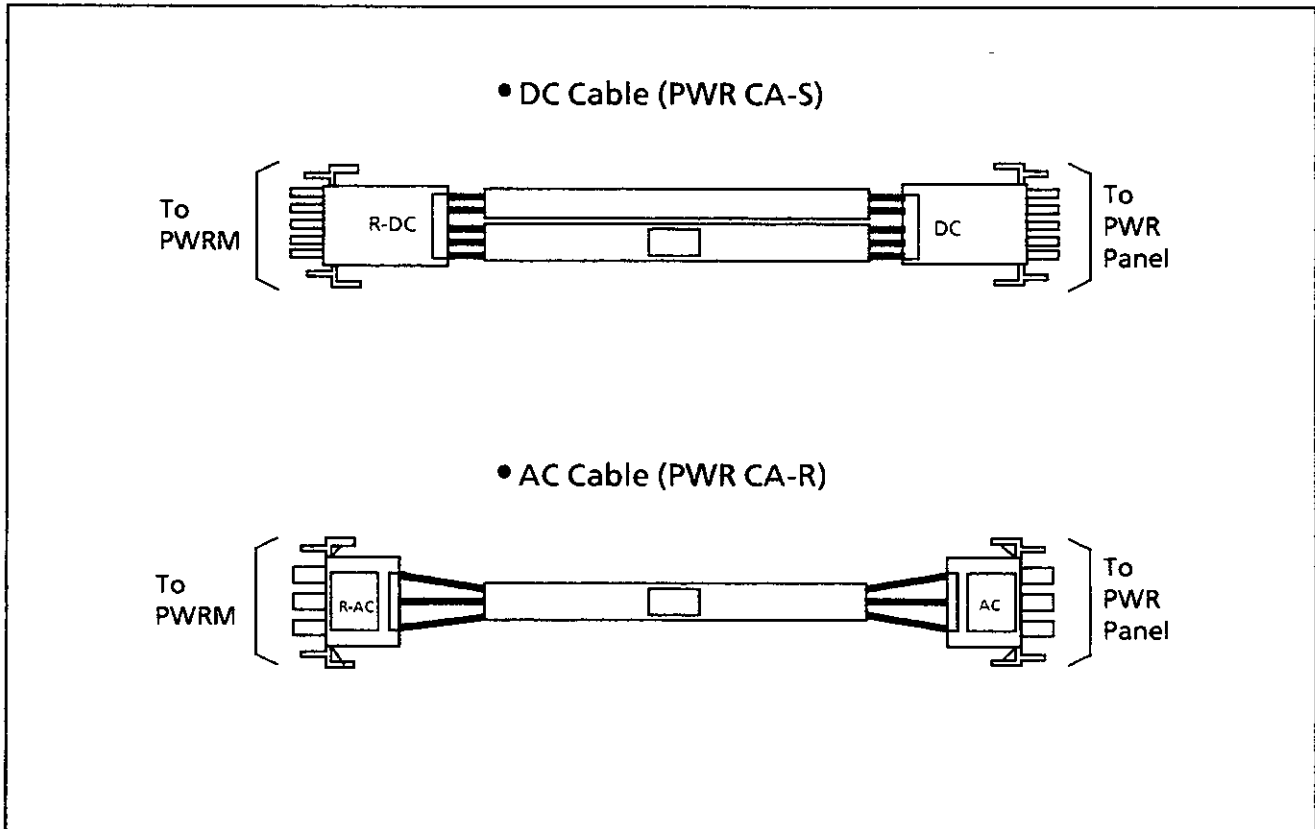
Figure 003-19 Outer View of a PWRM-B

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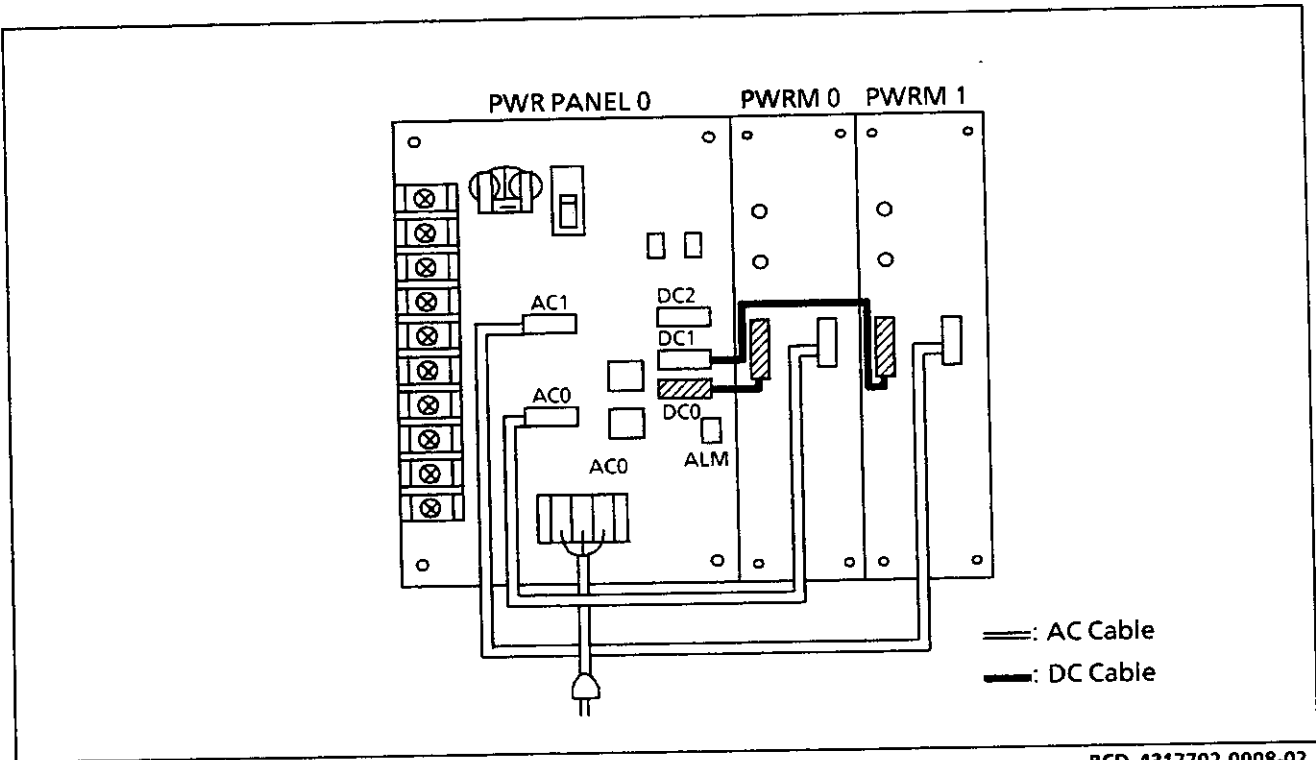
BCD-4317702-0031-02

Figure 003-20 Connecting the AC Power Cable



BCD-4317702-0129-01

Figure 003-21 DC Cable, AC Cable



BCD-4317702-0008-02

Figure 003-22 Cable Connections on the PWRU0

NAP- 200-003
Sheet 26/104
Installation of Main Equipment

PATTERN 3	
TOPU 0	
PIM 1	TOPU 1
PIM 0	PIM 2
PWRU 0	PWRU 1
BASEU 0	BASEU 1
384 ports	

- Pattern 3

1. Attach the BASEU0 of the Basic System-G to the floor without removing PWR0 and PIM0. Figure 003-23
 - Set BASEU0 over the drilled holes.
 - Attach the BASEU0 with anchor bolts.
2. Mount PIM1 with TOPU0 on top of PIM0 and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-24
3. Attach BASEU1 to the floor. Figure 003-25
 - Set BASEU1 over the drilled holes.
 - Attach BASEU1 with anchor bolts.
4. Mount PWRU1 on top of BASEU1, and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-26
5. Mount PIM2 on top of PWRU1 and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-27
6. Mount TOPU1 on top of PIM2 and secure it with the 10 screws, 10 washers and 10 lock washers which are provided. Figure 003-28
7. Connect BRACKET (F) to the front side of PIM0 and PIM1, PIM2 and PWRU1 and BASEU1, and connect BRACKET (R) to the rear side of PIM0 and PWRU1. Figure 003-29
Figure 003-30
Figure 003-31
Figure 003-32
8. Connect the Frame Ground cables (FE CA-A) provided in PIM0, PIM2 to PIM0 and PWRU1. Figure 003-33
Figure 003-34
9. Attach both PWRUs, PIM0 and PIM2 together using the Connecting Bracket provided. Figure 003-35
10. Cover the LAMP window of TOPU1 with the Lamp Faceplate provided. Figure 003-36

11. Connect the PWR CA-K cable furnished with the "EXT" connector, located on the front of PWR PANEL0, to the "PWR0" connector, located on the rear of PIM1, and connect the LED CA, provided with TOPU0, to the "LAMP" connector, located on the rear of PIM0.
 Connect the PWR CA-J cable, furnished with the "BSC" connector located on the front of PWR PANEL1, to the "PWR0" connector, located on the rear of PIM 2.
 The connection of the LED CA provided with TOPU1 is not necessary. Figure 003-37

12. Connect the PIMs to each other with BUS CA-A and BUS CA-B as shown in Figure 003-38. Unplug the PZ-M159 card from PIM1 and plug the PZ-M159 card in the "BUS 1" connector on PIM2. Figure 003-38
Figure 003-39

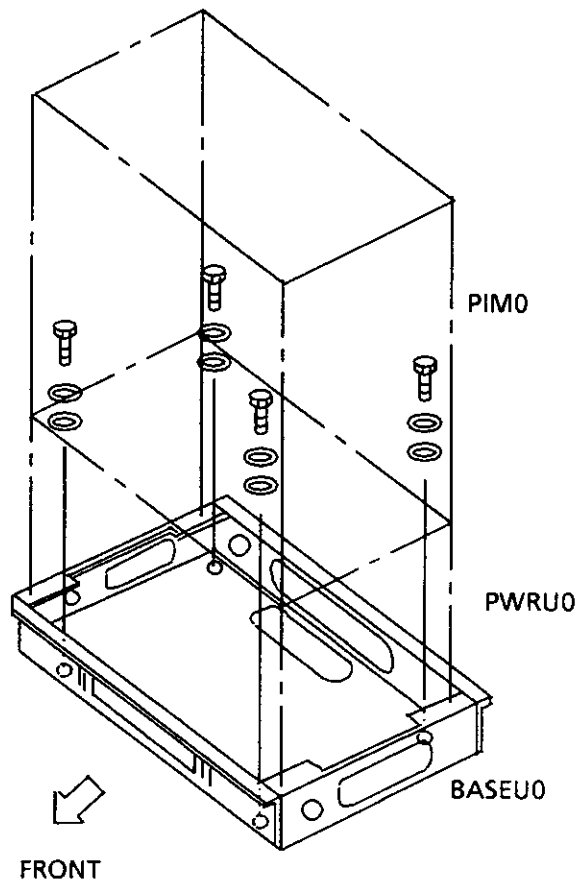
13. If required, mount PFT Panels at the bottom (front) of PIM1/PIM2, using the 3 screws which are provided, and connect them together in series according to Figure 003-41, using PFT CA-C cables. Figure 003-40
Figure 003-41

14. If required, mount PWRMs (Power Module) into PWRUs, and secure each one using the 3 screws which are provided. Figure 003-42
Figure 003-43

15. Connect the AC power cables into "AC IN", located on PWR PANEL0, and secure them by tightening the screw clamps. White (Neutral) to N, Black (Line) to L, Green (Ground) to G.
 In the case of a three-PWRM configuration, connect a second AC power cable into "AC IN", located on PWR PANEL1. Figure 003-44

- Note:** *The cable connection should be provided with strain relief in order to maintain the integrity of the connection.*

16. Connect the PWRMs, if required, to their associated PWR Panel via the AC and DC connector cables provided with each PWRM. Figure 003-45
Figure 003-46
Figure 003-47

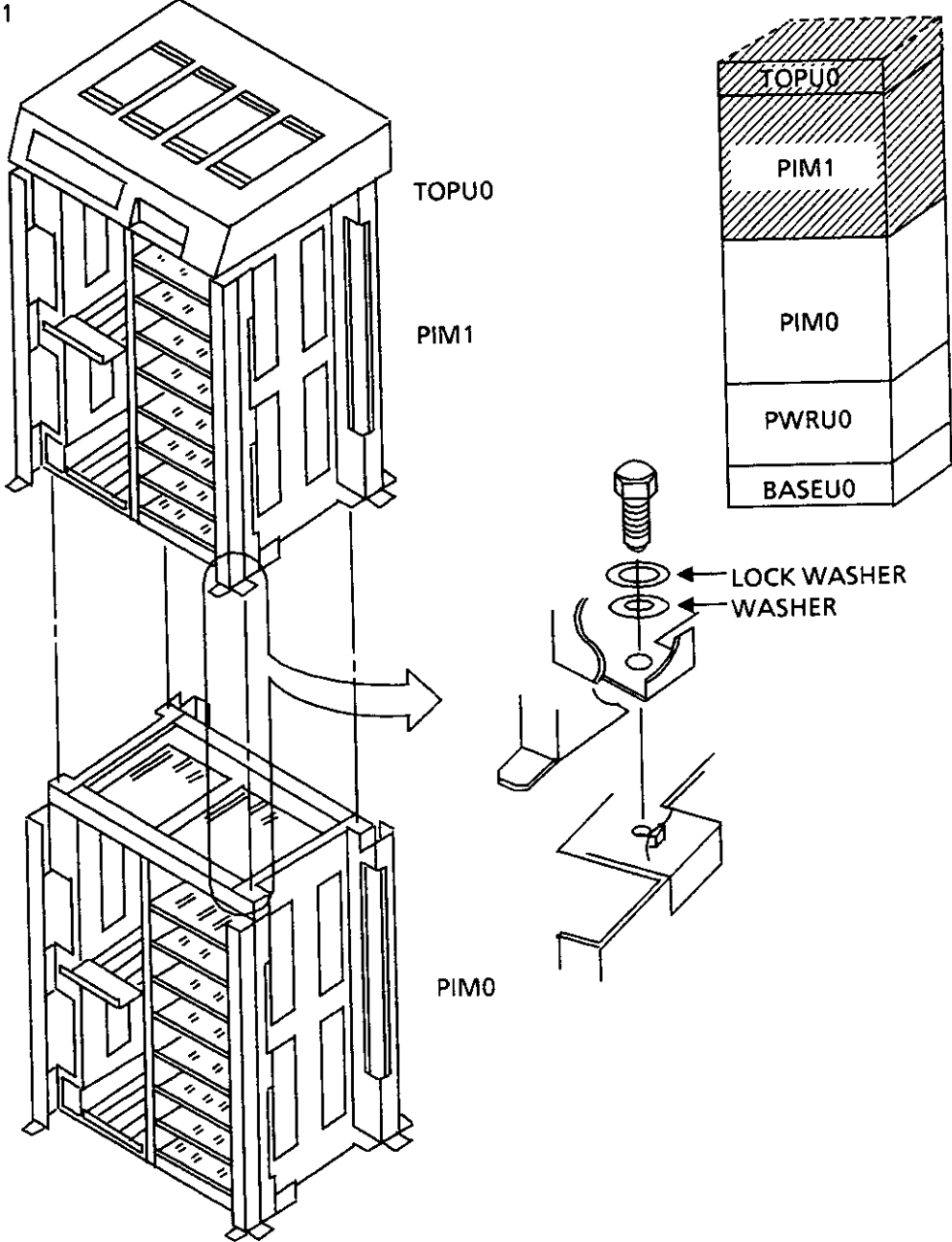


Basic System - G

BCD-4317702-0054-01

Figure 003-23 Attaching the BASEU of the Basic System - G

• Mounting of PIM1 with TOPU0



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Figure 003-24 Mounting PIM1 with TOPU0

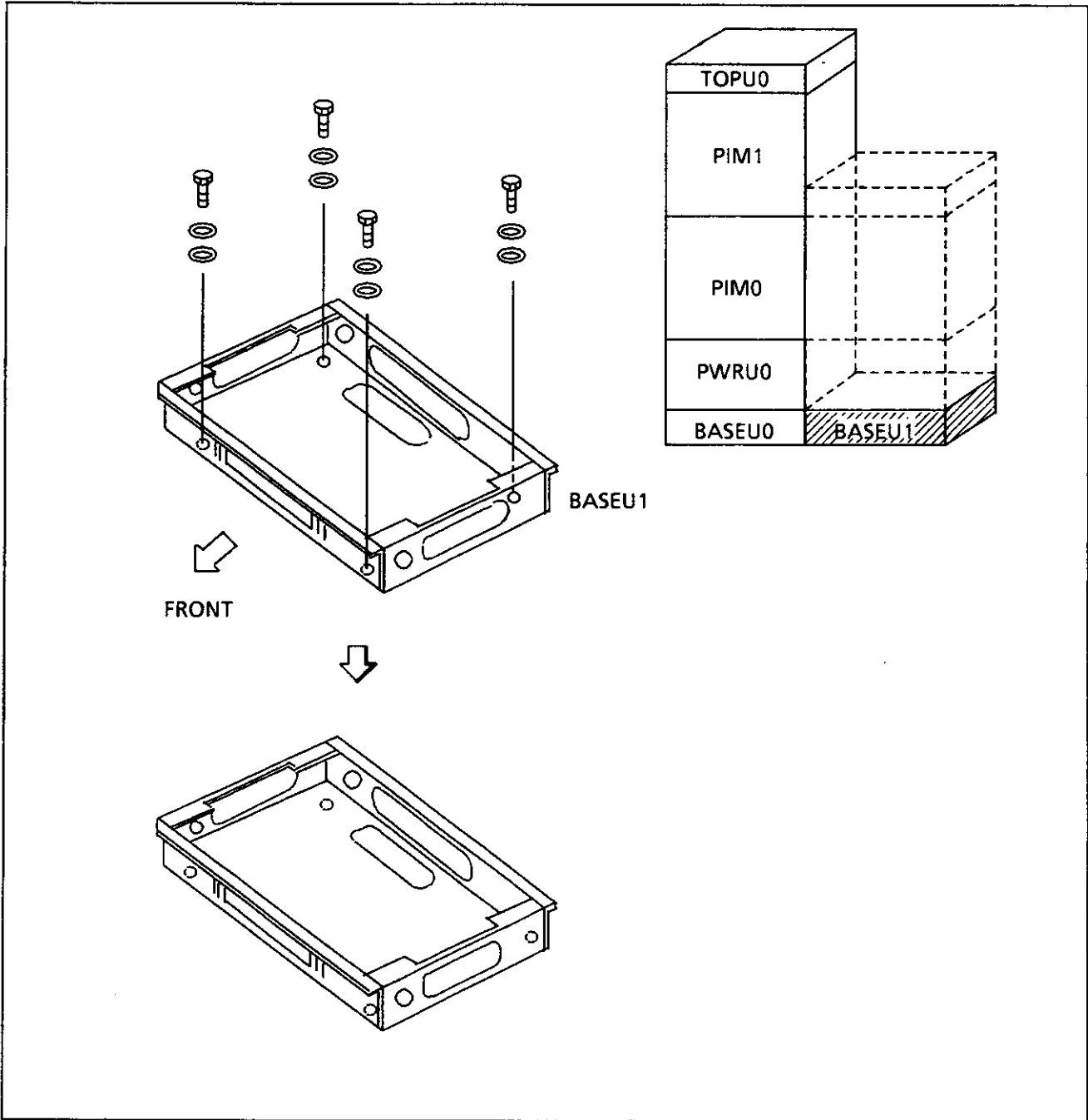
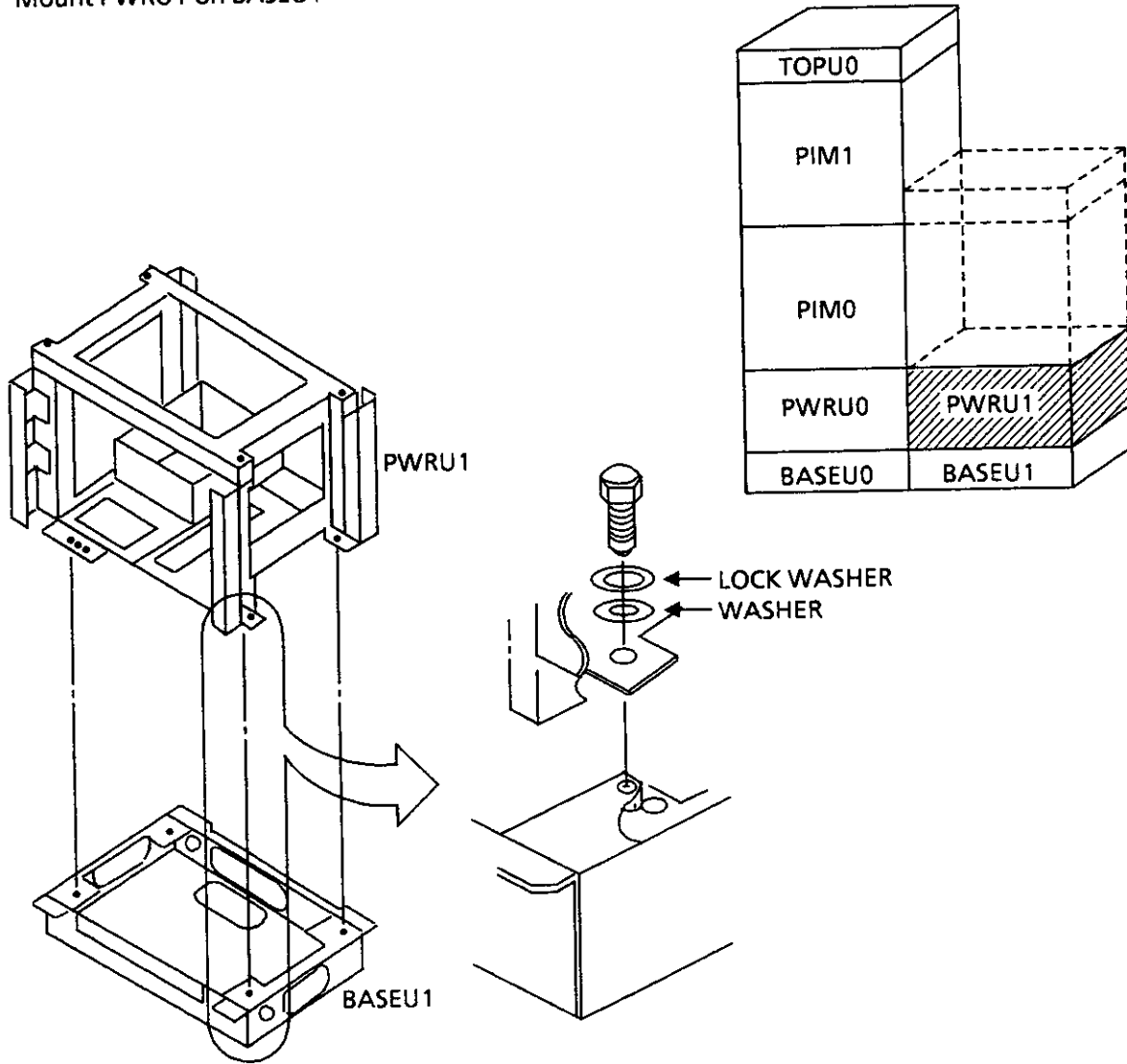


Figure 003-25 Attaching BASEU1

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- Mount PWRU1 on BASEU1



BCD-4317702-0089-01

Figure 003-26 Mounting PWRU1

- Mount PIM2 on top of PWRU1

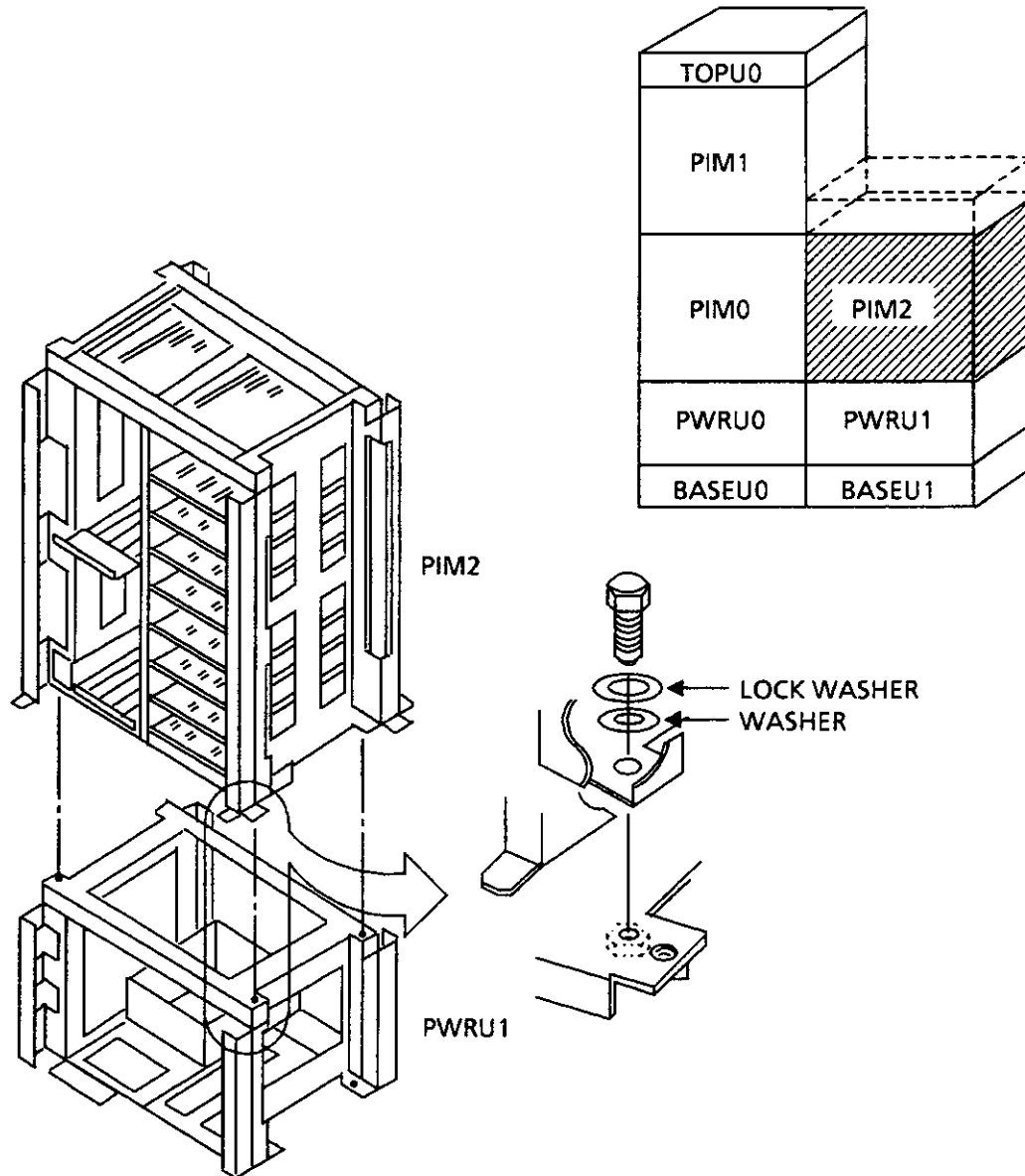
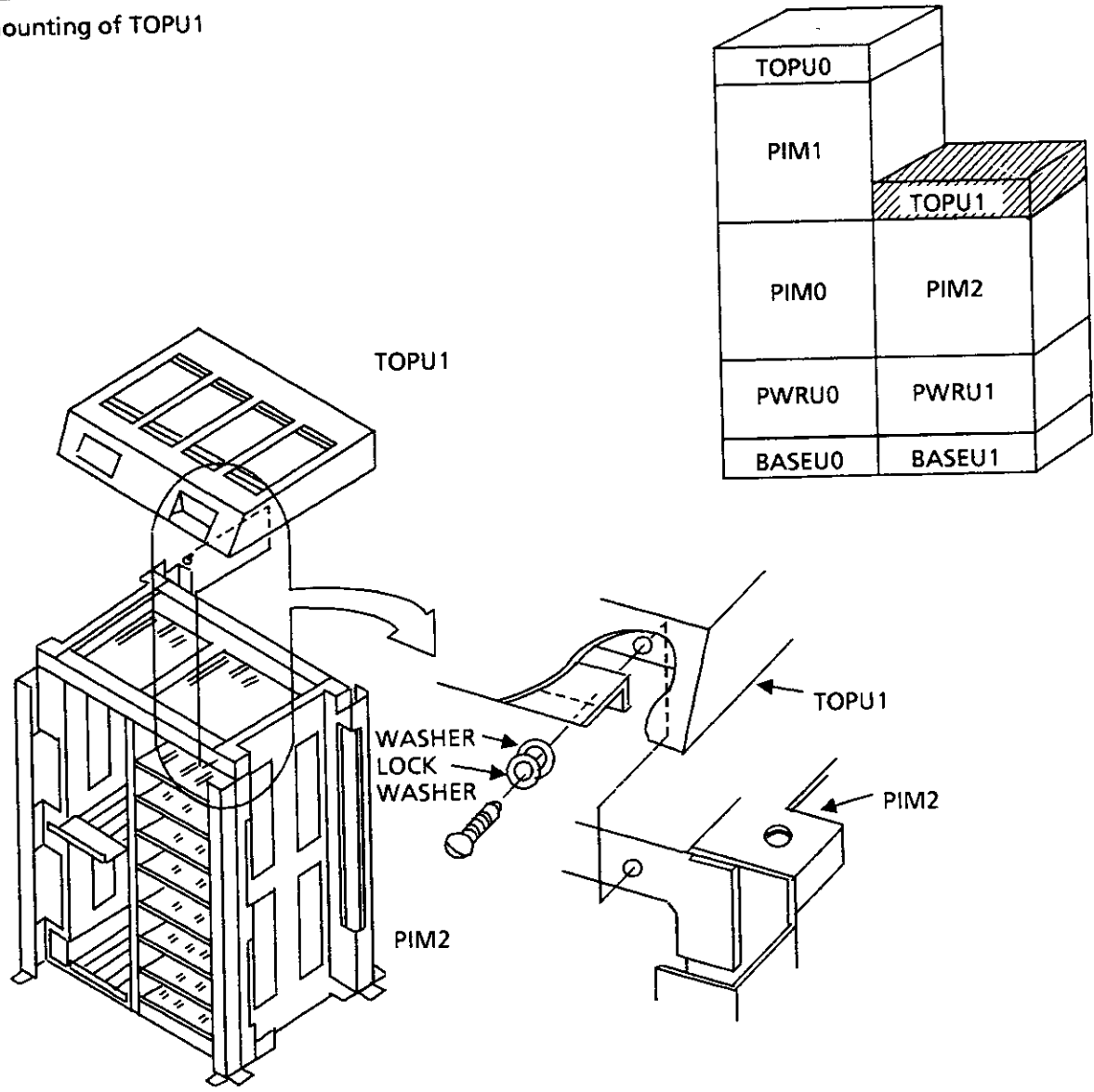


Figure 003-27 Mounting PIM2

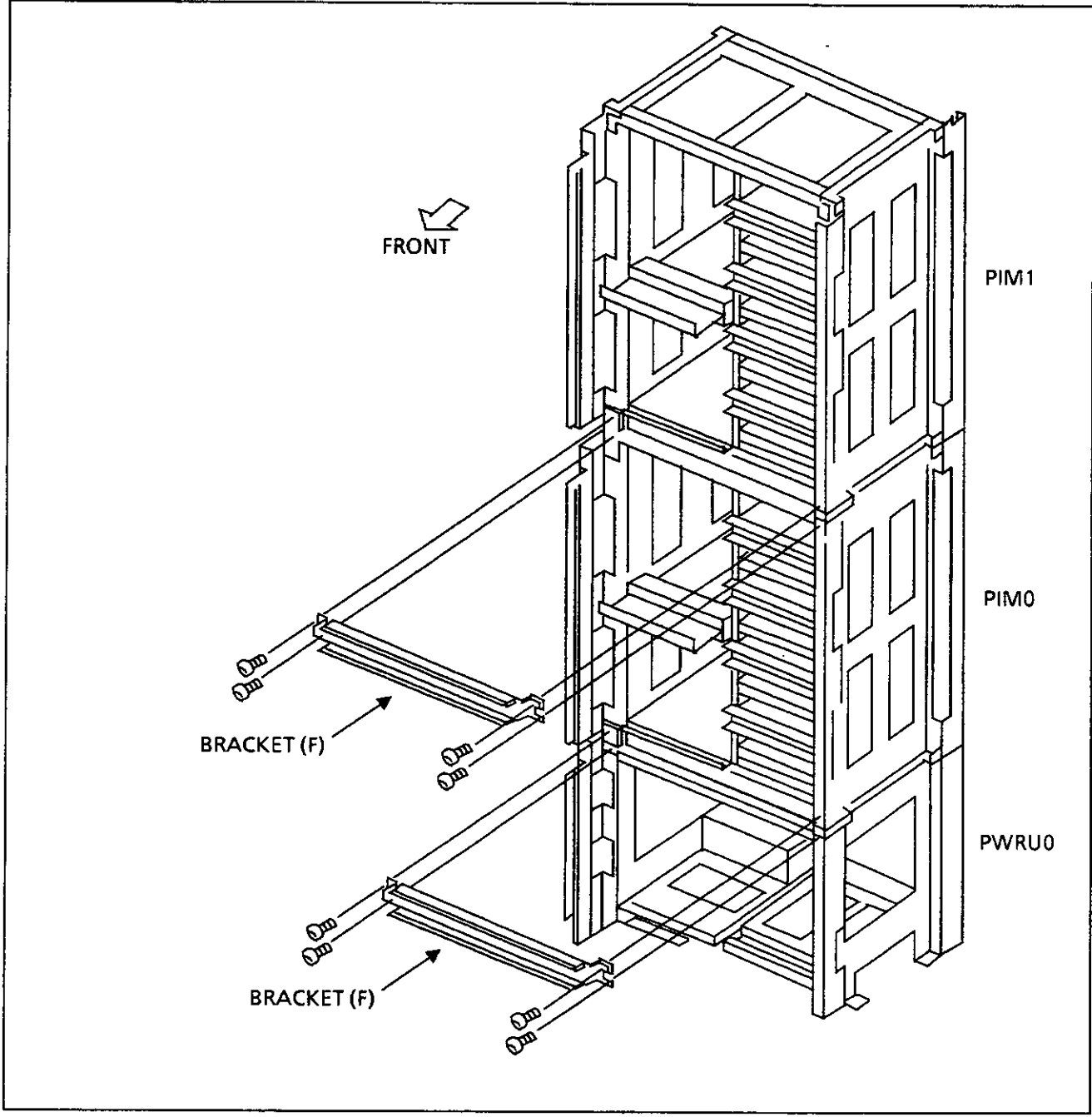
BCD-4317702-0090-01

• Mounting of TOPU1



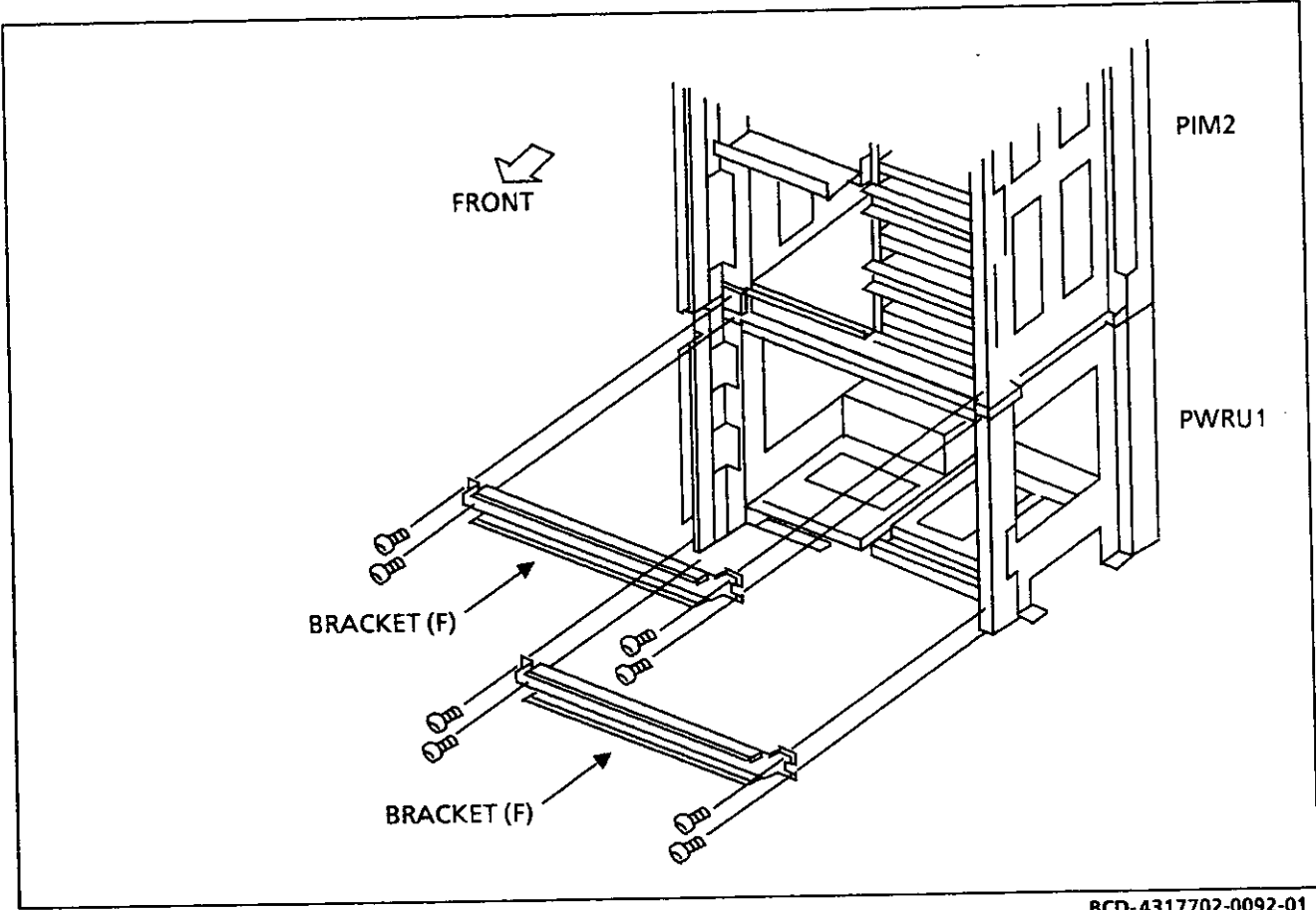
BCD-4317702-0091-01

Figure 003-28 Mounting TOPU1



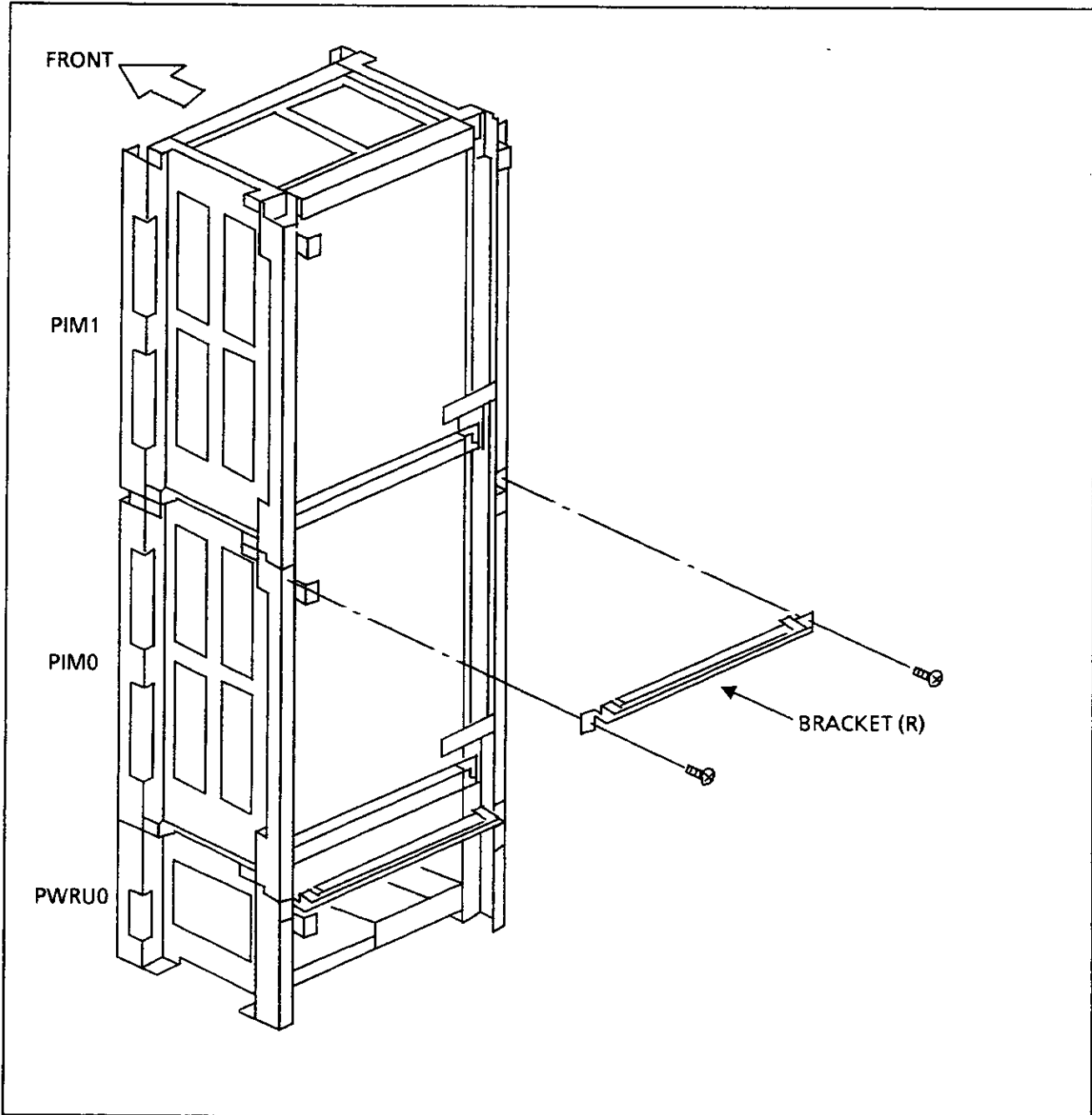
BCD-4317702-0108-01

Figure 003-29 Connecting the Brackets for the Front Covers



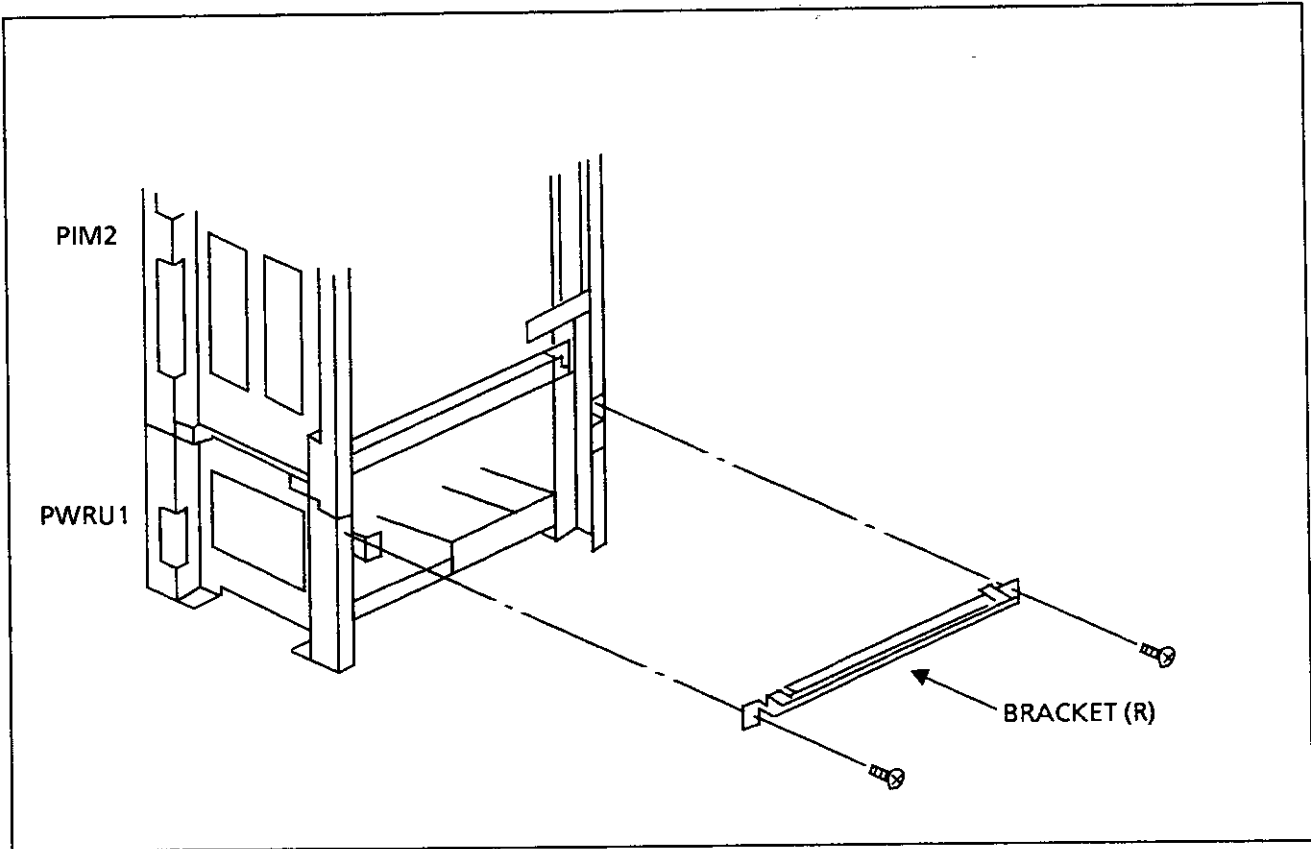
BCD-4317702-0092-01

Figure 003-30 Connecting the Brackets for the Front Covers



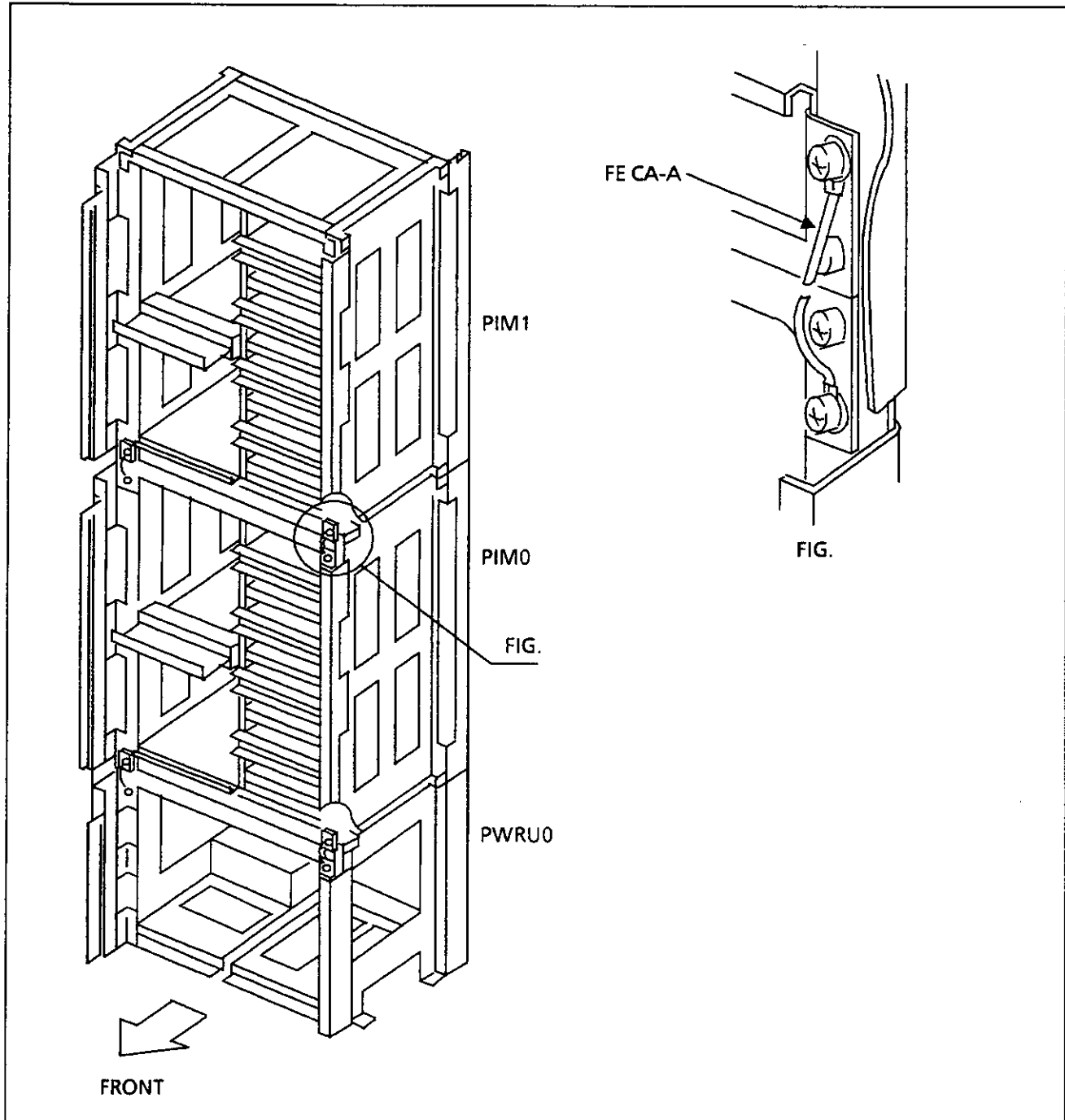
BCD-4317702-0109-01

Figure 003-31 Connecting the Bracket for the Rear Cover



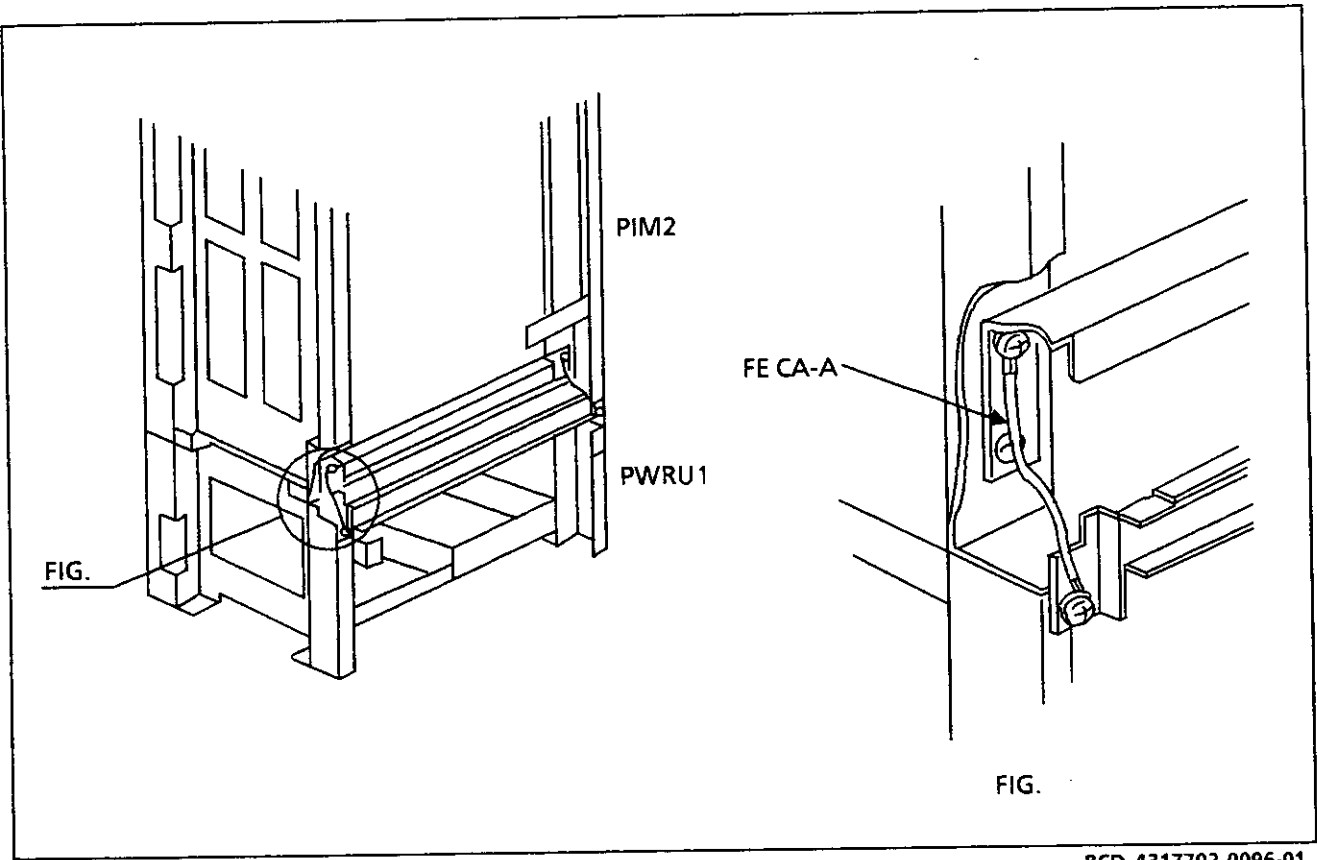
BCD-4317702-0094-01

Figure 003-32 Connecting the Bracket for the Rear Cover



BCD-4317702-0078-01

Figure 003-33 Connecting the Frame Ground Cables (Front Side)



BCD- 4317702-0096-01

Figure 003-34 Connecting the Frame Ground Cables (Rear Side)

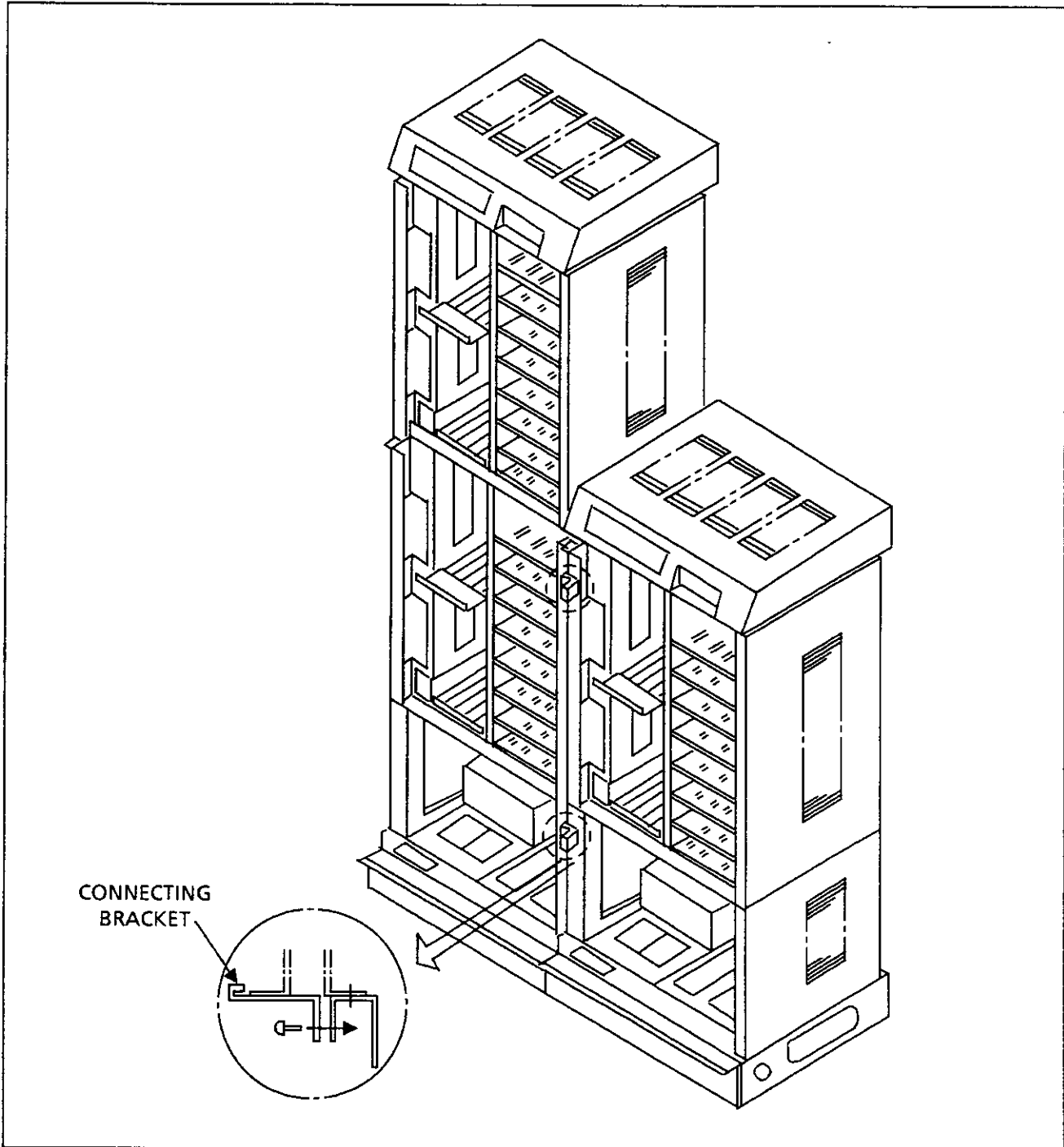
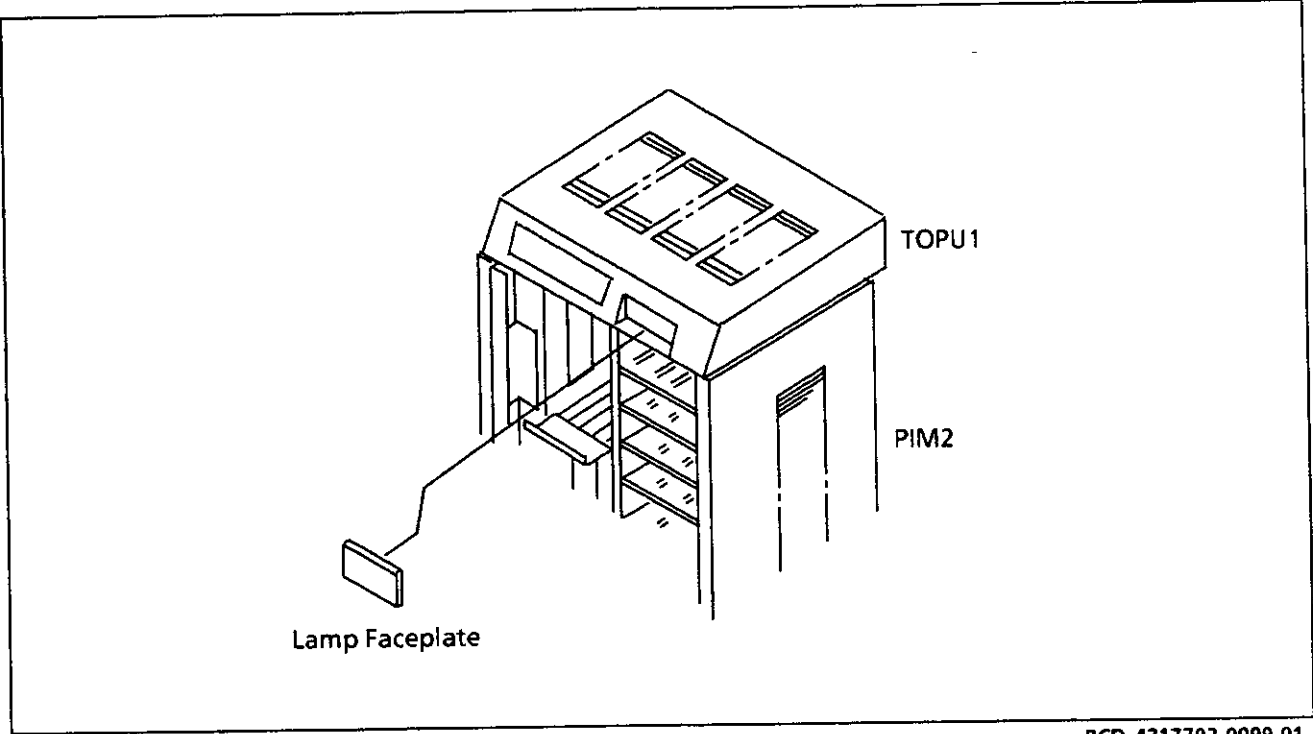


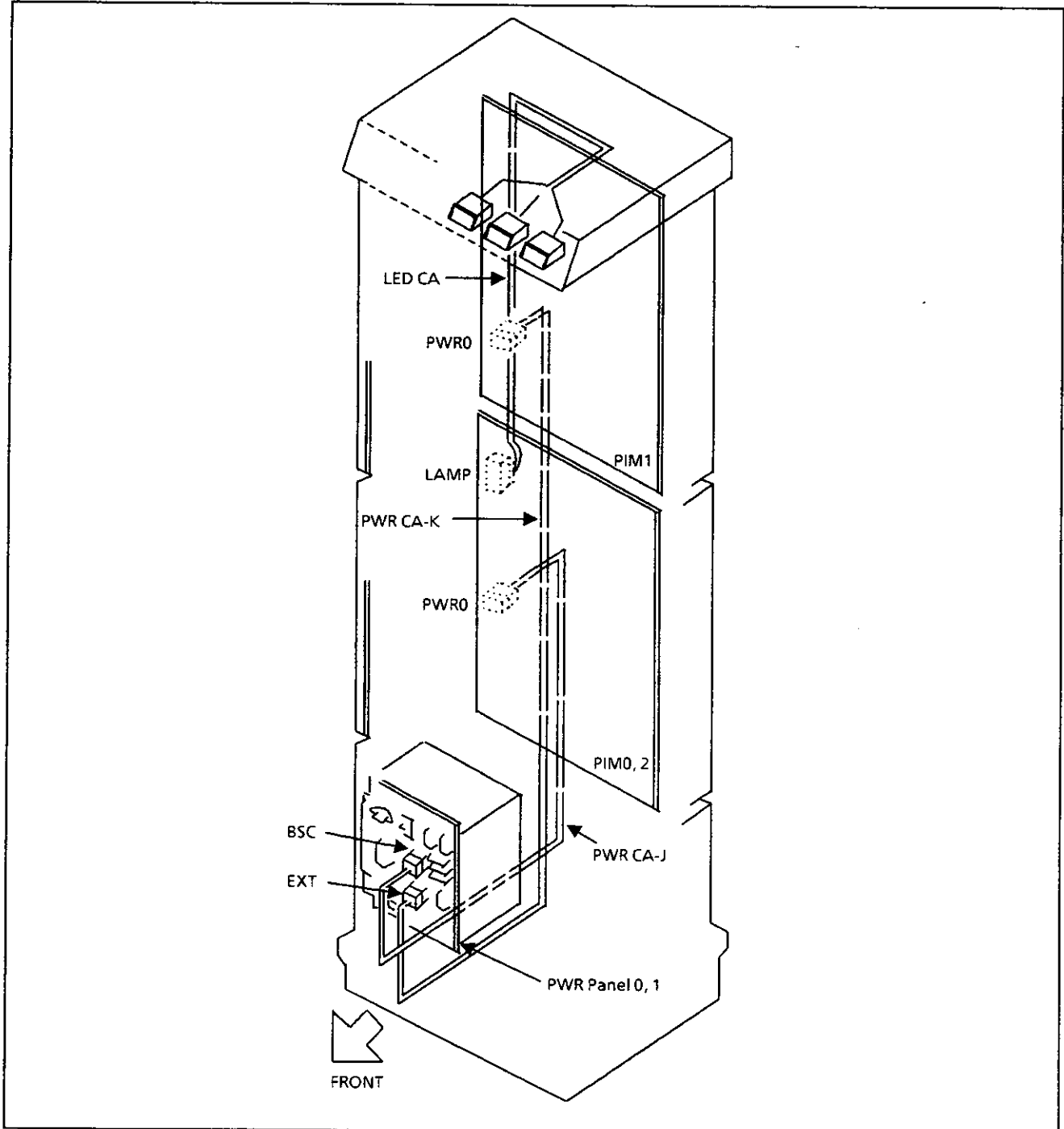
Figure 003-35 Attaching Modules and Units

BCD-4317702-0098-01



BCD-4317702-0099-01

Figure 003-36 Installing the Lamp Faceplate



BCD-4317702-0080-01

Figure 003-37 Cable Connections between PIMs 0, 1, 2 and PWR Panels 0, 1

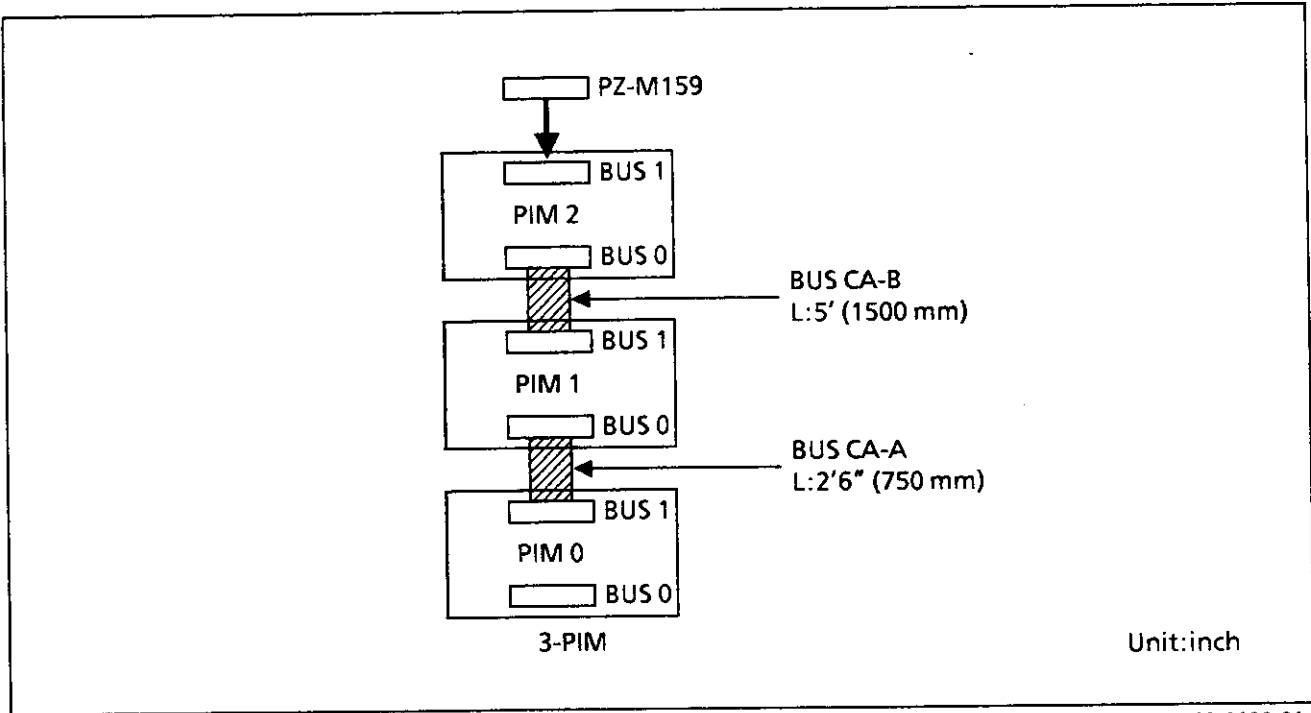


Figure 003-38 BUS Cable Connections for Pattern 3

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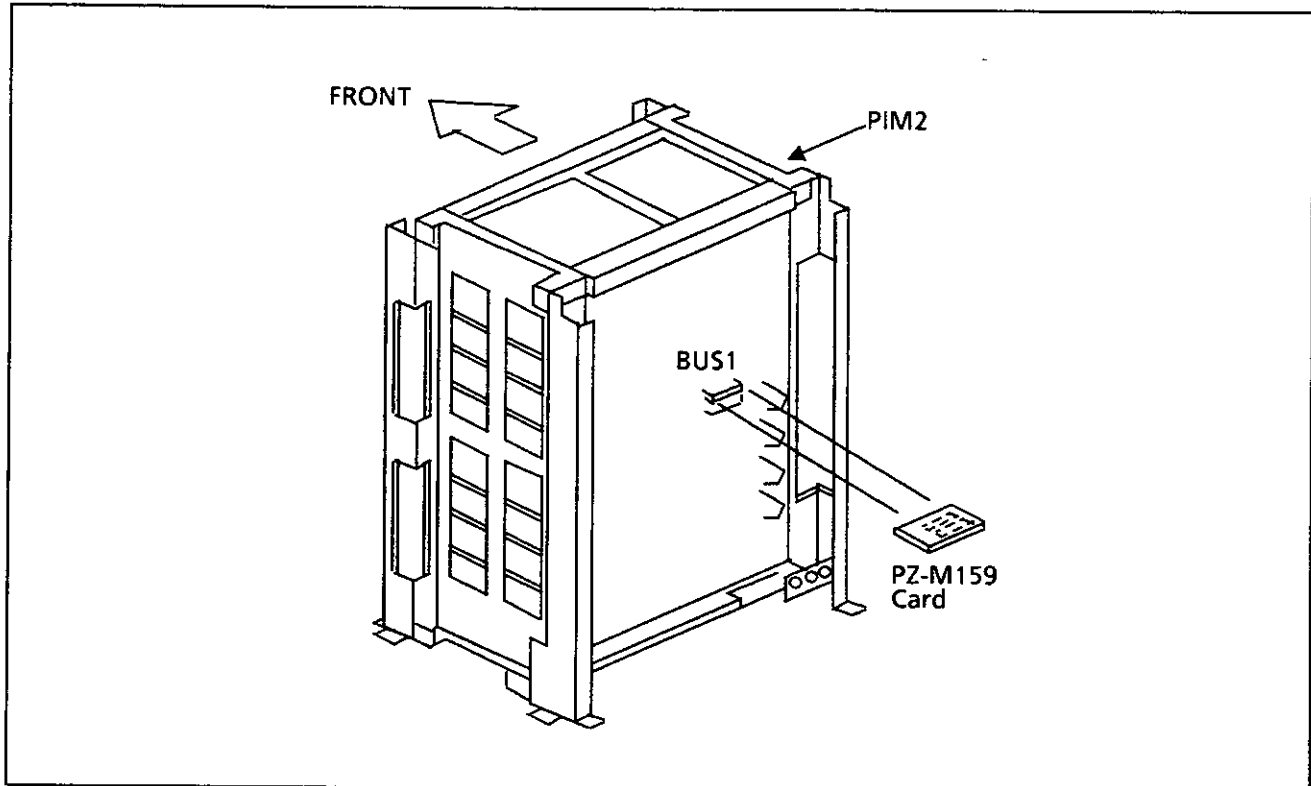
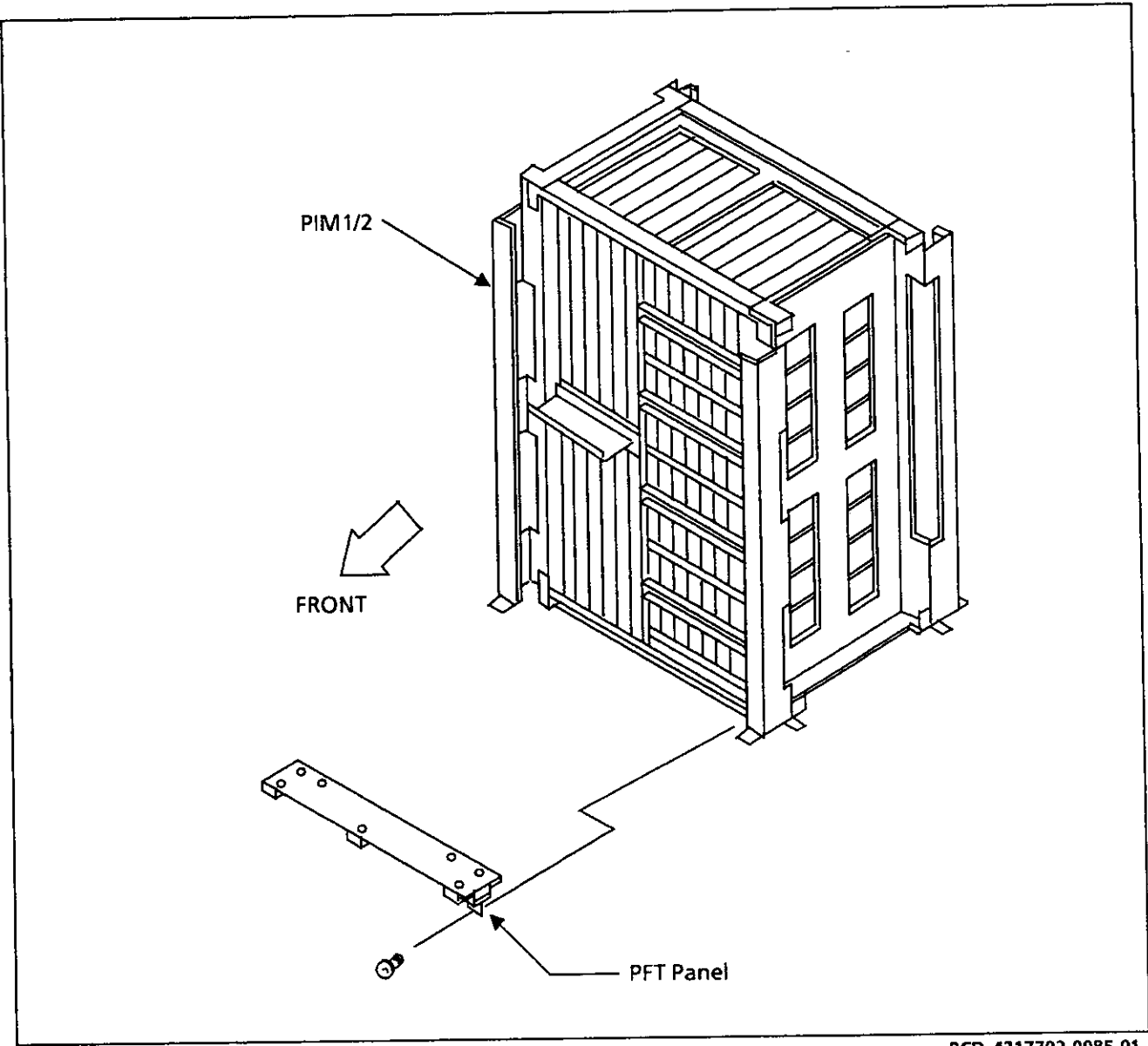


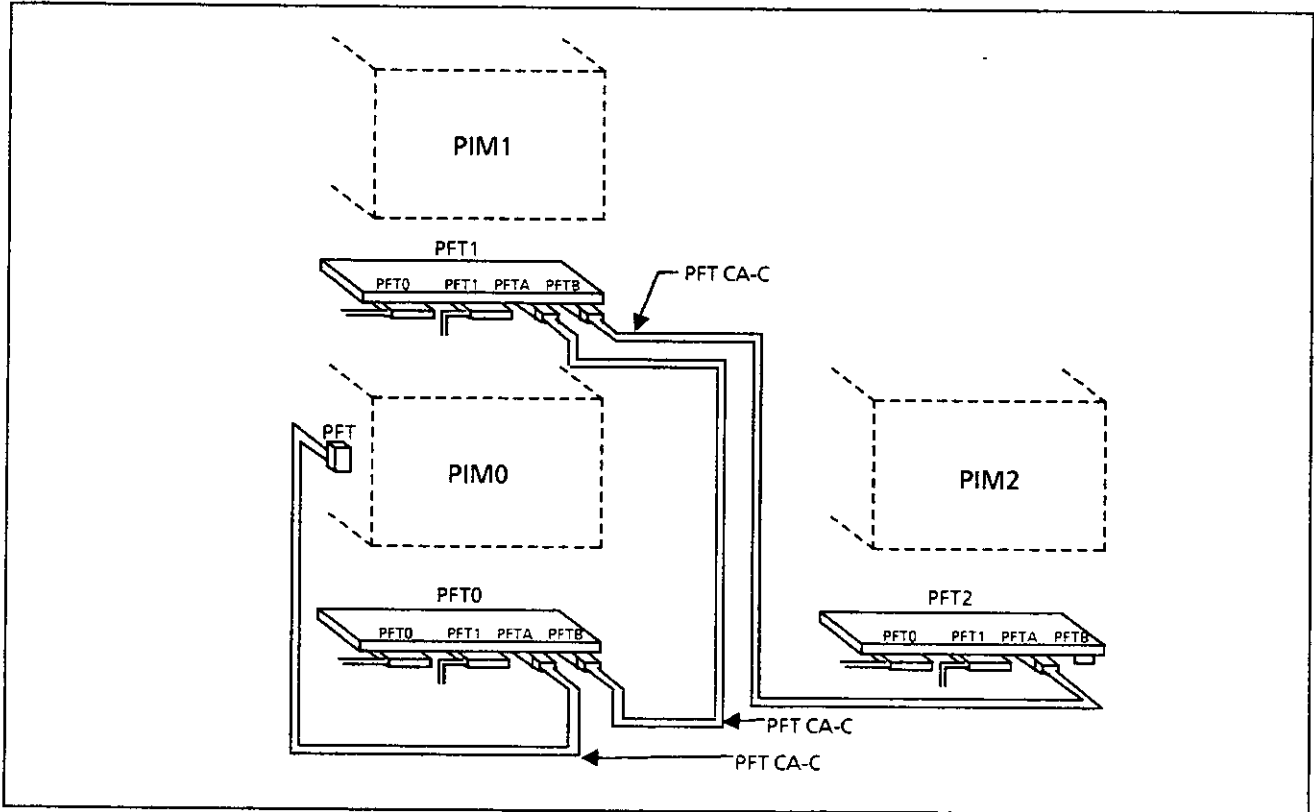
Figure 003-39 Mounting a PZ-M159 Card on PIM2

BCD-4317702-0101-01



BCD-4317702-0085-01

Figure 003-40 Mounting the PFT Panel for Pattern 3



BCD-4317702-0104-01

Figure 003-41 PFT Connections for Pattern 3 (Front View)

Note: For the cable connections to connectors "PFT0, PFT1", refer to NAP-200-006 and NAP-200-007.

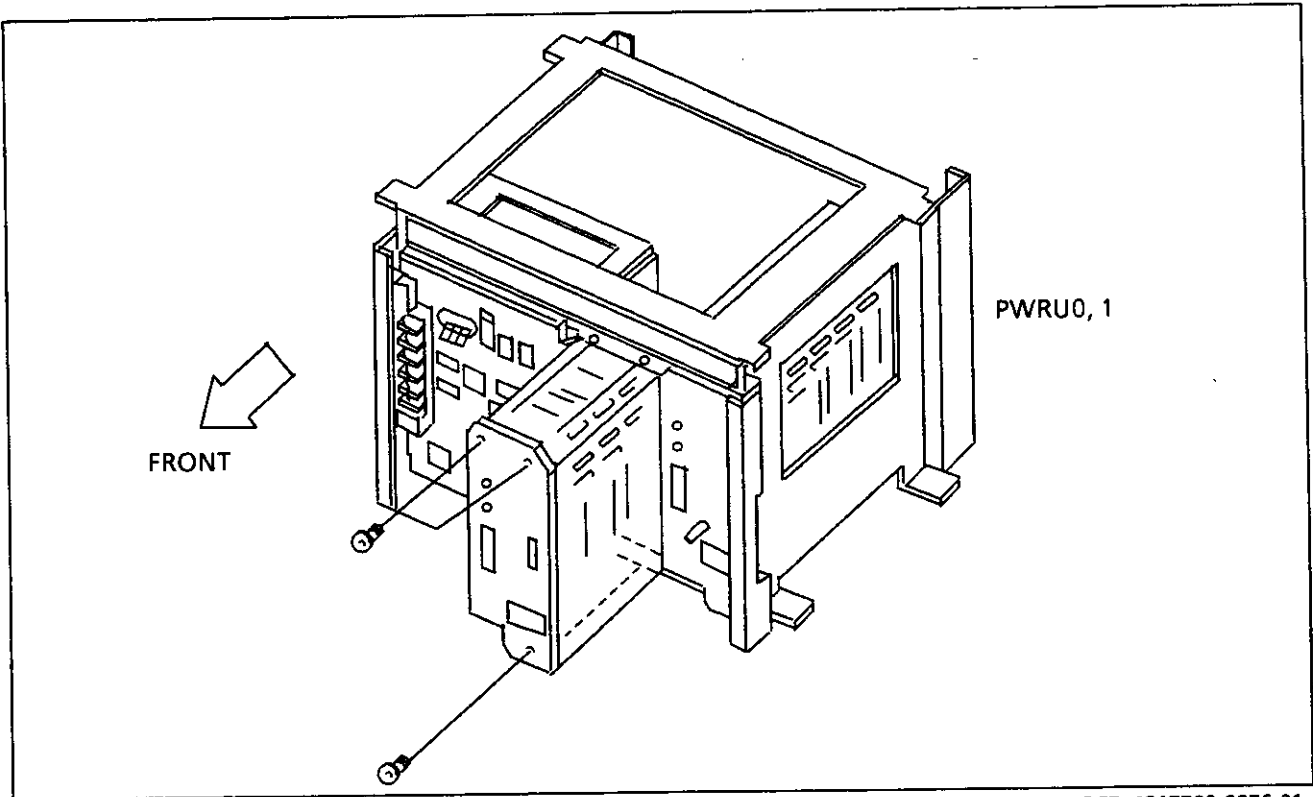


Figure 003-42 Mounting a PWRM

BCD-4317702-0076-01

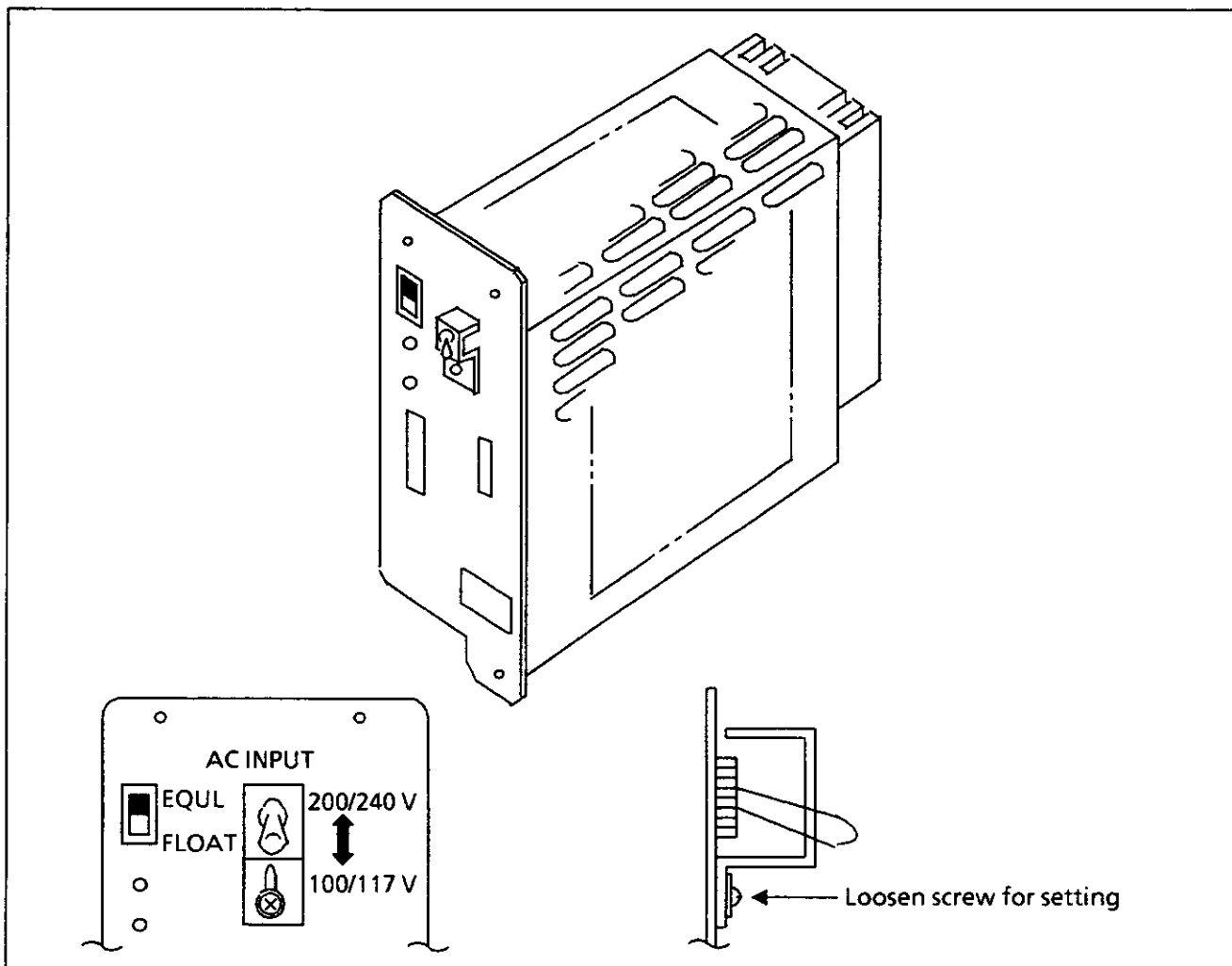
When using a PWRM-B, the following installation is required:

- Set the "AC INPUT" switch to the downward position for 100 – 117 volts A.C.
- Set the "EQUL/FLOAT" switch according to the type of battery connected.

- No Battery/Sealed Battery... "FLOAT"

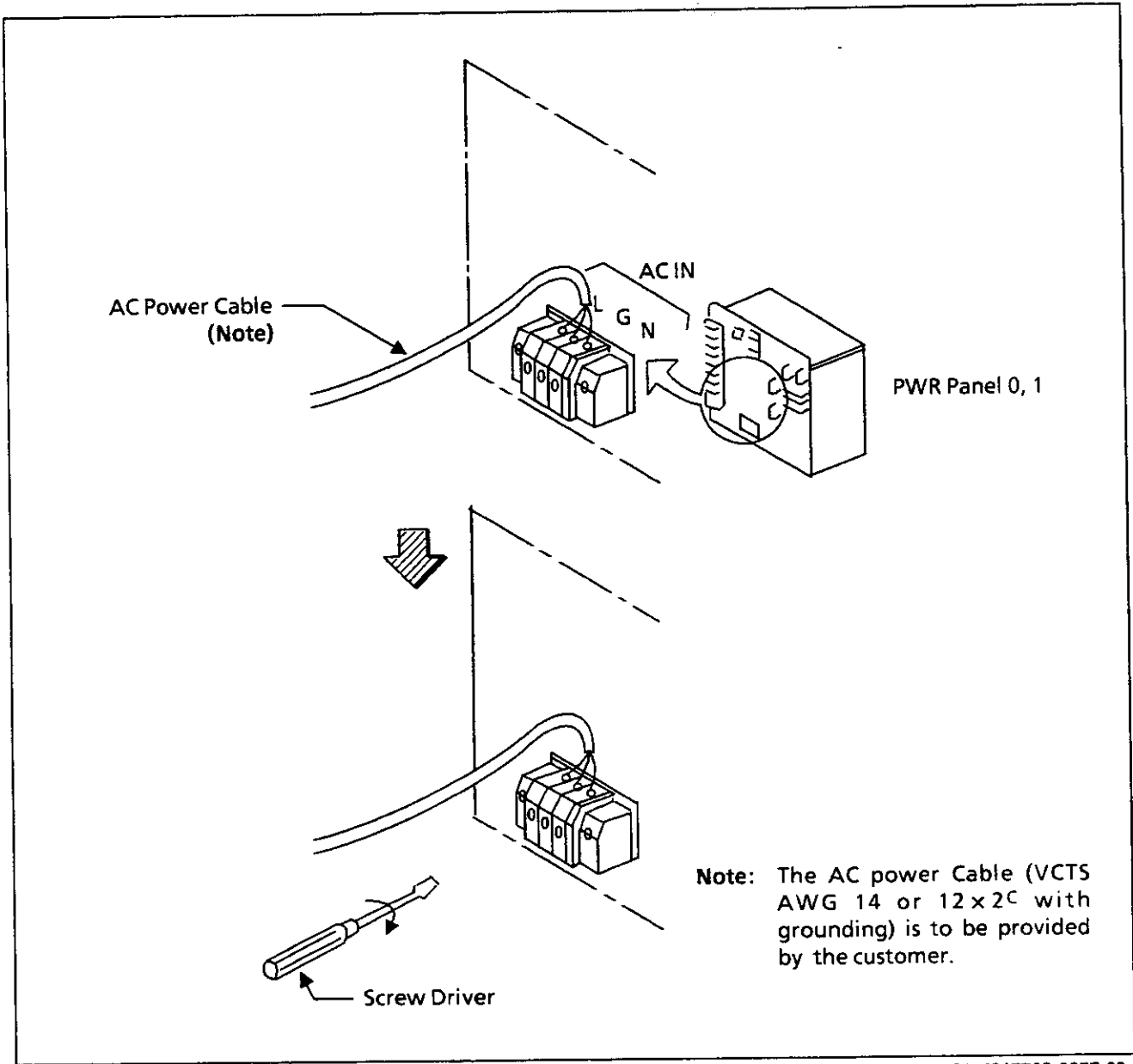
- Lead-Acid Battery... "EQUL"
(Equalizing Charge)
"FLOAT"
(Floating Charge)

When changing the EQUL/FLOAT mode, with multiple PWRMs, the changes should be done as simultaneously as is possible.



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Figure 003-43 Outer View of a PWRM-B



BCD-4317702-0077-02

Figure 003-44 Connecting the AC Power Cable

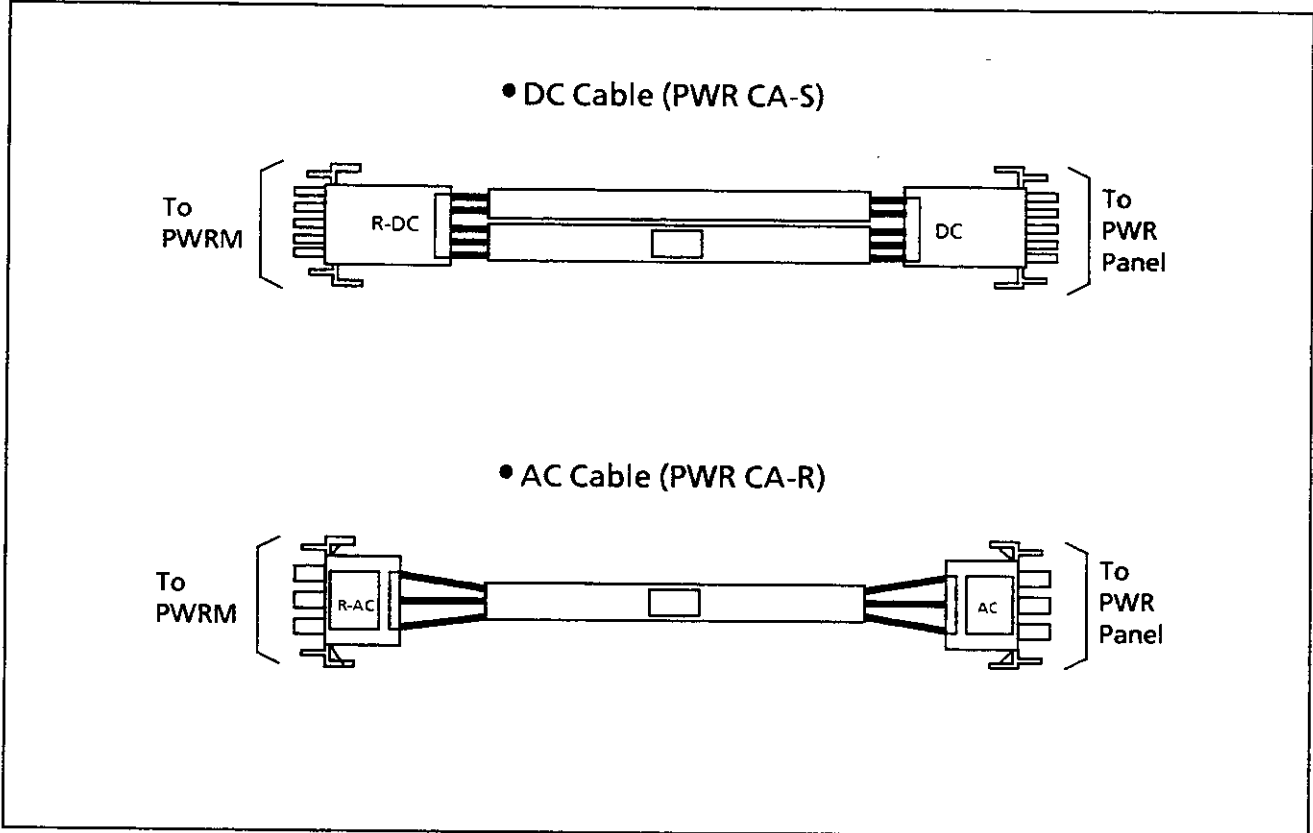
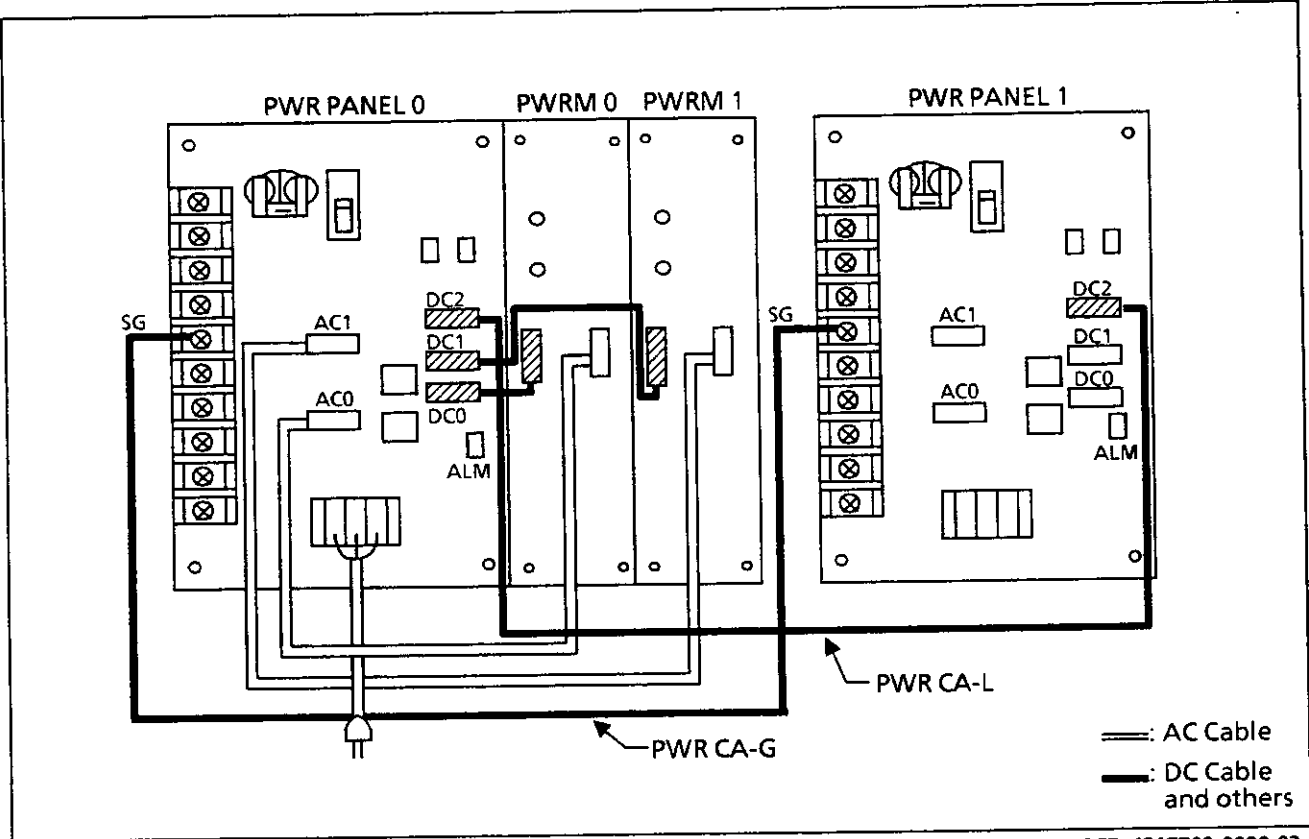


Figure 003-45 DC Cable, AC Cable

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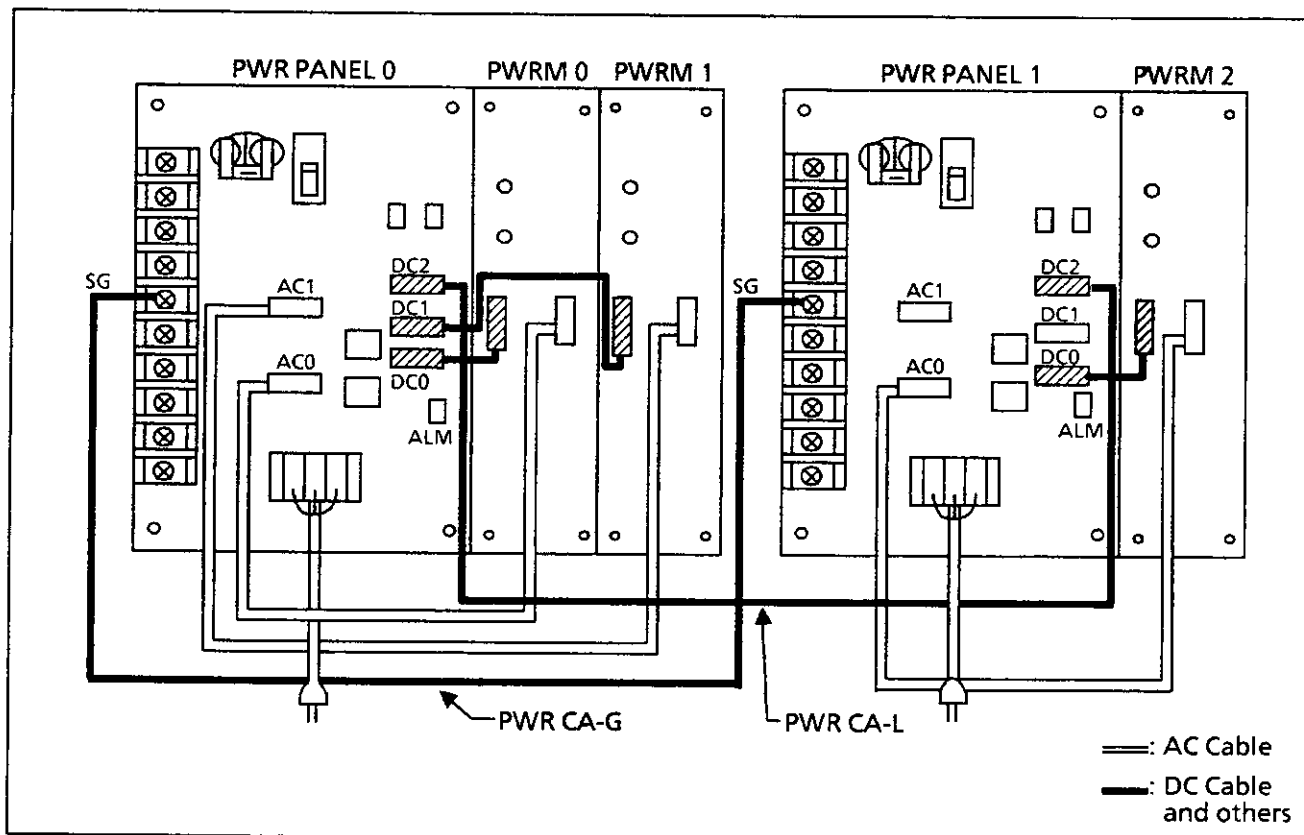
(a) In the case of two (2) PWRMs:



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Figure 003-46 Cable Connections on a PWRU (2 PWRMs)

(b) In the case of three (3) PWRMs:



BCD-4317702-0010-02

Figure 003-47 Cable Connections on a PWRU (3 PWRMs)

PATTERN 4	
TOPU 0	TOPU 1
PIM 1	PIM 3
PIM 0	PIM 2
PWRU 0	PWRU 1
BASEU 0	BASEU 1
512 ports	

• Pattern 4

1. Attach BASEU0 of the Basic System-G to the floor without removing PWRU0 and PIM0. Figure 003-48
 - Set BASEU0 over the drilled holes.
 - Attach BASEU0 with anchor bolts.
2. Mount PIM1 with TOPU0 on top of PIM0 and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-49
3. Attach BASEU1 to the floor. Figure 003-50
 - Set BASEU1 over the drilled holes.
 - Attach BASEU1 with anchor bolts.
4. Mount PWRU1 on top of BASEU1, and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-51
5. Mount PIM2 on top of PWRU1 and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-52
6. Mount PIM3 on the top of PIM2 and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-53
7. Mount TOPU1 on top of PIM3 and secure it with the 10 screws, 10 washers and 10 lock washers which are provided. Figure 003-54
8. Connect BRACKET (F) to the front side of PIM1 and PIM0, PIM3 and PIM2, PIM2 and PWRU1, PWRU1 and BASEU1, and connect BRACKET (R) to the rear side of PIM0, PIM2, PWRU1. Figure 003-55
Figure 003-56
Figure 003-57
Figure 003-58
9. Connect the Frame Ground cables (FE CA-A) provided in each PIM to PWRU0, PWRU1, PIM0 and PIM2. Figure 003-59
Figure 003-60
10. Attach both PWRUs, PIM0 and PIM2 and PIM1 and PIM3 together using the Connecting Bracket provided. Figure 003-61

- 11. Cover the LAMP window of TOPU1 with the Lamp Faceplate provided. Figure 003-62

- 12. Connect the PWR CA-K cable furnished with the "EXT" connector, located on the front of PWR PANEL0, and PWR PANEL1 to the "PWR0" connector, located on the rear of PIM1 and PIM3, and connect the LED CA, provided with TOPU0, to the "LAMP" connector, located on the rear of PIM0. Figure 003-63
 Connect the PWR CA-J cable furnished with the "BSC" connector, located on the front of PWR PANEL1, to the "PWR0" connector, located on the rear of PIM2.
 The connection of the LED CA provided with TOPU1 is not necessary.

- 13. Connect the PIMs to each other with BUS CA-A and BUS CA-B as shown in Figure 003-64. Unplug the PZ-M159 card from PIM1 and plug the PZ-M159 card in the "BUS 1" connector on PIM3. Figure 003-64
Figure 003-65

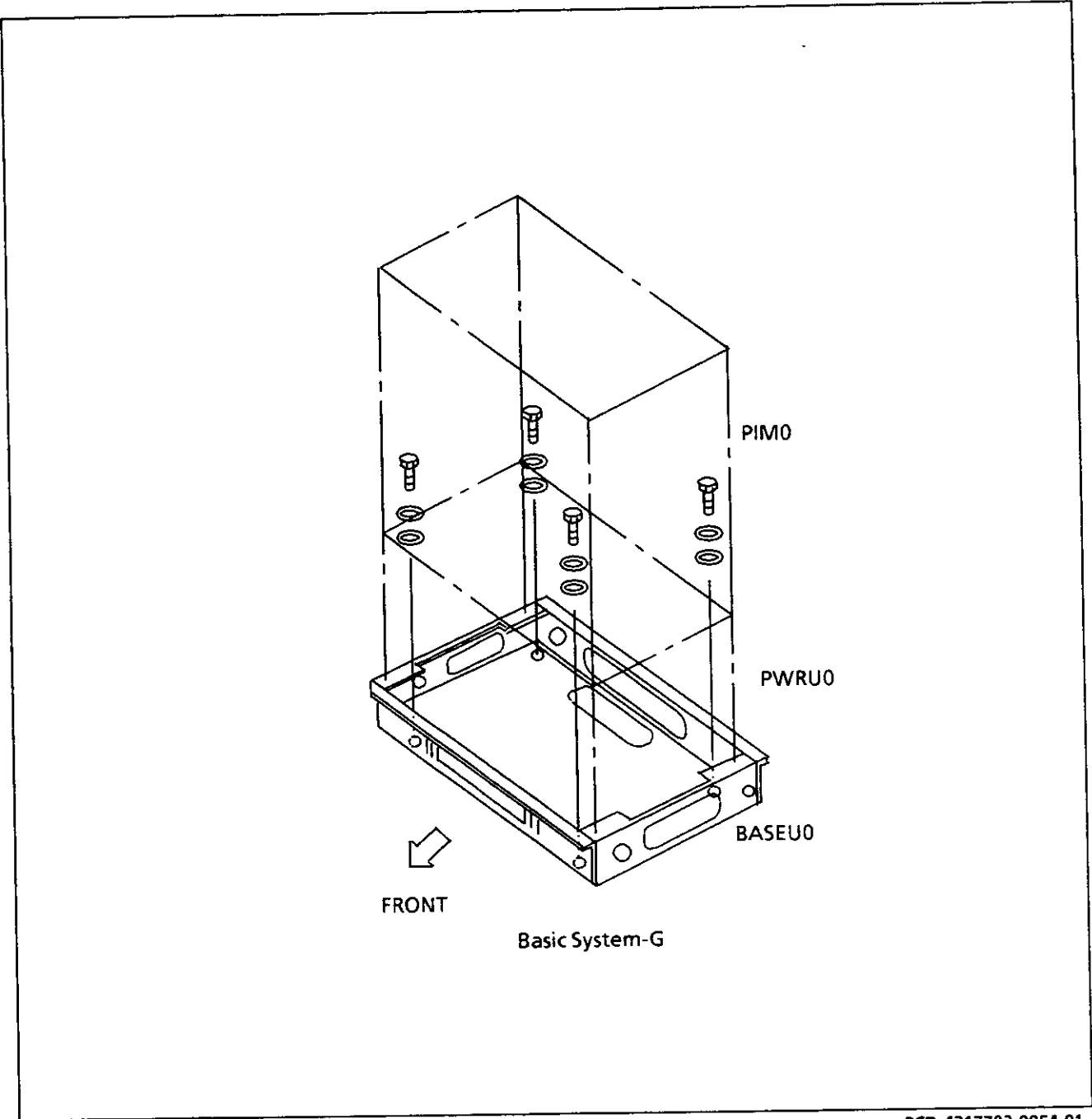
- 14. If required, mount the PFT Panels at the bottom (front) of PIM1, PIM2 and PIM3 using the 3 screws which are provided, and connect them together in series according to Figure 003-67 using PFT CA-C cables. Figure 003-66
Figure 003-67

- 15. If required, mount PWRMs (Power Module) into PWRUs and secure each one using the 3 screws which are provided. Figure 003-68
Figure 003-69

- 16. Connect the AC power cables into "AC IN", located on PWR PANEL0 and secure them by tightening the screw clamps. White (Neutral) to N, Black (Line) to L, Green (Ground) to G. In case of a three or four-PWRM configuration, also connect a power cable into "AC IN", located on PWR PANEL1. Figure 003-70

Note: *The cable connection should be provided with strain relief in order to maintain the integrity of the connection.*

- 17. Connect the PWRMs, if required, to their associated PWR Panels, via AC and DC connector cables provided with each PWRM. Figure 003-71
Figure 003-72
Figure 003-73
Figure 003-74



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Figure 003-48 Attaching the BASEU0 of the Basic System - G

- Mounting of PIM1 with TOPU0

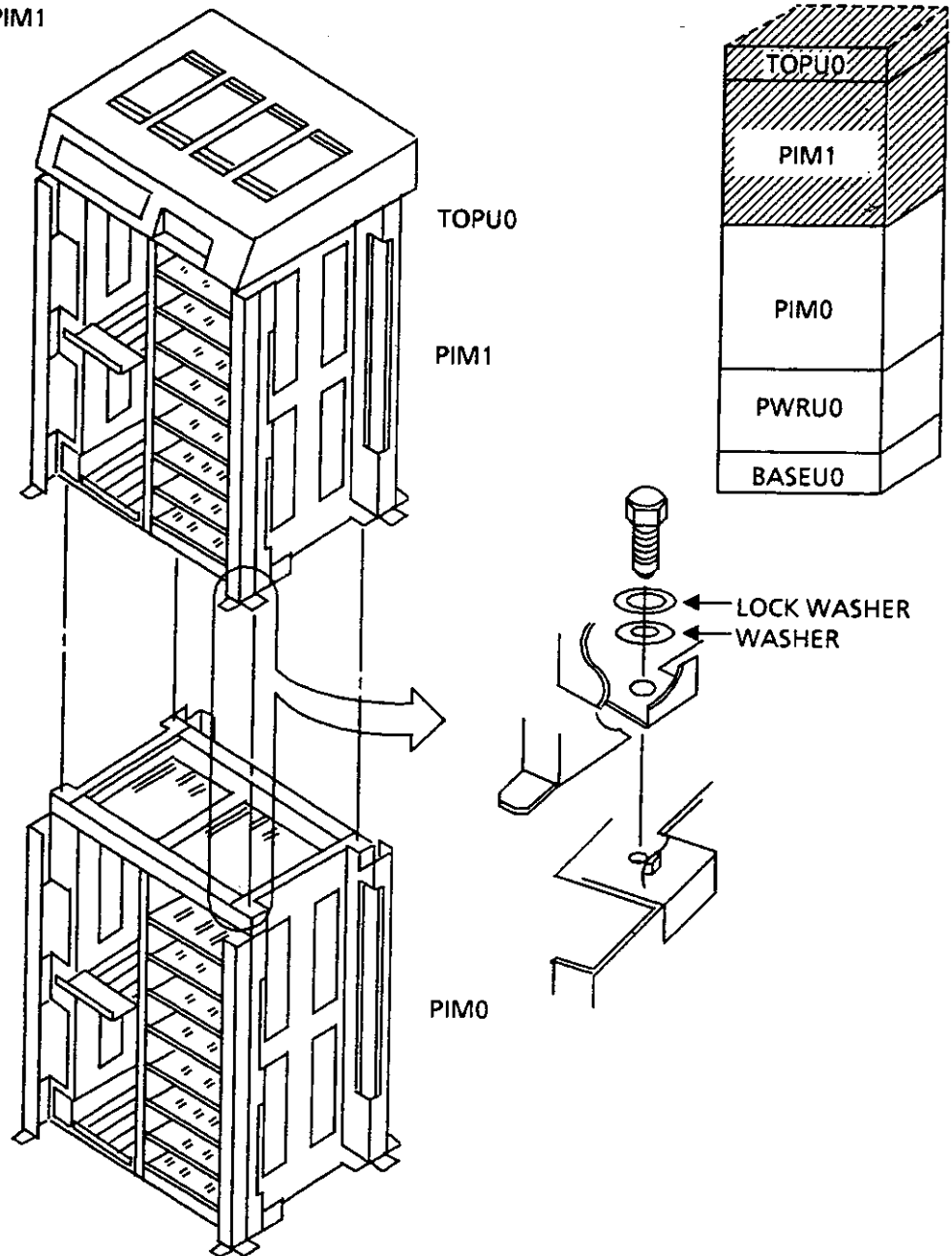


Figure 003-49 Mounting a PIM1 with a TOPU0

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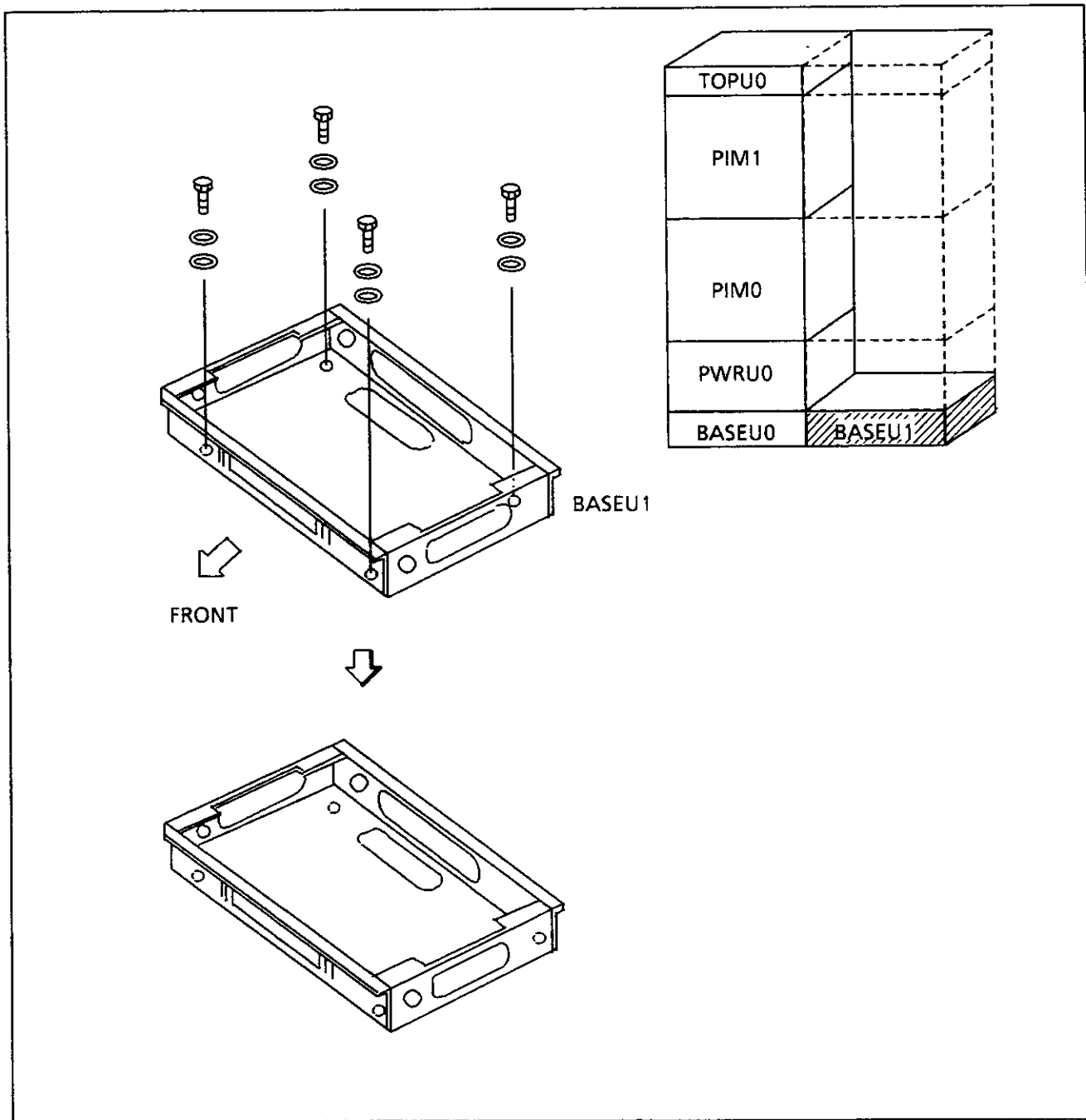
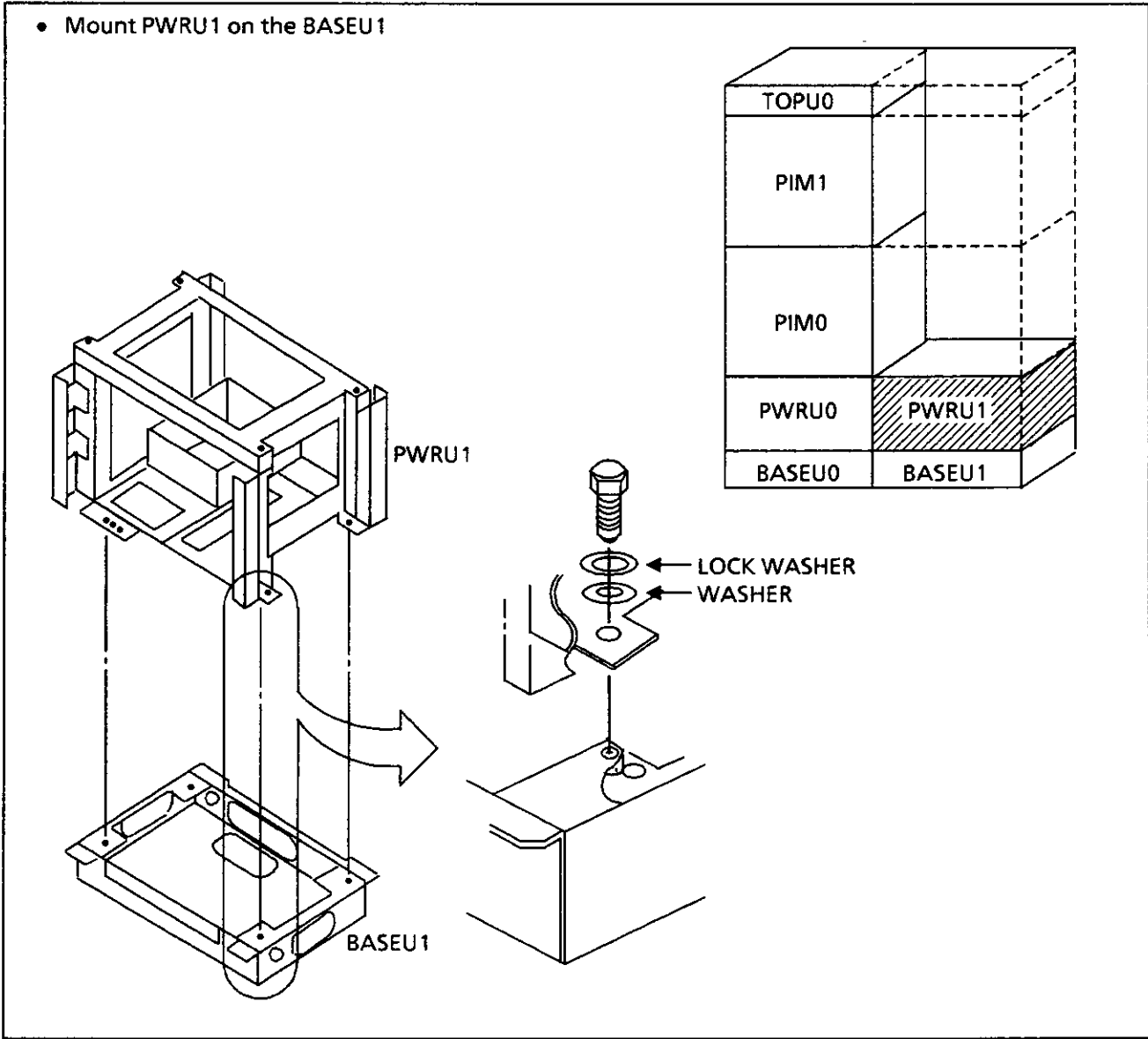


Figure 003-50 Attaching BASEU1

BCD-4317702-0105-03

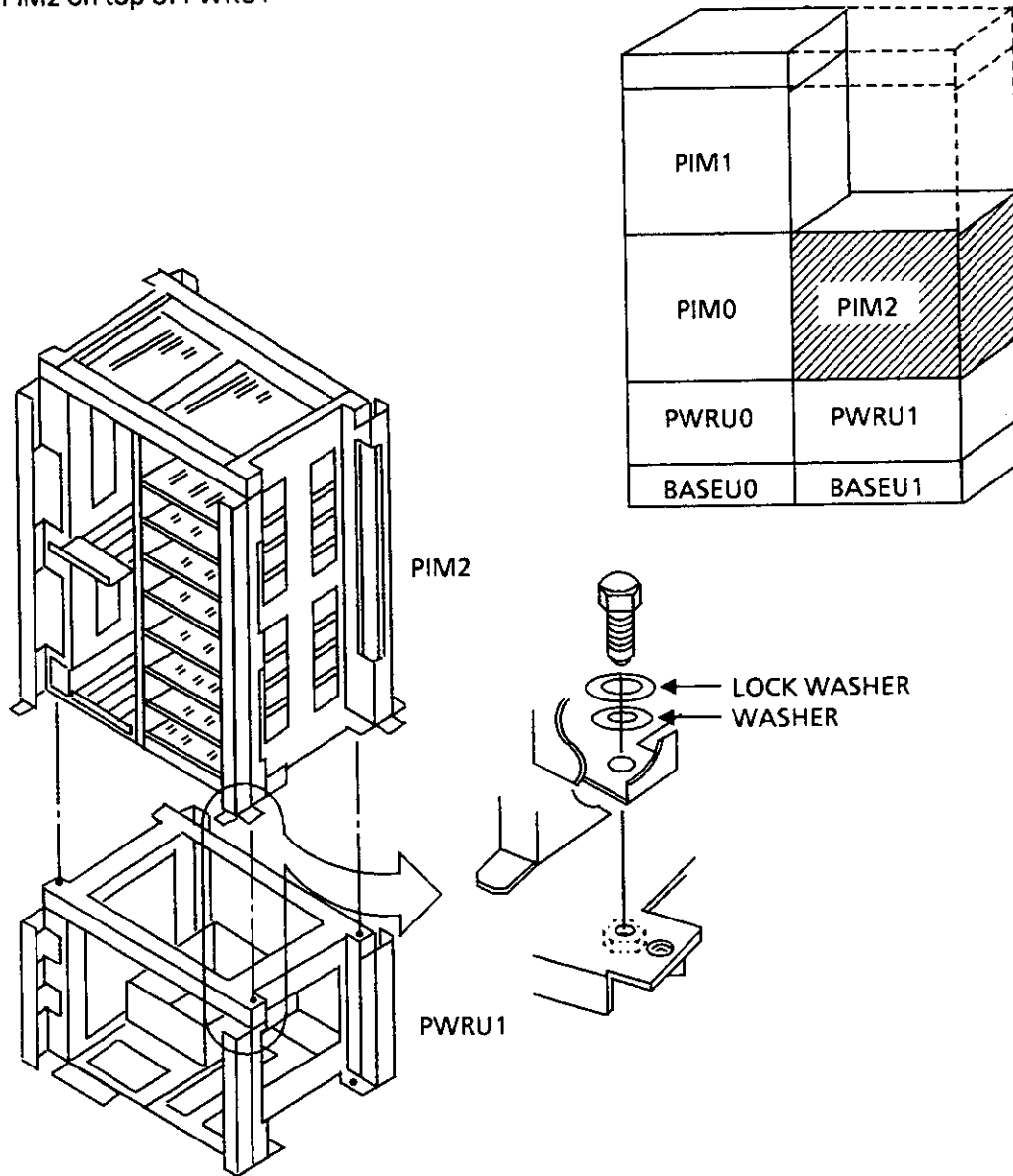
- Mount PWRU1 on the BASEU1



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Figure 003-51 Mounting the PWRU1

- Mount PIM2 on top of PWRU1



BCD-4317702-0038-01

Figure 003-52 Mounting PIM2

- Mount PIM3 on top of PIM2

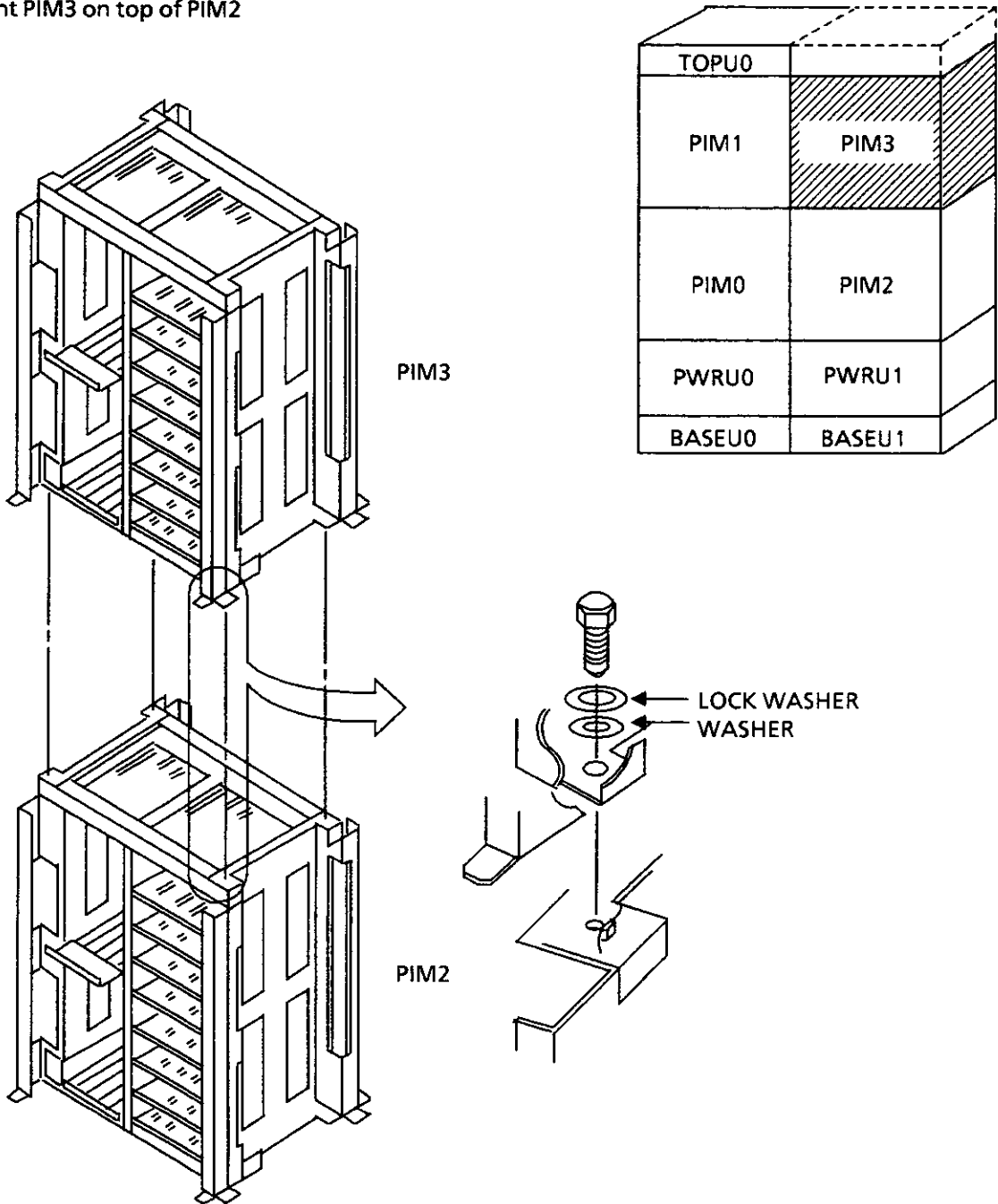
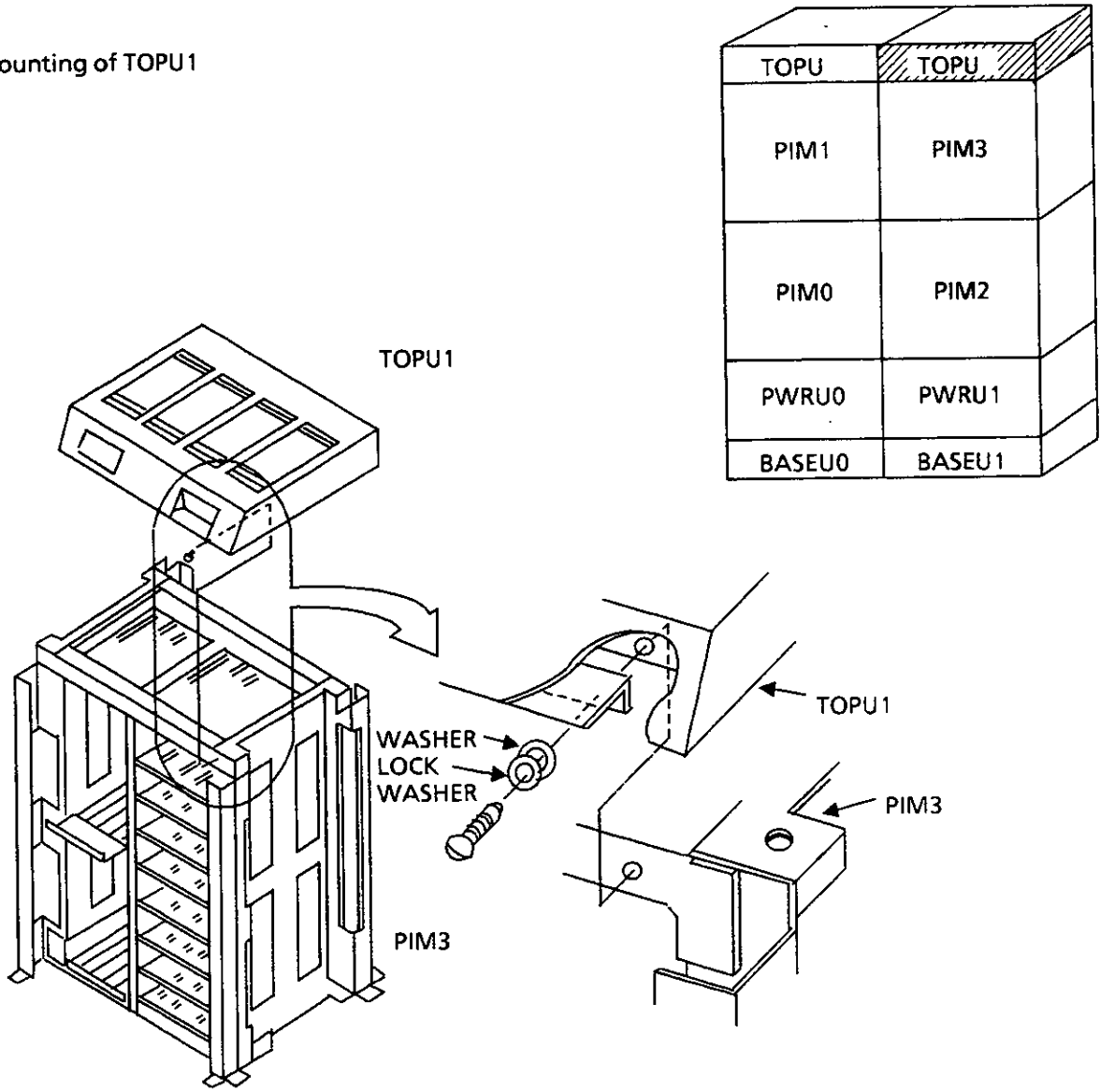


Figure 003-53 Mounting PIM3

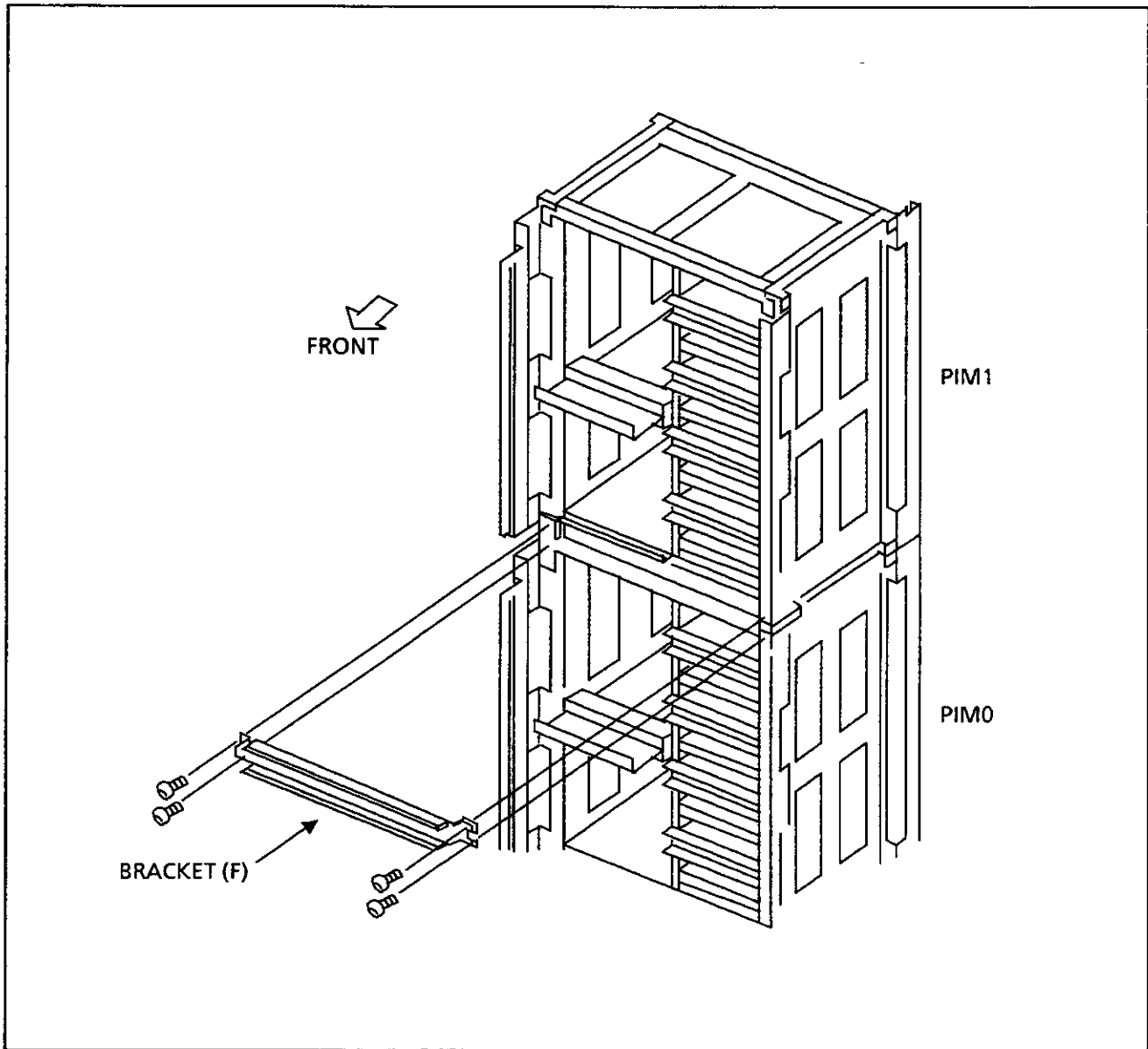
BCD-4317702-0027-02

• Mounting of TOPU1



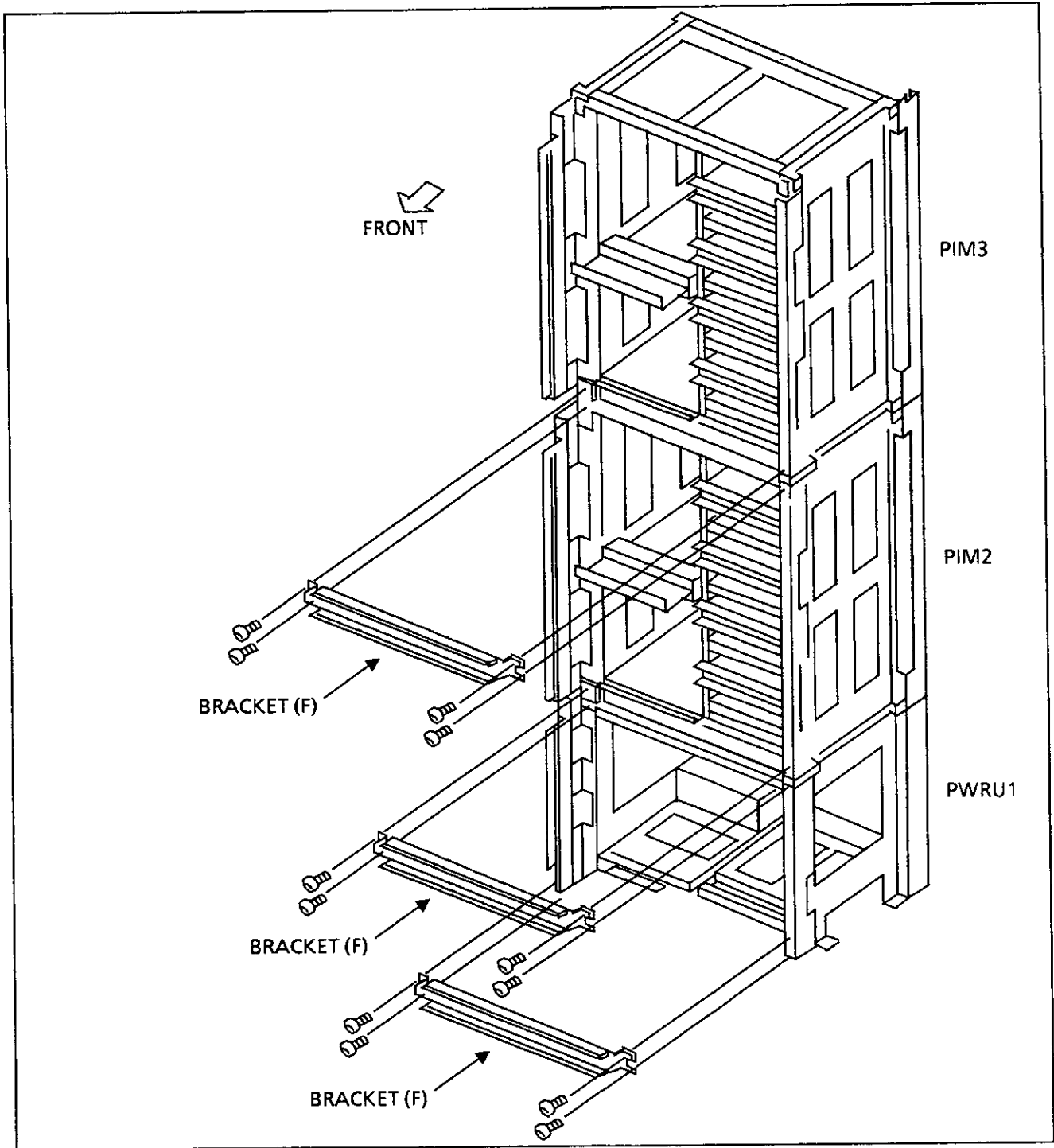
BCD-4317702-0107-02

Figure 003-54 Mounting TOPU1



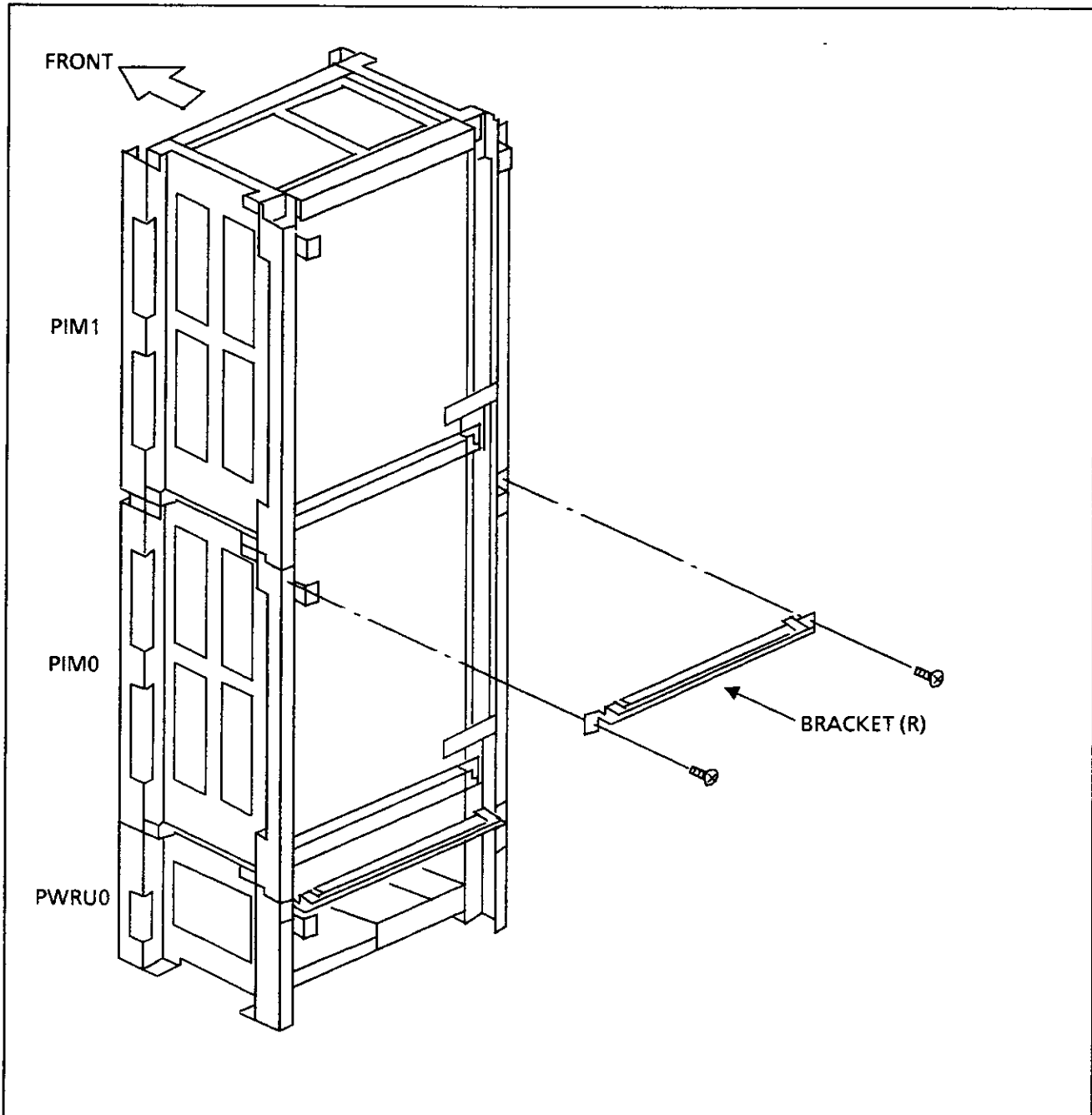
BCD-4317702-0110-01

Figure 003-55 Connecting the Bracket for the Front Cover



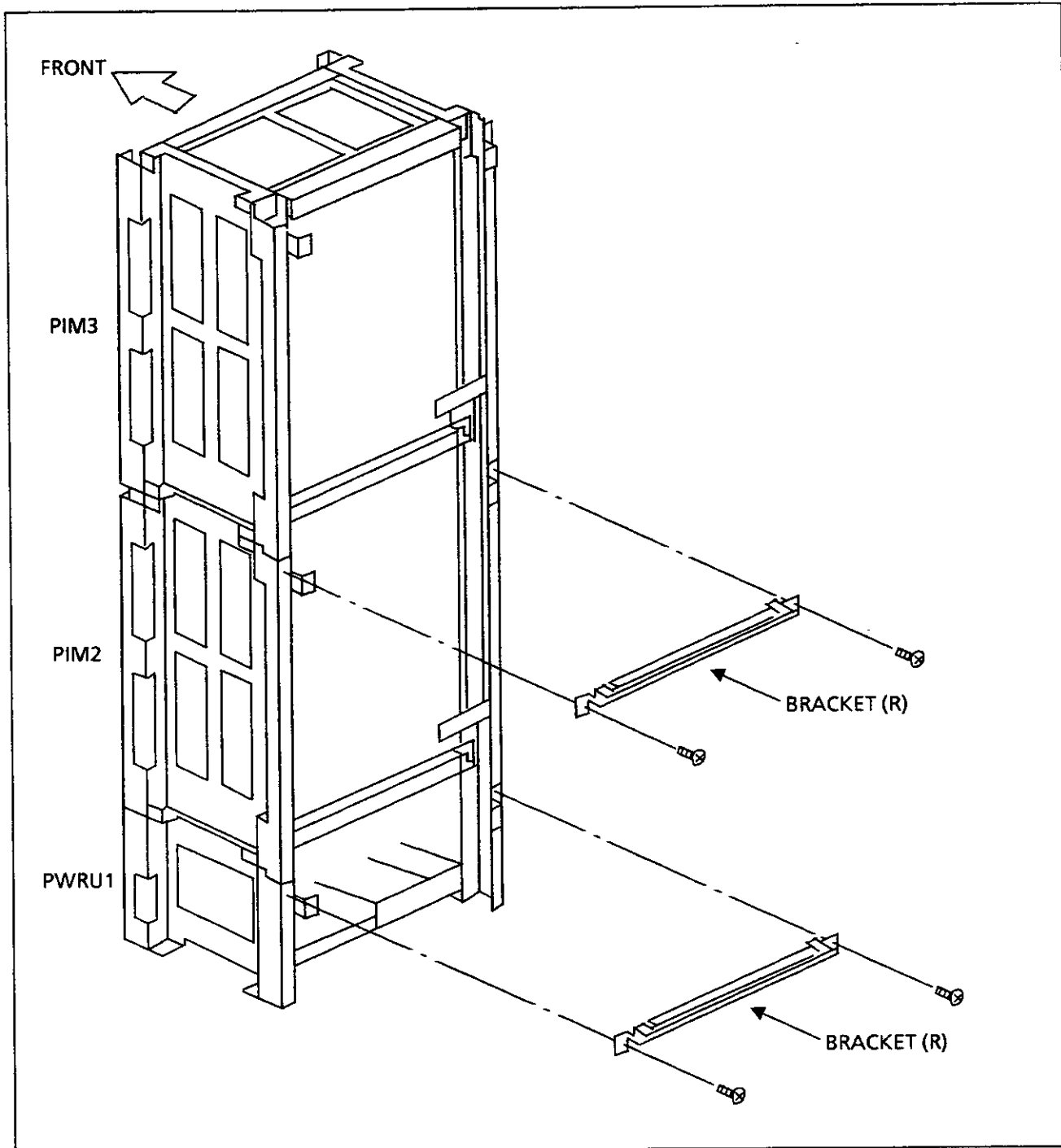
BCD-4317702-0056-01

Figure 003-56 Connecting the Brackets for the Front Covers



BCD-4317702-0109-01

Figure 003-57 Connecting the Bracket for the Rear Cover



BCD-4317702-0057-01

Figure 003-58 Connecting the Brackets for the Rear Covers

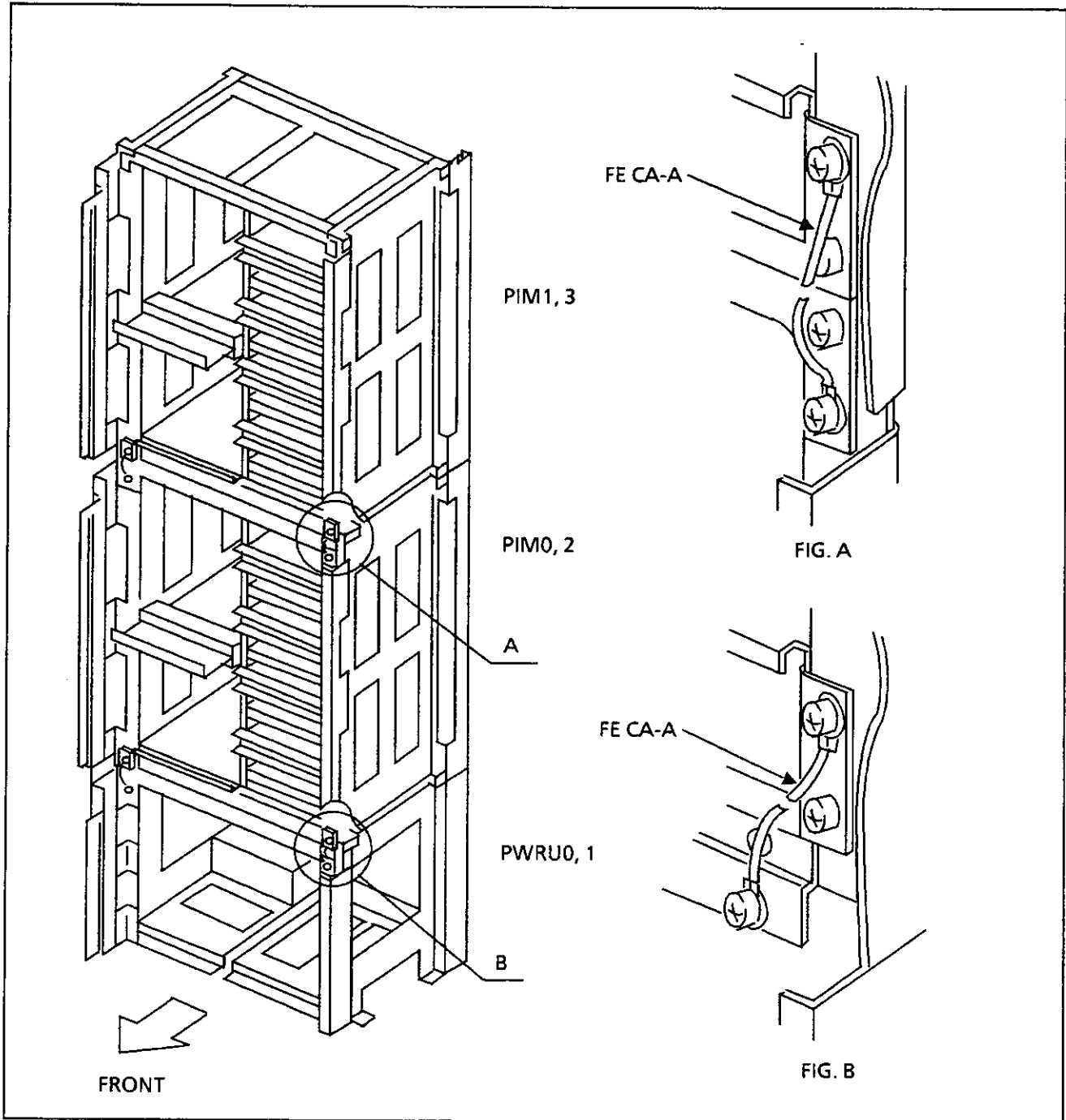
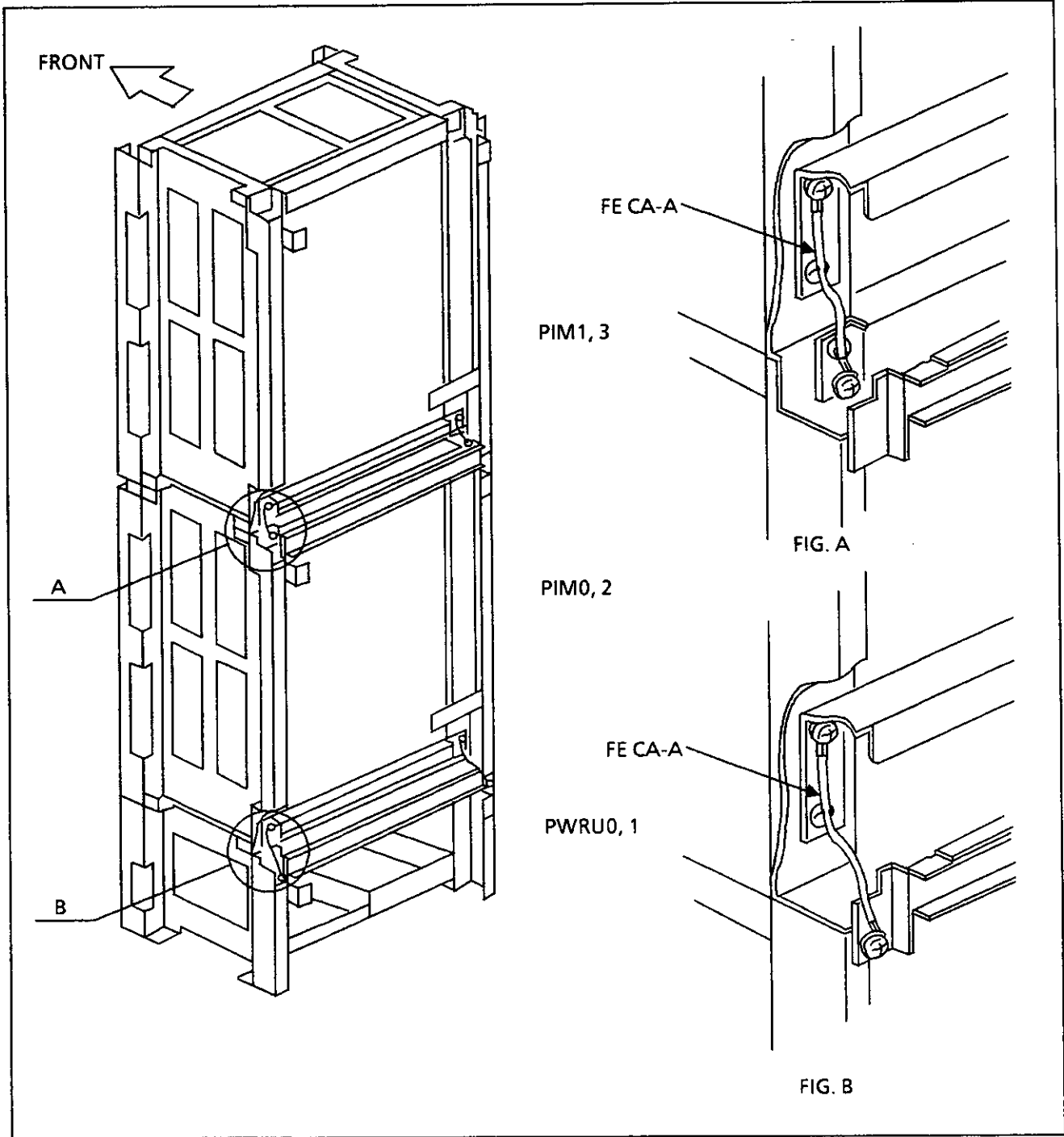


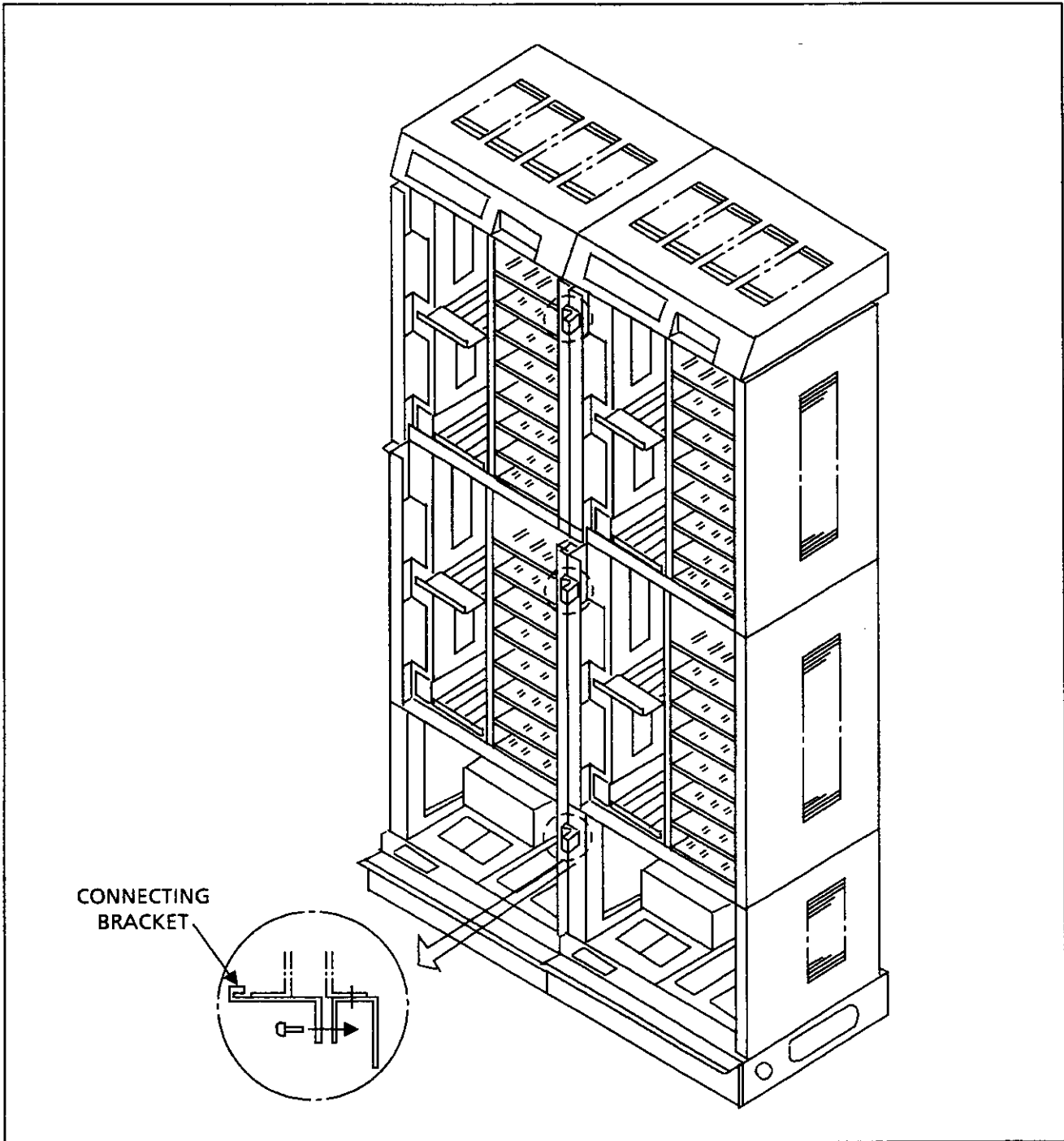
Figure 003-59 Connecting the Frame Ground Cables (Front Side)

BCD-4317702-0039-01



BCD-4317702-0040-01

Figure 003-60 Connecting the Frame Ground Cables (Rear Side)



BCD-4317702-0028-01

Figure 003-61 Attaching Modules and Units

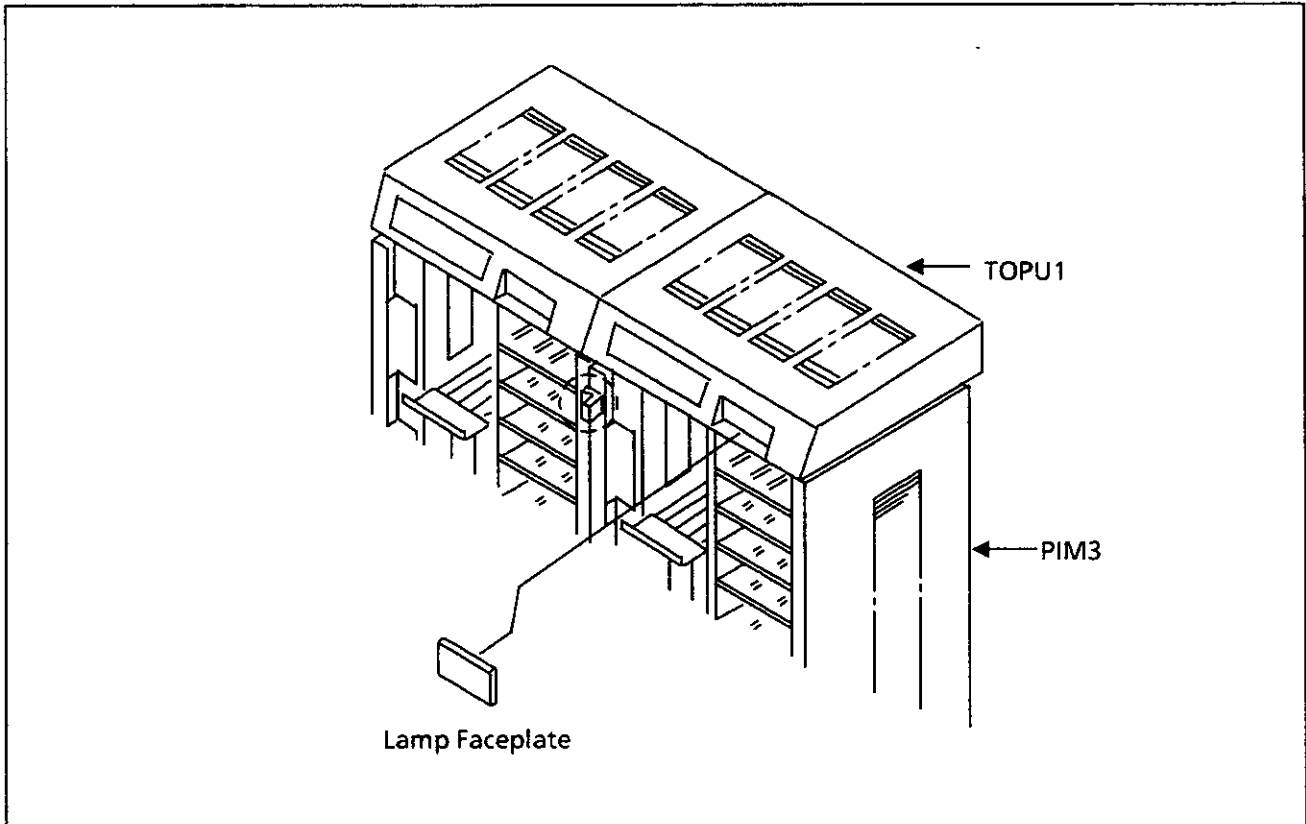
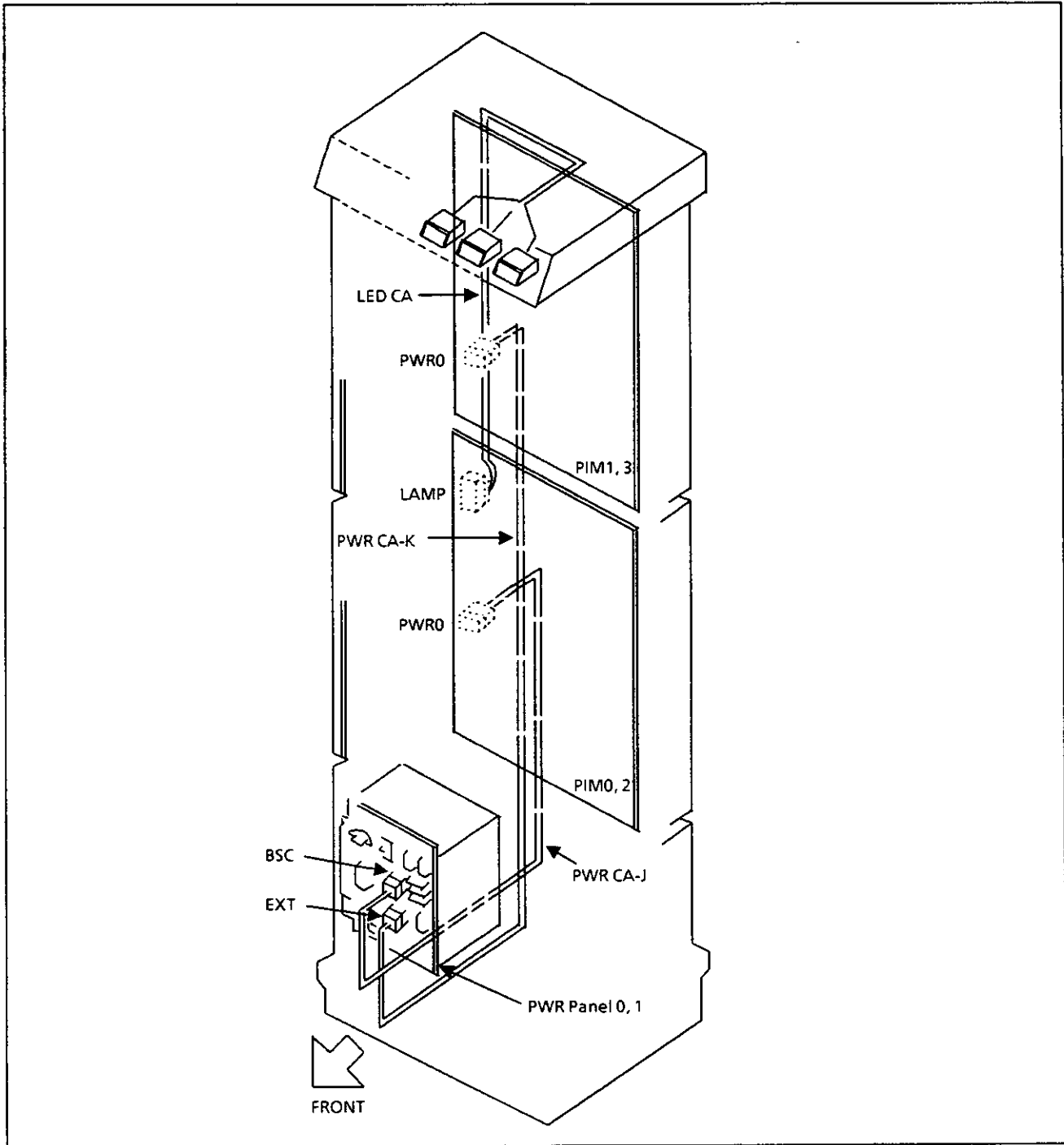


Figure 003-62 Installing the Lamp Faceplate

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BCD-4317702-0081-01

Figure 003-63 Cable Connections between PIMs 0, 1, 2, 3 and PWR Panels 0, 1

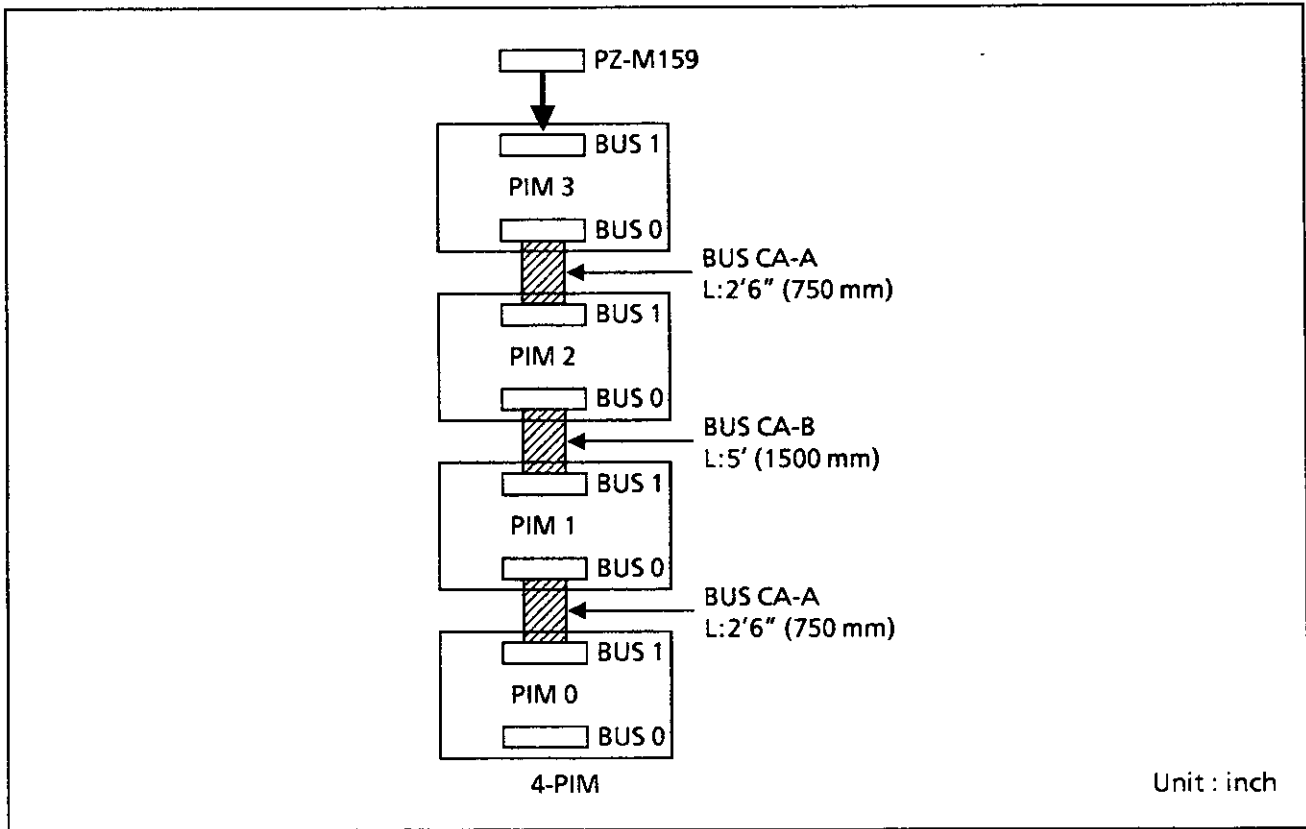
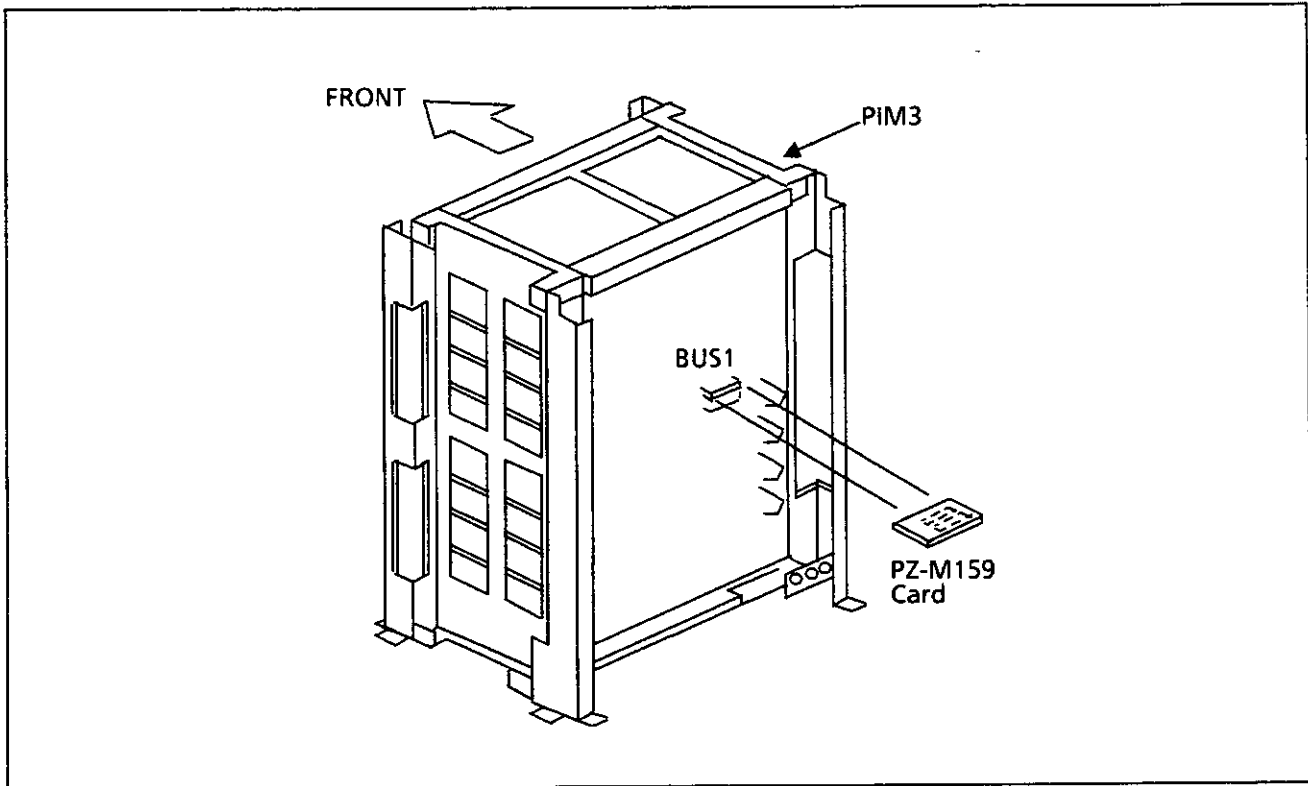


Figure 003-64 BUS Cable Connections for Pattern 4

BCD-4317702-0112-01



BCD-4317702-0102-01

Figure 003-65 Mounting a PZ-M159 Card in PIM3

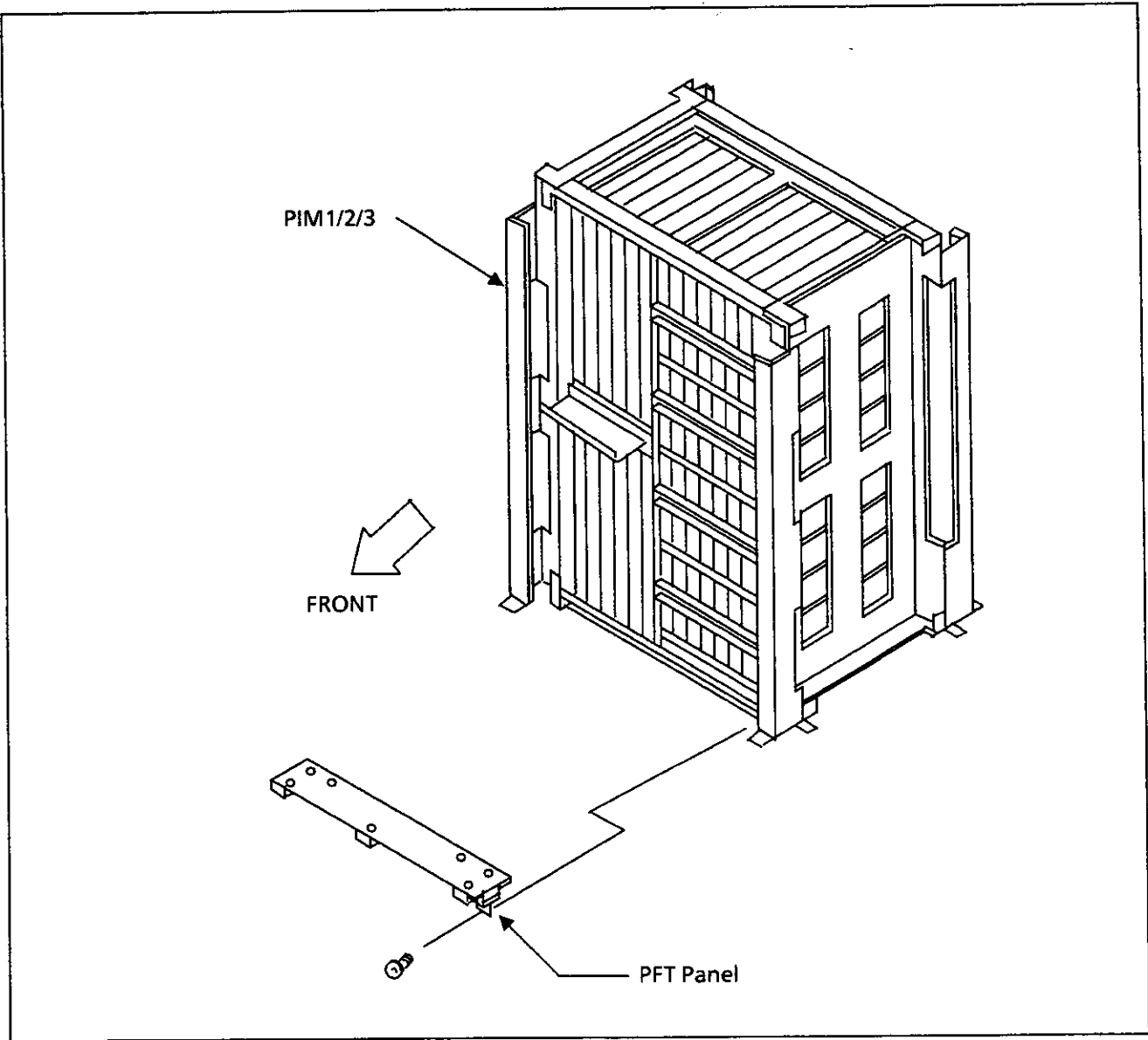
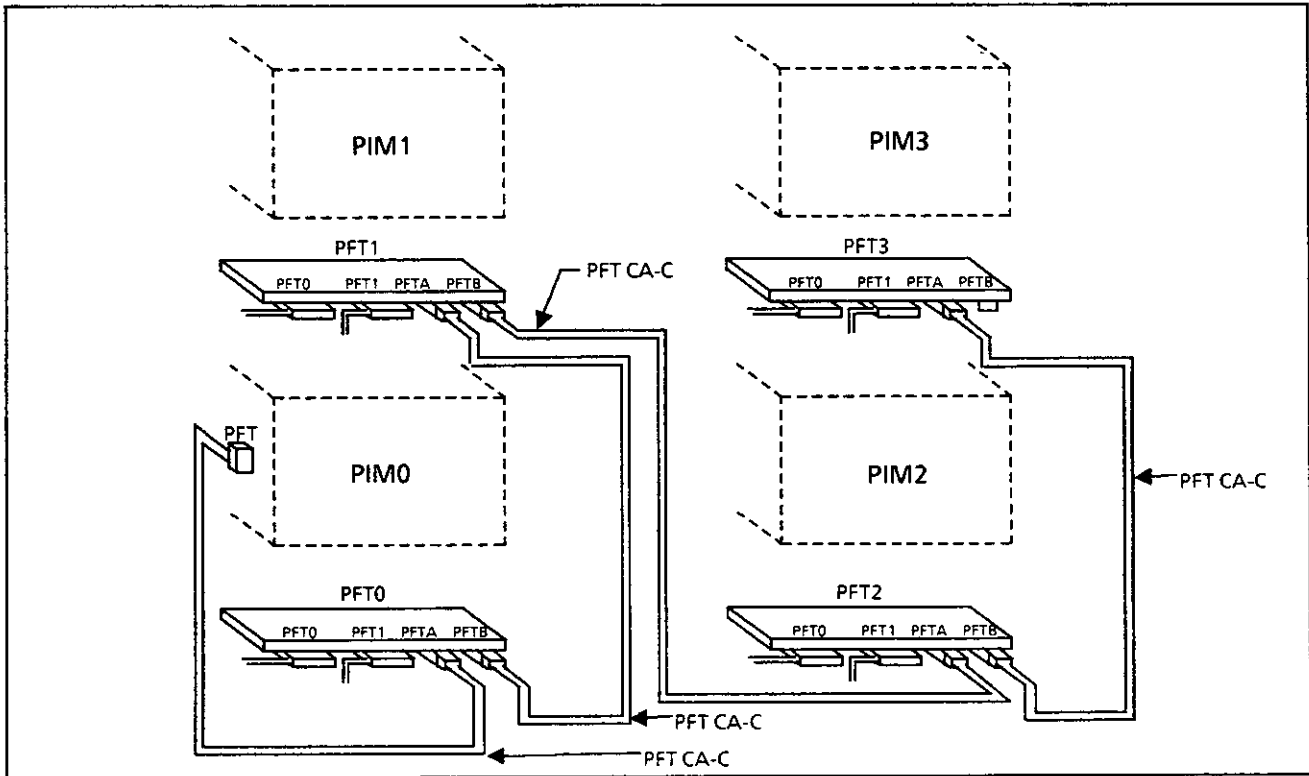


Figure 003-66 Mounting a PFT Panel on PIM1/2/3

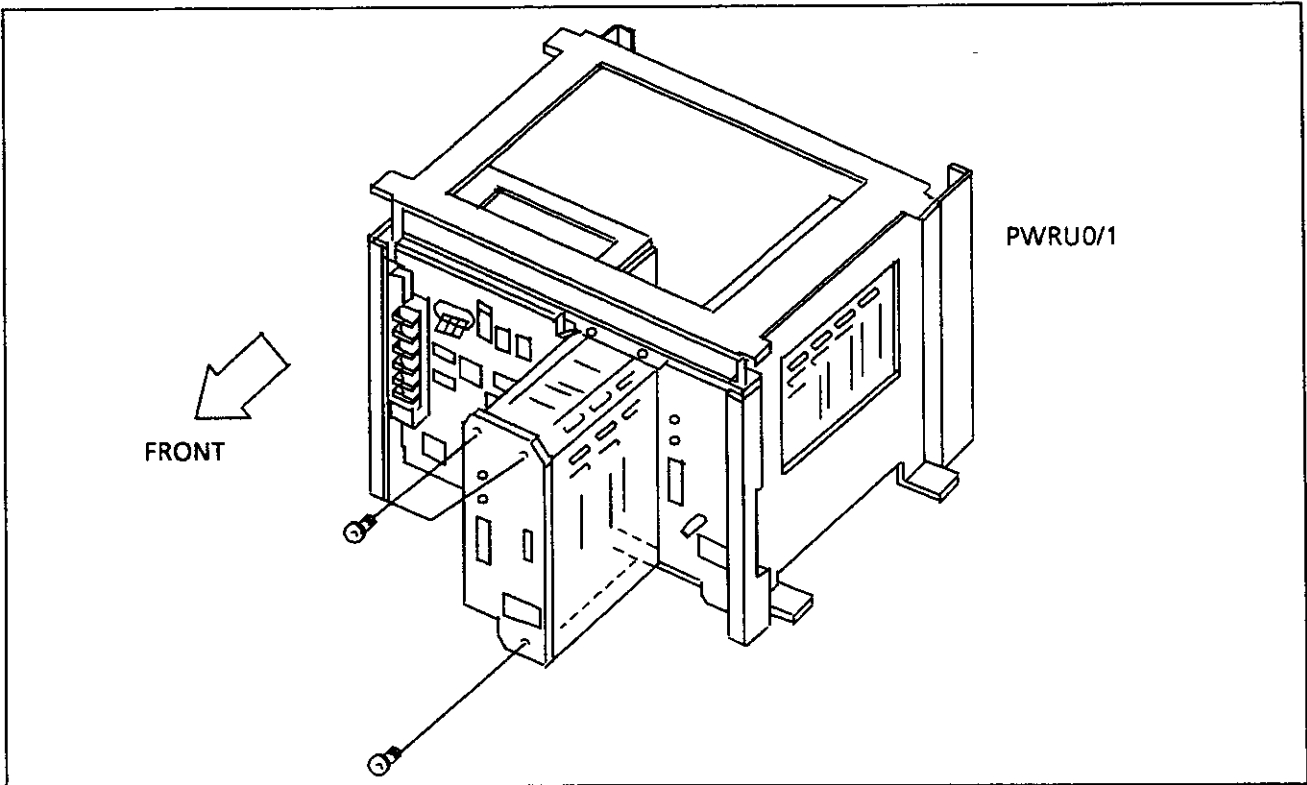
BCD-4317702-0086-01



BCD-42892-0028-02

Figure 003-67 PFT Connections for Pattern 4 (Front View)

Note: For the cable connections to connectors "PFT0, PFT1", refer to NAP- 200-006 and NAP-200-007.



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Figure 003-68 Mounting a PWRM in PWRU/1

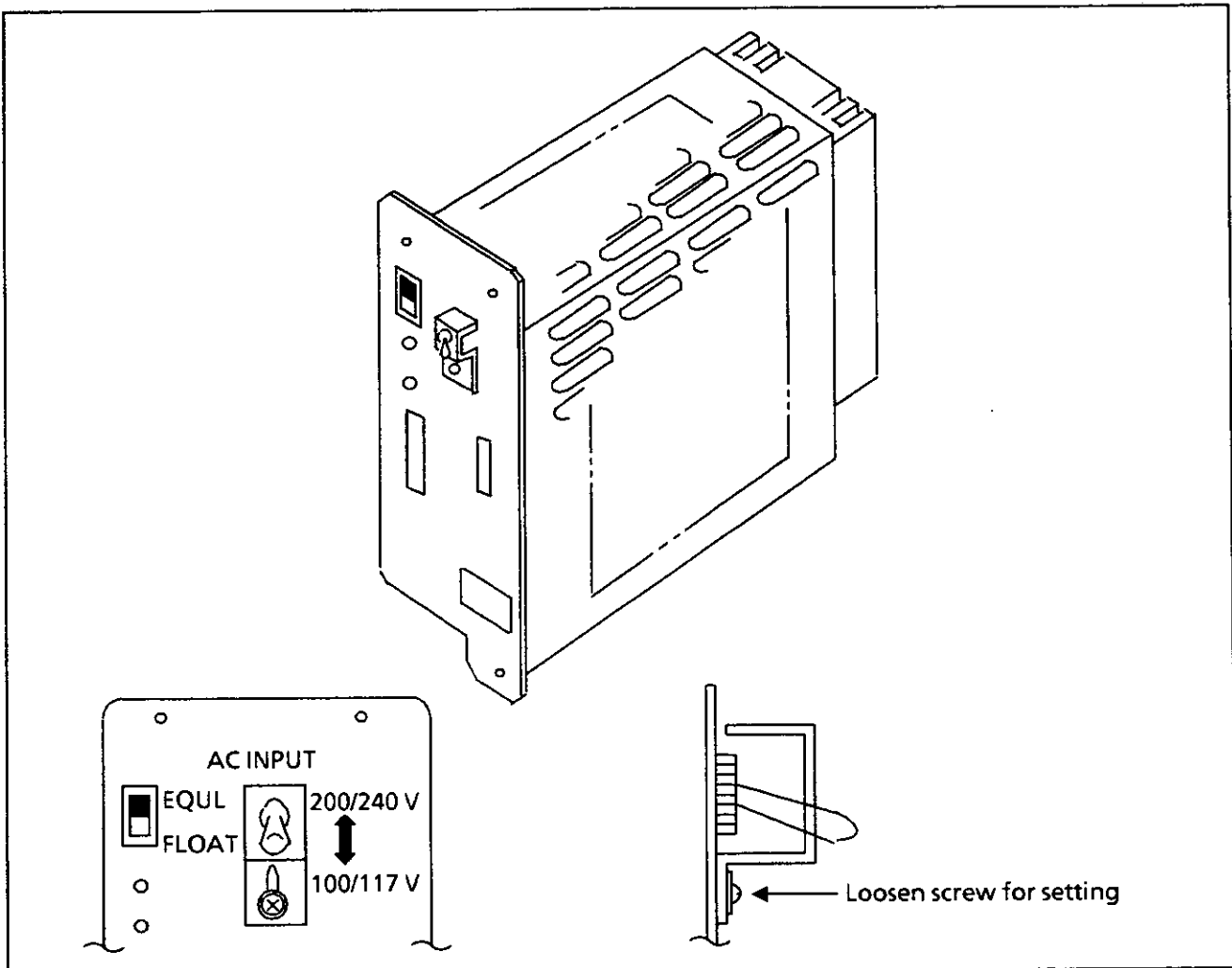
When using a PWRM-B, the following installation is required:

- Set the "AC INPUT" switch to the downward position for 100 – 117 volts A.C.
- Set the "EQU/FLOAT" switch according to the type of battery connected.

- No Battery/Sealed Battery... "FLOAT"

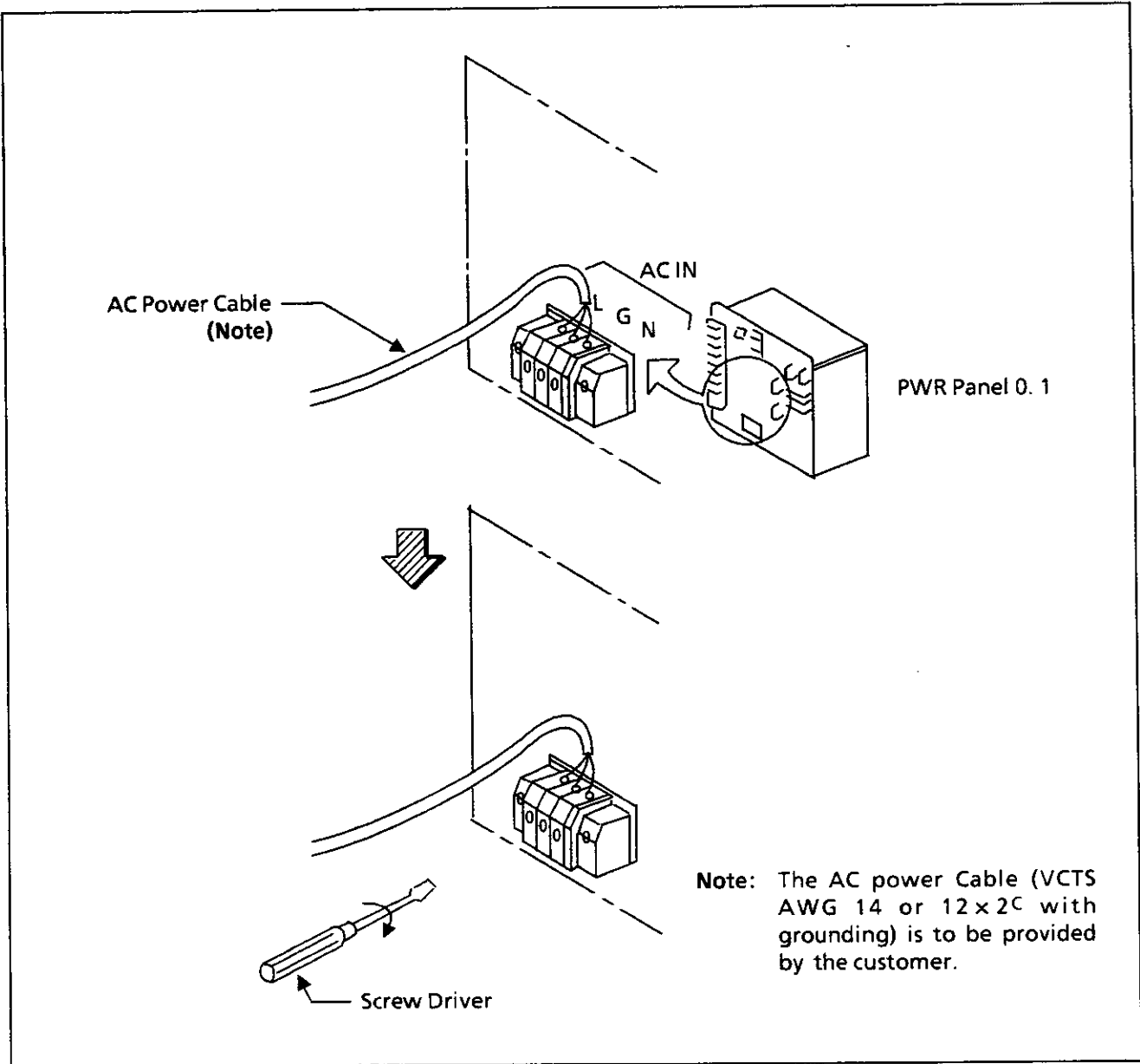
- Lead-Acid Battery... "EQU" (Equalizing Charge)
"FLOAT" (Floating Charge)

When changing the EQU/FLOAT mode, with multiple PWRMs, the changes should be done as simultaneously as is possible.



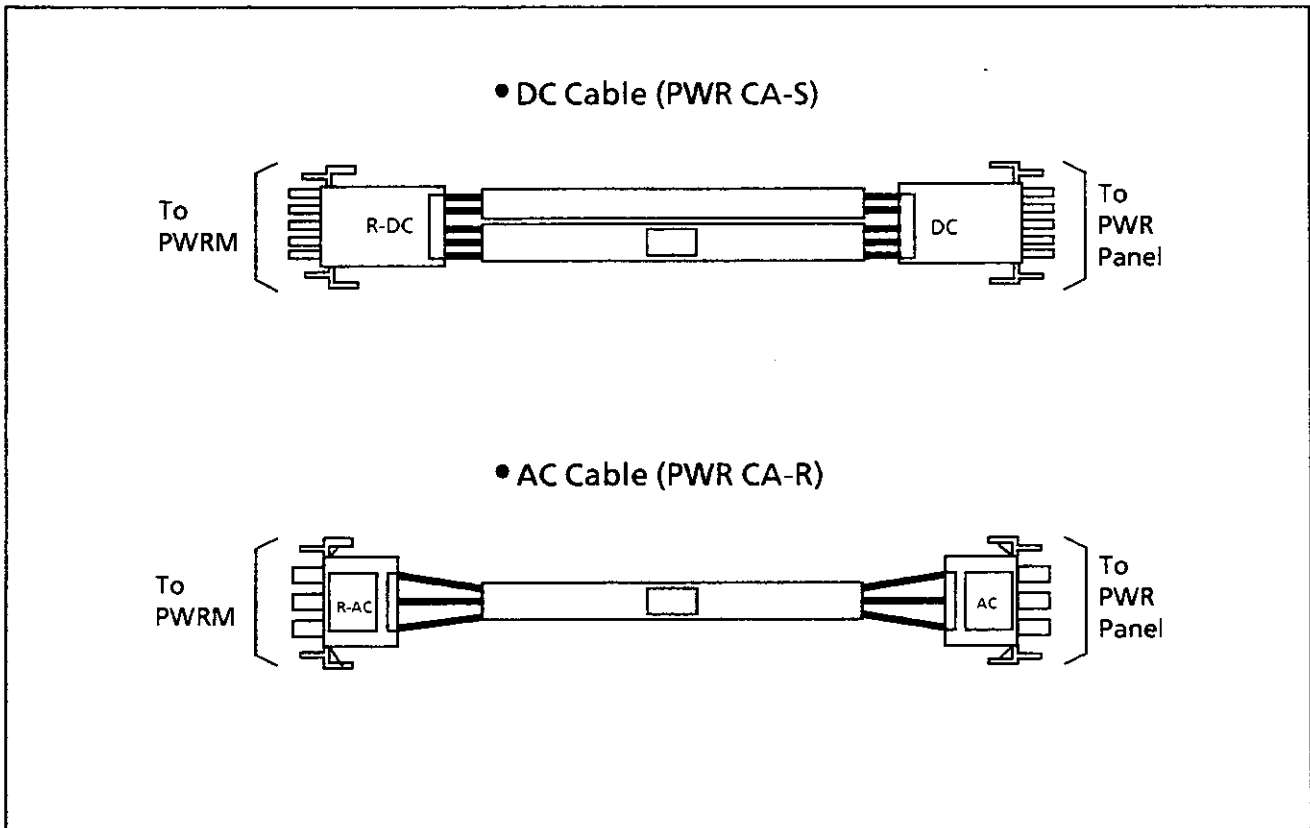
BCD-4317702-00128-01

Figure 003-69 Outer View of a PWRM-B



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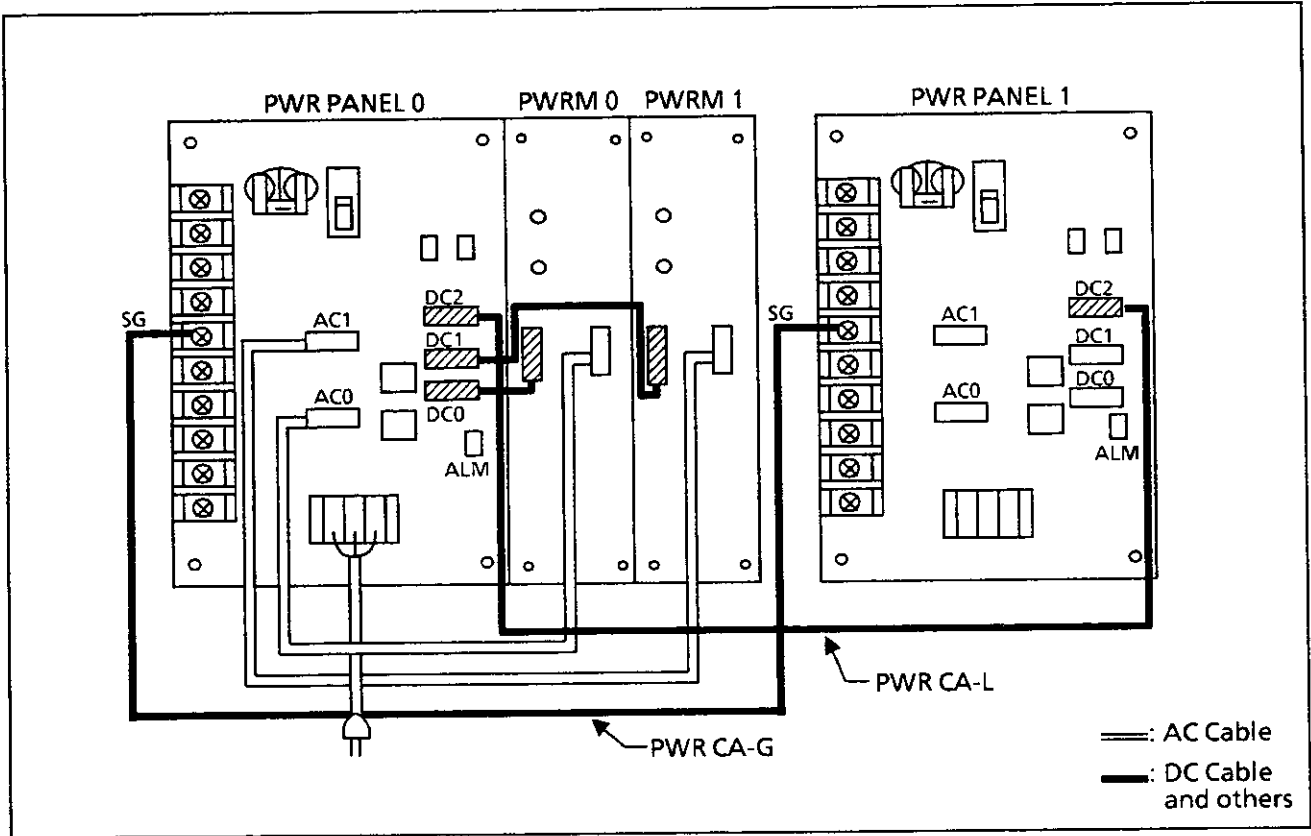
Figure 003-70 Connecting the AC Power Cable



BCD-4317702-0129-01

Figure 003-71 DC Cable, AC Cable

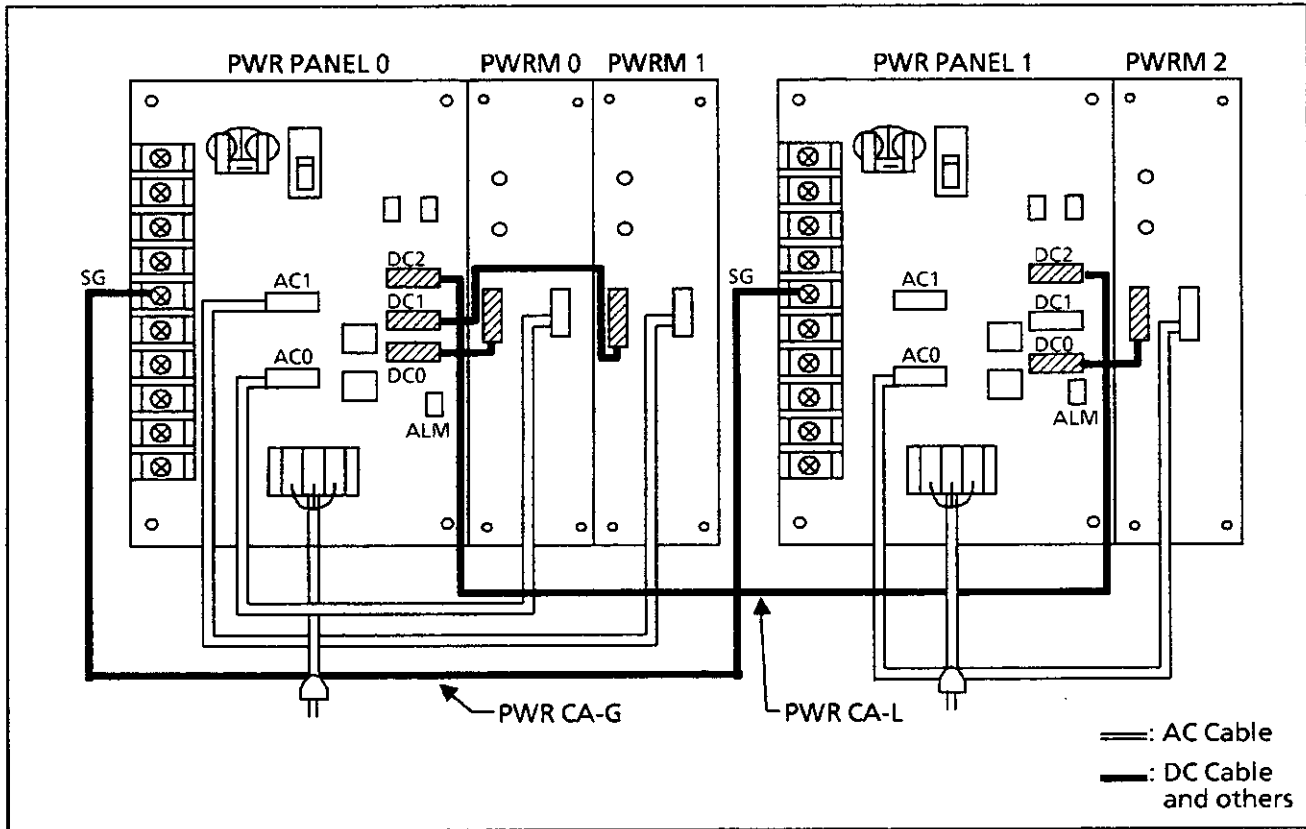
(a) In the case of two (2) PWRMs:



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Figure 003-72 Cable Connections on a PWRU (2 PWRMs)

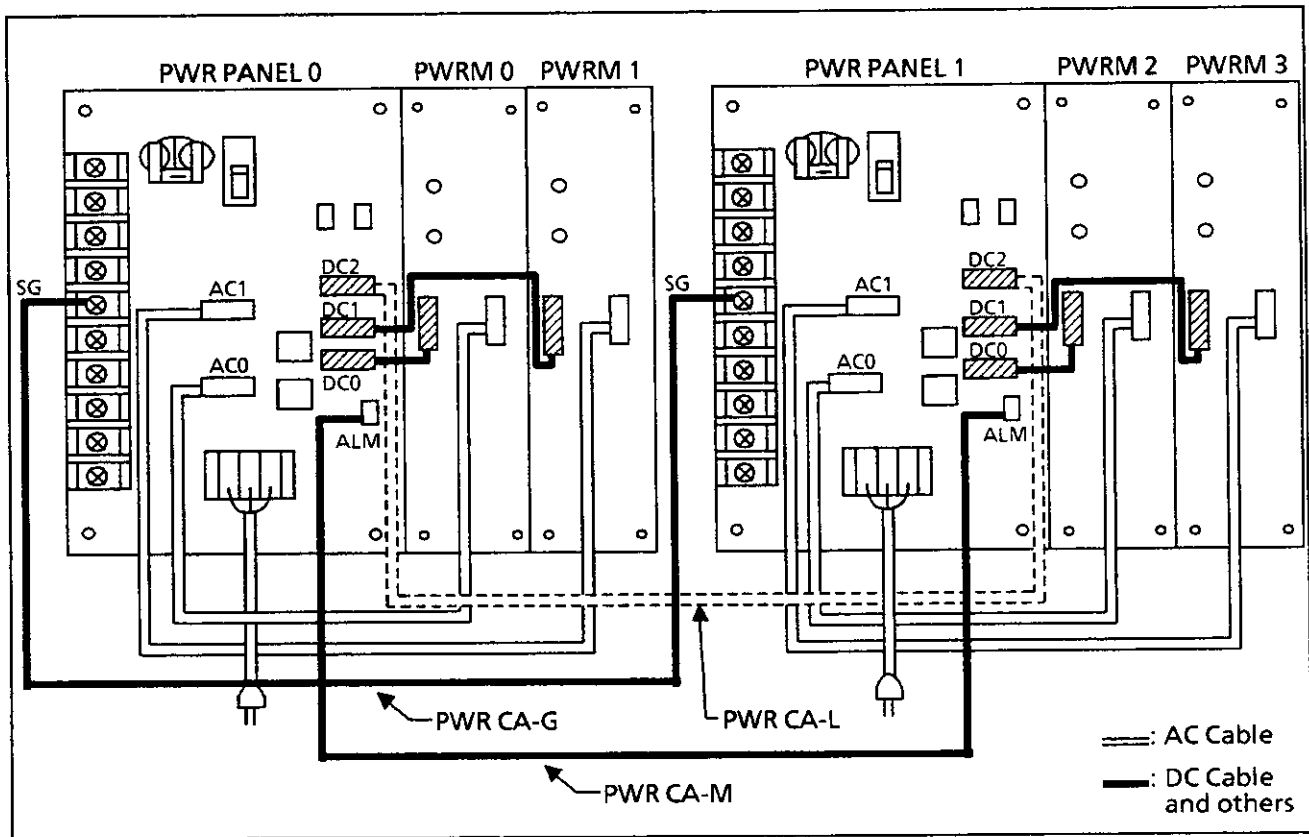
(b) In the case of three (3) PWRMs:



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Figure 003-73 Cable Connections on a PWRU (3 PWRMs)

(c) In the case of four (4) PWRMs:



BCD-4317702-0011-03

Figure 003-74 Cable Connections on a PWRU (4 PWRMs)

WARNING: *In the case of 4 PWRMs, PWR CA-L, for parallel connection of PWRMs (DC2-DC2), should not be used.*

NAP- 200-003
Sheet 82/104
Installation of Main Equipment

PATTERN 5	
TOPU 0	TOPU 1
PIM 0	PIM 1
PWRU 0	PWRU 1
BASEU 0	BASEU 1
256 ports	

• Pattern 5

1. Attach BASEU0 of the Basic System-E/F to the floor without removing the PWRU0, PIM0 and TOPU0. Figure 003-75
 - Set BASEU0 over the drilled holes.
 - Attach BASEU0 with anchor bolts.

2. Attach BASEU1 to the floor. Figure 003-76
 - Set BASEU1 over the drilled holes.
 - Attach BASEU1 with anchor bolts.

3. Mount PWRU1 on top of BASEU1, and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-77

4. Mount PIM1 on top of PWRU1 and secure it with the 4 screws, 4 washers and 4 lock washers which are provided. Figure 003-78

5. Mount TOPU1 on top of PIM1 and secure it with the 10 screws, 10 washers and 10 lock washers which are provided. Figure 003-79

6. Connect BRACKET (F) to the front side of PIM1 and PWRU1, PWRU1 and BASEU1, and connect BRACKET (R) to the rear side of PWRU1. Figure 003-80
Figure 003-81

7. Connect the Frame Ground cables (FE CA-A), provided in PIM1, to PWRU1. Figure 003-82
Figure 003-83

8. Attach both PWRUs, PIM0 and PIM1 together using the Connecting Bracket provided. Figure 003-84

9. Cover the Lamp window of TOPU1 with the Lamp Faceplate. Figure 003-85

10. Connect the PWR CA-J cable furnished with the "BSC" connector, located on the front of PWR PANEL 1, to the "PWR0" connector, located on the rear of PIM1. Figure 003-86
The connection of the LED CA, provided with TOPU1, is not necessary.

NAP- 200-003
Sheet 83/104
Installation of Main Equipment

PATTERN 5

11. Connect the PIMs to each other using BUS CA-B as shown in Figure 003-87. Plug the PZ-M159 card in the "BUS 1" connector on PIM1. Figure 003-87
Figure 003-88

12. If required, mount the PFT Panels at the bottom (front) of each PIM1 using the 3 screws which are provided, and connect them together in series according to Figure 003-90, using PFT CA-C cables. Figure 003-89
Figure 003-90

13. If required, mount PWRMs (Power Modules) into PWRUs and secure each one using the 3 screws which are provided. Figure 003-91
Figure 003-92

14. Connect the AC power cables into "AC IN", located on PWR PANEL0, and secure them by tightening the screw clamps. White (Neutral) to N, Black (Line) to L, Green (Ground) to G. Figure 003-93

- Note:** *The cable connection should be provided with strain relief in order to maintain the integrity of the connection.*

15. Connect the PWRMs, if required, to their associated PWR Panels, via AC and DC connector cables provided with each PWRM. Figure 003-94
Figure 003-95

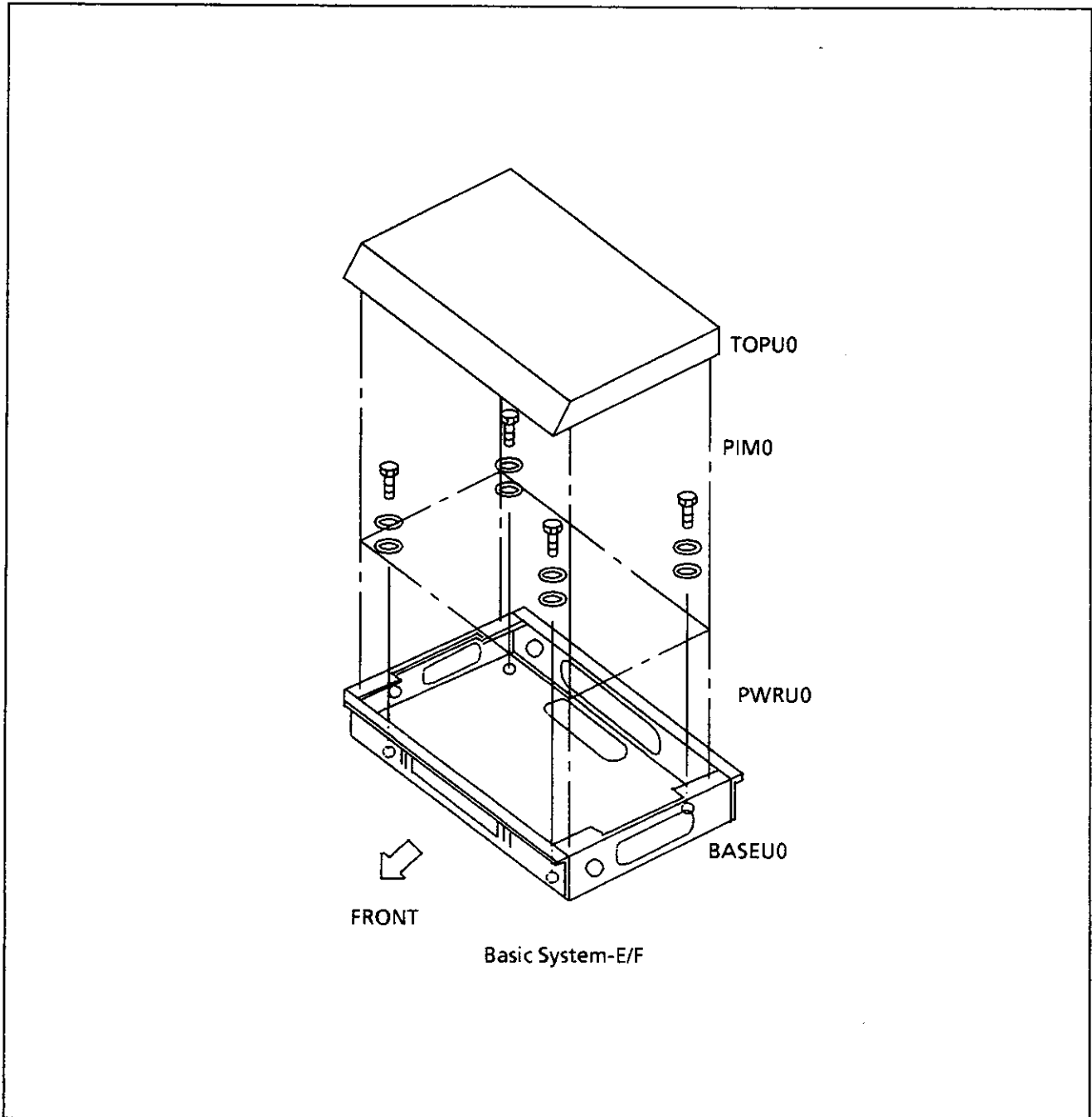
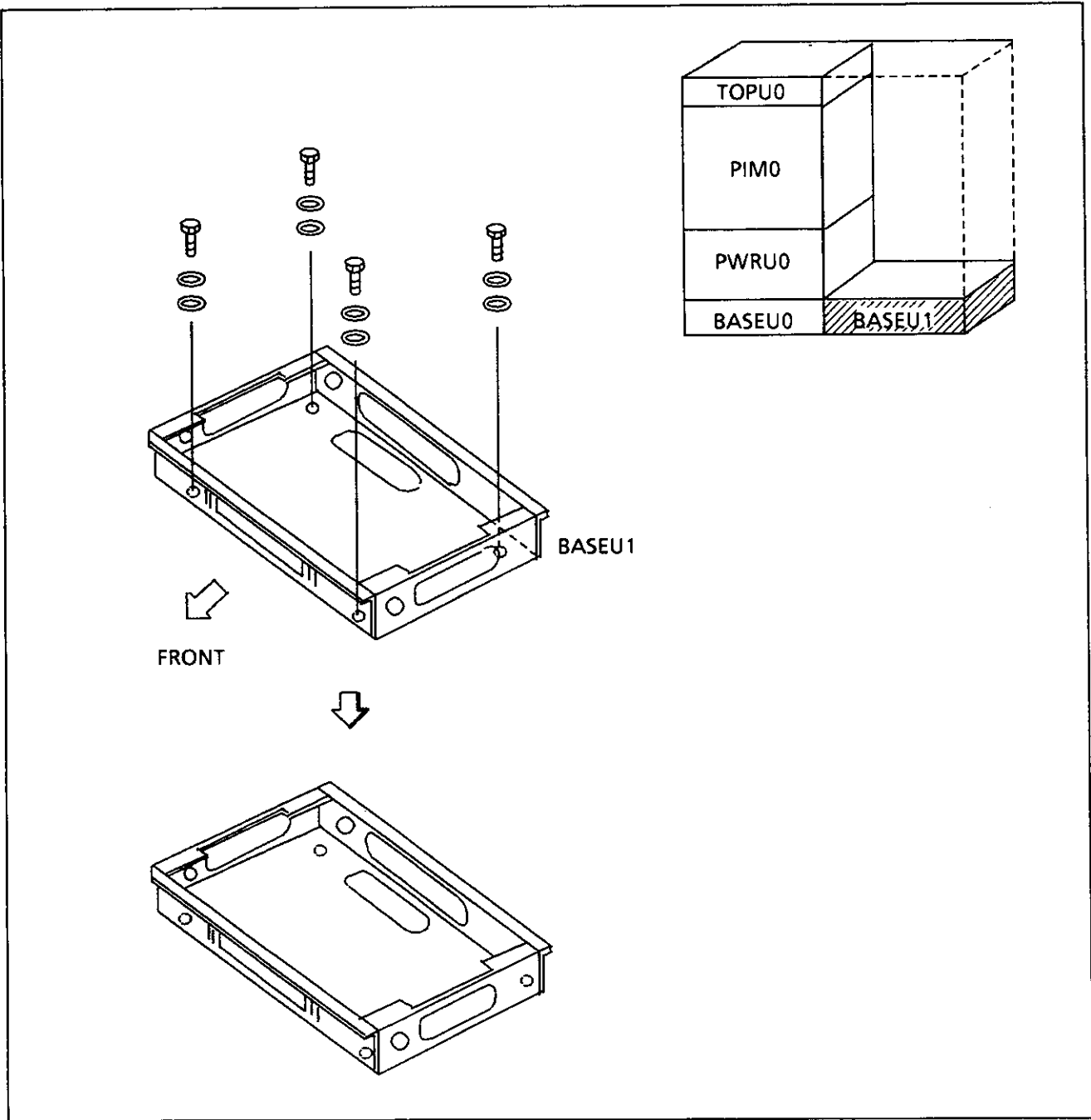


Figure 003-75 Attaching the BASEU of the Basic System - E/F

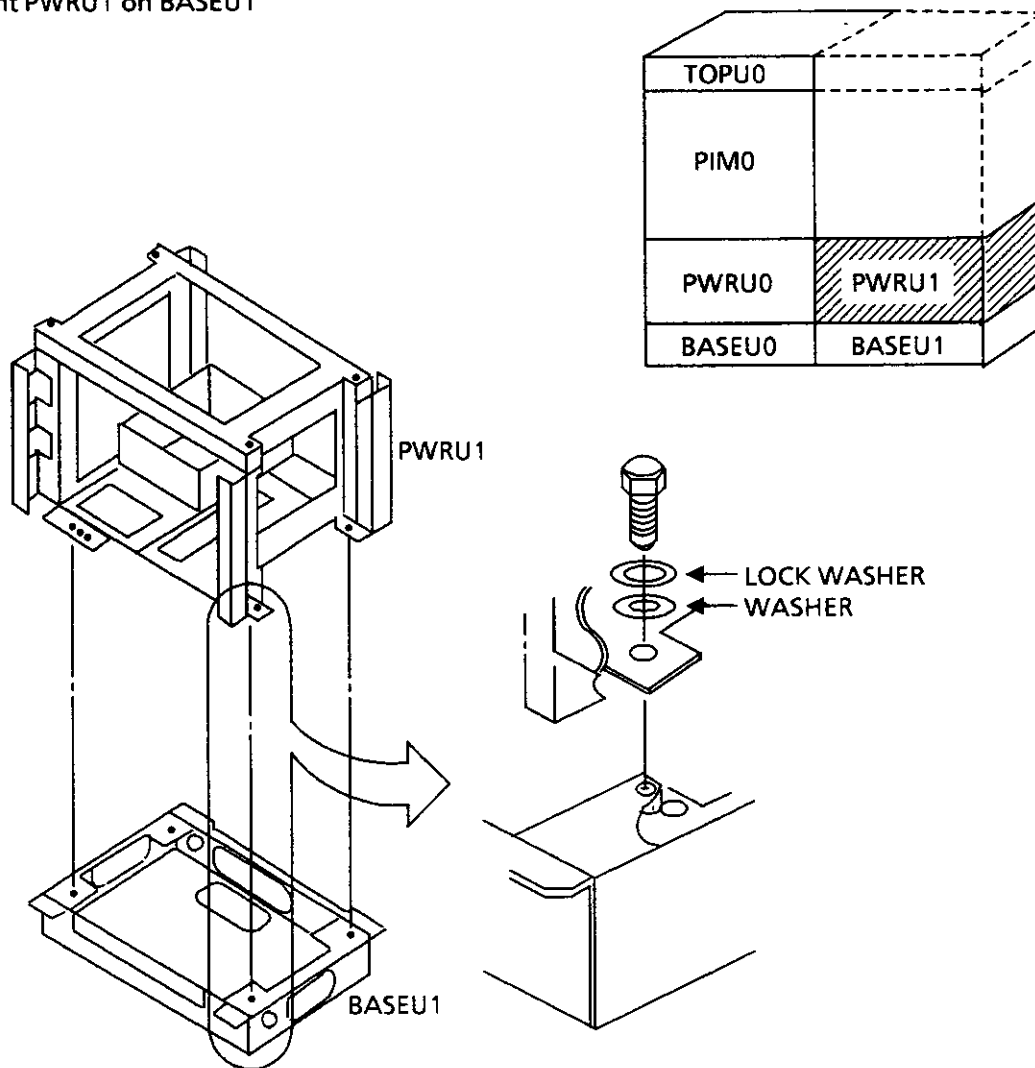
BCD-4317702-0075-01



BCD-4317702-0113-01

Figure 003-76 Attaching the BASEU1

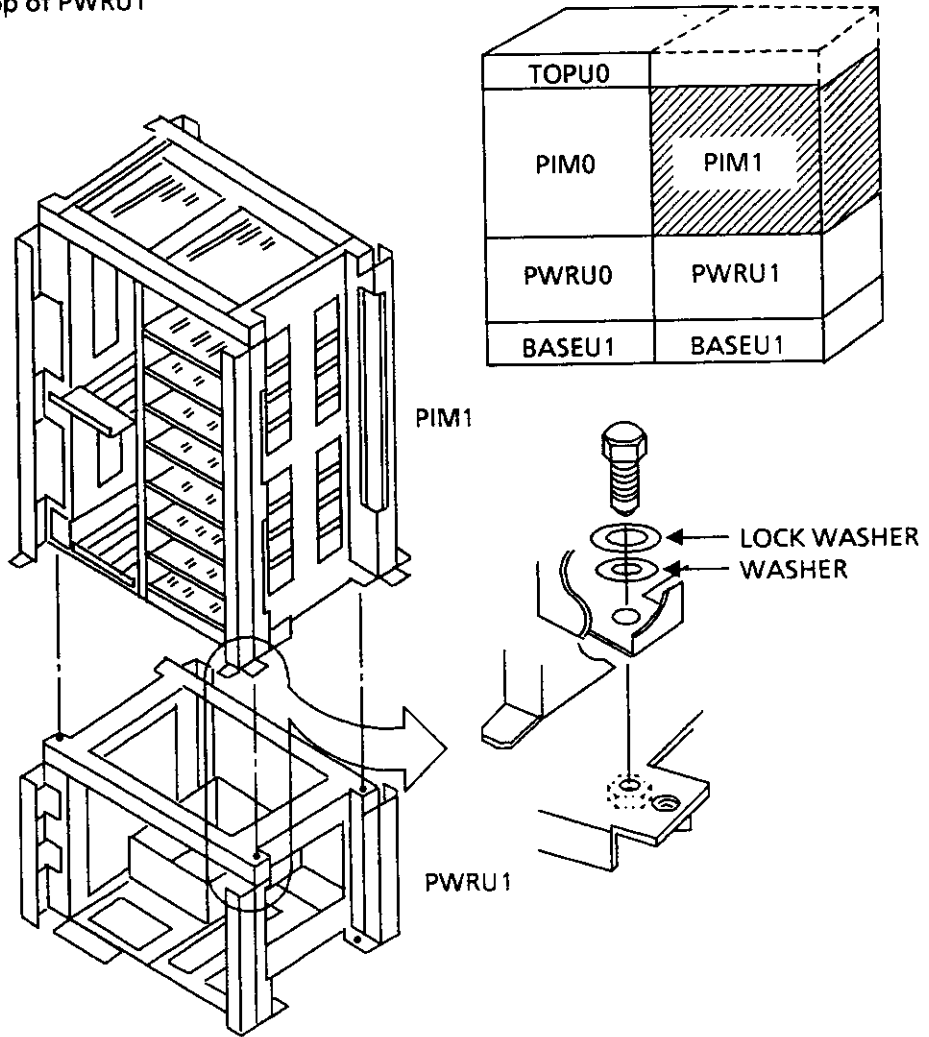
- Mount PWRU1 on BASEU1



BCD-4317702-0114-02

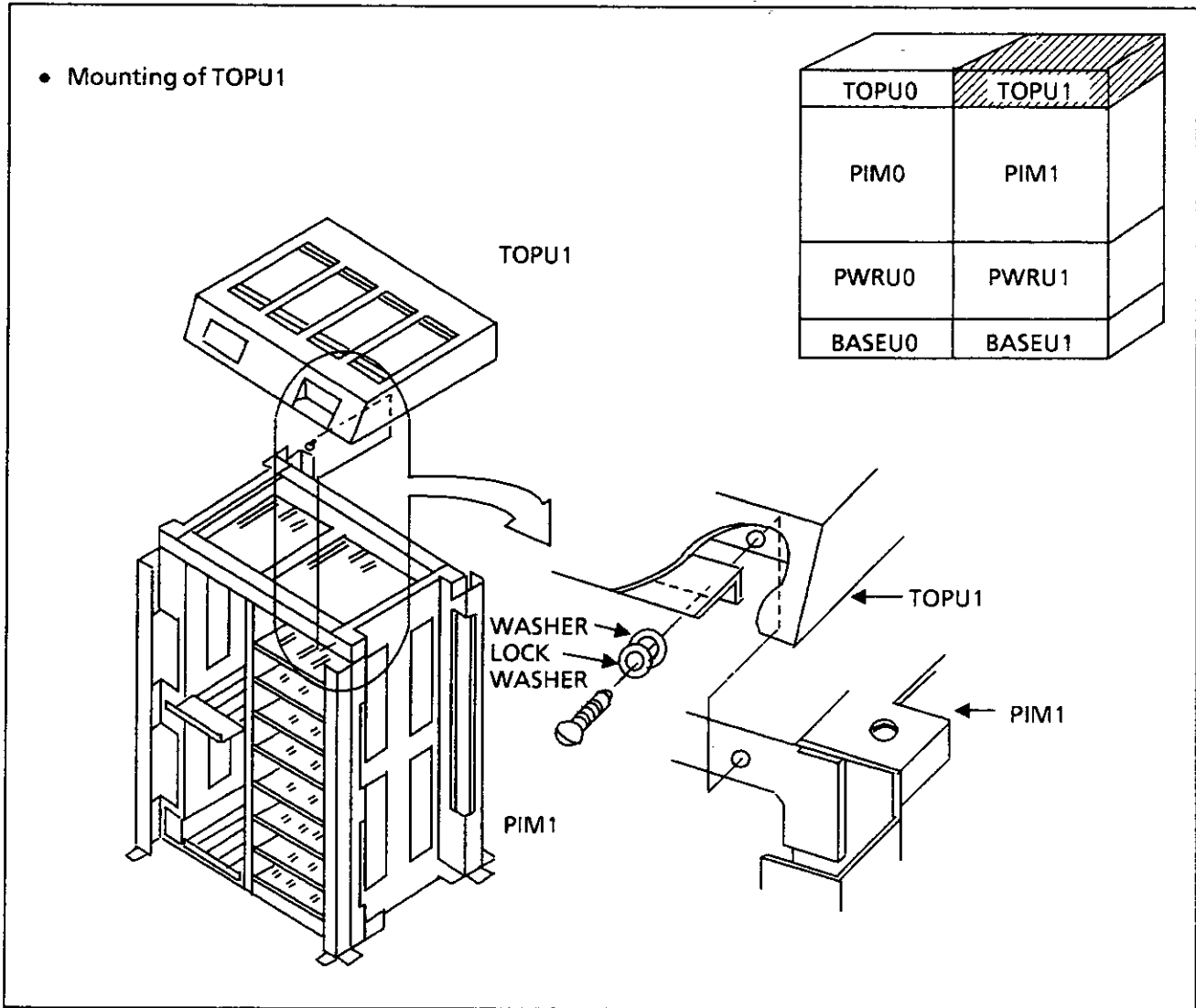
Figure 003-77 Mounting PWRU1

- Mount PIM1 on top of PWRU1



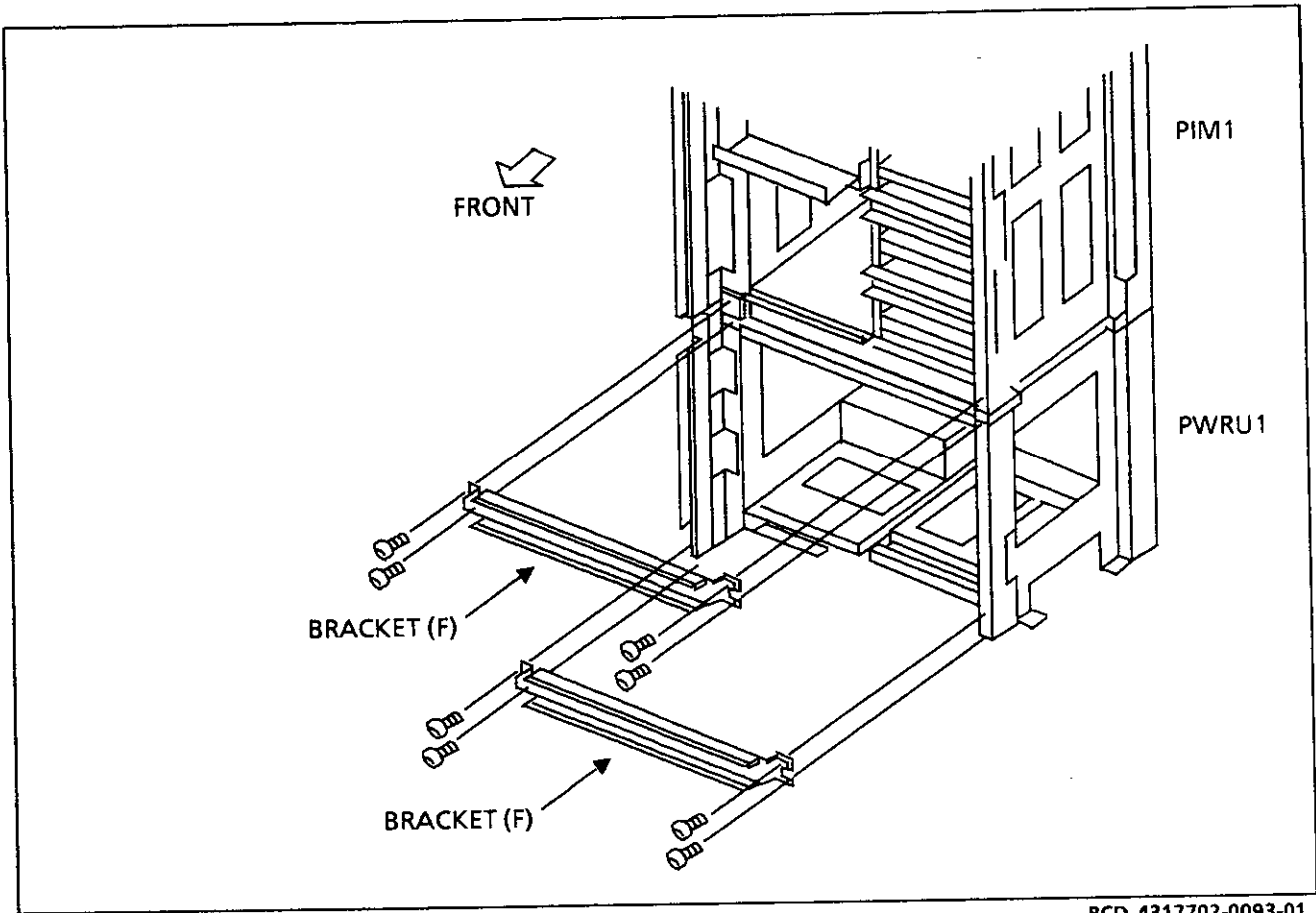
BCD-4317702-0115-01

Figure 003-78 Mounting the PIM1



BCD-4317702-0116-02

Figure 003-79 Mounting the TOPU1



BCD-4317702-0093-01

Figure 003-80 Connecting the Brackets for the Front Covers

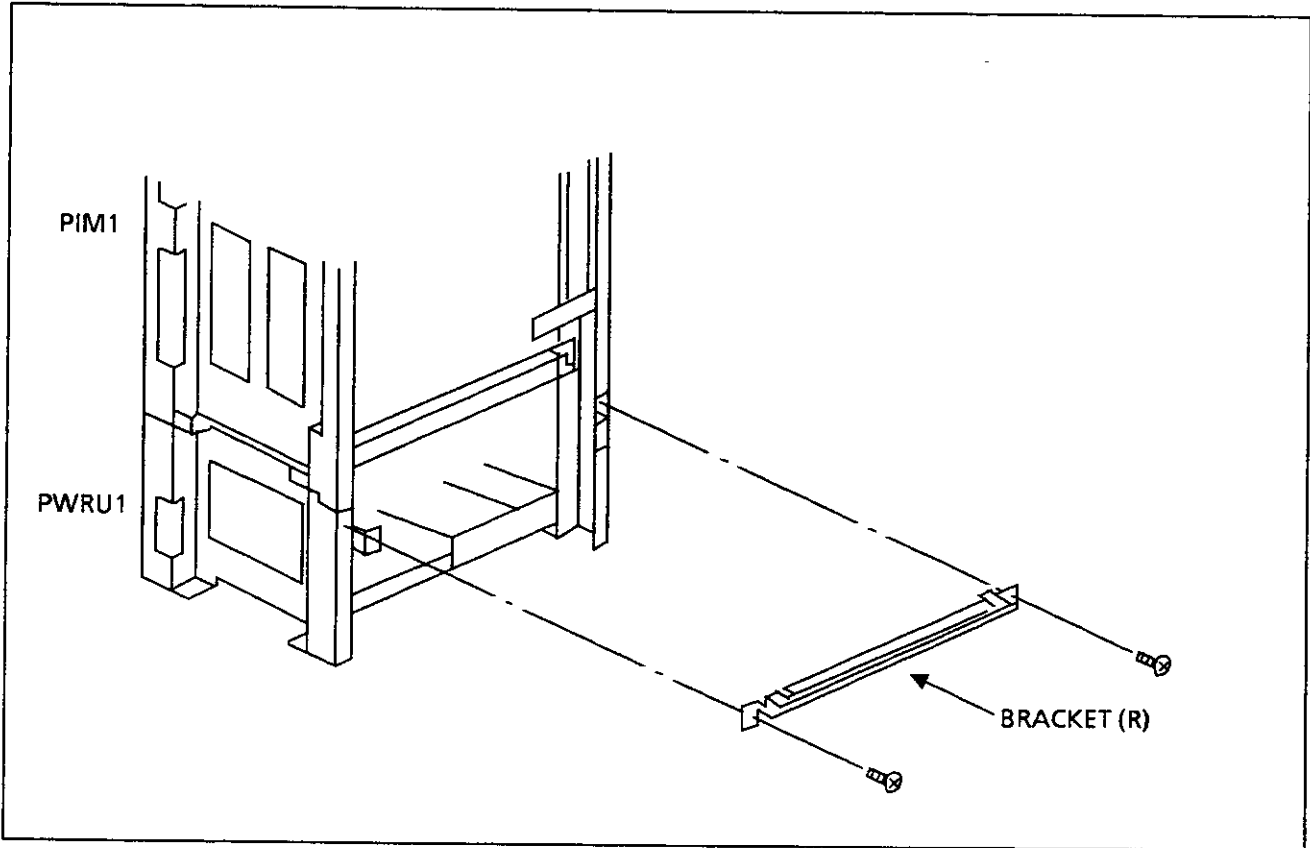
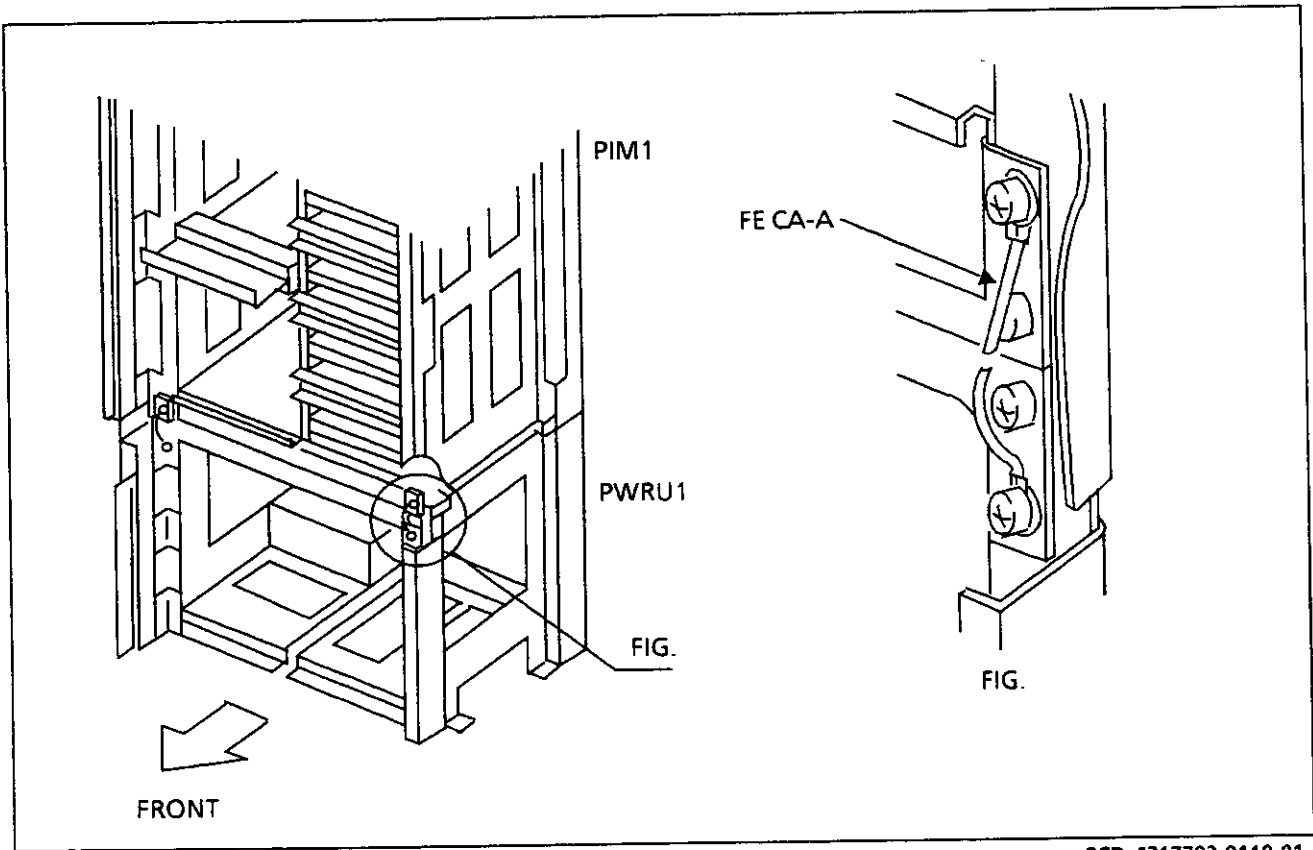


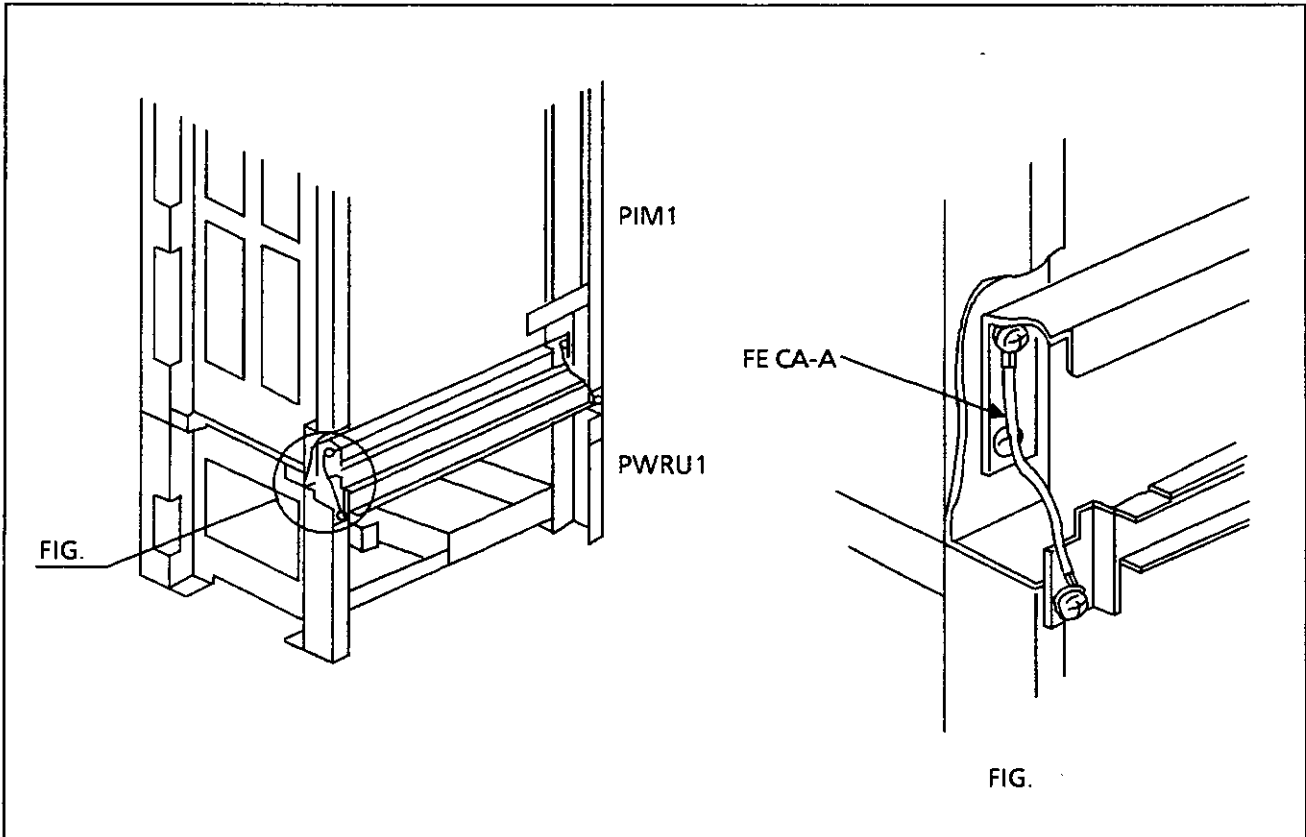
Figure 003-81 Connecting the Bracket for the Rear Cover

BCD-4317702-0095-01



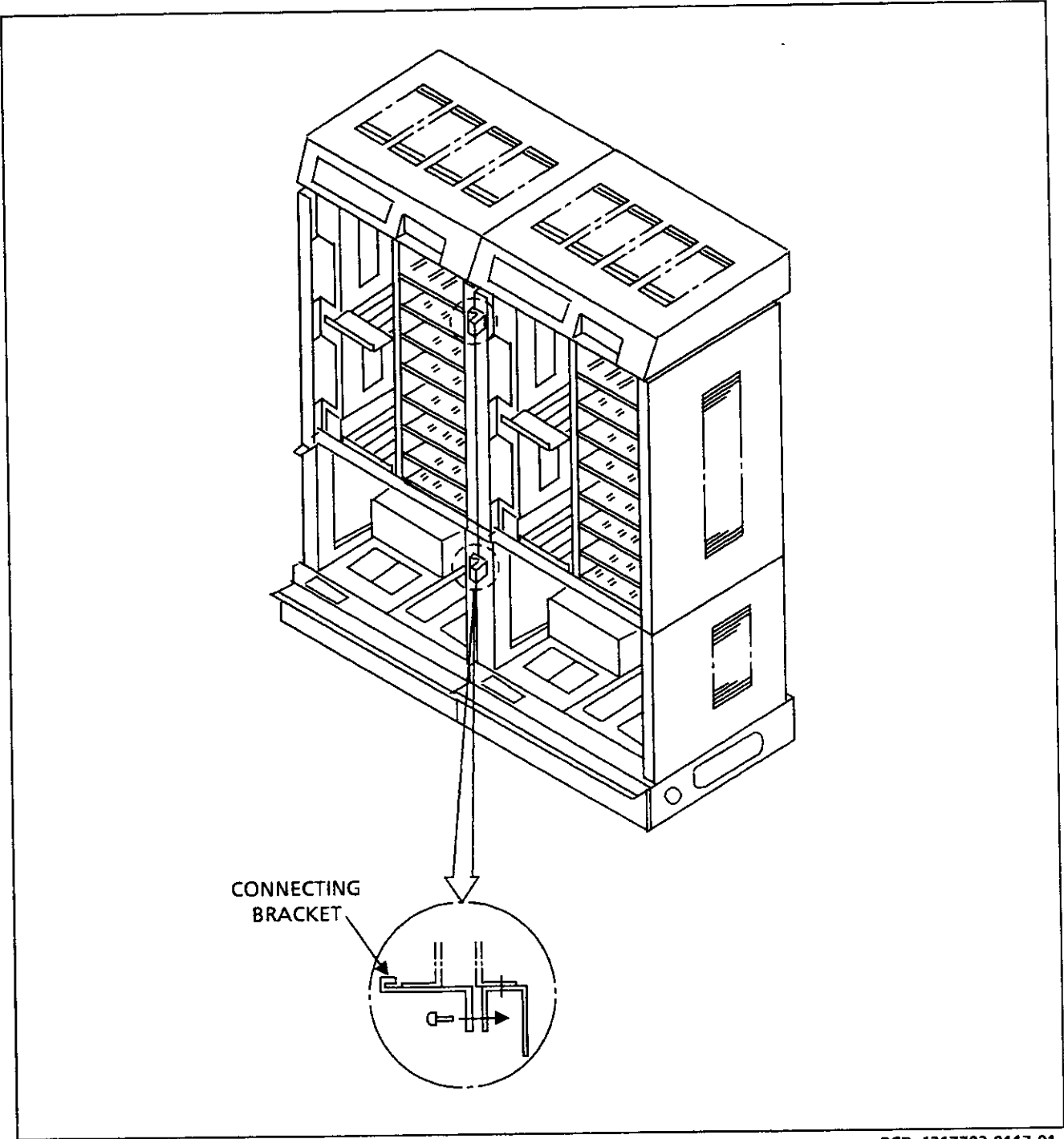
BCD-4317702-0119-01

Figure 003-82 Connecting the Frame Ground Cables (Front Side)



BCD-4317702-0097-01

Figure 003-83 Connecting the Frame Ground Cables (Rear Side)



BCD-4317702-0117-01

Figure 003-84 Attachment of Modules and Units

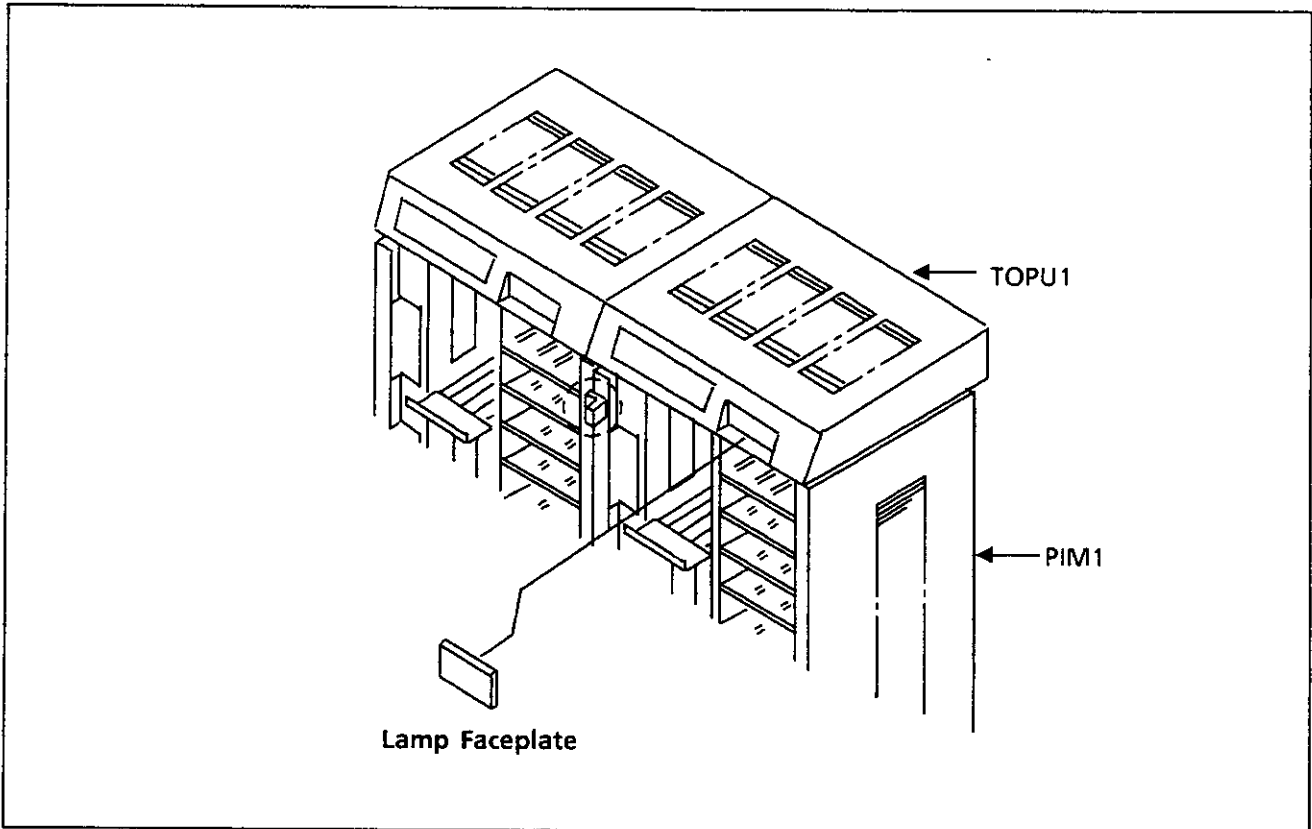


Figure 003-85 Installing the Lamp Faceplate

BCD-4317702-0058-01

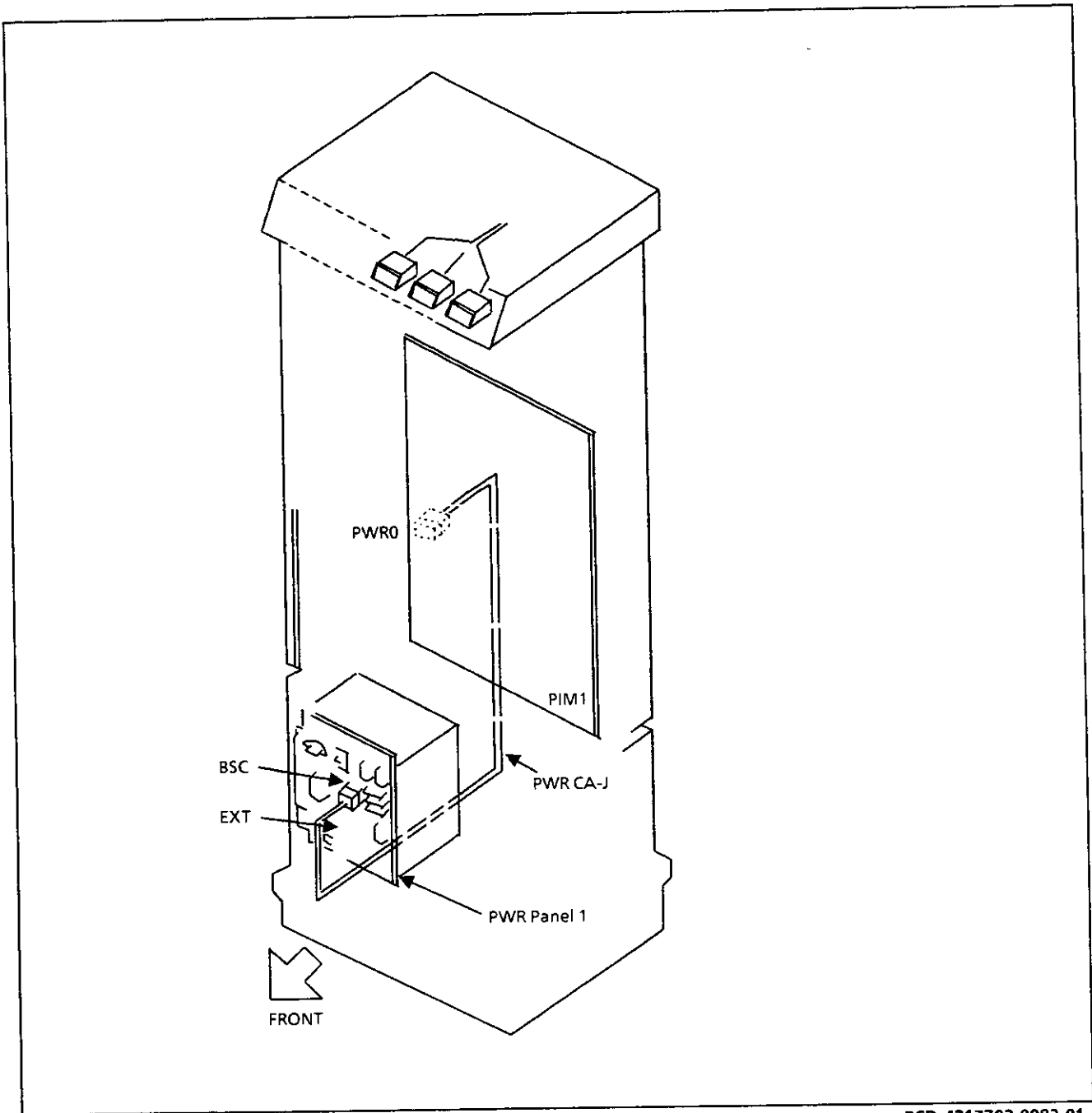
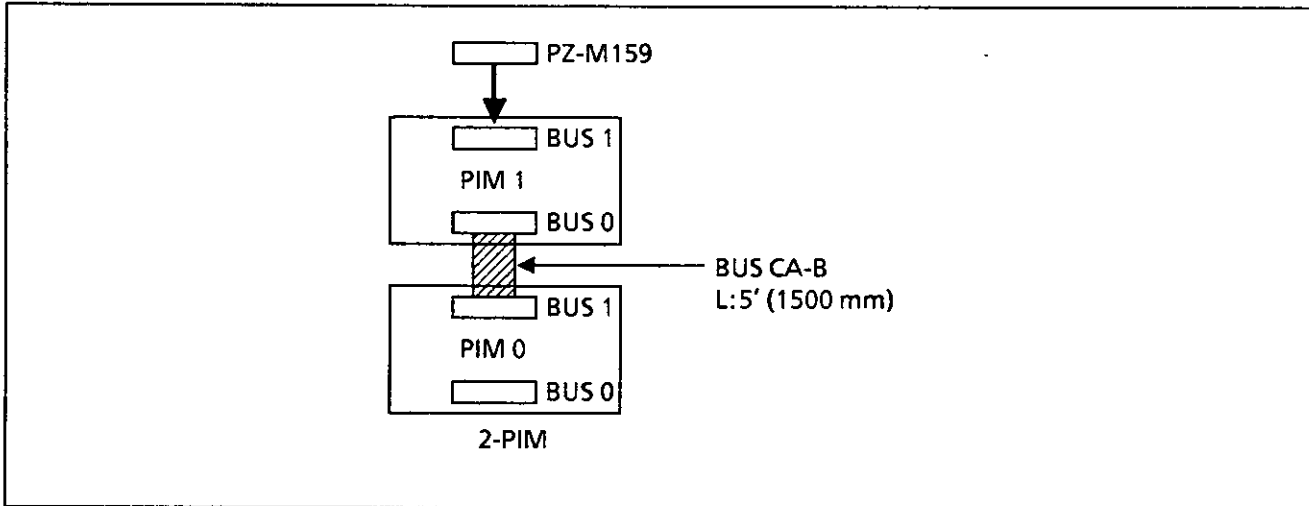


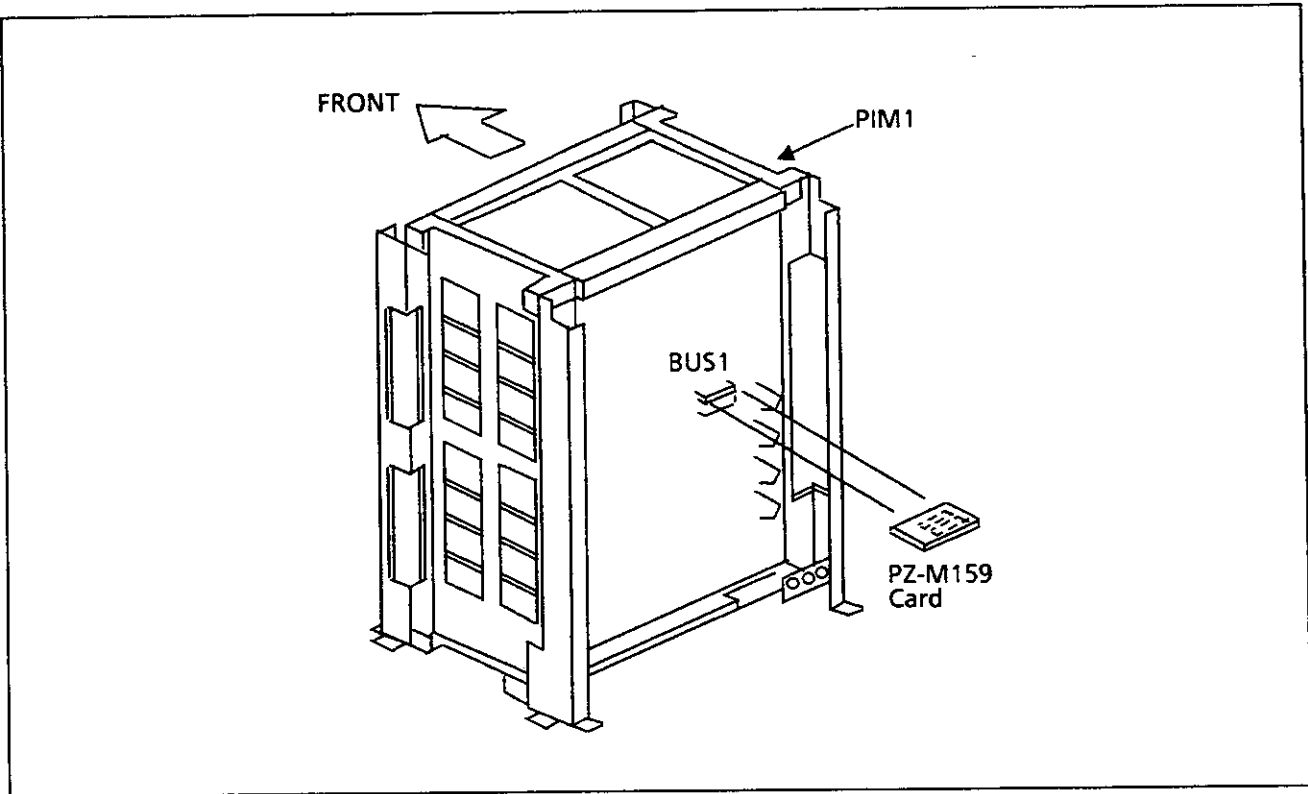
Figure 003-86 Cable Connection between PIM1 and PWR Panel 1

BCD-4317702-0082-01



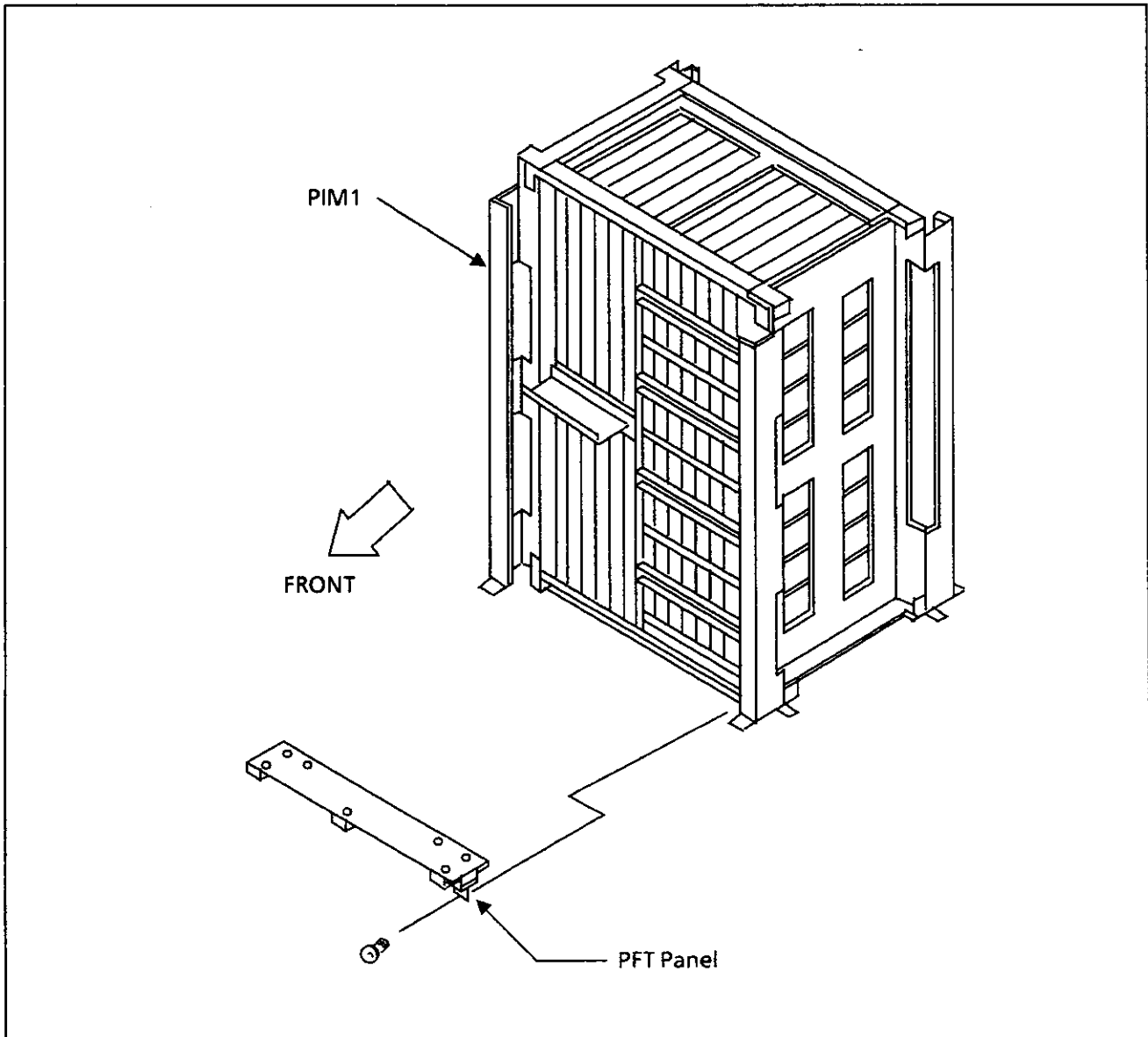
BCD-4317702-0118-01

Figure 003-87 BUS Cable Connection for Pattern 5



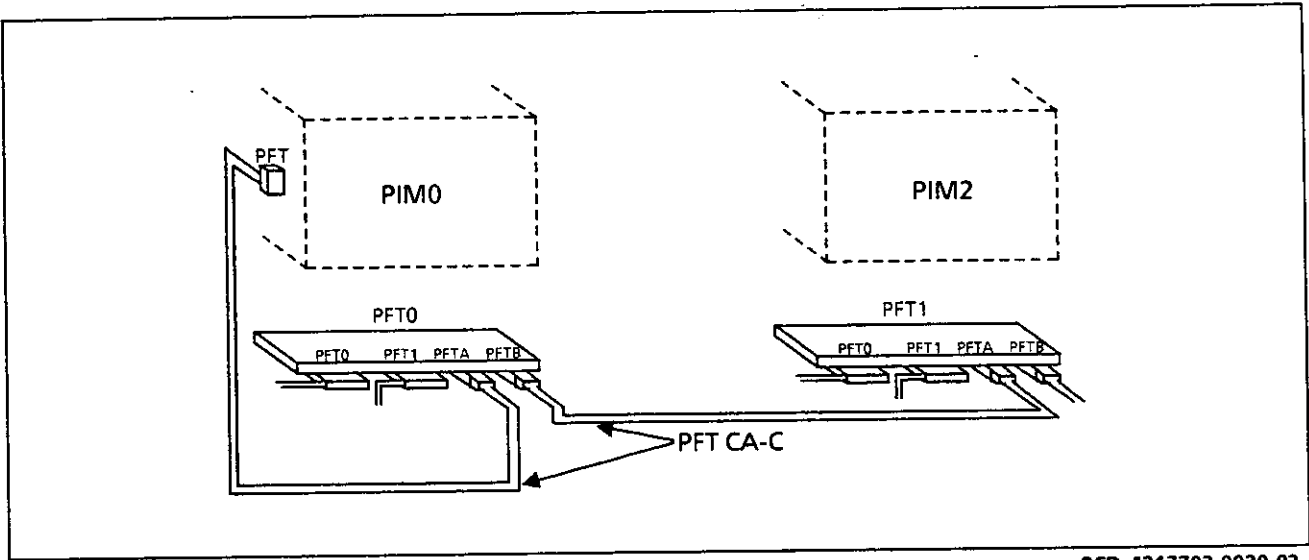
BCD-4317702-0103-01

Figure 003-88 Mounting a PZ-M159 Card in PIM1



BCD-4317702-0084-01

Figure 003-89 Mounting a PFT Panel on PIM1



8CD-4317702-0030-02

Figure 003-90 PFT Connection for Pattern 5 (Front View)

Note: For the cable connections to connectors "PFT0, PFT1", refer to NAP-200-006 and NAP-200-007.

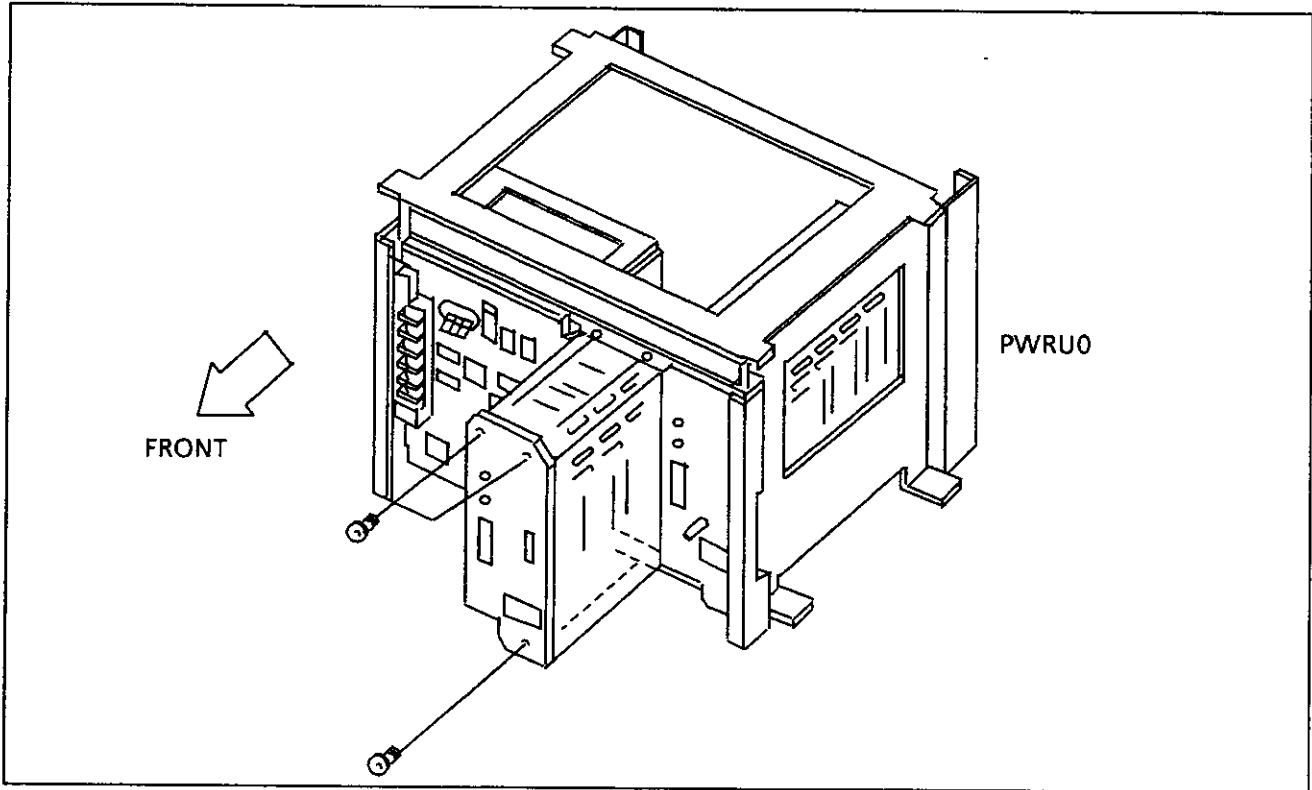


Figure 003-91 Mounting a PWRM in PWRU0

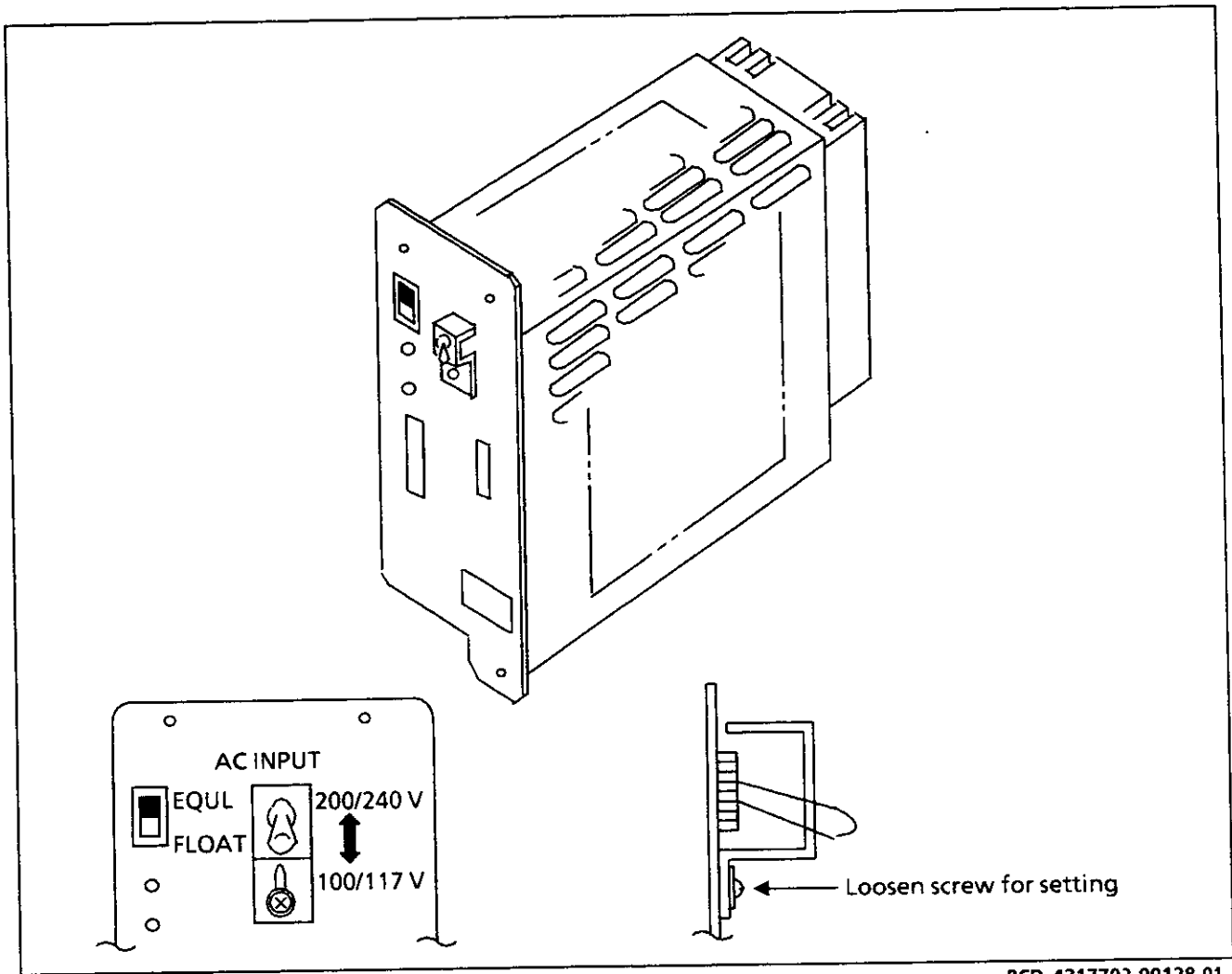
BCD-4317702-0005-01

When using a PWRM-B, the following installation is required:

- Set the "AC INPUT" switch to the downward position for 100 – 117 volt A.C..
- Set the "EQU/FLOAT" switch according to the type of battery connected.

- No Battery/Sealed Battery... "FLOAT"
- Lead-Acid Battery... "EQU" (Equalizing Charge) "FLOAT" (Floating Charge)

When changing the EQU/FLOAT mode, with multiple PWRMs, the changes should be done as simultaneously as is possible.



BCD- 4317702-00128-01

Figure 003-92 Outer View of a PWRM-B

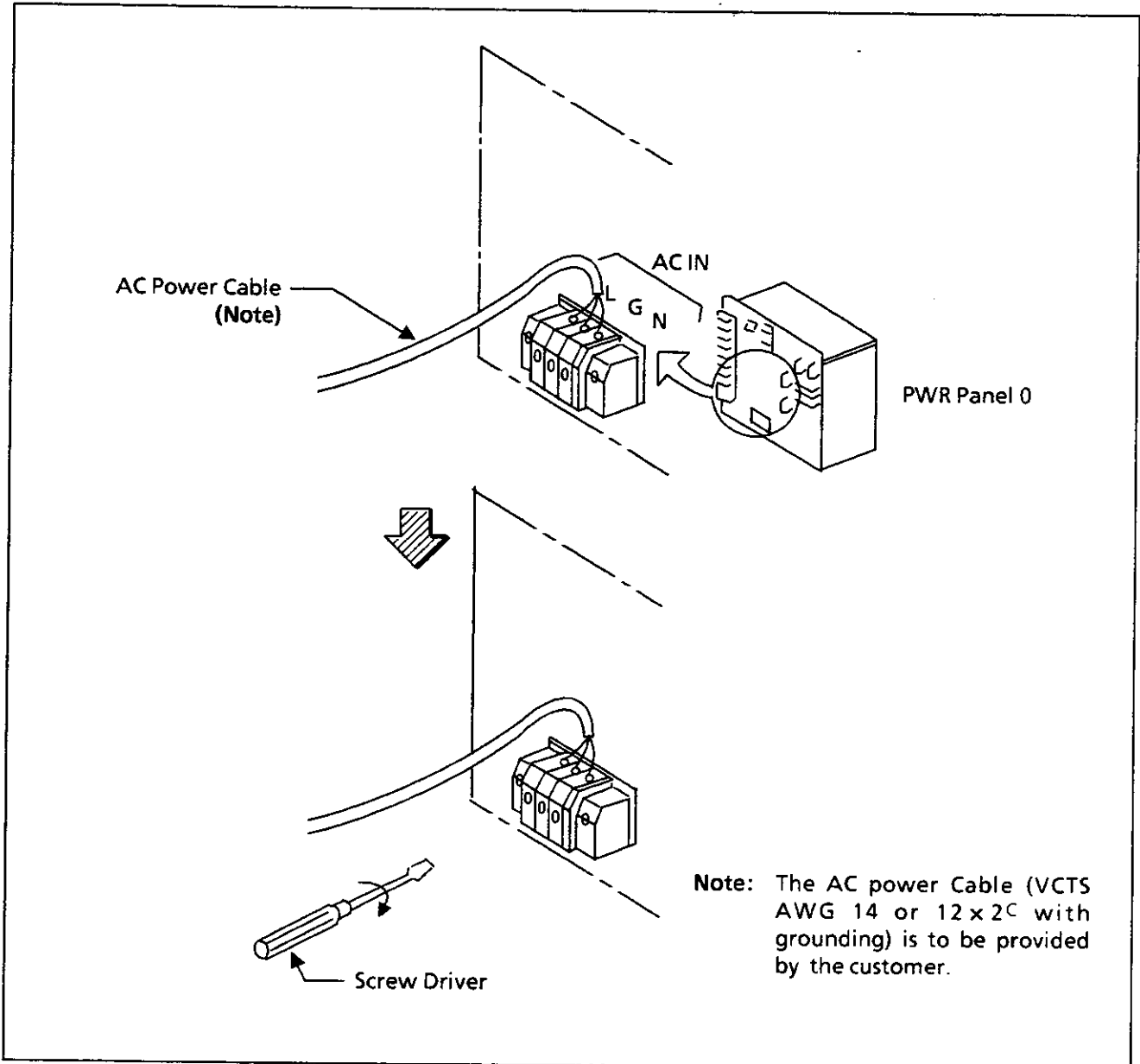
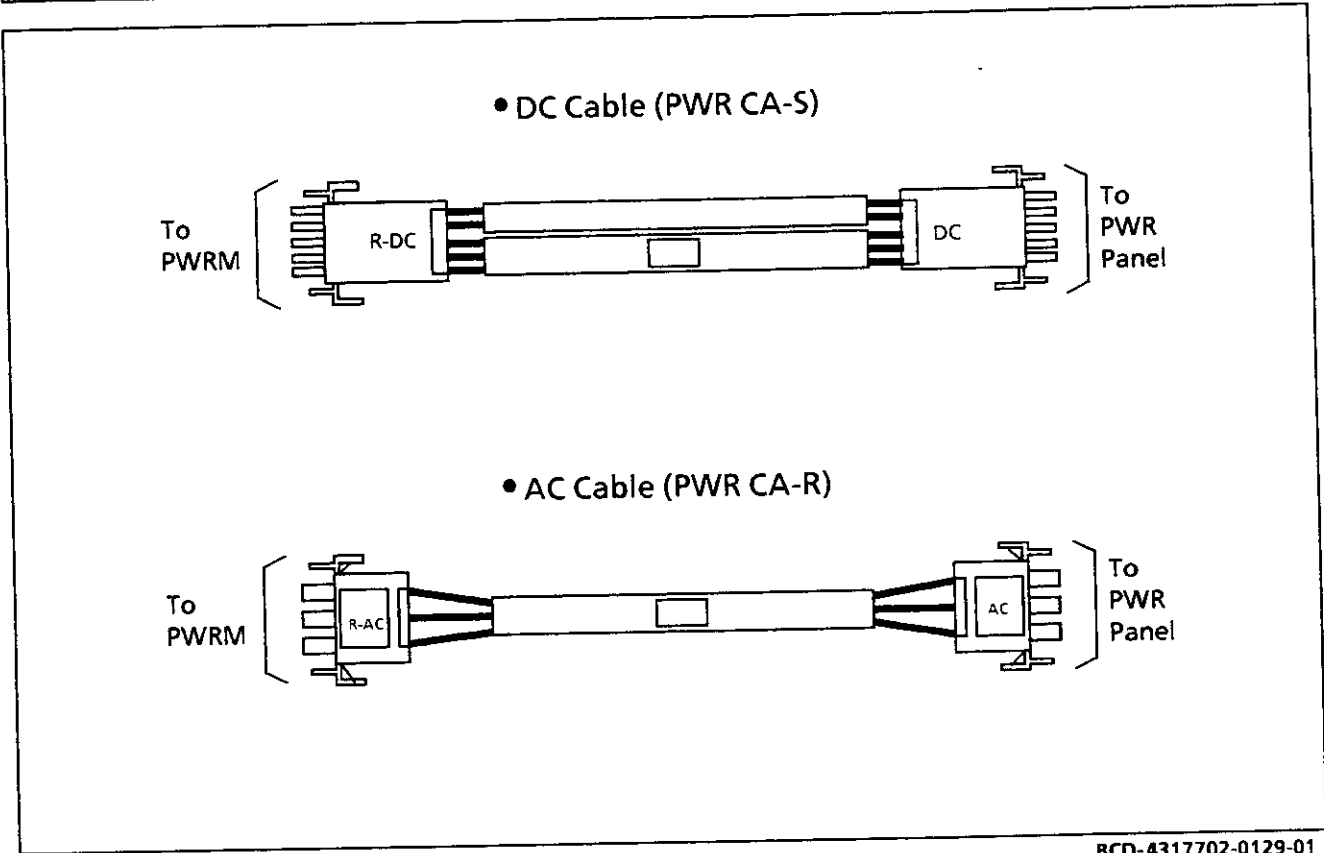


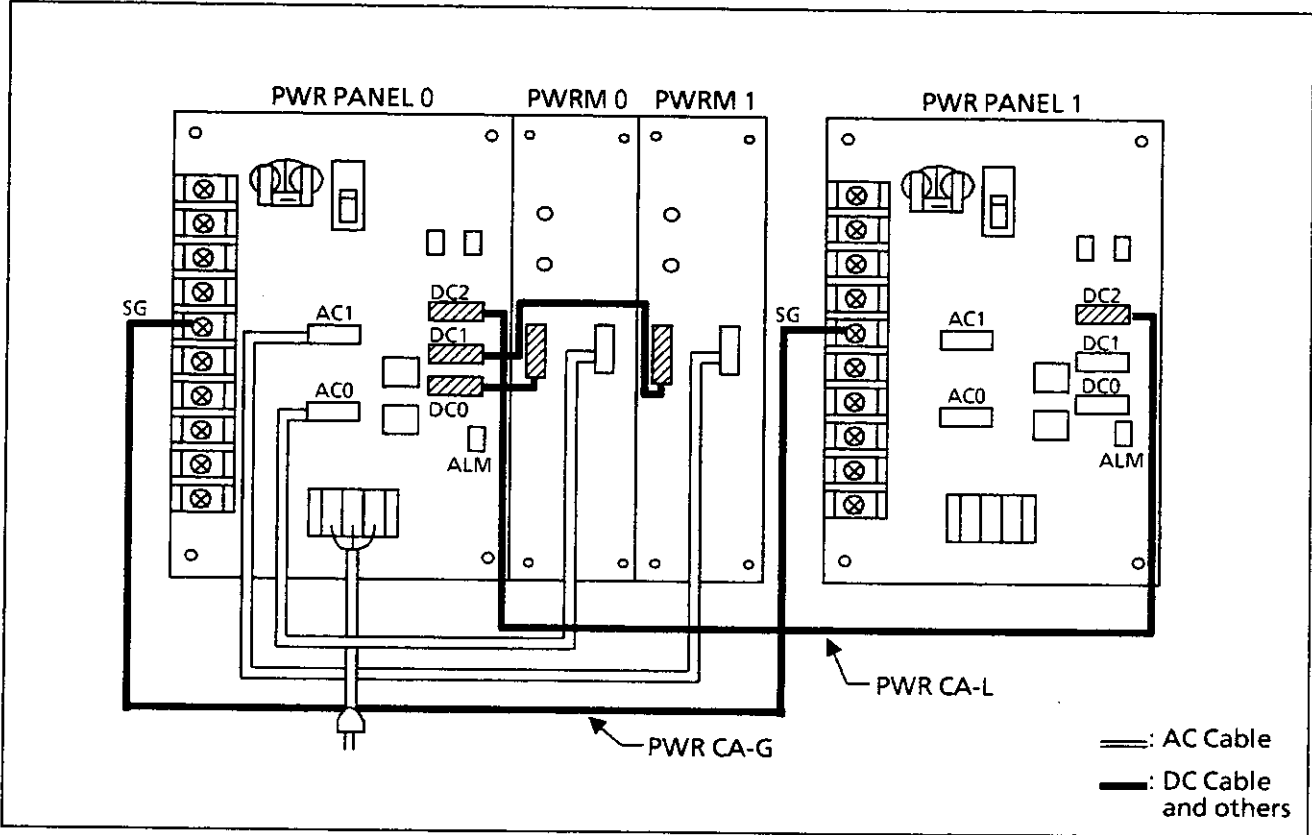
Figure 003-93 Connecting the AC Power Cable

BCD-4317702-0031-02



BCD-4317702-0129-01

Figure 003-94 DC Cable, AC Cable



BCD-4317702-0009-02

Figure 003-95 Cable Connections on a PRU

NAP- 200-004
Sheet 1/9
Installation of Peripheral Equipment



1. Installation of the MDF:
- Attach the MDF to either the floor or the wall.
 - Mount the required MDF components.
 - If required, install cable ducts for the cables to be laid between the MDF and the main equipment. In this case, confirm the locations of the cable openings for the main equipment.

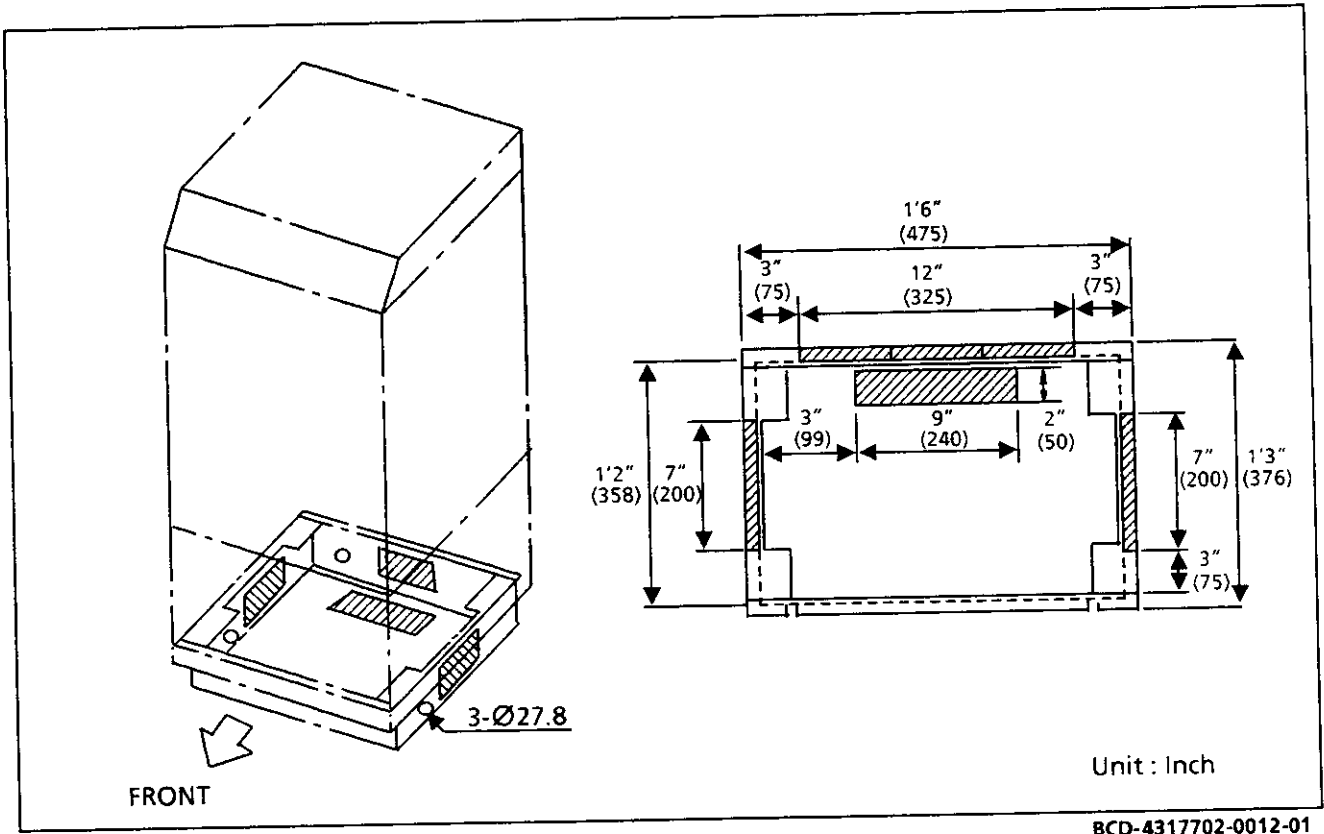


Figure 004-1 Location of Cable Openings



2. Installation of a HA-610Z Attendant Console:

Screw the handset support onto the bottom of the Console, as shown in Figure 004-2.

Note: *The handset support can be mounted at either the right side or left side of the Console body.*

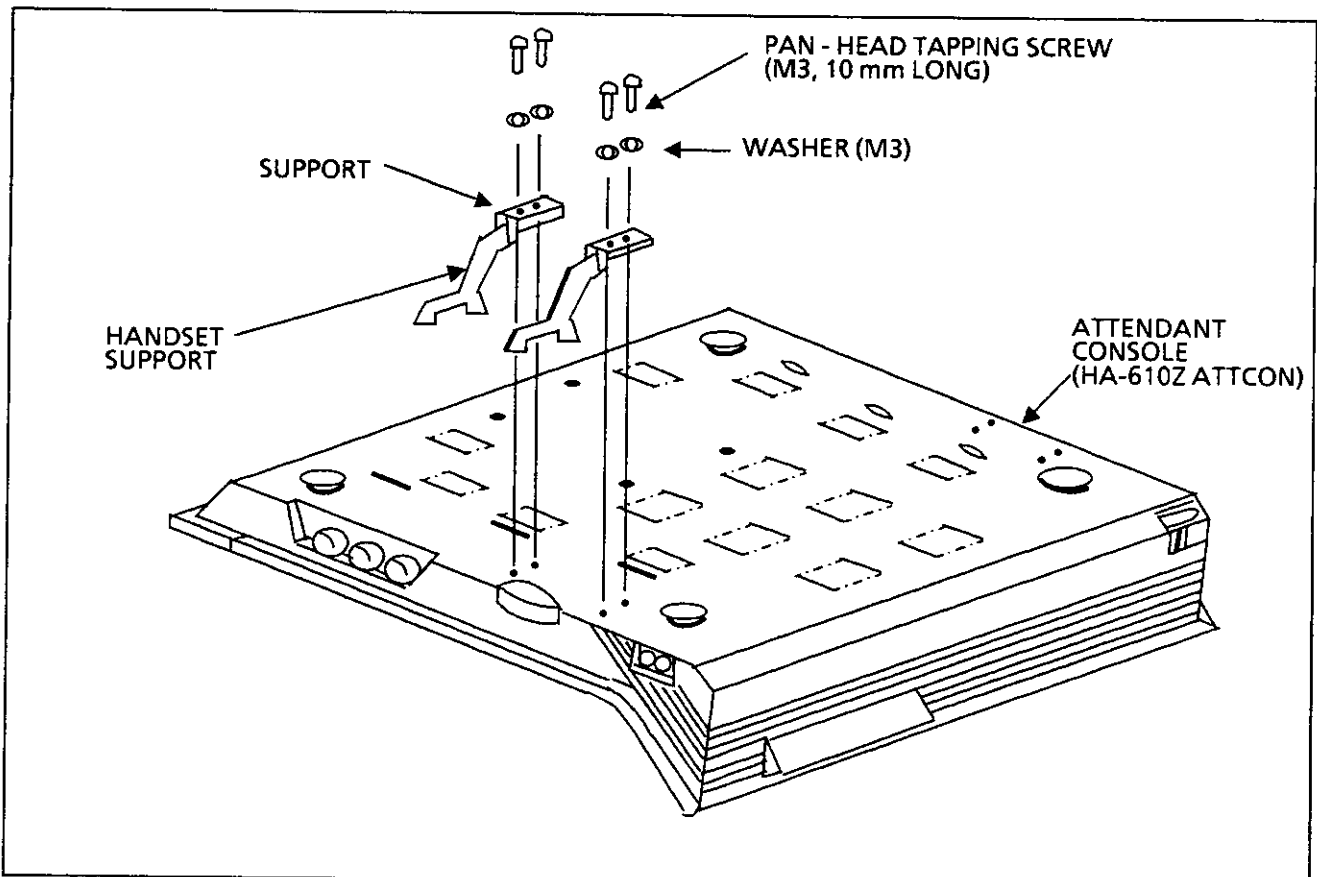


Figure 004-2 Mounting a Handset Support to a HA-610Z ATTCON

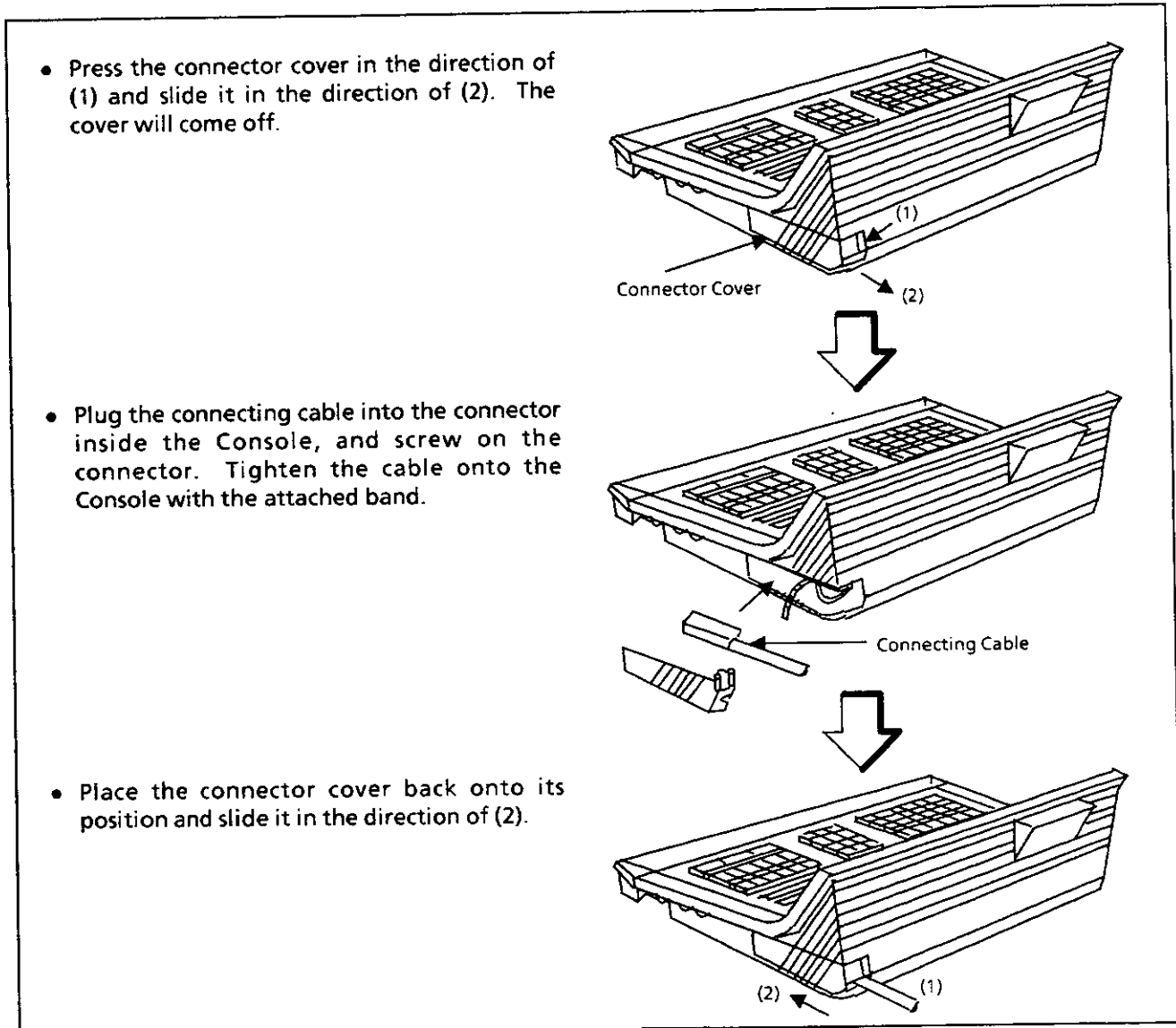
BCD-4317702-0128-01



- Connect the ATT cable to the Attendant Console according to the steps described below.

CAUTION: To prevent damage to the system or Attendant Console (ATTCON), make sure that the MB (Make Busy) switch

on the ATI (PJ-CS00) board is in the "busy" position before connecting the ATTCON.



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Figure 004-3 ATT Cable Connection to a HA-610Z ATTCON



- Connect the ATT cable to the main equipment, as shown in Figure 004-4.

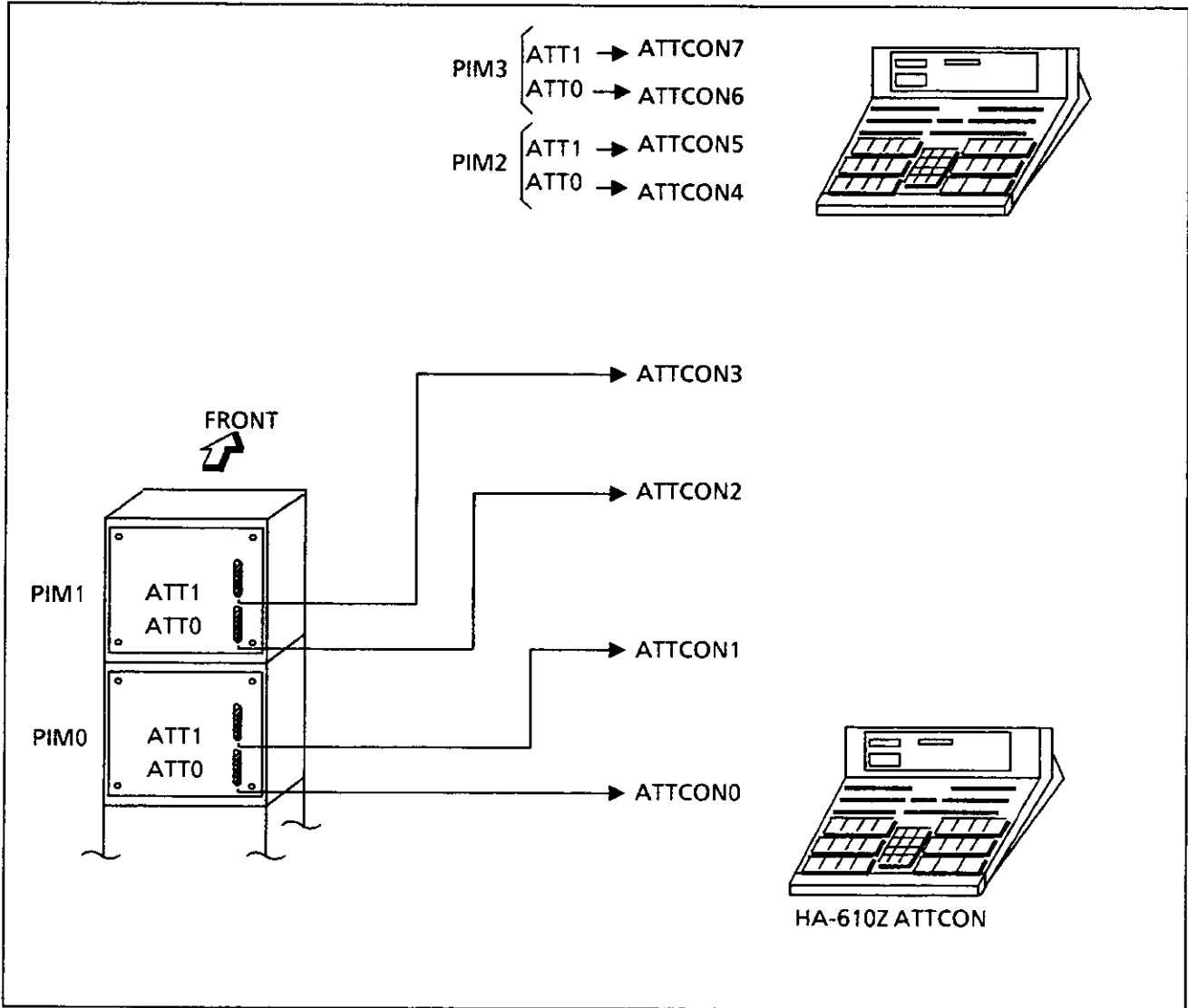


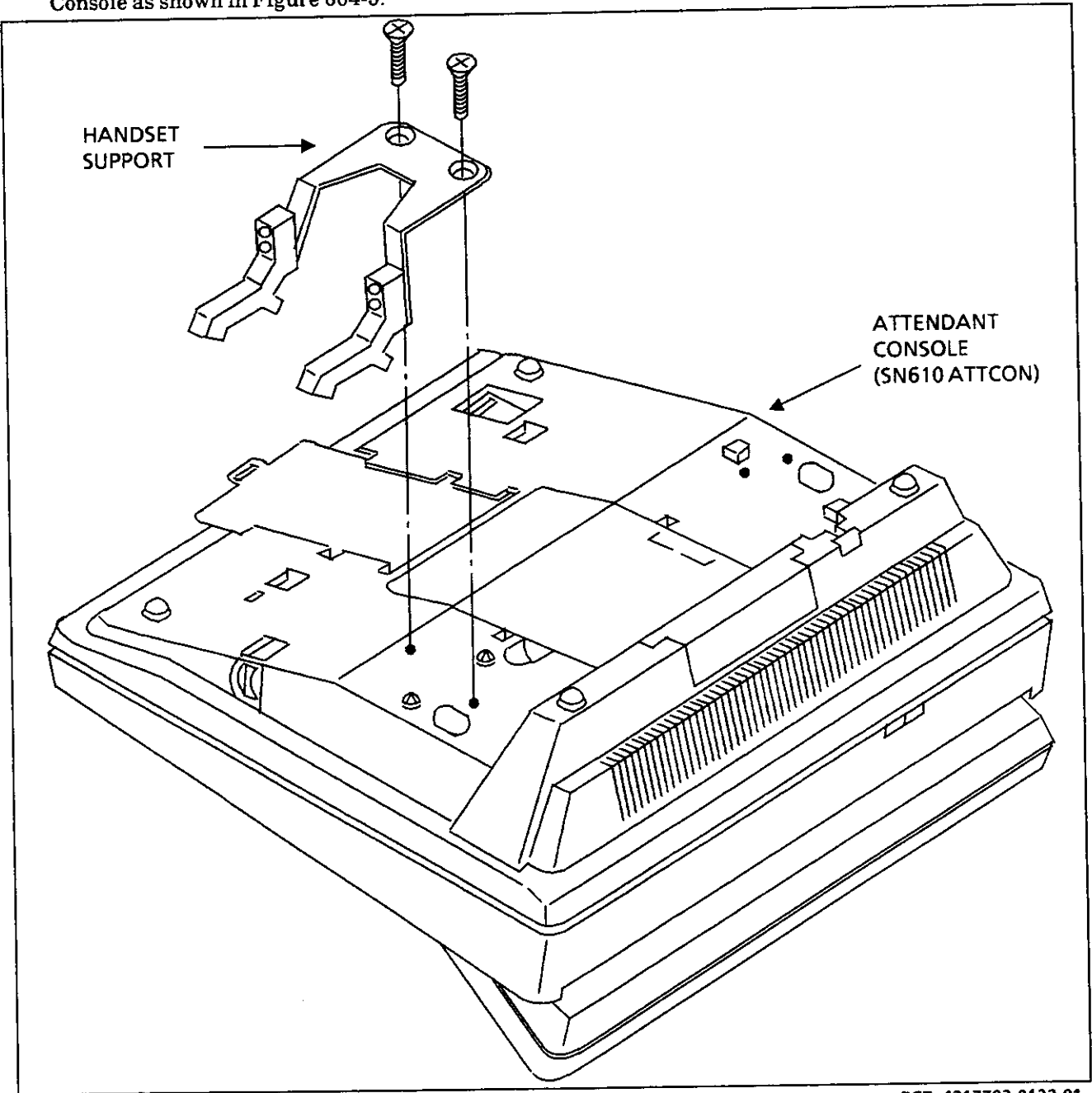
Figure 004-4 ATT Cable Connection to the Main Equipment

BCD-4317702-0023-04



3. Installation of a SN610 Attendant Console:

Screw the handset support onto the bottom of the Console as shown in Figure 004-5.



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Figure 004-5 Mounting a Handset Support to a SN610 ATTCON



- To provide a headset with the Console, in place of a handset, unplug the modular cord from the handset and then plug the modular cord into a jack set.

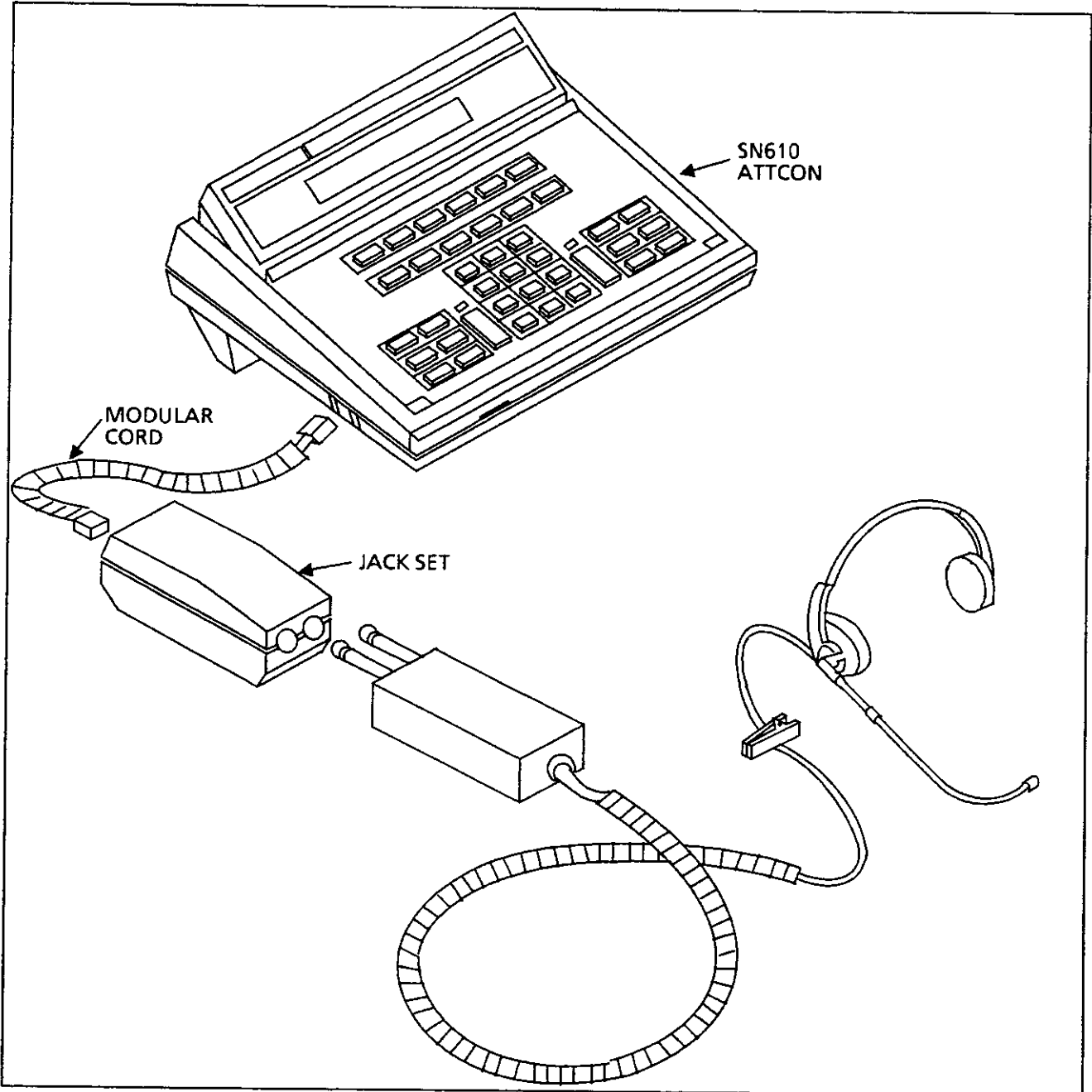


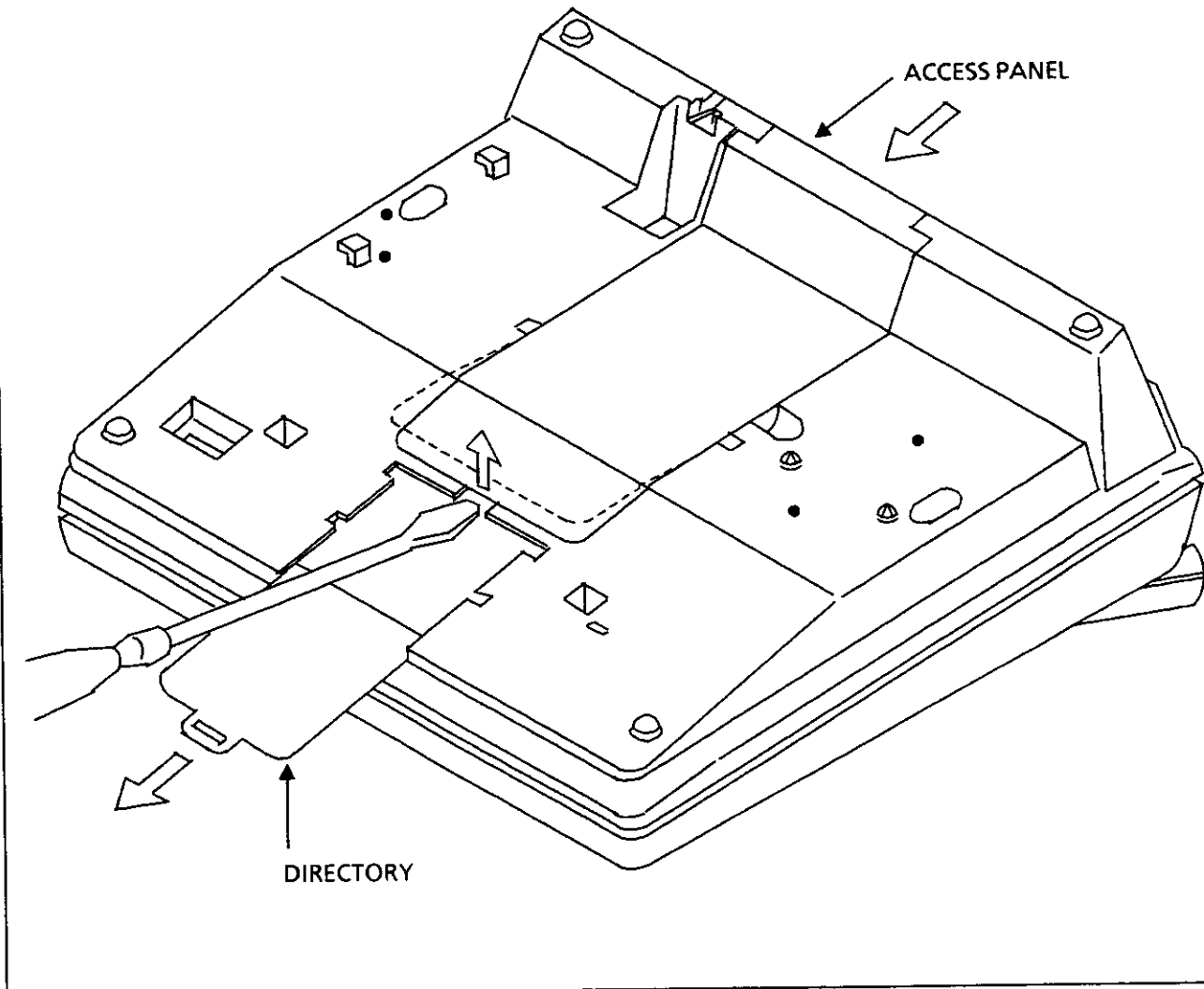
Figure 004-6 Jack Set Installation for a SN610 ATTCON

BCD-4317702-0124-01



- Set the switch, located at the back of the Console, according to the type of headset/handset which is connected.

- Slide the directory out of the way. Insert the blade of a flat screw driver into the notched opening and apply light upward pressure until the access panel is clear of the front lip. At the same time, apply pressure (towards you) at the rear of the pedestal to move the access panel.

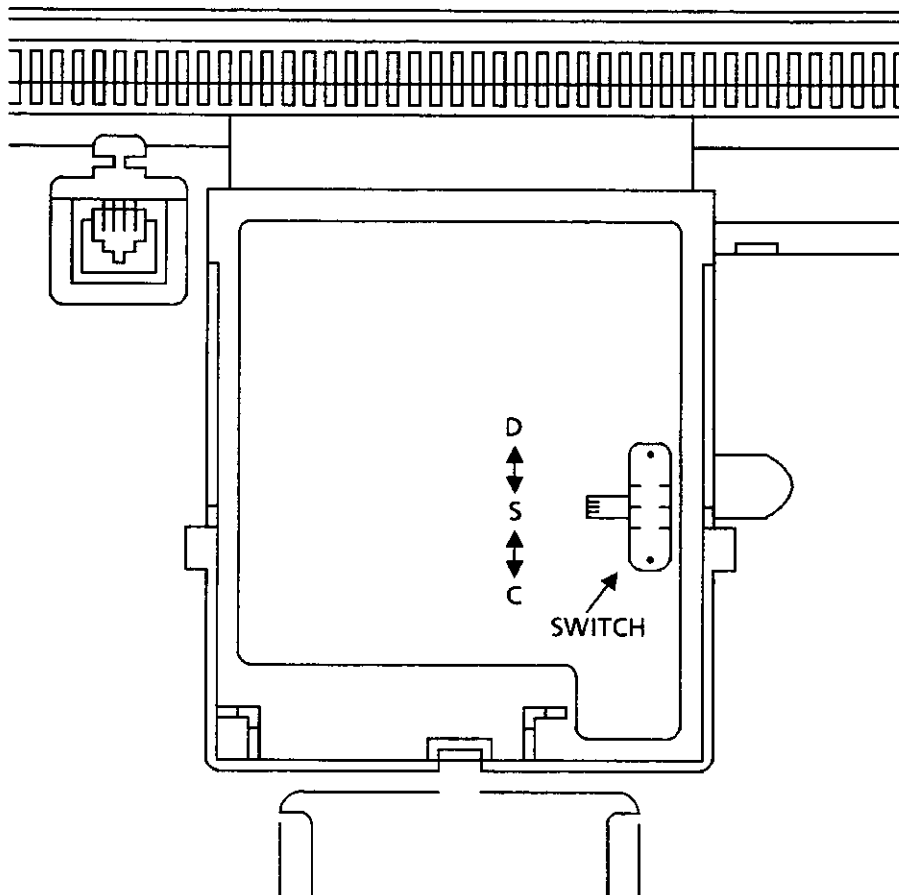


BCD-4317702-0125-01

Figure 004-7 Switch Setting on a SN610 ATTCON (1/2)



- Set the switch according to the type of headset/handset which is connected:
 - C: Carbon Type Handset/Headset
 - S: SUPRA Headset
 - D: Multiline Terminal Type Handset (setting from the factory)
- Replace the directory and access panel.



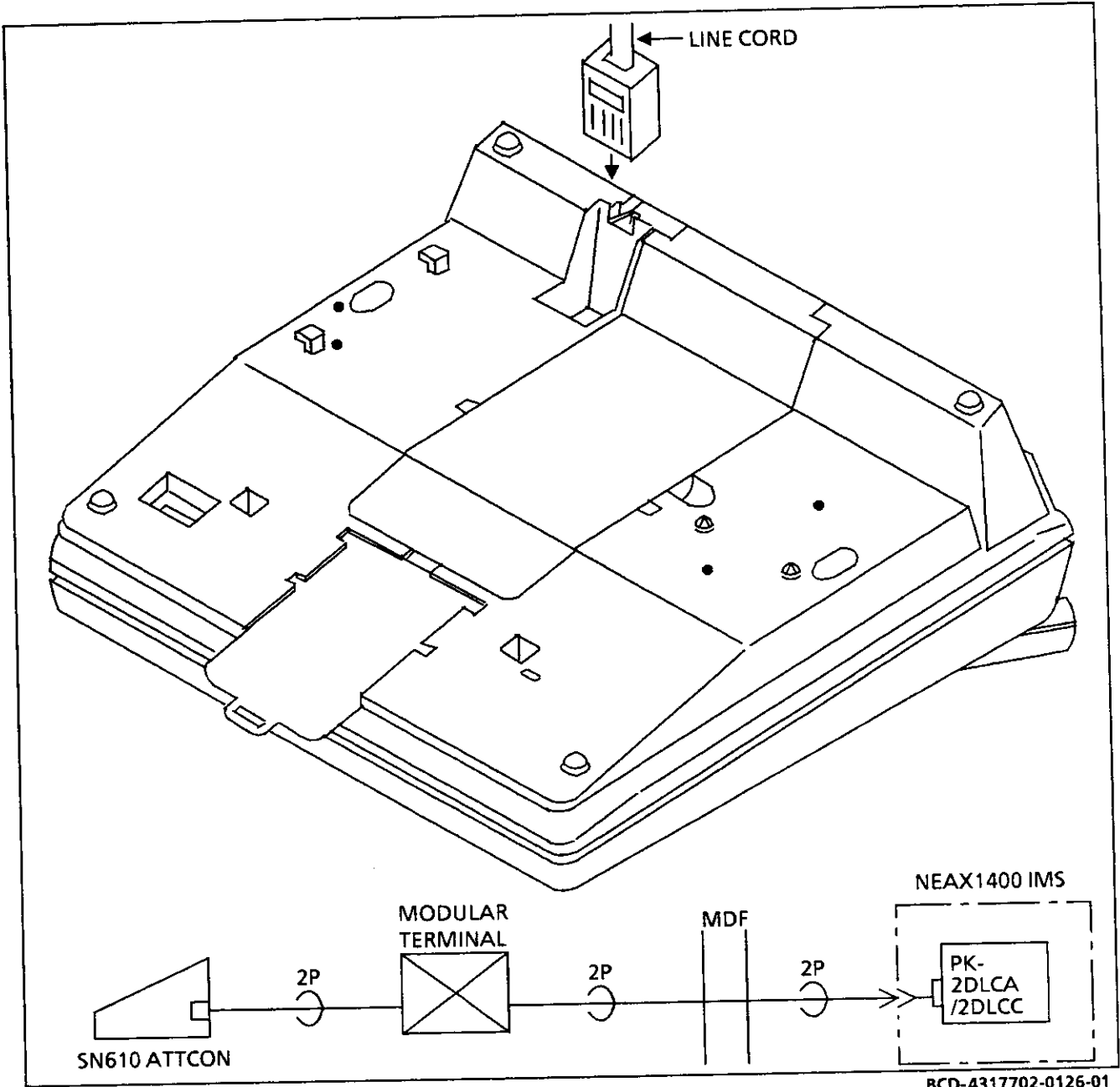
BCD-4317702-0127-01

Figure 004-7 Switch Setting on a SN610 ATTCON (2/2)



- Plug the line cord into the modular jack located at the back of the Console.

For the MDF cross connection to the SN610 Attendant Console, refer to NAP-200-007 (Table 007-2).



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Figure 004-8 Cable Connection to a SN610 ATTCON

1. Connect the MDF and Message Power Unit-A as shown. The recommended unit is an

ELGIN NEAX +80V Message Power Unit-A.

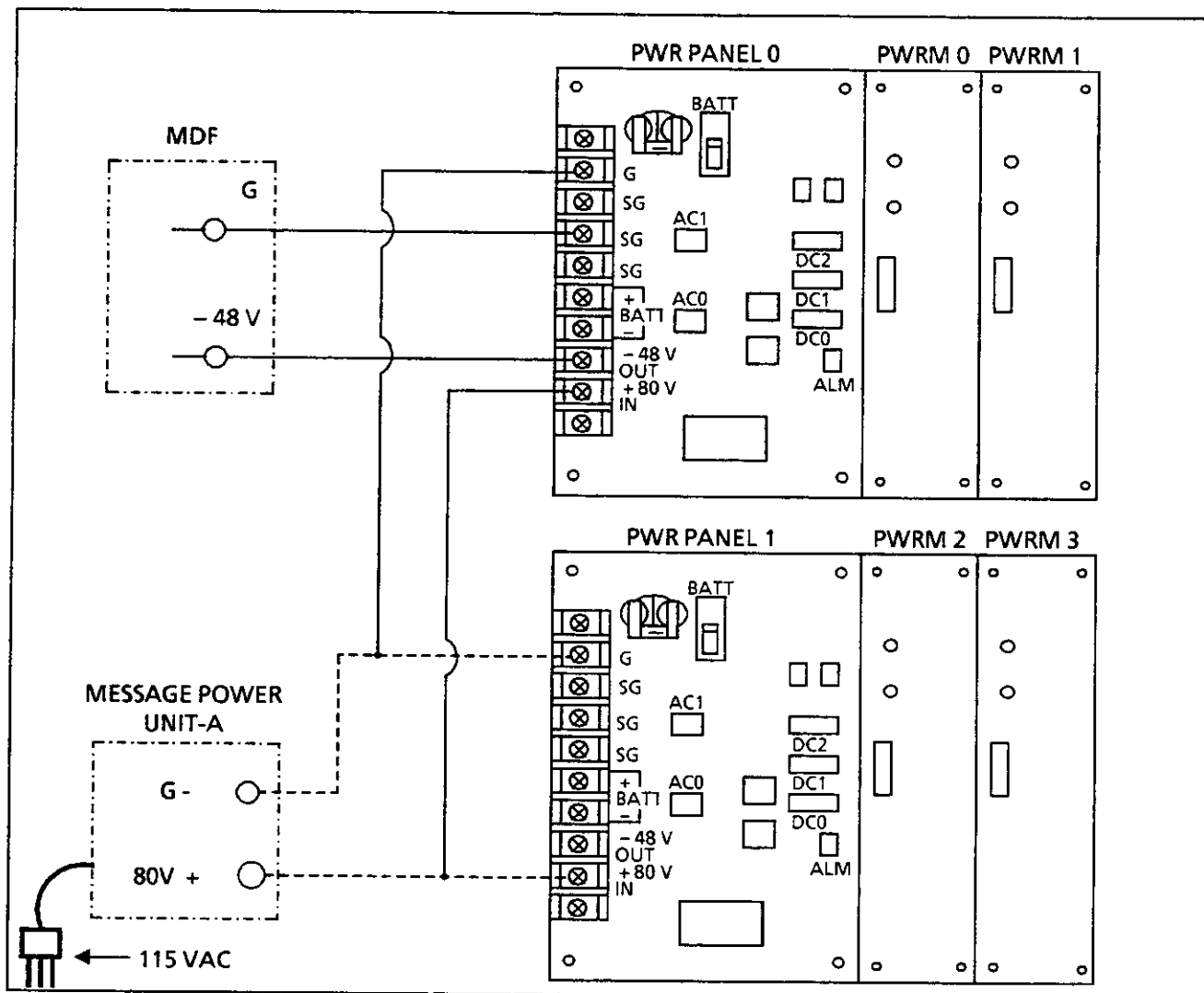


Figure 005-1 Connection of the MDF and the Message Power Unit-A

BCD-4317702-0042-01

NAP- 200-005
Sheet 2/3
Power Cable for Peripheral Equipment

Notes on Figure 005-1, Connection of the MDF and the Message Power Unit-A

- Note 1:** *If single-line telephones with message waiting lamps are provided in PIM2 or PIM3, then jumpers (indicated with dashed lines) must be installed.*
- Note 2:** *The Message Power Unit-A converts 120 VAC (provided locally) to +80 VDC for use as the power supply for single-line telephones' message waiting lamps.*
- Note 3:** *The -48 VDC MDF connection is used to supply power to external equipment which requires -48 V. Equipment such as Night Bells, External Lamp Devices and Paging Horns can be driven by the Power Panel and controlled with the PJ-DK01 card.*

- The terminals labeled "BATT+" and "BATT-" are located on the PWR Panel inside each PWRU.

The input voltage of these terminals is 24V DC.

A maintenance-free battery source must be provided locally.

In order to increase the reserve power time, batteries can be added in parallel as shown in Figure 005-2.

Note: When connecting a battery to the system, the "BATT" switch (ON/OFF switch for the battery) located on the PWR Panel should be in the DOWN position. When the battery charging system is used, the "AC" switch and the "BATT" switch should be turned on or turned off simultaneously.

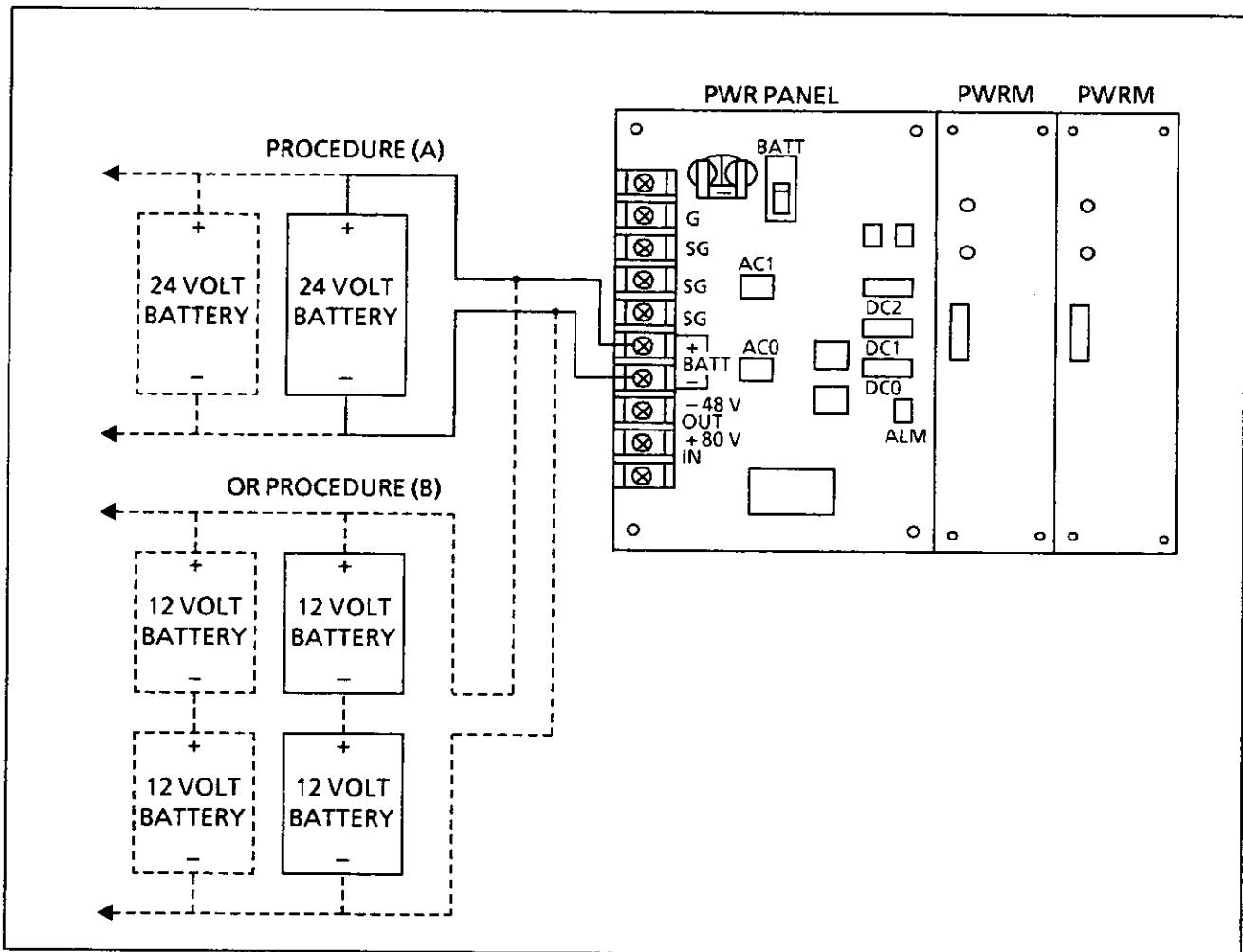
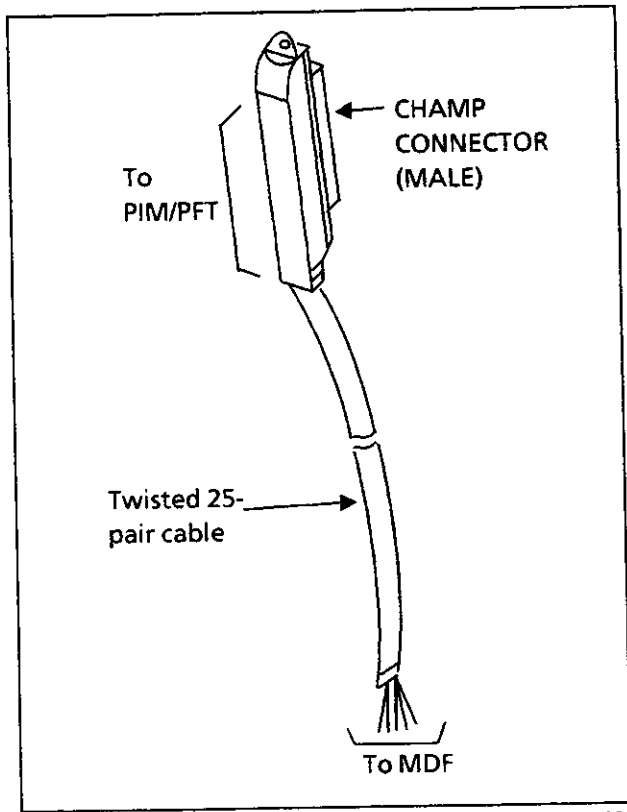


Figure 005-2 Connection of the Reserve Power Batteries

BCD-4317702-0043-01

NAP- 200-006
Sheet 1/7
Cable Running to MDF

1. To facilitate the connection of the 25-pair cables (shown in Figure 006-1) from the back board of the system to the MDF, each cable should be labeled at both ends using the cable number or cable designation as shown in Table 006-1 and Table 006-2.



BCD-42892-0048-02

Figure 006-1 The MDF Cable

NAP- 200-006
Sheet 2/7
Cable Running to MDF

Table 006-1 MDF Cable for PIM

FROM		CABLE NUMBER	TO	CABLE DESIGNATION
PIM	CONNECTOR			
PIM0	LTC0	1	MDF	0 LTC0
	LTC1	2		0 LTC1
	LTC2	3		0 LTC2
	LTC3	4		0 LTC3
	LTC4	5		0 LTC4
	LTC5	6		0 LTC5
	LTC6	7		0 LTC6
	LTC7	8		0 LTC7
	LTC8	9		0 LTC8
	LTC9	10		0 LTC9
	LTC10	11		0 LTC10
PIM1	LTC0	12	MDF	1 LTC0
	LTC1	13		1 LTC1
	LTC2	14		1 LTC2
	LTC3	15		1 LTC3
	LTC4	16		1 LTC4
	LTC5	17		1 LTC5
	LTC6	18		1 LTC6
	LTC7	19		1 LTC7
	LTC8	20		1 LTC8
	LTC9	21		1 LTC9
	LTC10	22		1 LTC10
PIM2	LTC0	23	MDF	2 LTC0
	LTC1	24		2 LTC1
	LTC2	25		2 LTC2
	LTC3	26		2 LTC3
	LTC4	27		2 LTC4
	LTC5	28		2 LTC5
	LTC6	29		2 LTC6
	LTC7	30		2 LTC7
	LTC8	31		2 LTC8
	LTC9	32		2 LTC9
	LTC10	33		2 LTC10
PIM3	LTC0	34	MDF	3 LTC0
	LTC1	35		3 LTC1
	LTC2	36		3 LTC2
	LTC3	37		3 LTC3
	LTC4	38		3 LTC4
	LTC5	39		3 LTC5

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Table 006-2 MDF Cable for PFT Panel

FROM		CABLE NUMBER	TO	CABLE DESIGNATION
UNIT	CONNECTOR			
PFT0	PFT0	45	MDF	0 PFT0
	PFT1	46		0 PFT1
PFT1	PFT0	47		1 PFT0
	PFT1	48		1 PFT1
PFT2	PFT0	49		2 PFT0
	PFT1	50		2 PFT1
PFT3	PFT0	51		3 PFT0
	PFT1	52		3 PFT1

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NAP- 200-006
Sheet 3/7
Cable Running To MDF

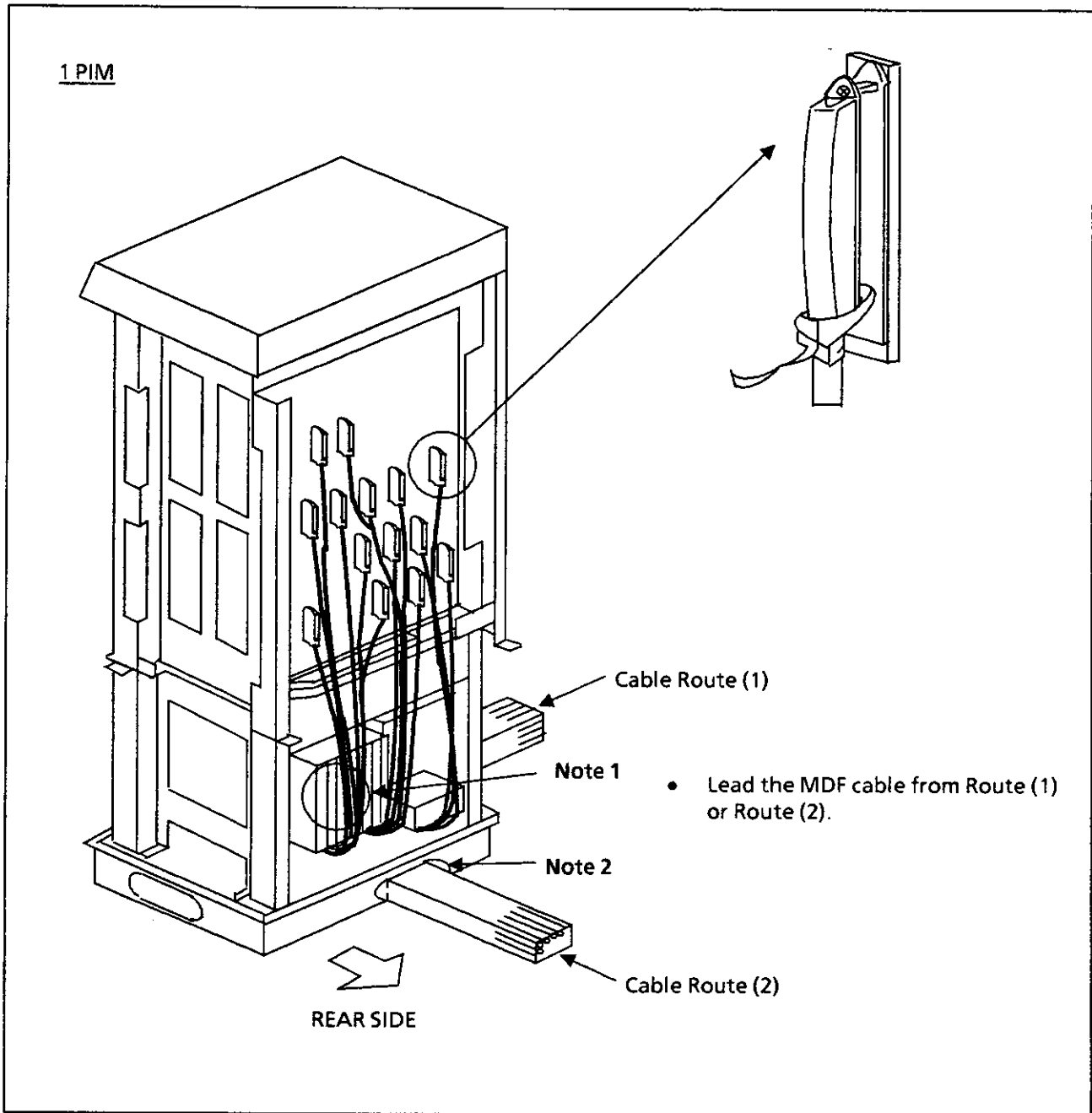
2. Bring the MDF cable up to the main equipment through the cable openings located in the Base Unit, as shown in Figure 006-2 through Figure 006-5.
3. Connect each cable to a LTC connector located on a PIM and a PFT0 or PFT1 connector located on a PFT Panel.
4. Affix the cables and connectors to the main equipment with cable bands and screw connectors, as shown in Figure 006-2.

Note 1: *To effectively radiate the heat from the heat sink, bind the cables with tie wrap and leave a space between the heat sink and the cables such that the cables are not in contact with the sink.*

Note 2: *Cut the attached BLANK PLATE (plastic) according to the volume of MDF cables to be provided, and cover the cable opening with it.*

Cover any unused cable openings with the attached BLANK PLATE (metal).

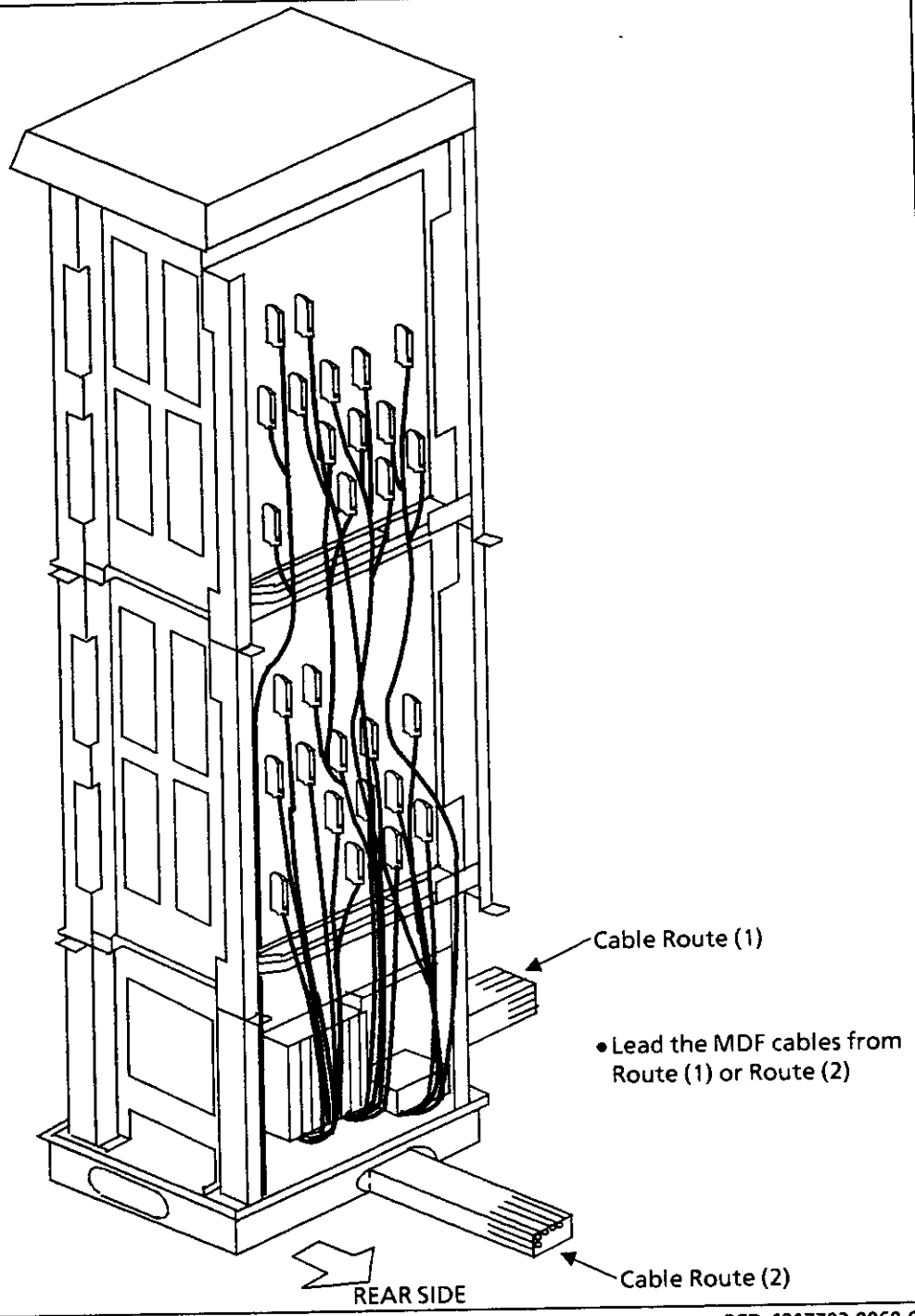
NAP- 200-006
Sheet 4/7
Cable Running To MDF



BCD-4317702-0059-01

Figure 006-2 Cable Running (1/4)

2 PIMs



BCD-4317702-0060-01

Figure 006-3 Cable Running (2/4)

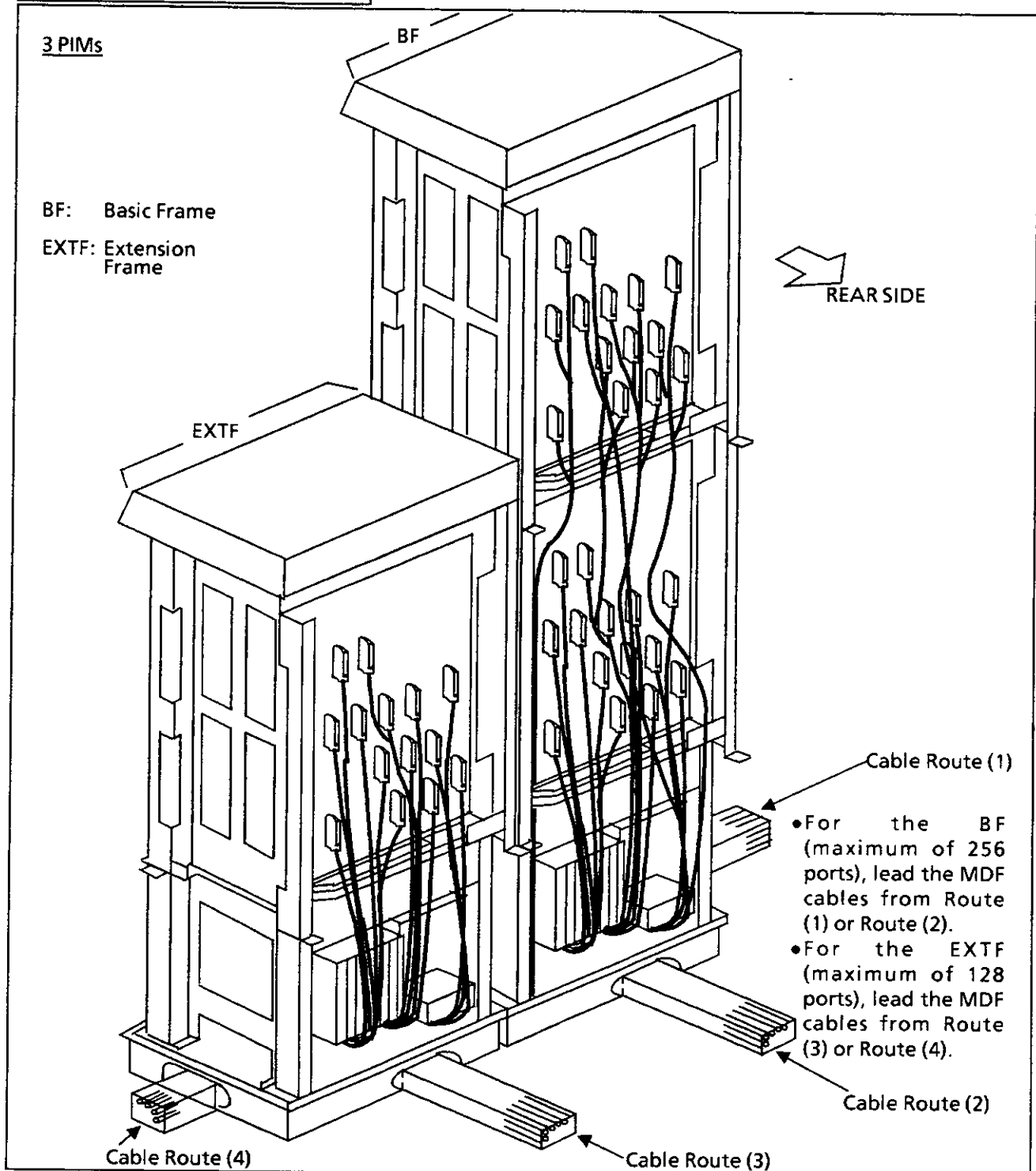
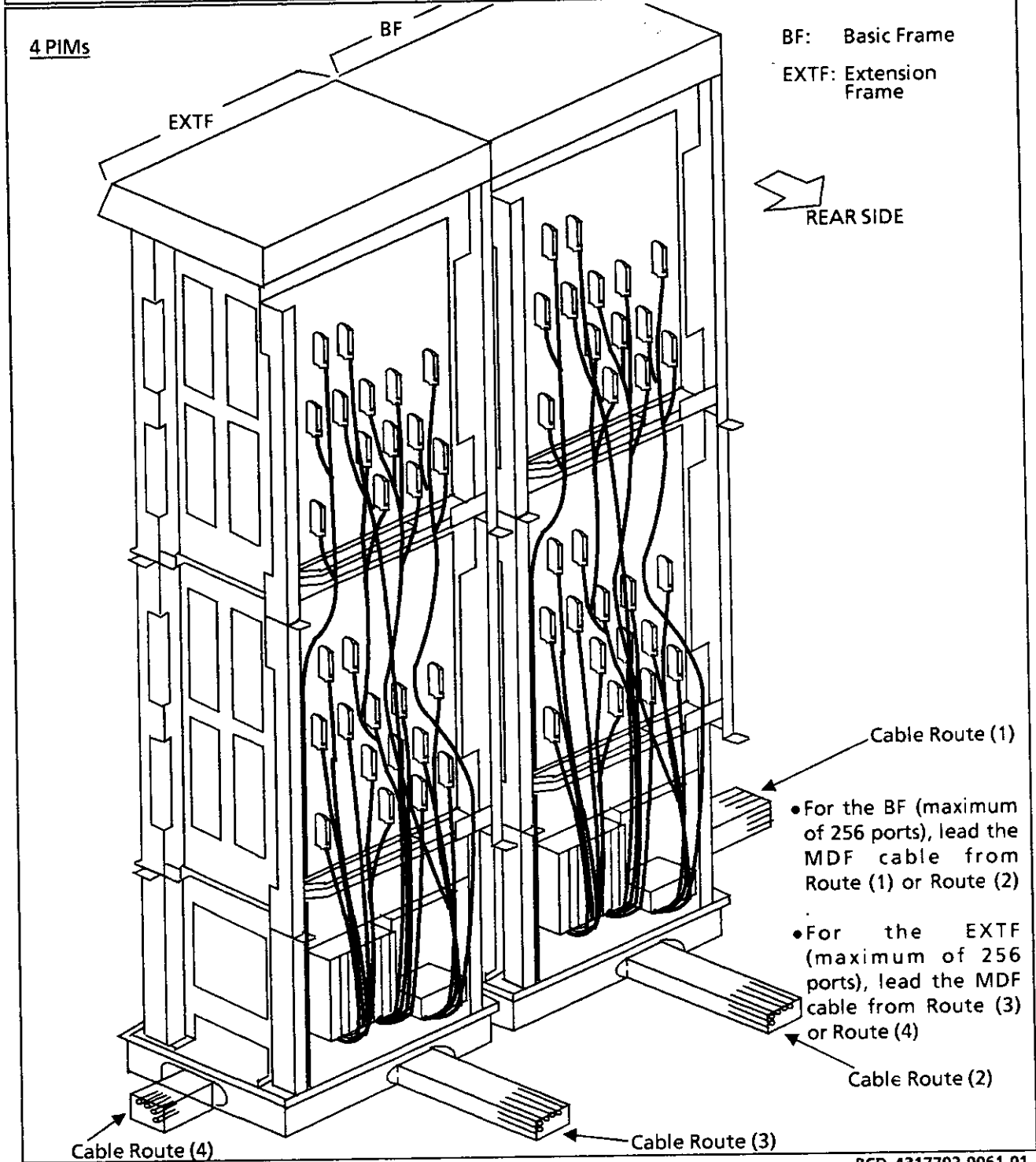


Figure 006-4 Cable Running (3/4)

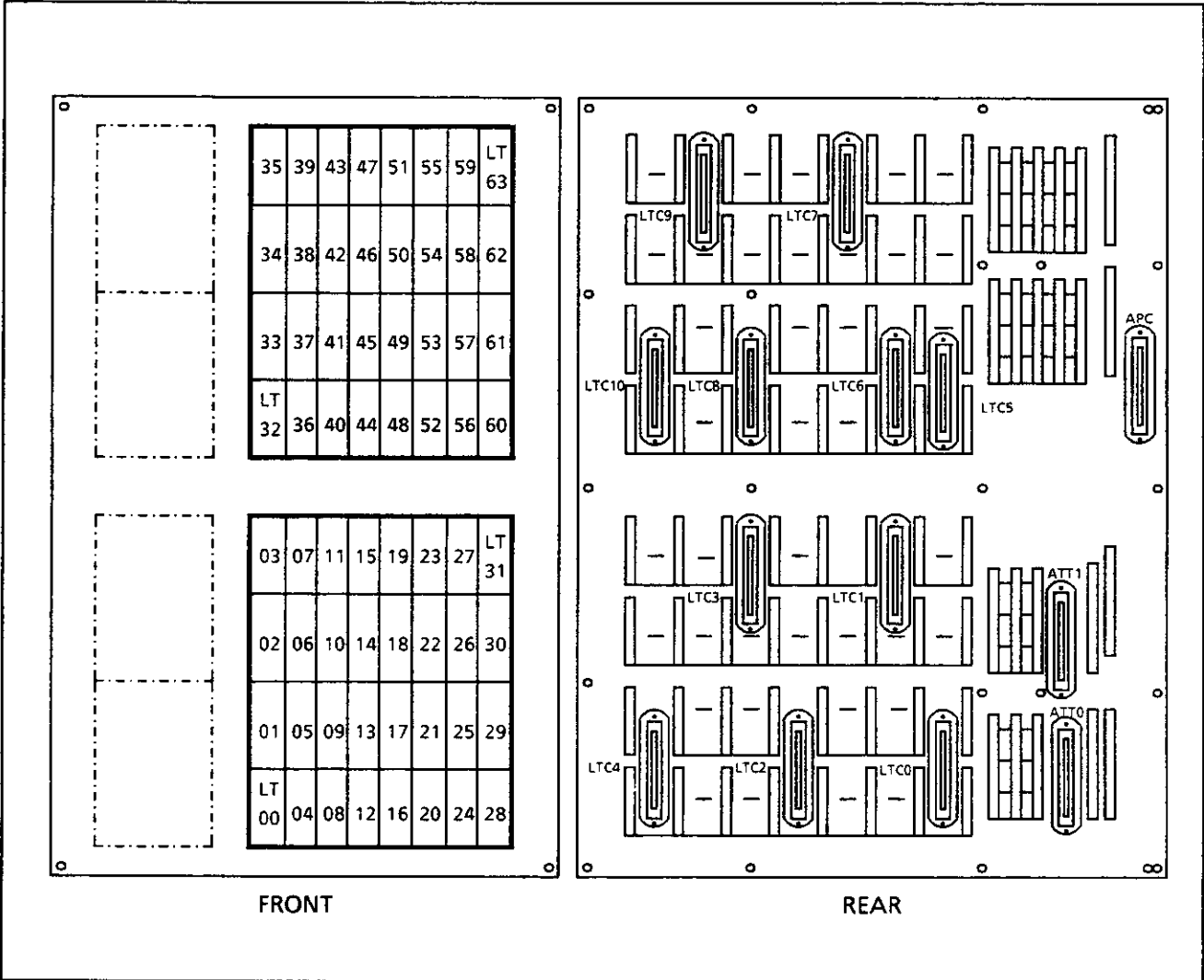
BCD-4317702-0062-01



BCD-4317702-0061-01

Figure 006-5 Cable Running (4/4)

1. Connect the cables to the MDF, while referring to Figure 007-1 and Table 007-1.



BCD-42892-0051-02

Figure 007-1 Location of Card Slots and LTC Connectors

NAP- 200-007
Sheet 2/22
Termination of Cables on MDF

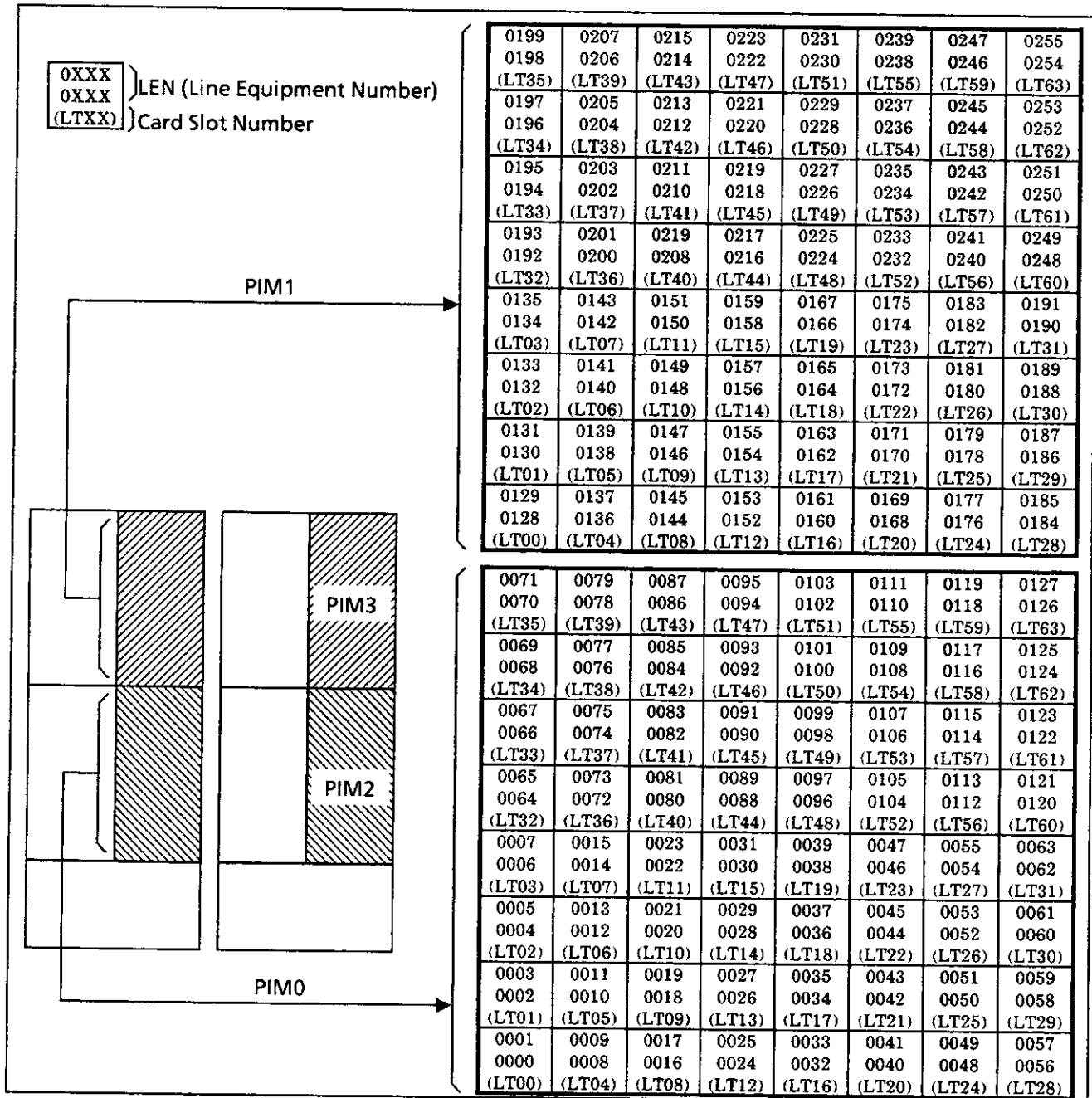
Table 007-1 LTC Connector Accommodation

LTC Connector	Card Slot Number
LTC0	LT00 – LT05
LTC1	LT06 – LT11
LTC2	LT12 – LT17
LTC3	LT18 – LT23
LTC4	LT24 – LT29
LTC5	LT30 – LT35
LTC6	LT36 – LT41
LTC7	LT42 – LT47
LTC8	LT48 – LT53
LTC9	LT54 – LT59
LTC10	LT60 – LT63

BCD-42892-0052-02

- Figure 007-2 shows the relationship between a Line Equipment Number (LEN) and a Card Slot Number (LT Number).

(1) LENs 0000 – 0255

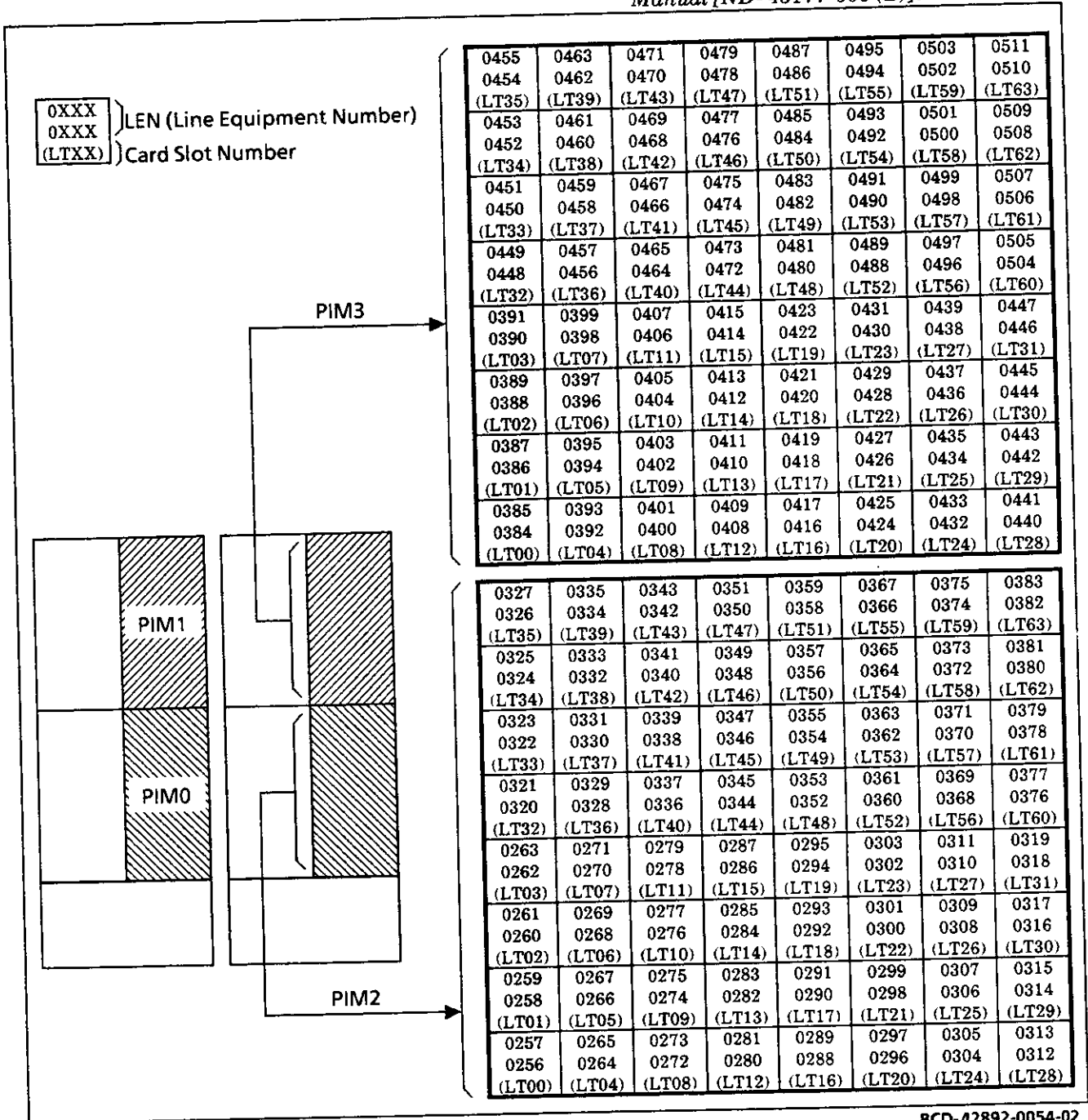


BCD-42892-0053-02

Figure 007-2 Location of LEN (1/2)

(2) LENs 0256 – 0511

Note: *There are limitations for mounting cards in PIM3. Refer to the System Programming Manual [ND- 43177-005 (E)].*



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Figure 007-2 Location of LENS (2/2)

• Figure 007-3 shows the relationship between the LTC connector pin and the

Line Equipment Number (LEN).
(a) PIM0 (LTC0 – LTC5)

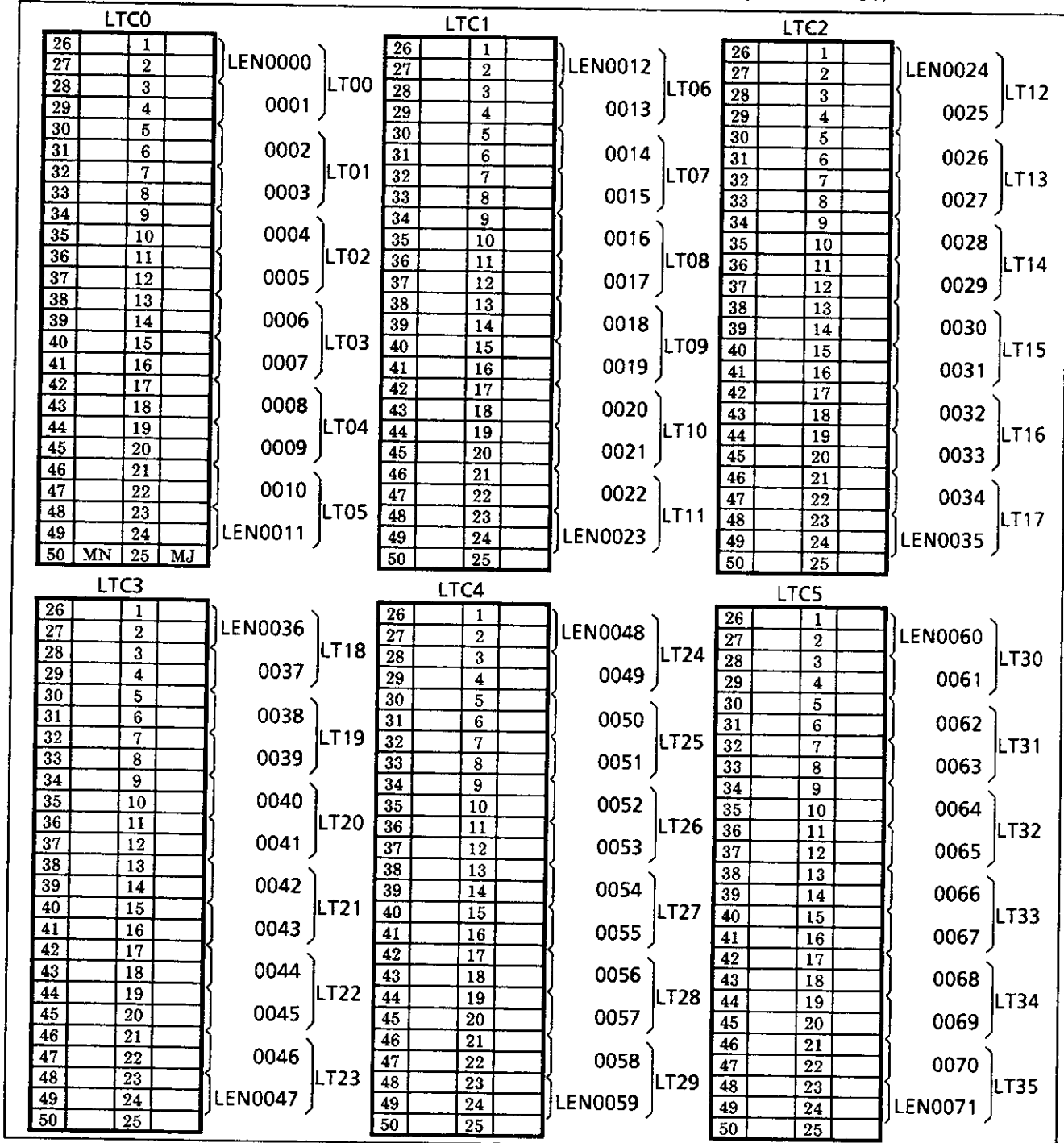
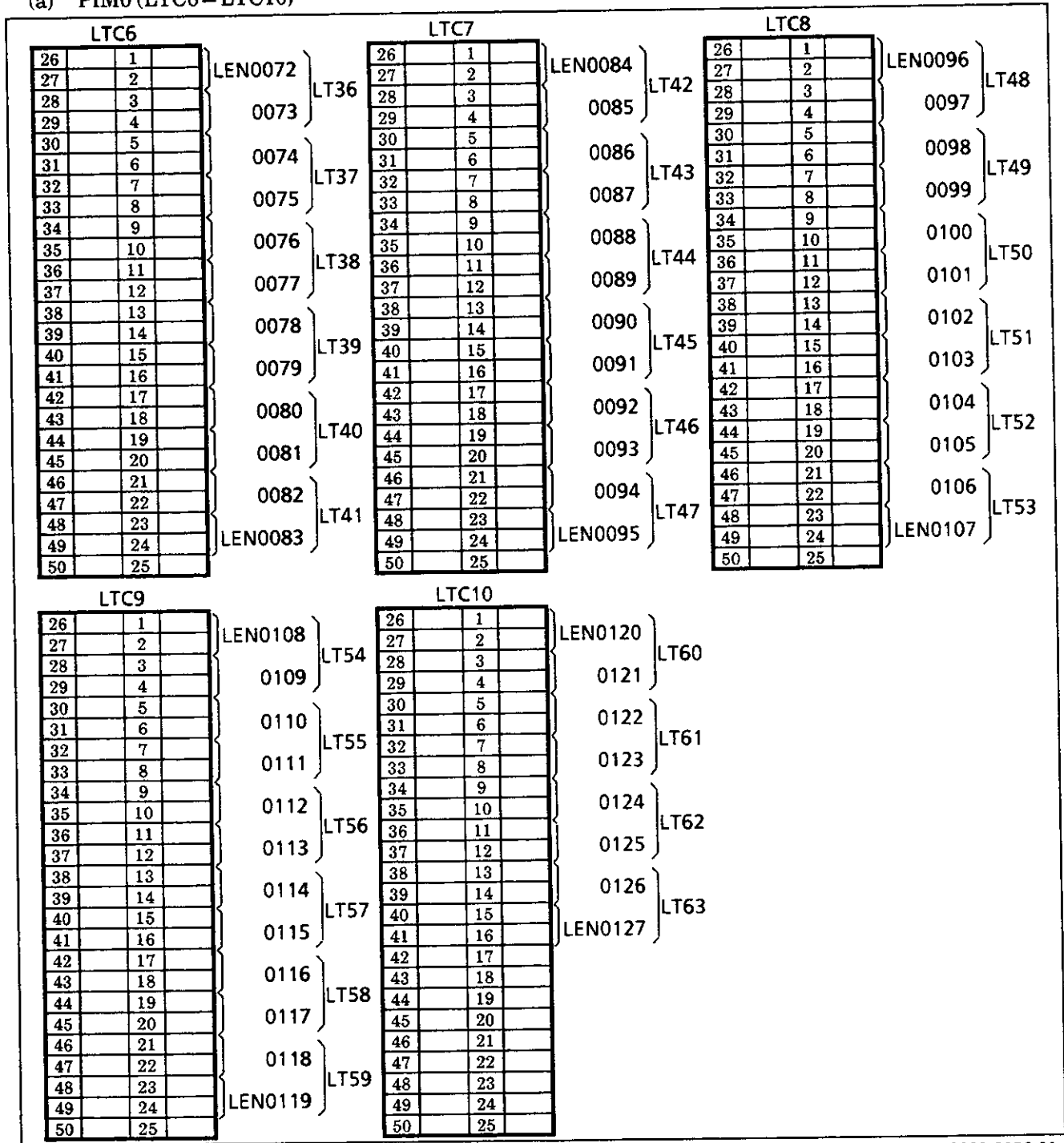


Figure 007-3 LTC Connector (1/8)

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(a) PIM0 (LTC6 – LTC10)



BCD-42892-0056-01

Figure 007-3 LTC Connector (2/8)

(b) PIM1 (LTC0 – LTC5)

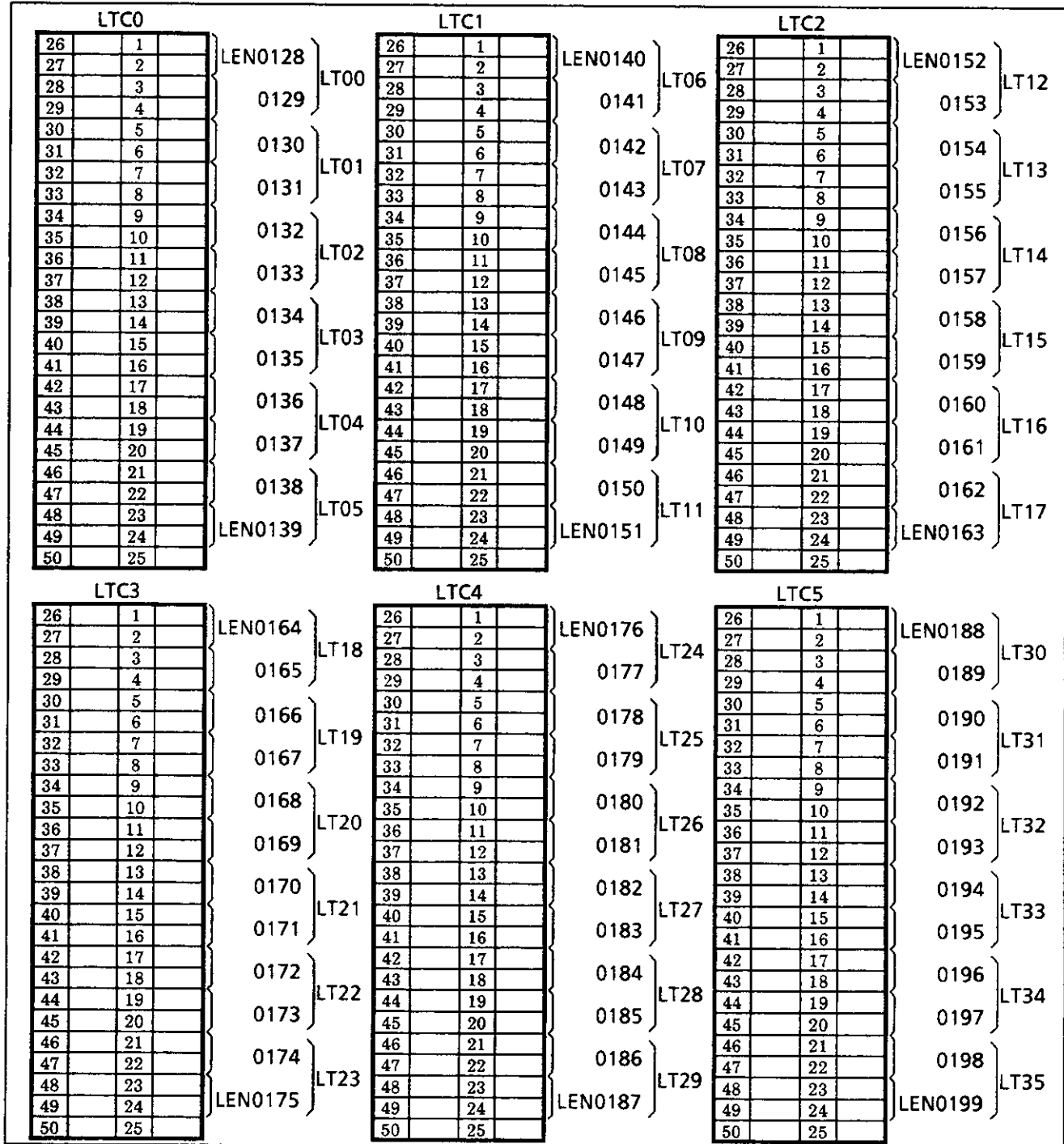
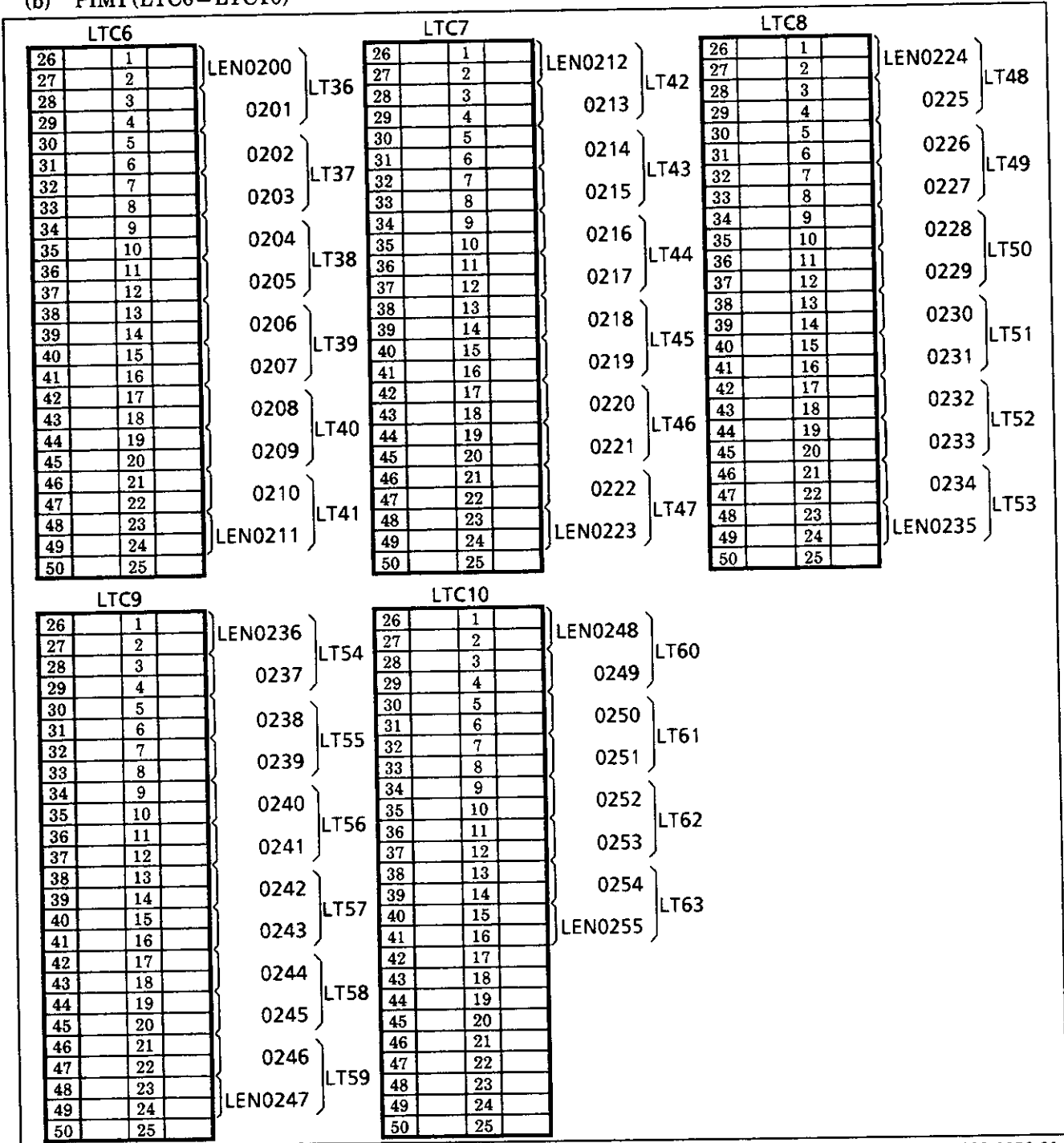


Figure 007-3 LTC Connector (3/8)

BCD-42892-0057-01

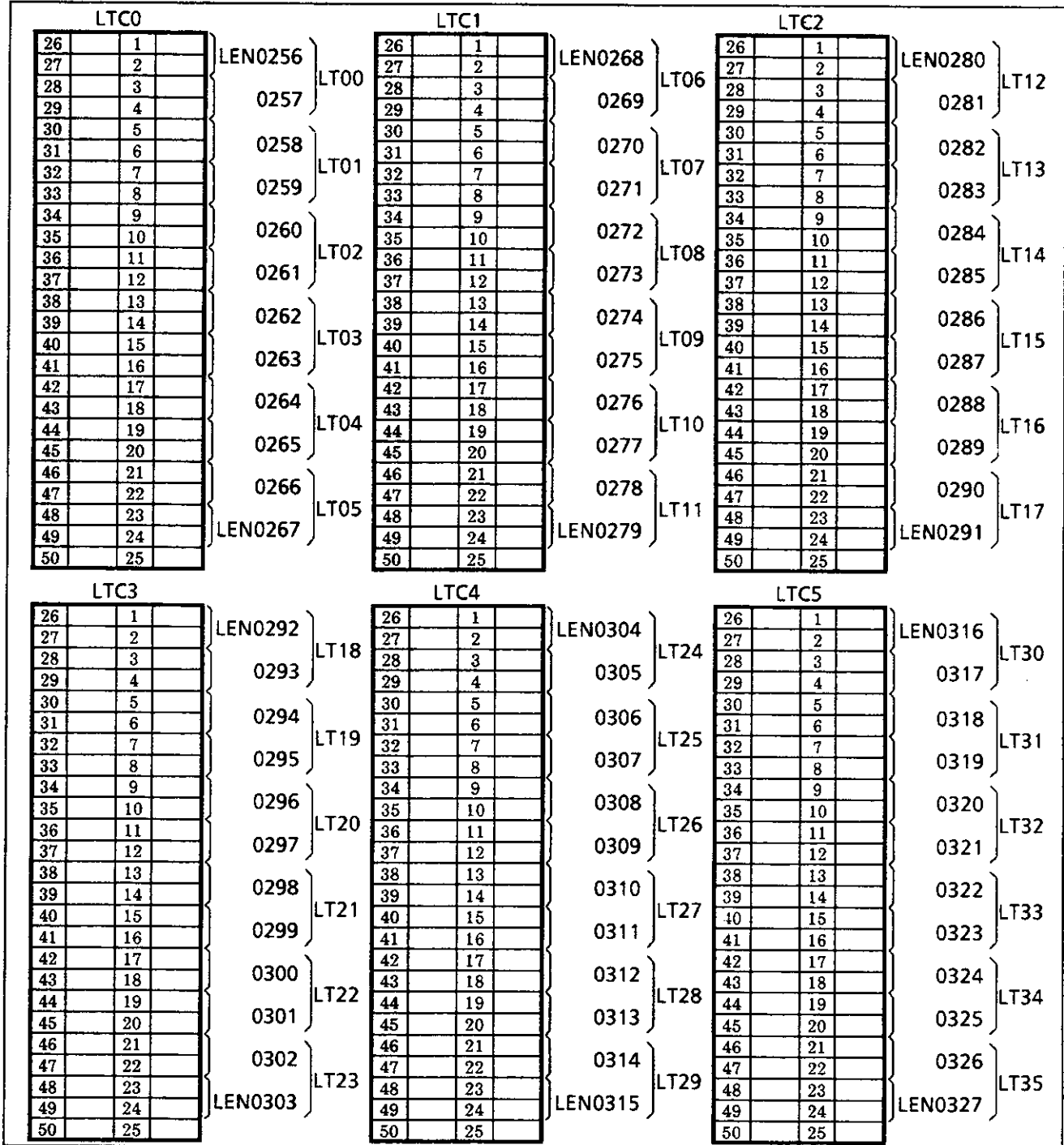
(b) PIM1 (LTC6-LTC10)



BCD-42892-0058-01

Figure 007-3 LTC Connector (4/8)

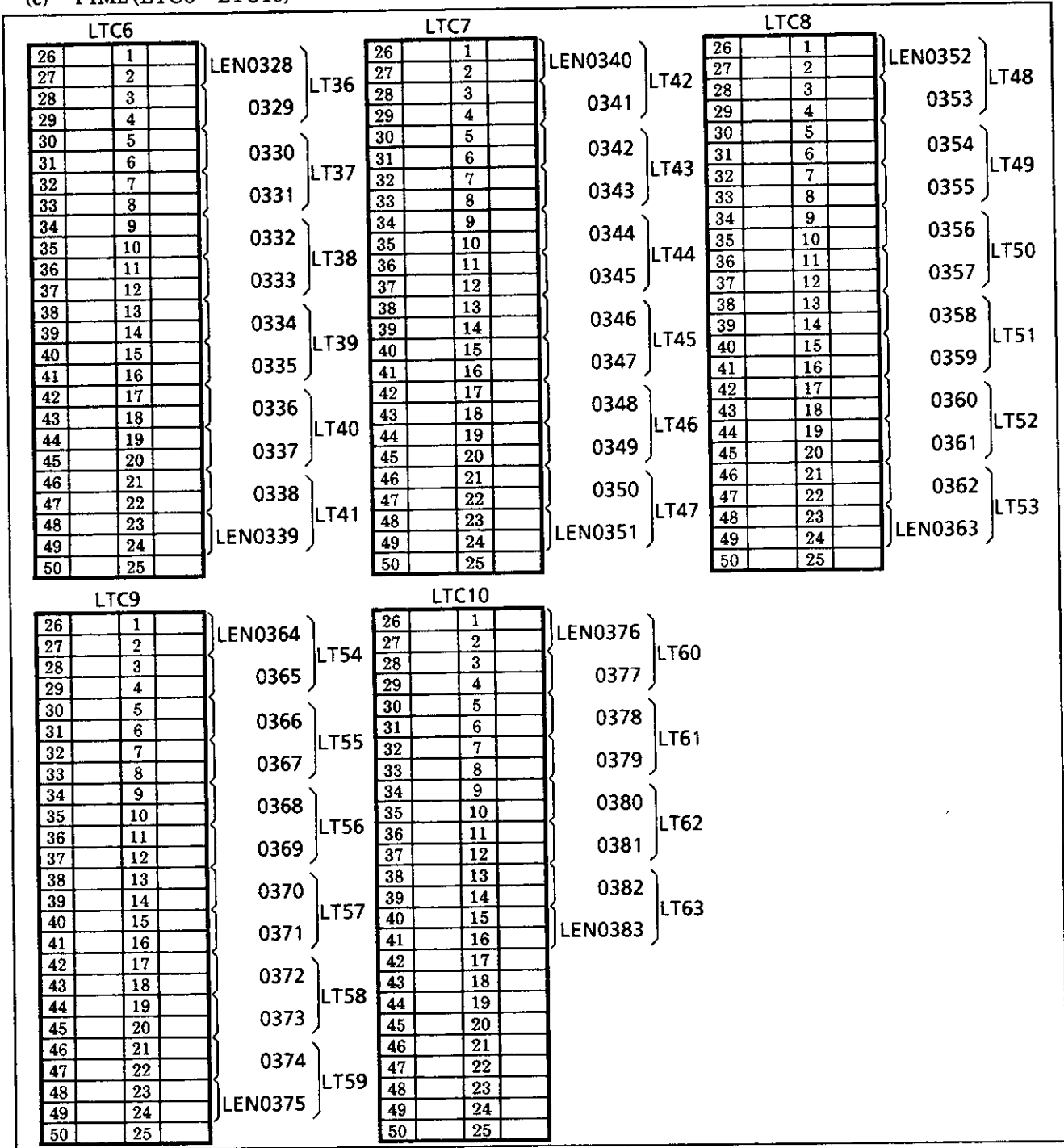
(c) PIM2 (LTC0 – LTC5)



BCD-42892-0059-01

Figure 007-3 LTC Connector (5/8)

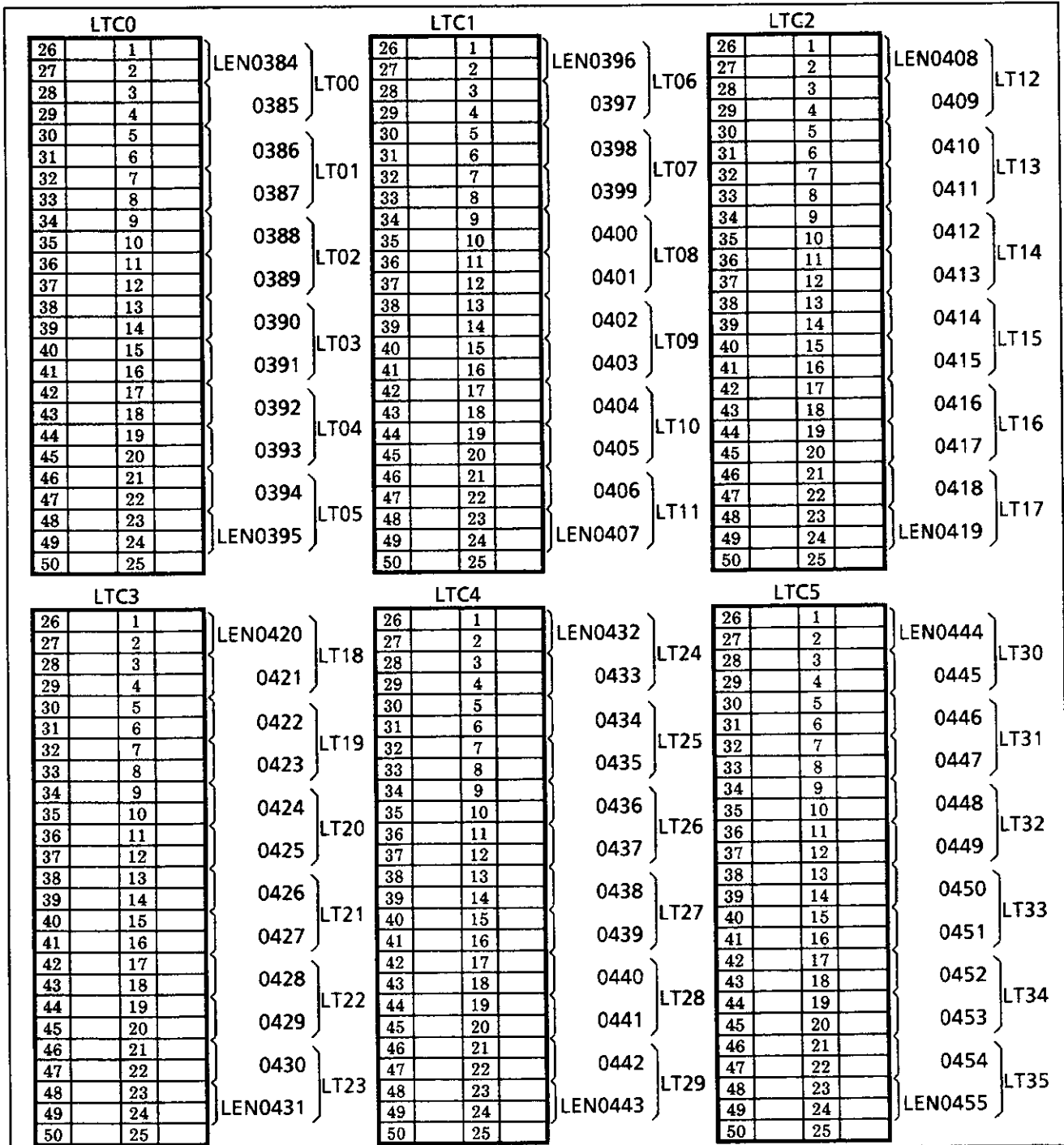
(c) PIM2 (LTC6 – LTC10)



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Figure 007-3 LTC Connector (6/8)

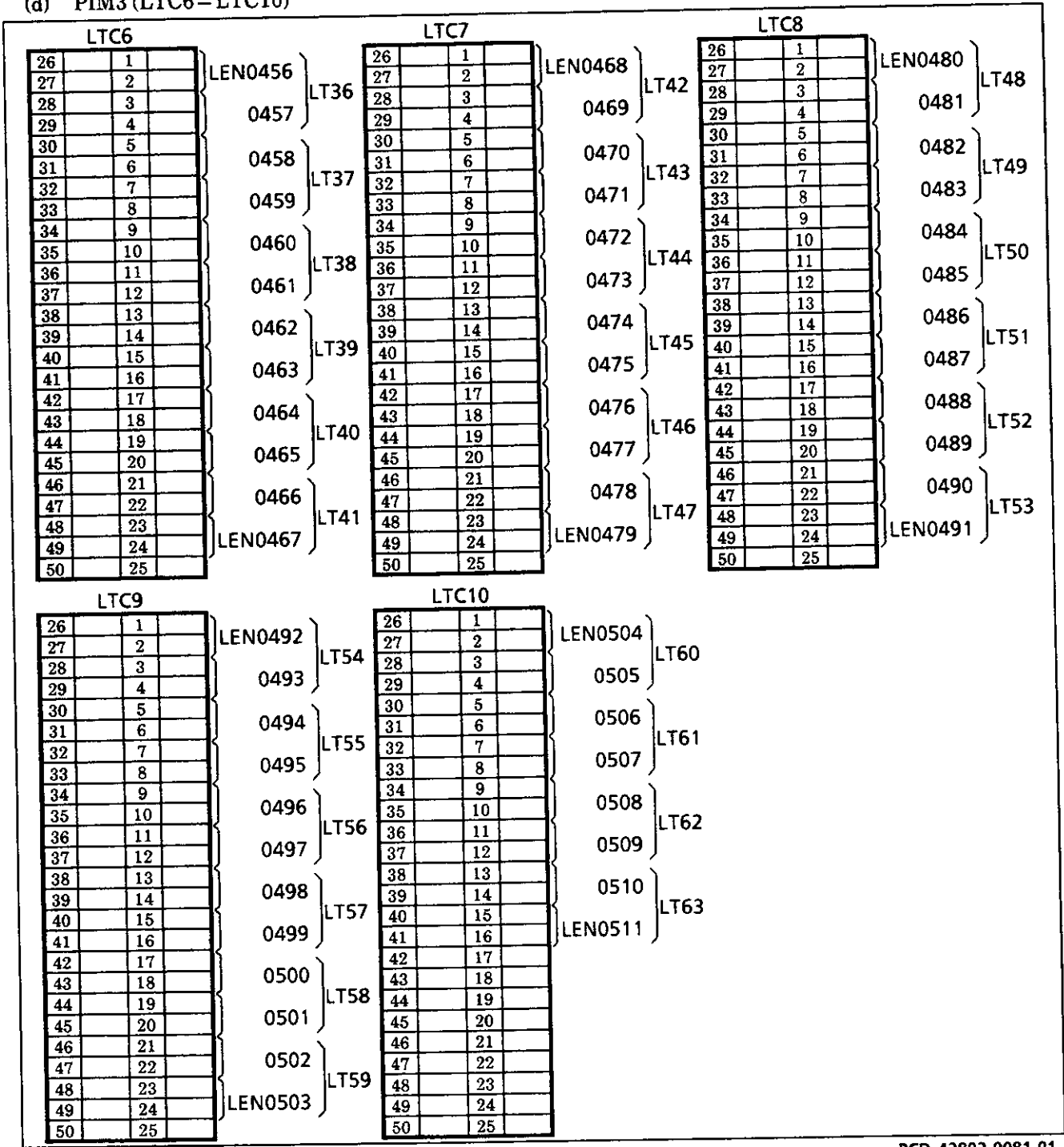
(d) PIM3 (LTC0 – LTC5)



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Figure 007-3 LTC Connector (7/8)

(d) PIM3 (LTC6 – LTC10)



BCD-42892-0081-01

Figure 007-3 LTC Connector (8/8)

NAP- 200-007
Sheet 13/22
Termination of Cables on MDF

2. Cross connections on the MDF for LTC0 – LTC10 are shown in Table 007-2.

Table 007-2 LTC0 – LTC10 MDF Cross Connection Information

PIN	RUNNING CABLE	STATION CABLE	SLOTS	TYPE OF INTERFACE							
				MULTILINE TERMINAL Note (2DLC)	SLT (2LC)	CO/PBX DID (2COT /DITD)	2-WIRE E&M TIE LINE (2EMT)	4 WIRE E&M TIE LINE (ODT)	EXT. KEY (DK02)	EXT. RELAY (DK01)	EXT. PAGE/ MOH/BGM (2COT)
26 1	WH-BL	GN	1	RA0	T0	T0	T0	TXT0	K1	0A	T
	BL-WH	RD		TA0	R0	R0	R0	TXR0	K0	0B	R
27 2	WH-OR	BK		RB0			M0	RXT0	K3	1A	
	OR-WH	YL		TB0			E0	RXR0	K2	1B	
28 3	WH-GN	GN		RA1	T1	T1	T1	M0	K5	2A	T
	GN-WH	RD		TA1	R1	R1	R1	E0	K4	2B	R
29 4	WH-BR	BK		RB1			M1		K7	3A	
	BR-WH	YL		TB1			E1		K6	3B	
30 5	WH-SL	GN	2	RA0	T0	T0	T0	TXT1	K1	0A	T
	SL-WH	RD		TA0	R0	R0	R0	TXR1	K0	0B	R
31 6	RD-BL	BK		RB0			M0	RXT1	K3	1A	
	BL-RD	YL		TB0			E0	RXR1	K2	1B	
32 7	RD-OR	GN		RA1	T1	T1	T1	M1	K5	2A	T
	OR-RD	RD		TA1	R1	R1	R1	E1	K4	2B	R
33 8	RD-GN	BK		RB1			M1		K7	3A	
	GN-RD	YL		TB1			E1		K6	3B	
34 9	RD-BR	GN	3	RA0	T0	T0	T0	TXT0	K1	0A	T
	BR-RD	RD		TA0	R0	R0	R0	TXR0	K0	0B	R
35 10	RD-SL	BK		RB0			M0	RXT0	K3	1A	
	SL-RD	YL		TB0			E0	RXR0	K2	1B	
36 11	BK-BL	GN		RA1	T1	T1	T1	M0	K5	2A	T
	BL-BK	RD		TA1	R1	R1	R1	E0	K4	2B	R
37 12	BK-OR	BK		RB1			M1		K7	3A	
	OR-BK	YL		TB1			E1		K6	3B	

BCD-4317702-0069-01

Note: The DSS Console, Add-On Module and SN610 Attendant Console are included.

Table 007-2 LTC0 – LTC10 MDF Cross Connection Information (Continued)

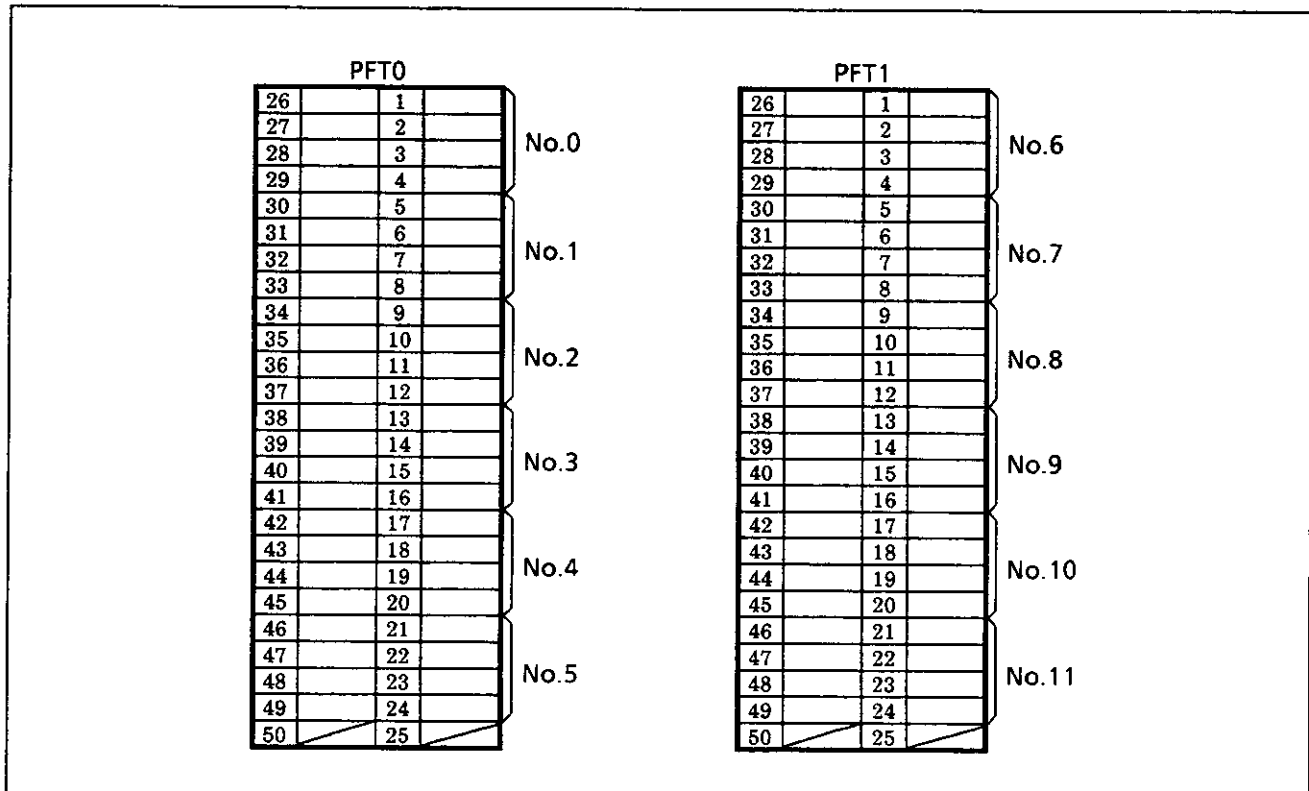
PIN	RUN- NING CABLE	STATION CABLE	SLOTS	TYPE OF INTERFACE							
				MULTILINE TERMINAL Note (2DLC)	SLT (2LC)	CO/PBX DID (2COT /DITD)	2-WIRE E&M TIE LINE (2EMT)	4 WIRE E&M TIE LINE (ODT)	EXT. KEY (DK02)	EXT. RELAY (DK01)	EXT. PAGE/ MOH/BGM (2COT)
38	BK-GN	GN	4	RA0	T0	T0	T0	TXT1	K1	0A	T
13	GN-BK	RD		TA0	R0	R0	R0	TXR1	K0	0B	R
39	BK-BR	BK		RB0			M0	RXT1	K3	1A	
14	BR-BK	YL		TB0			E0	RXR1	K2	1B	
40	BK-SL	GN		RA1	T1	T1	T1	M1	K5	2A	T
15	SL-BK	RD		TA1	R1	R1	R1	E1	K4	2B	R
41	YL-BL	BK		RB1			M1		K7	3A	
16	BL-YL	YL		TB1			E1		K6	3B	
42	YL-OR	GN	5	RA0	T0	T0	T0	TXT0	K1	0A	T
17	OR-YL	RD		TA0	R0	R0	R0	TXR0	K0	0B	R
43	YL-GN	BK		RB0			M0	RXT0	K3	1A	
18	GN-YL	YL		TB0			E0	RXR0	K2	1B	
44	YL-BR	GN		RA1	T1	T1	T1	M0	K5	2A	T
19	BR-YL	RD		TA1	R1	R1	R1	E0	K4	2B	R
45	YL-SL	BK		RB1			M1		K7	3A	
20	SL-YL	YL		TB1			E1		K6	3B	
46	VI-BL	GN	6	RA0	T0	T0	T0	TXT1	K1	0A	T
21	BL-VI	RD		TA0	R0	R0	R0	TXR1	K0	0B	R
47	VI-OR	BK		RB0			M0	RXT1	K3	1A	
22	OR-VI	YL		TB0			E0	RXR1	K2	1B	
48	VI-GN	GN		RA1	T1	T1	T1	M1	K5	2A	T
23	GN-VI	RD		TA1	R1	R1	R1	E1	K4	2B	R
49	VI-BR	BK		RB1			M1		K7	3A	
24	BR-VI	YL		TB1			E1		K6	3B	
50	VI-SL	MN*									
25	SL-VI	MJ*									

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Note 1: Major and minor alarm connections for external indications are located on LTC0 of PIM0, only.

Note 2: The DSS Console, Add-On Module and SN610 Attendant Console are included.

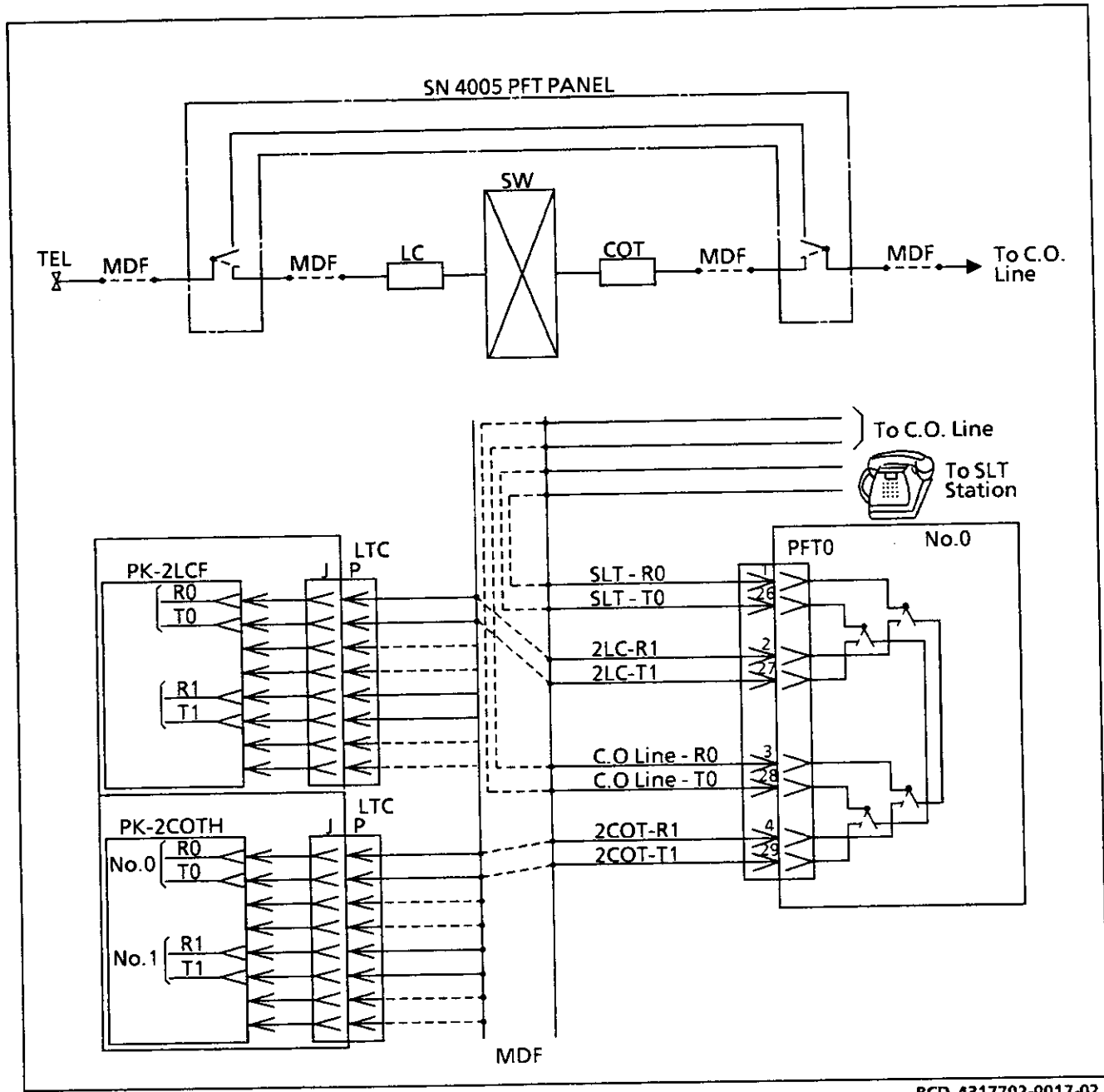
3. Figure 007-4 shows the relationship between PFT connector pins and PFT circuit numbers (No.0 – No.11).



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Figure 007-4 PFT Connector

4. Cross connection for the No.0 circuit PFT (Power Failure Transfer) is shown in Figure 007-5 and Table 007-3.



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Figure 007-5 Cross Connection for the PFT

Table 007-3 PFT Cross Connection Information

PFT0 PIN No.	DESTINATION	
26 1	T R } To Single-Line Telephone	PFT CIRCUIT No.0
27 2	T R } To PK-2LCF or PK-2LCH	
28 3	T R } To C.O. Line	
29 4	T R } To PK-2COTG	
30 5	T R } To Single-Line Telephone	PFT CIRCUIT No.1
31 6	T R } To PK-2LCF or PK-2LCH	
32 7	T R } To C.O. Line	
33 8	T R } To PK-2COTG	
34 9	T R } To Single-Line Telephone	PFT CIRCUIT No.2
35 10	T R } To PK-2LCF or PK-2LCH	
36 11	T R } To C.O. Line	
37 12	T R } To PK-2COTG	
38 13	T R } To Single-Line Telephone	PFT CIRCUIT No.3
39 14	T R } To PK-2LCF or PK-2LCH	
40 15	T R } To C.O. Line	
41 16	T R } To PK-2COTG	

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PFT0 PIN No.	DESTINATION	
42 17	T R } To Single-Line Telephone	PFT CIRCUIT No.4
43 18	T R } To PK-2LCF or PK-2LCH	
44 19	T R } To C.O. Line	
45 20	T R } To PK-2COTG	
46 21	T R } To Single-Line Telephone	PFT CIRCUIT No.5
47 22	T R } To PK-2LCF or PK-2LCH	
48 23	T R } To C.O. Line	
49 24	T R } To PK-2COTG	
50 25	T R } Not used	

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Table 007-3 PFT Cross Connection Information (Continued)

PFTO PIN No.	DESTINATION		PFTO PIN No.	DESTINATION	
26 1	T R } To Single-Line Telephone	PFT CIRCUIT No.6	42 17	T R } To Single-Line Telephone	PFT CIRCUIT No.10
27 2	T R } To PK-2LCF or PK-2LCH		43 18	T R } To PK-2LCF or PK-2LCH	
28 3	T R } To C.O. Line		44 19	T R } To C.O. Line	
29 4	T R } To PK-2COTG		45 20	T R } To PK-2COTG	
30 5	T R } To Single-Line Telephone	PFT CIRCUIT No.7	46 21	T R } To Single-Line Telephone	PFT CIRCUIT No.11
31 6	T R } To PK-2LCF or PK-2LCH		47 22	T R } To PK-2LCF or PK-2LCH	
32 7	T R } To C.O. Line		48 23	T R } To C.O. Line	
33 8	T R } To PK-2COTG		49 24	T R } To PK-2COTG	
34 9	T R } To Single-Line Telephone	PFT CIRCUIT No.8	50 25	T R } Not used	
35 10	T R } To PK-2LCF or PK-2LCH				
36 11	T R } To C.O. Line				
37 12	T R } To PK-2COTG				
38 13	T R } To Single-Line Telephone	PFT CIRCUIT No.9			
39 14	T R } To PK-2LCF or PK-2LCH				
40 15	T R } To C.O. Line				
41 16	T R } To PK-2COTG				

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Note: Connecting power failure terminals to long line cards is not recommended due to the variations from Central Office to Central Office; line quality cannot be assured.

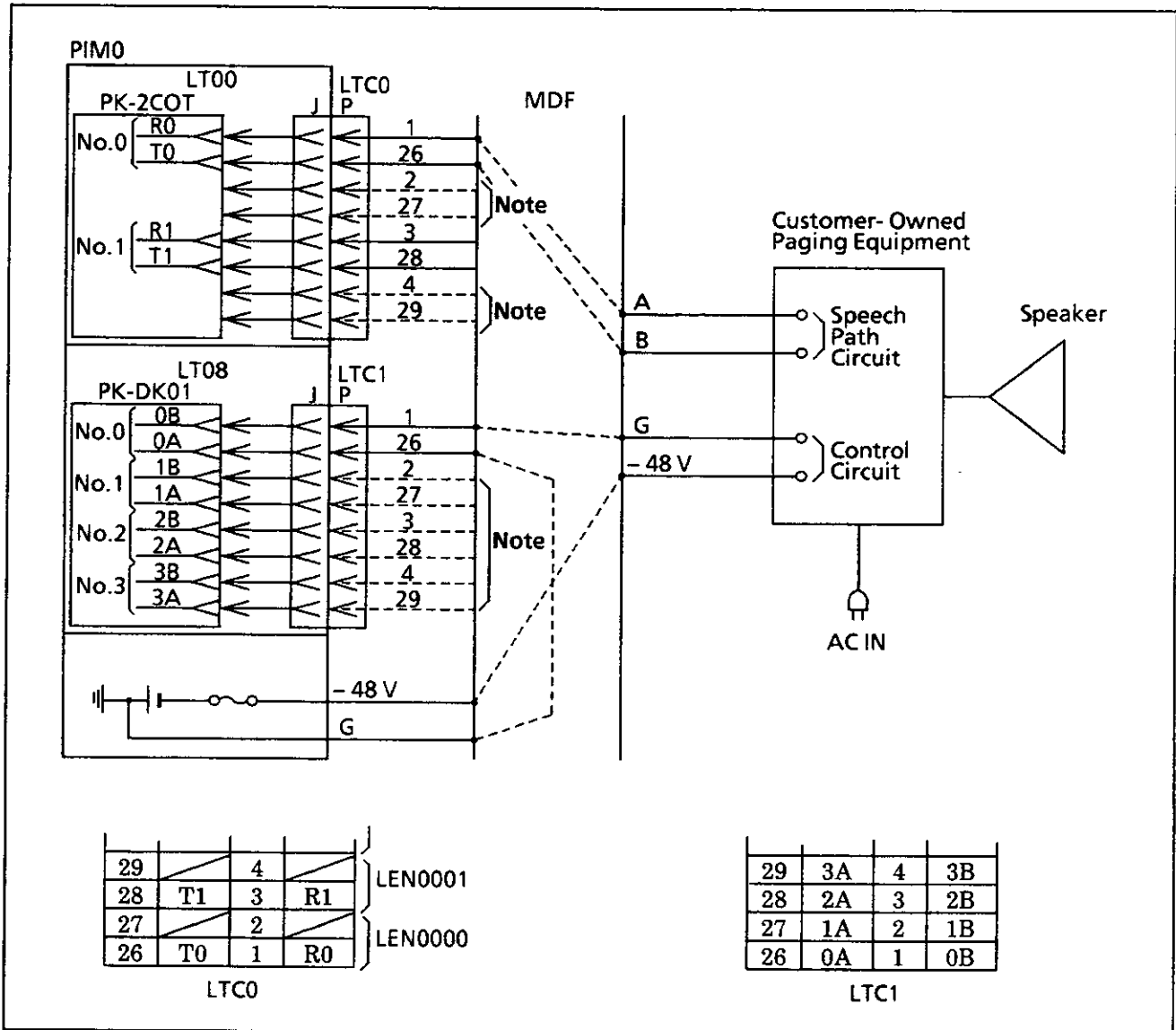
5. An example of the cross connection for customer-owned paging equipment is shown in Figure 007-6.

- Control Method: Start - Loop on (Note)
Stop - Loop off (Open)

Note: The current capacity of the relay contact (PK-DK01 card) is 0.125A.

Requirement for Paging Equipment

- Input Impedance: 600 ohms



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Figure 007-6 Cross Connection for Customer-Owned Paging Equipment

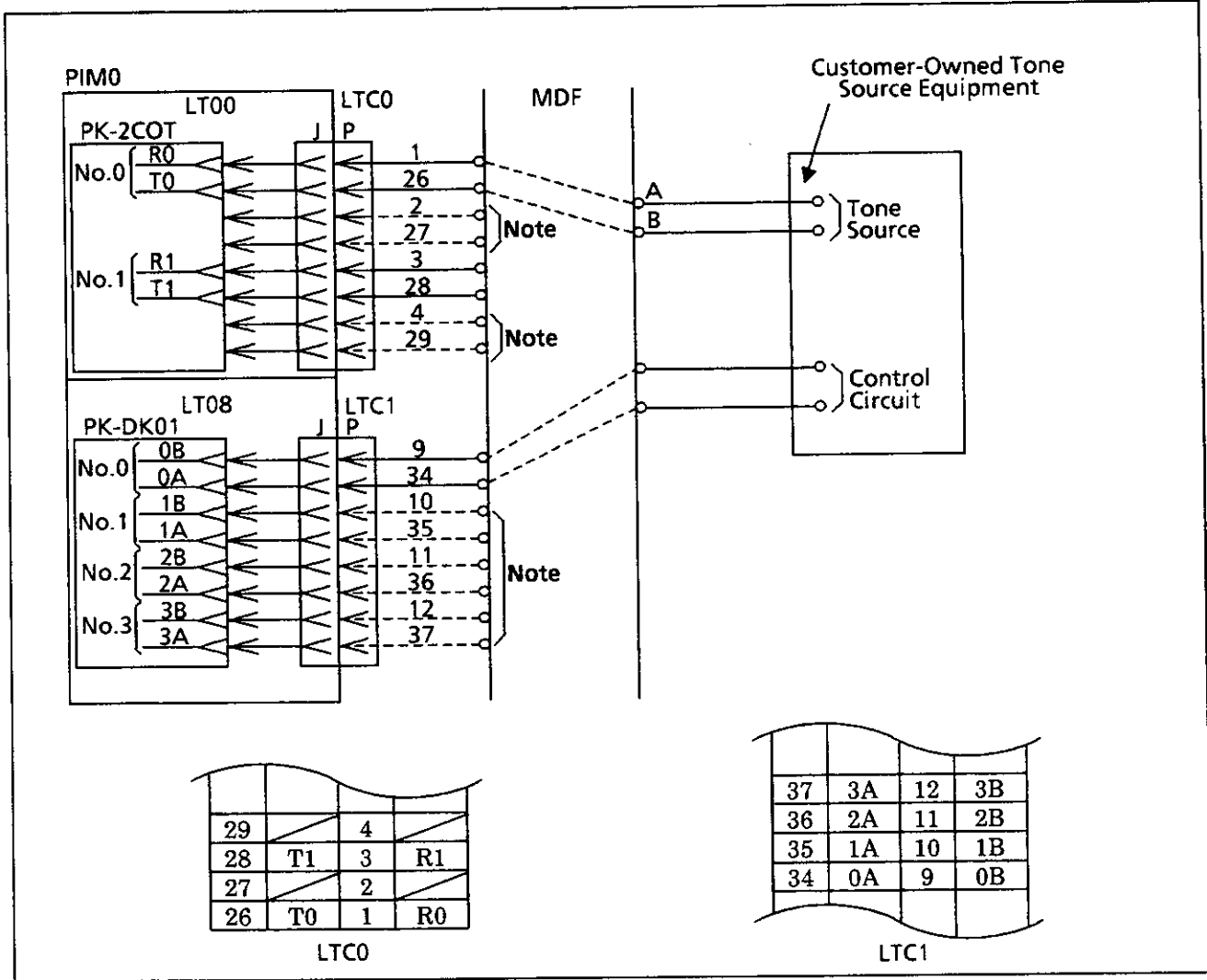
6. An example of the cross connection for customer-owned External Tone Source equipment for Wake Up service and external Music on Hold is shown in Figure 007-7.

- Output impedance: Less than 10 KΩ
- Control method: Start - Loop on (Note)
Stop - Loop off (Open)

Requirements for External Tone Source Equipment are:

Note: The current capacity of the relay contact (PK-DK01 card) is 0.125 A.

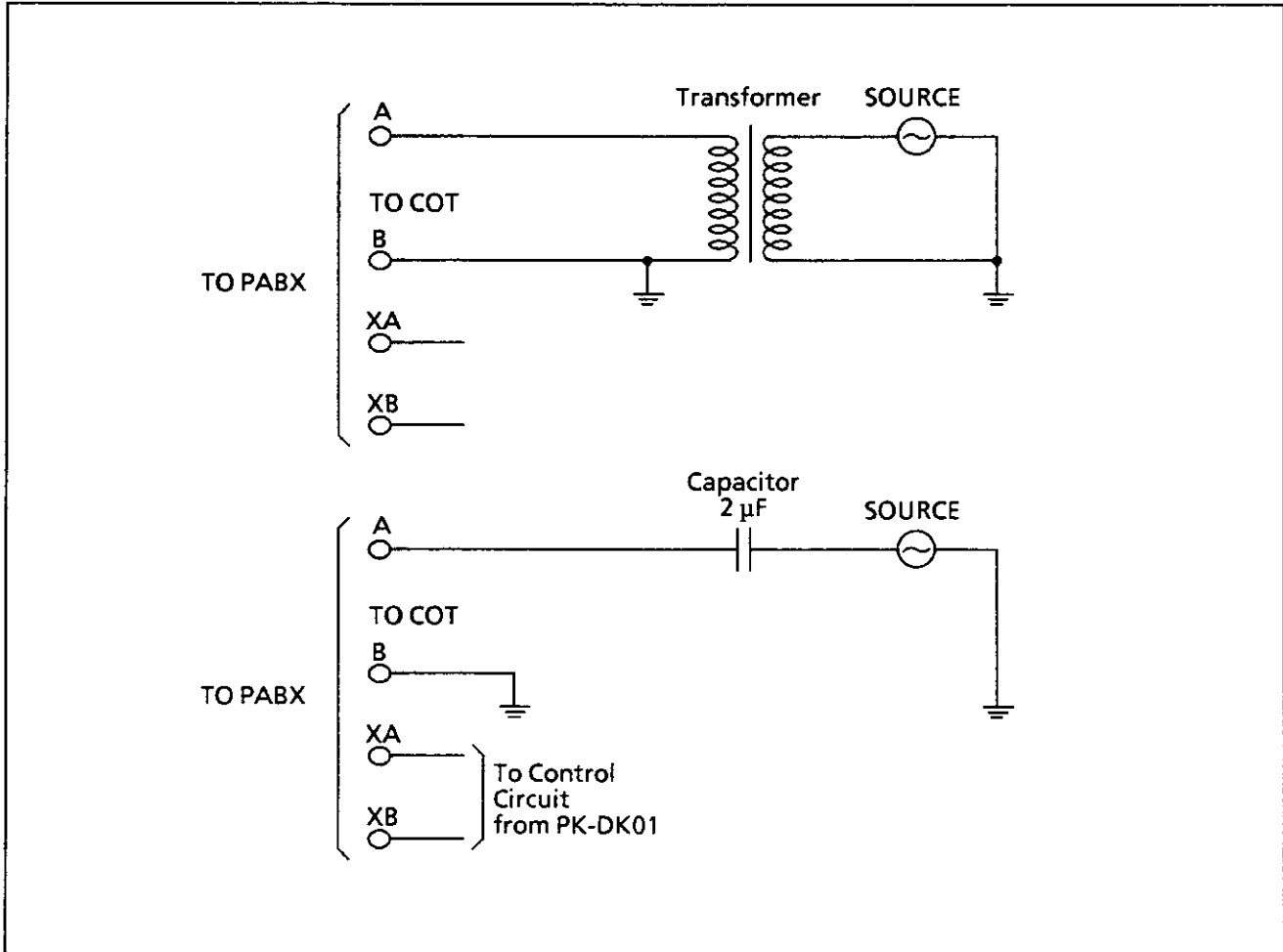
- Output level: Less than 0 dbm (adjustable)



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Figure 007-7 Cross Connection for Customer-Owned External Tone Source Equipment

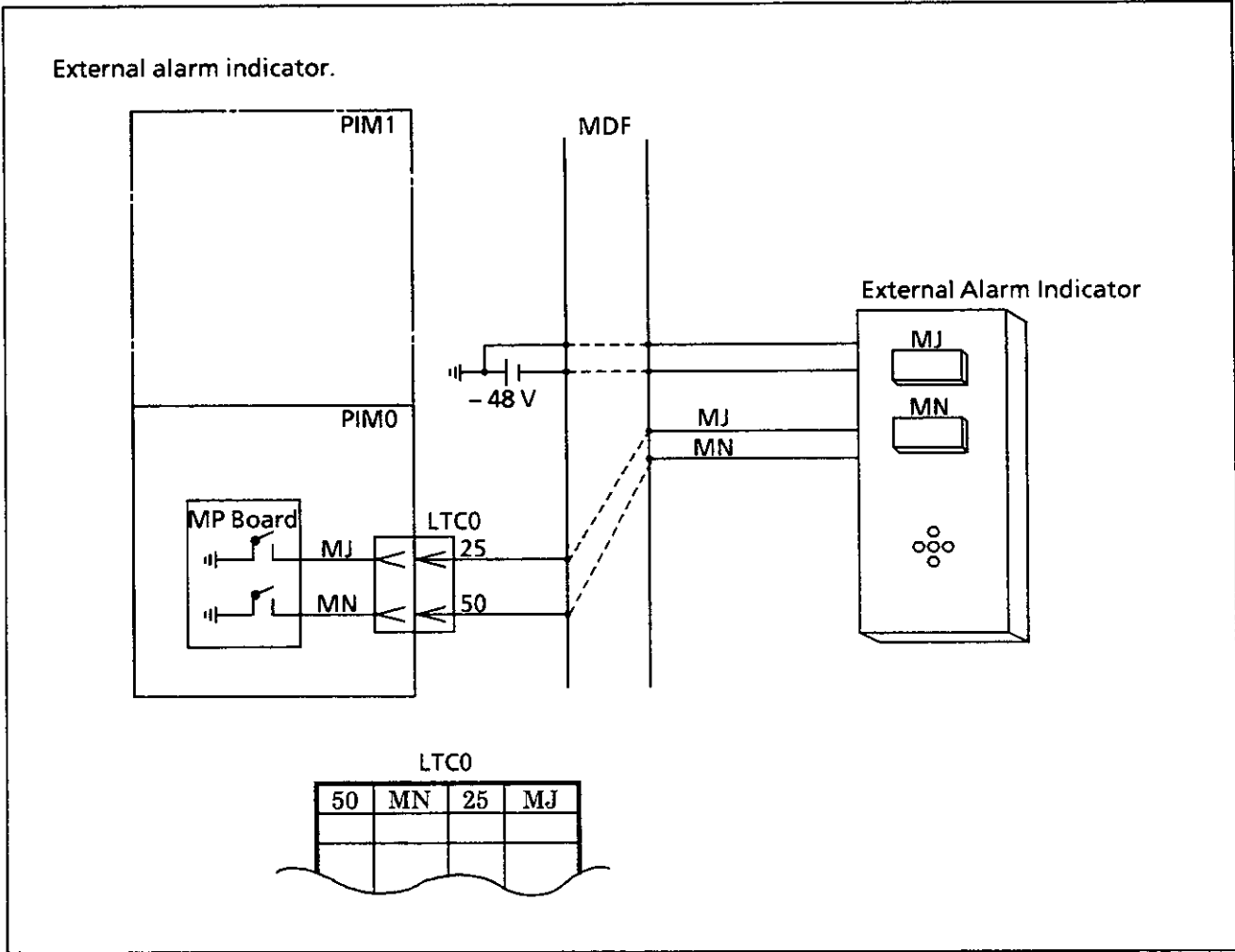
- If DC voltage is supplied together with the tone from the External Tone Source equipment, a transformer or coupling capacitor should be used as shown in Figure 007-8.



BCD-4317702-0047-01

Figure 007-8 Connecting a Tone Source Modulated by DC

7. Cross connection for an external Alarm Indicator is shown in Table 007-9.

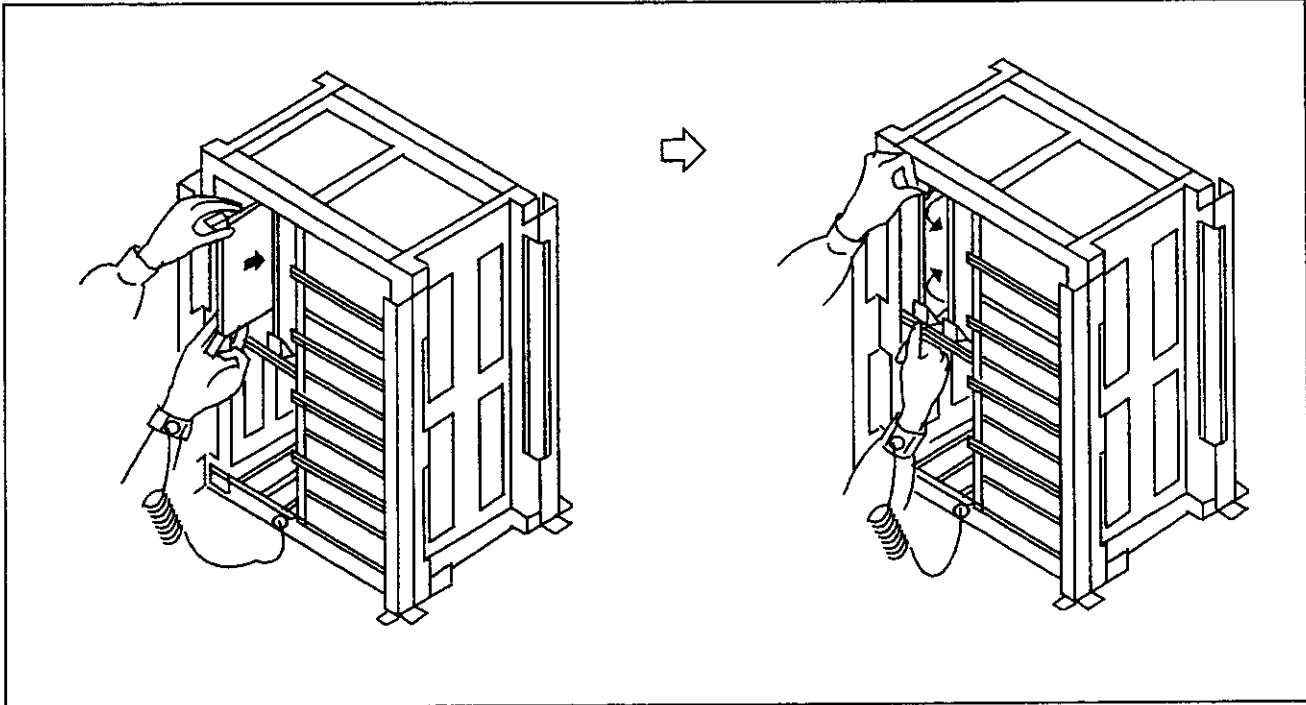


BCD-42892-0068-02

Figure 007-9 Cross Connection for an External Alarm Indicator



1. Mount the PJ-PW14 board in the slot designated "PWRB". There is one board per-PIM.

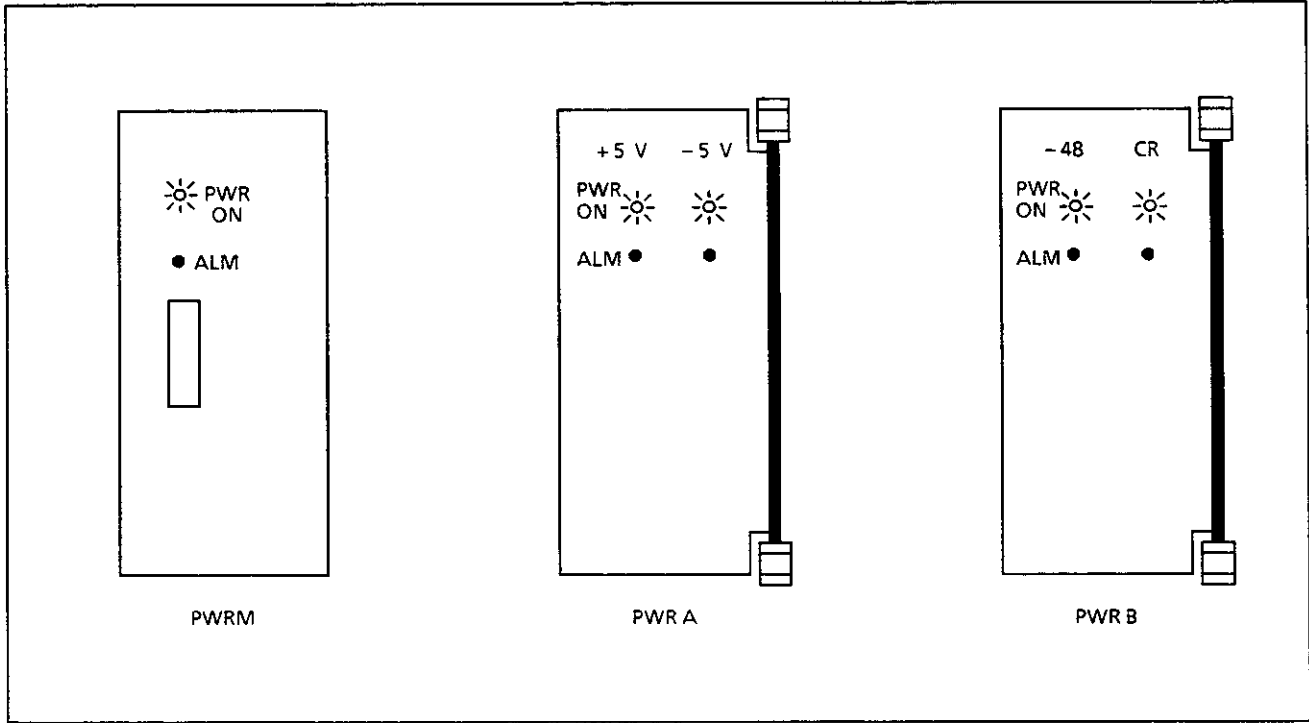


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Figure 008-1 Mounting Boards



- Turn on the "AC" switch on the Power Panel. Make sure that the "PWR ON" lamp (green) is lit on all the Power Modules, PWR A and PWR B boards.

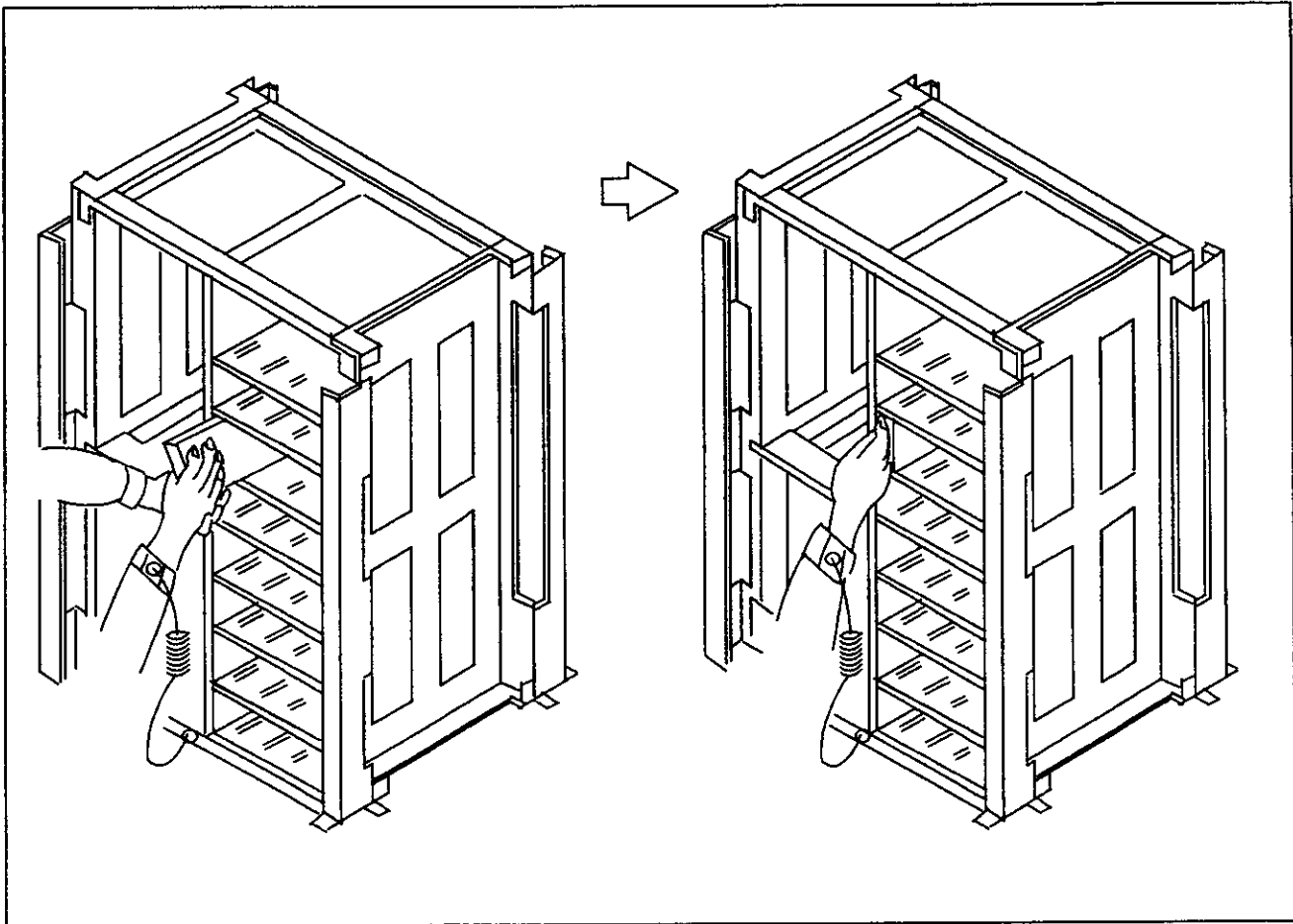


BCD-42892-0076-02

Figure 008-2 Lamp Indications on Power Equipment



3. After turning off the "AC" switch on the Power Panel, mount the boards and cards into their proper positions according to the "Bay Face Layout" and "Port Assignment Table" given in the System Programming Manual [ND-43177-005 (E)].
4. Set the switches on the boards (MP, FP and ATI, etc.) according to the "Switch Setting Table" given in the System Programming Manual [ND-43177-005 (E)].



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Figure 008-3 Mounting Cards

NAP- 200-009
Sheet 1/5
System Initialization and System Data Entry



System Initialization

- There are two methods for System Initialization. The first method is to Clear All Data, except LEN 0000 as a CAT terminal, and then program the System Data. The second method is to use the Resident System Program, which causes the system to configure itself automatically to the default settings, wherever the line/trunk cards are installed. Refer to the System Programming Manual, Chapter 7, for the default settings.

Turn on the "AC" switch, on the Power Panel, before initializing anything.

- The "PWR ON" LED is lit on all the Power Modules, PWRA and PWRB boards.

1. All Clear, except LEN 0000 CAT

Step 1: Set SW2-1, on the MP board, to "ON".
- "WE/WD" LED lights up.

Step 2: Set SW3 to "B" and press SW4.

Step 3: When the "MN" LED on the system is lit, set SW3 to the "0" position and press SW4.
- Operating mode has been changed to ON LINE mode.

Note : Refer to the System Programming Manual for information on switch settings.

2. Resident System Program

Step 1: Mount the Line/Trunk cards into PIM 1 and PIM 2.

Step 2: Set SW2-1, on the MP board, to "ON".
- WE/WD lamp lights up.

Step 3: Set SW3 to "A" and press SW4.
- After 3 to 4 seconds, the "MN" LED is lit.

- If other LEDs on the MP board are lit, repeat the procedure from Step 2.
- The system has loaded the Resident System Program.

Step 4: Set SW3 to the "0" position and press SW4.
- Operating mode has been changed to ON LINE mode.

Note : Refer to the System Programming Manual [ND-43177-005(E)] for additional information on the Resident System Program and the initialization of the system without a MAT (enabling CAT mode).

System Data Entry

- There are two methods for data entry, both of which employ a CAT or a MAT.

1. CAT

Any Multiline Terminal can be assigned as a CAT terminal through programming. The Multiline Terminal can still be used as a regular telephone when it is not in CAT mode.

If the system is initialized by "A" (Resident System Program), every Multiline Terminal will be able to go into CAT mode.

If the system is initialized by "B" (All Clear), only LEN 0000 is assigned as a CAT port (the DLC card must be installed in slot LT00).

To assign a Multiline Terminal as a CAT, follow the procedures shown on the next page of this NAP.



To set CAT mode:

1. Press **TRF**
2. Press **CNF**
– CNF lamp flashes
3. Press *****
– CNF lamp is off
4. Press **TRF**
5. Press **CNF**
– CNF lamp flashes
6. Press **#**
– CNF, SPKR, ANS lamps are lit
– “**CAT MODE**” is displayed on LCD
7. Press **ST**
– “**COMMAND = -**” is displayed on LCD

Note: Steps 1 through 6 need to be completed within four (4) seconds.

To reset CAT mode:

While “**COMMAND = -**” is displayed on LCD:

1. Lift the handset (off hook)
– SPKR lamp is off.
2. Replace the handset (on hook)
– CNF, ANS lamps are off.
– LCD returns to clock.

2. MAT

Step 1: On the MP board, set SW2-1 to the “ON” position and set SW1 to the “MOC” (DOWN) position. The “WE/WD” LED is lit.

Step 2: Connect MAT CABLE D from the MAT (PC-16-01/PC-16-02) to the connector designated as “MOC” on the MP board. The side of the connector which is labeled “MOC” goes to the left side (as one faces the system) of the MP board.

Step 3: Connect the provided AC Adaptor to the MAT and the AC power source.

Step 4: Turn on the power switch on the MAT.

(The steps are continued on page 166.)

Note: In addition to “MOC” or “CAT” mode programming, the MAT can also be used in the MAT mode. Refer to the MAT Operation Guide [ND-43654(E)] and the System Programming Manual [ND 43177-005(E)].

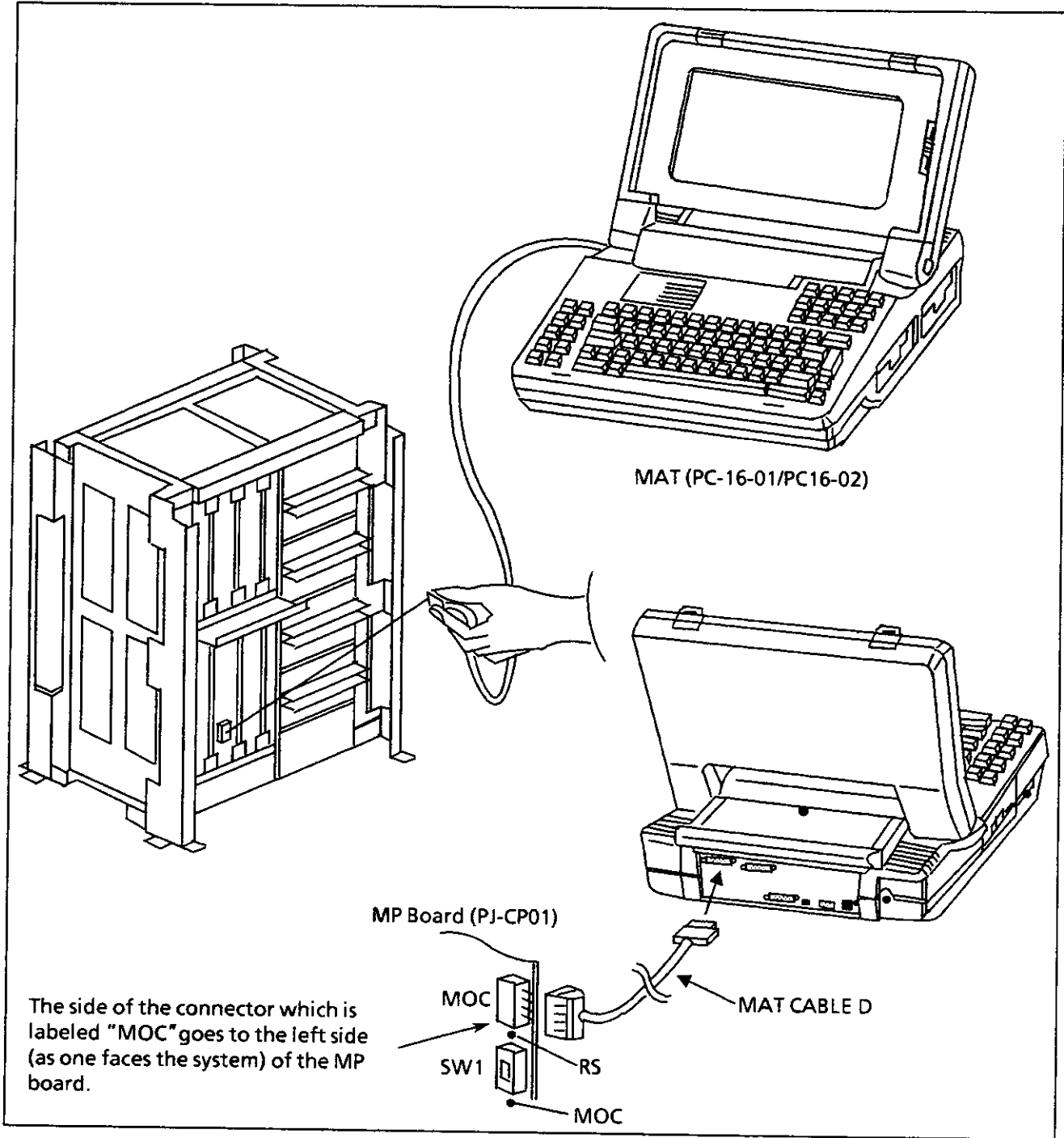


Figure 009-1 Connecting the MAT

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(Continued from page 164.)

Step 5: Insert the System Disk into Drive A of the MAT.

- The Main Menu will be displayed on the LCD (Liquid Crystal Display).

Step 6: At the Main Menu display, select the 1st item, "Assignment of transfer rate" by using the or (cursor) key and depress the (Enter or Return) key.

- Transfer Rate Menu will be displayed.

Step 7: At the Transfer Rate Menu display, select the 2nd item, "1200 bps" by using the or (cursor) key and depress the (Enter or Return) key.

Step 8: At the Main Menu display, select the 2nd item, "Assignment of office data (MOC mode)" by using the or (cursor) key and depress the key.

Step 9: Initialize the system (System Data All Clear)

- (1) On the MP board, set SW3 to "2" and press SW4.
 - Operating mode has been changed to OFF LINE mode.

- (2) Enter the following system data from the keyboard.

+ 00 + + 1 + +
CCC +

- "OK" will be displayed on the LCD.

Step 10: Enter the System Data (in MAT mode)

- (1) On the MP board, set SW3 to "0" and press SW4.
 - The "COP" alarm lamp is lit
 - Operating mode has been changed to ON LINE mode

- (2) Enter the following System Data from the keyboard:

+ 408 + + 00 + +
4 +

- "OK" will be displayed on the LCD.

- (3) Press the key.

- The Main Menu will be displayed.

- (4) On the MP board, set SW1 to "RS" (up).

- (5) At the Main Menu display, select the 1st item, "Assignment of transfer rate" and depress the key.

- The Transfer Rate Menu will be displayed.

- (6) Select the 5th item, "9600 bps" and depress the key.

- The display will be changed to the Main Menu.

- (8) Select the 3rd item, "Assignment of office data (MAT mode)" and depress the key.


- The MAT Mode Menu will be displayed.




- (9) Insert the appropriate Command Disk (COM01, COM02 or COM03) into Drive B, according to the desired data command.

- (10) Enter the System Data by following the MAT instructions.

Step 11: Enter the System Data (in MOC mode)

- (1) Select the 2nd item, "Assignment of office data (MOC mode)" and press the  key.
- (2) Enter the System Data as specified in the System Programming Manual [ND-43177-005(E)] and Feature Programming Manual [ND- 43177-003 (E)].

Step 12: After entering the system data, depress the  key.

- The Main Menu will be displayed.

Step 13: Remove the floppy disks from the Drives.

Step 14: Turn off the power switch of the MAT.

Step 15: Set SW2-1 to "OFF".

- The "WE/WD" LED goes out.

Step 16: Disconnect the MAT.

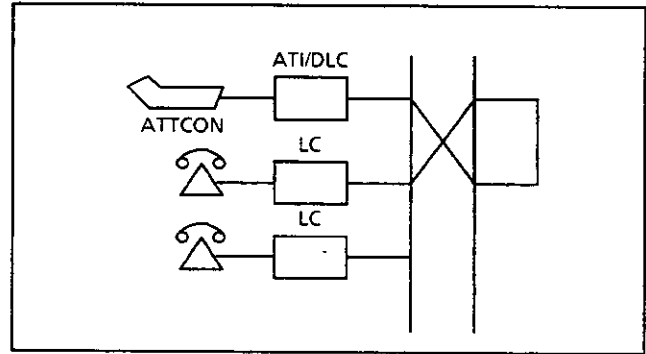
Note: *Even if SW2-1 is "OFF" (Data Memory Write Disabled), it doesn't affect any features (for Stations or Attendant Consoles), such as Call Forwarding, Name Display Change, Day/Time Change, etc.*

If Remote Maintenance Service is required, this switch should be left "ON".

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Sheet 1/17
Operation Test

1. Confirm the entered System Data and hardware (including cable connections) using the following operational test procedures.

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Sheet 2/17
Operation Test



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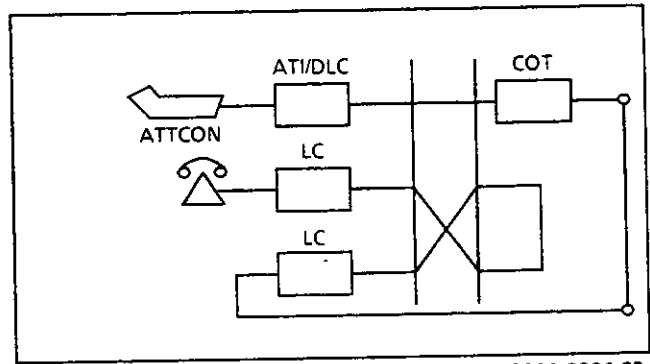
START

- Connect the DP or DTMF telephone to a station terminal on the MDF.
- Go off-hook, and upon hearing dial tone, dial the Attendant Access Code.
- Answer the test call at the HA-610Z/SN610 Attendant Console, and confirm the Station Number and Service Class displayed on the Number Display.
- Converse.

END

Repeat the above test steps for all stations.

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Operation Test



BCD-42901-0004-02

(2) Central Office Outgoing Trunk Test

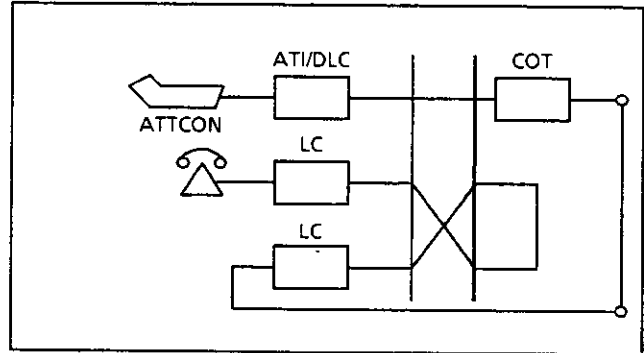
START

- Cross connect a COT terminal with an individual station terminal, on the MDF.
- Dial the C.O. Line Access Code from the HA-610Z/SN610 Attendant Console
Confirm the trunk number displayed on the Number Display of the Attendant Console.
- After hearing dial tone, dial the station.
- The party at the called station answers the call, and performs a speech test.

END

Repeat the above test steps for all Outgoing/Bothway C.O. Trunks. Set the Trunk to Make Busy status by entering Command E5 from the MAT or CAT.

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Operation Test



(3) Central Office Incoming Trunk Test

BCD-42901-0004-02

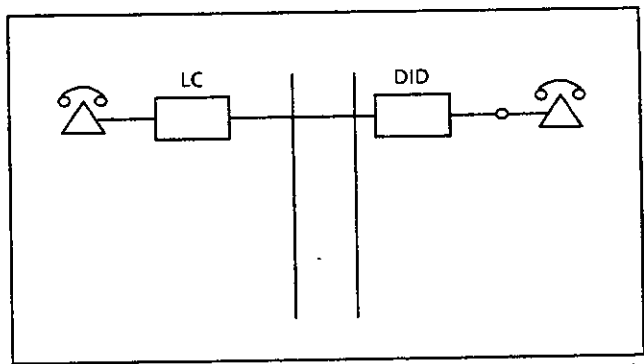
START

- Cross connect a COT terminal with an individual station terminal, on the MDF.
- From a station telephone set, dial the station which is connected to the C.O. terminal.
- The operator at the HA-610Z/SN610 Attendant Console answers the incoming call, and confirms the trunk number displayed on the Number Display of the Attendant Console.
- Converse with the operator and perform a speech test.

END

Repeat the above test steps for all the Incoming/Bothway C.O. Trunks.

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Operation Test



BCD-42901-0037-01

(4) Dial-In Trunk (DID) Test

START

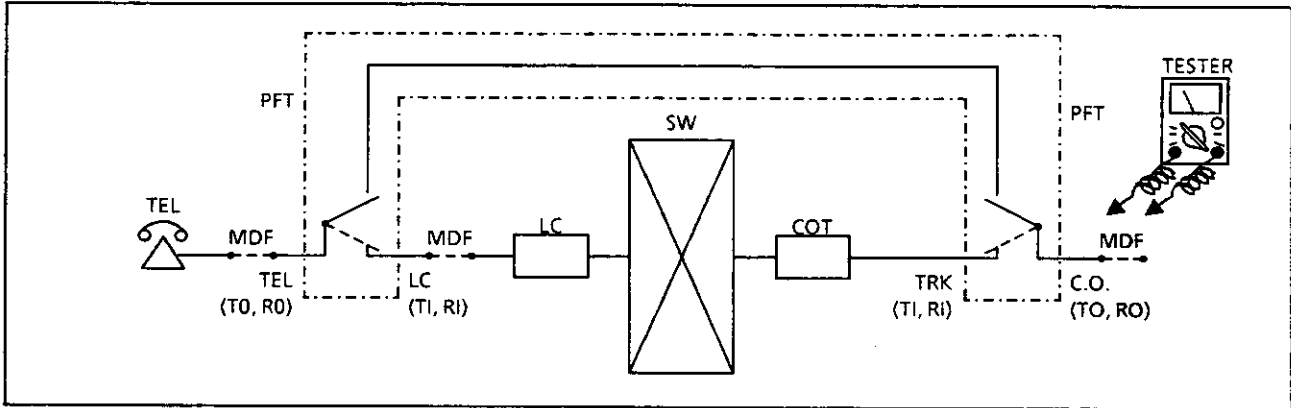
- Connect a DP telephone to a Dial-In Trunk (DID) terminal, on the MDF.
- Go off-hook and dial the station.
- The party at the called station answers the call, and performs a speech test.

END

Repeat the above test steps for all the DID Trunks.

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Operation Test

(5) Power Failure Transfer (PFT) Test



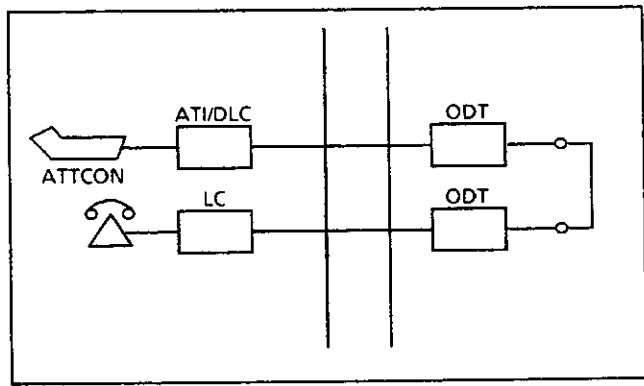
BCD-43315-0044-01

START

- Power off and confirm that SW3 on the MP board is set to "0" (on-line).
- Unplug the PJ-ME00 board.
- Power on.
- After approximately one second has elapsed, the EMA alarm lights on the MP, and the PFT circuits are operated to connect the station to the C.O. line directly.
- Check the station line loop through a PFT circuit with a tester.

END

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Operation Test



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(6) Tie Line Trunk Test

START

- On the MDF, connect Tie Line Trunks to each other (loop back connection). **Note**
- The HA-610Z/SN610 Attendant Console operator dials the Tie Line Access Code and the Station Number for the station to which the telephone set is connected.
- The party at the called station answers the call and performs a speech test.

END

Repeat the above test steps for all Tie Line Trunks.

Set the Trunk to Make Busy status by entering Command E5 from the MAT or CAT.

Note: In the MDF connection, connect the ODTs together as follows:

<u>Trunk A</u>	—————	<u>Trunk B</u>
<i>E</i>	—————	<i>M</i>
<i>M</i>	—————	<i>E</i>
<i>TA</i>	—————	<i>RA</i>
<i>TB</i>	—————	<i>RB</i>
<i>RA</i>	—————	<i>TA</i>
<i>RB</i>	—————	<i>TB</i>

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Operation Test

- Feature List

(1) Test Items for Business Features

- Account Code
 - Add-On Module
 - Alarm Indications
 - Alphanumeric Display
 - Announcement Service
 - Answer Key
 - Attendant Assisted Calling
 - Attendant Camp-On
 - Attendant Console (HA-610Z ATTCON)
 - Attendant Busy Lamp Field
 - Attendant Called/Calling Number
 - Attendant Call Selection
 - Attendant Console Lockout
 - Attendant Do Not Disturb Setup and Cancel
 - Attendant Interposition Transfer
 - Attendant Lamp Check
 - Attendant Listed Directory Number
 - Attendant Loop Release
 - Attendant Training Jacks
 - Audible Indication Control
 - Call Processing Indication
 - Call Queuing
 - Call Splitting
 - Call Waiting LED
 - Common Route Indial
 - Incoming Call Identification
 - Individual Trunk Access
- A

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Operation Test

A

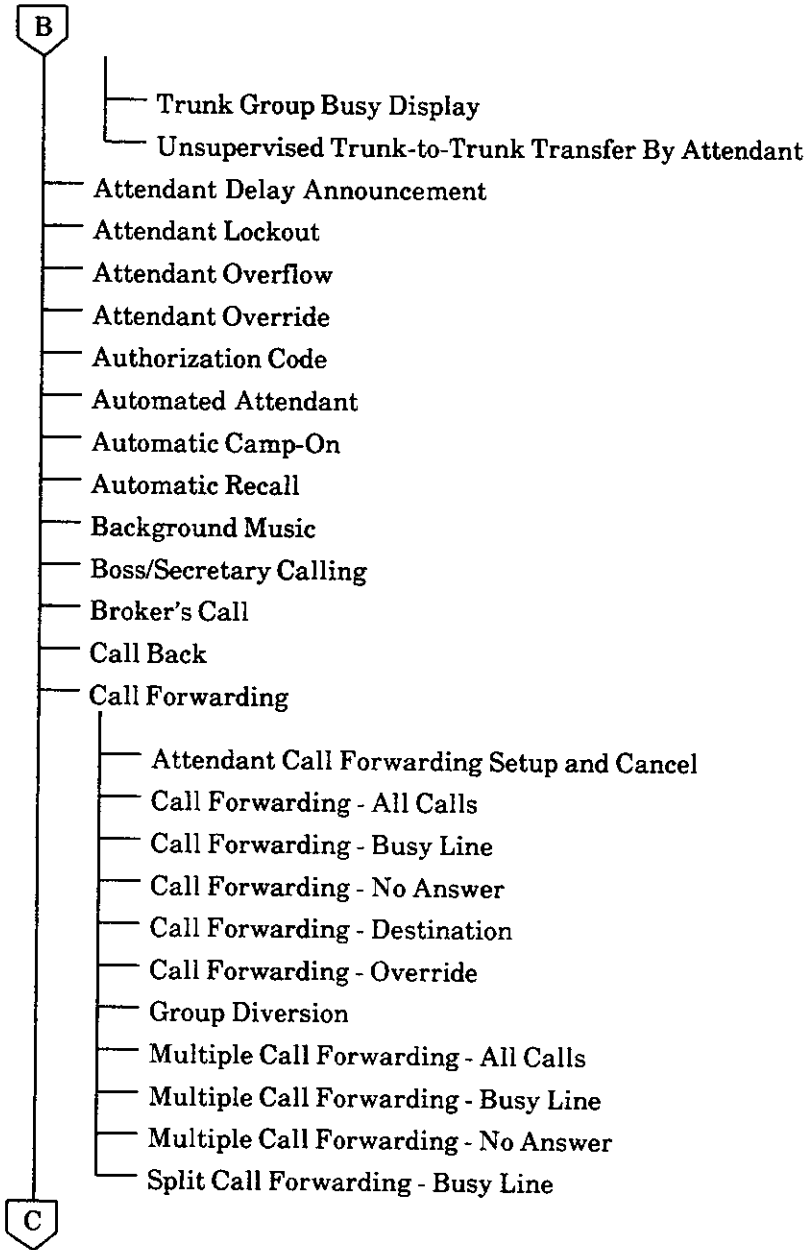
- Multiple Console Operation
- Push Button Calling-Attendant Only
- Serial Call
- Time Display
- Trunk Group Busy Display
- Unsupervised Trunk-to-Trunk Transfer by Attendant

Attendant Console (SN610 ATTCON)

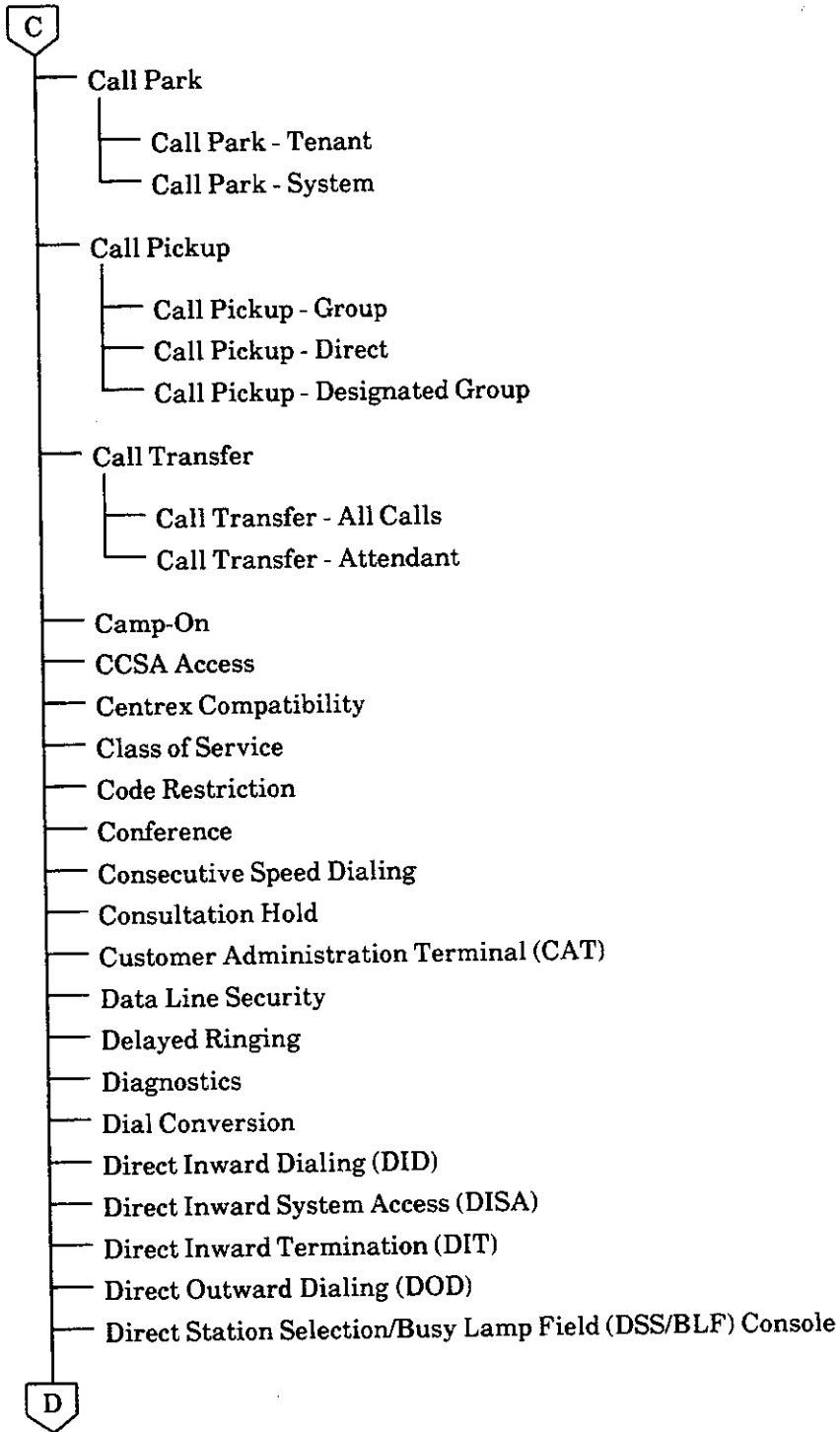
- Attendant Called/Calling Name Display
- Attendant Called/Calling Number
- Attendant Call Selection
- Attendant Console Lockout-Password
- Attendant Do Not Disturb Setup and Cancel
- Attendant Interposition Calling/Transfer
- Attendant Lamp Check
- Attendant Listed Directory Number
- Attendant Loop Release
- Attendant Programming
- Attendant Training Jacks
- Audible Indication Control
- Call Processing Indication
- Call Queuing
- Call Splitting
- Call Waiting Display
- Calling/Called Party Name Display
- Common Route Indial
- Incoming Call Identification
- Individual Trunk Access
- Multiple Console Operation
- Multi-function Key
- Pushbutton Calling-Attendant Only
- Serial Call
- Time Display

B

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Operation Test



NAP- 200-010
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Operation Test

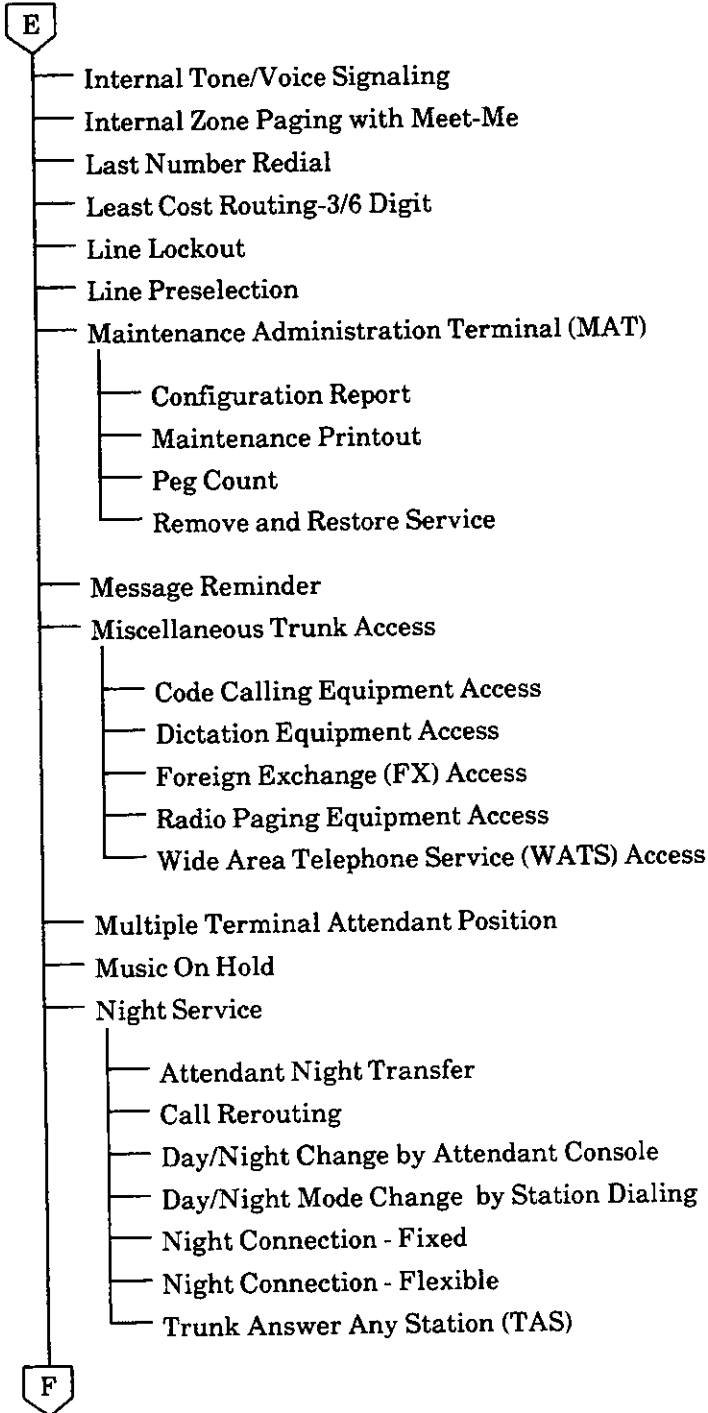


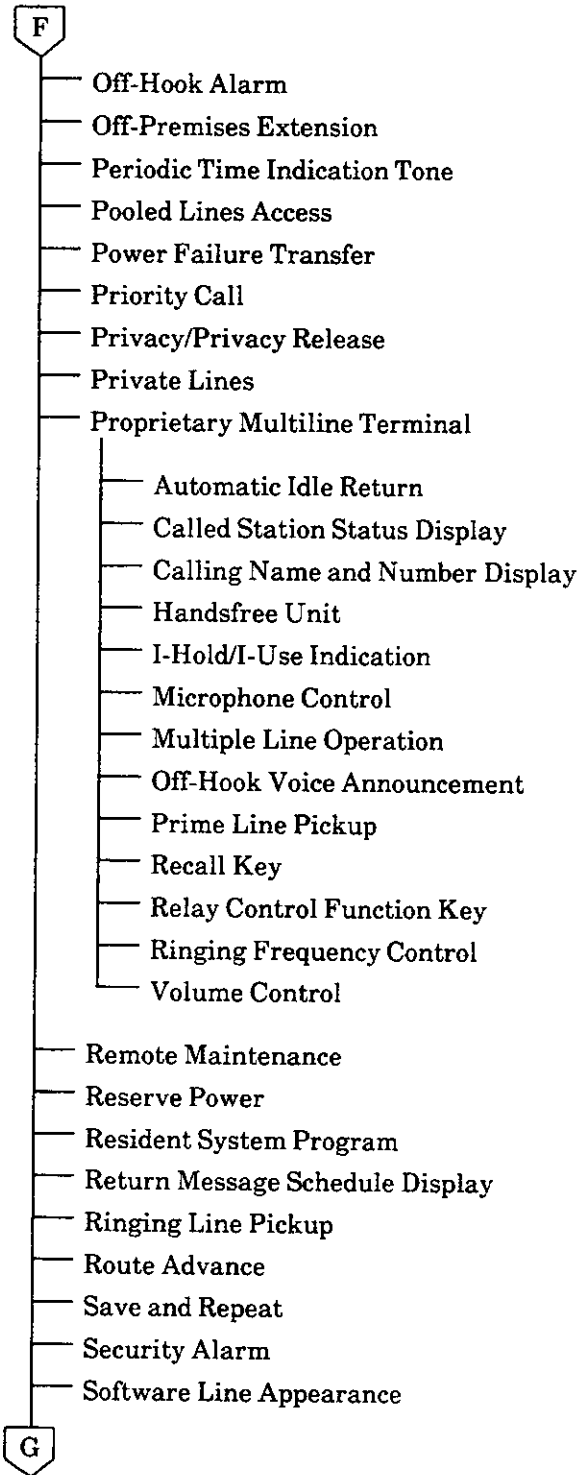
NAP- 200-010
Sheet 12/17
Operation Test

D

- Distinctive Ringing
- Do Not Disturb
- Dial Hold
- E & M Tie Line Access
- Elapsed Call Timer
- Executive Calling
- Executive Override
- External Paging with Meet-Me
- Feature Activation from Secondary Extension
- Flexible Line Key Assignment
- Flexible Numbering Plan
- Flexible Ringing Assignment
- Forced Account Code
- Group Listening
- Handsfree Answer Back
- Handsfree Dialing and Monitoring
- Hold
 - Call Hold
 - Exclusive Hold
 - Nonexclusive Hold
- Hot Line
- Individual Attendant Access
- Intercept Announcement
- Intercom
 - Automatic Intercom
 - Dial Intercom
 - Manual Intercom

E





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Operation Test

G

- Station Hunting
 - Station Hunting - Circular
 - Station Hunting - Secretarial
 - Station Hunting - Terminal
- Station Message Detail Recording (SMDR)
- Station Speed Dialing
- Step Call
- Supervisory Control of Peripheral Equipment
- System Speed Dialing
- Tenant Service
- Tie Line Tandem Switching
- Timed Queue
- Timed Reminder
- Trunk - Direct Appearances
- Trunk Queuing - Outgoing
- Trunk to Trunk Connection
- Uniform Call Distribution (UCD) with Overflow
- Uniform Numbering - Voice & Data
- Variable Timing Parameters
- Voice Mail Integration

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Sheet 16/17
Operation Test

(2) Test Items for Data Communication Features

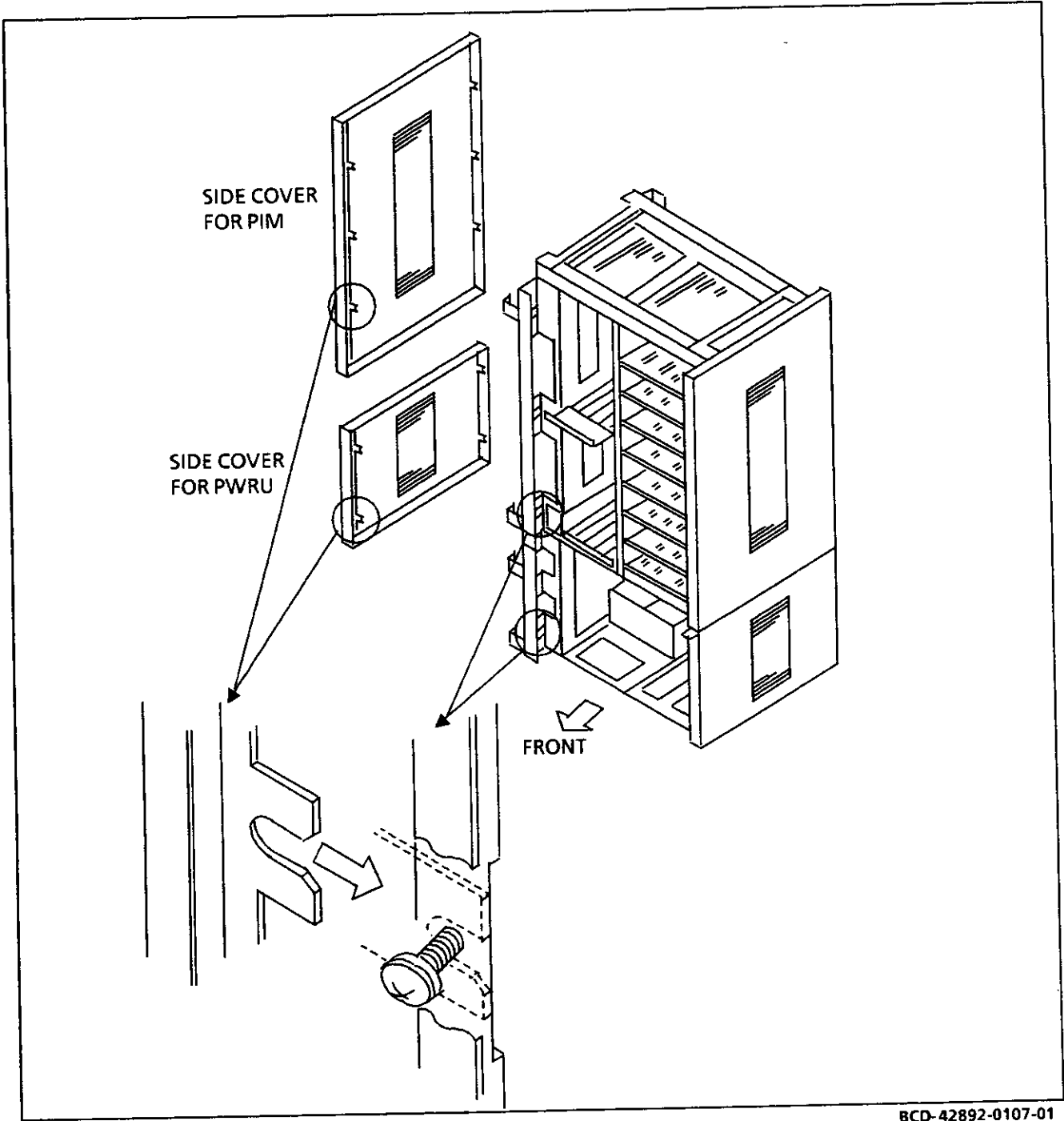
- Asynchronous Data Switching
- Do Not Disturb - Data Line
- Data Hunting
- Data Interface - Automatic Answer
- Data Hot Line
- Keyboard Dialing
- Modem Pooling
- Nailed Down Connection
- Simultaneous Voice and Data Transmission
- Synchronous Data Switching
- Terminal Attribute Data Assignment

(3) Test Items for Hotel/Motel Features

- Automatic Wake Up
- Check In/Check Out
- Do Not Disturb
- Do Not Disturb - System
- Hotel/Motel Front Desk Instrument
- Hotel/Motel Attendant Console
- House Phone
- Message Waiting
- Message Registration
- Maid Status
- Property Management System Interface
- Room Cutoff
- Room Status
- Single Digit Dialing

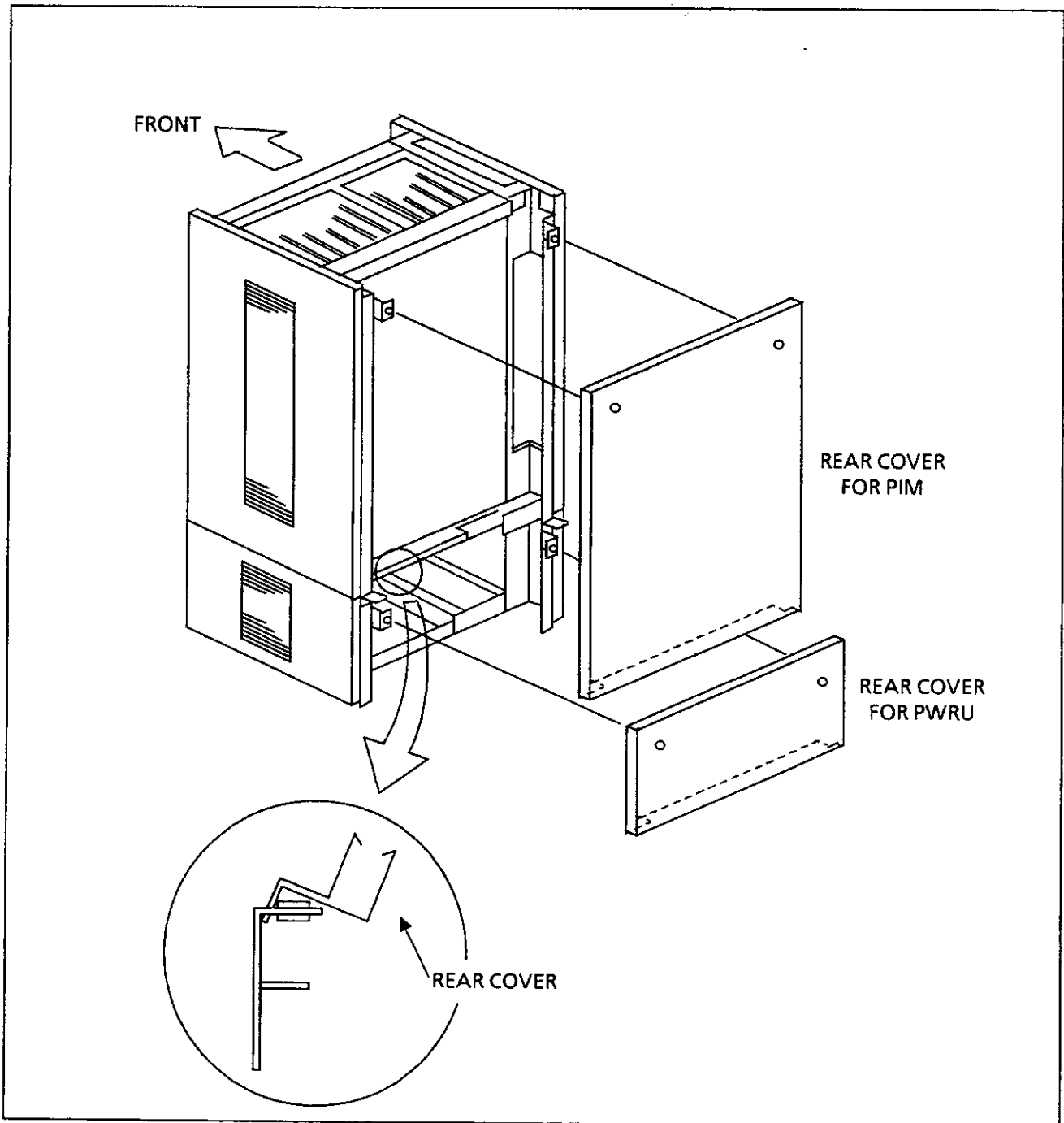
NAP- 200-011
Sheet 1/6
Mounting of Covers

1. Check to see that all the boards and cards are in their positions correctly.
2. Check the cable connections. Check that the PIMs are correctly connected, and that the layout of the cables has been done neatly.
3. Mount the side and rear covers on the system in the order that is shown in Figure 011-1 and Figure 011-2.



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Figure 011-1 Mounting the Side Covers



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Figure 011-2 Mounting the Rear Covers

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Sheet 4/6
Mounting of Covers

4. Mount the front covers onto the hinges located on the PIM. Secure the front covers to the hinges as shown in Figure 011-3, using the "L" shaped pins provided. Then, connect the ground straps located on the front covers to the screw on the PIM.

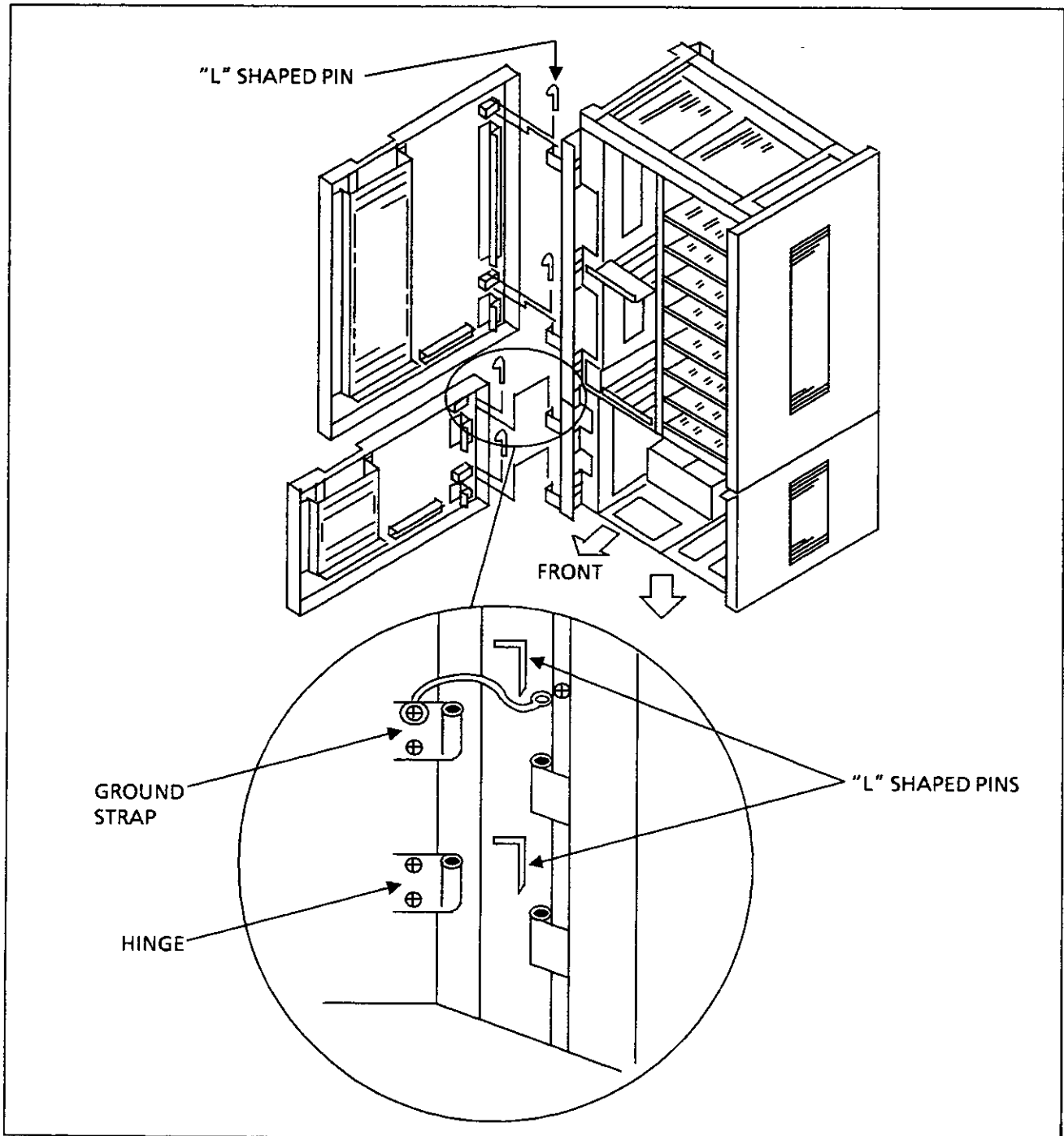


Figure 011-3 Mounting the Front Covers

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NAP- 200-011
Sheet 6/6
Mounting of Covers

5. Clean the following places:

- The inside of the main equipment, particularly the bottom of the Base Unit.
- On the Top Unit.

- Around the Main Equipment and MDF.

- The keyboard on the Attendant Console.

6. Check to see that the MAT is removed.

3. PROCEDURES FOR SYSTEM EXPANSION

3.1 System Configuration

The NEAX1400 IMS can be expanded up to 512 ports by adding PIMs and other units. Figure 3-1 shows the system configuration and the modules and units required for expansion.

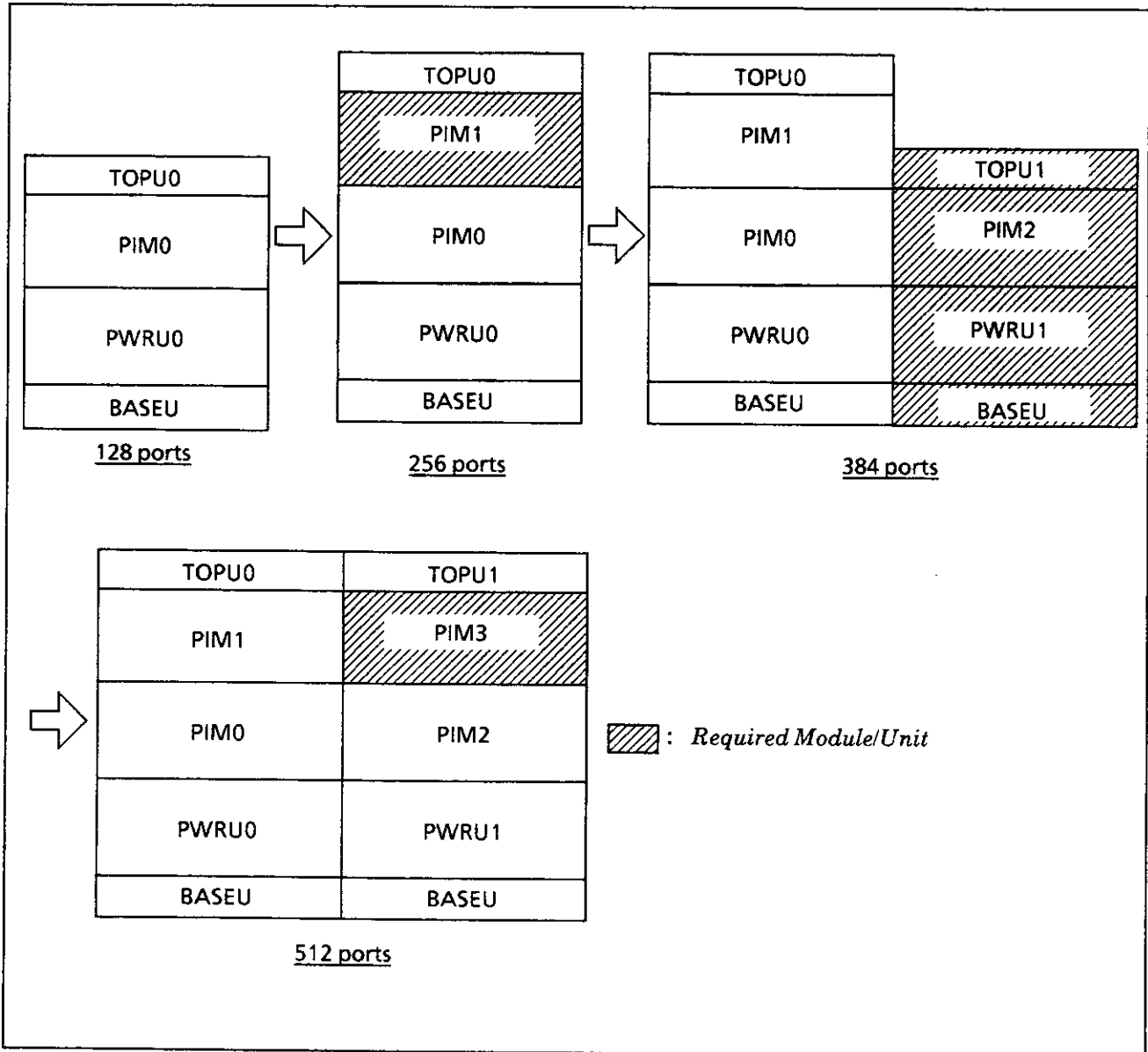
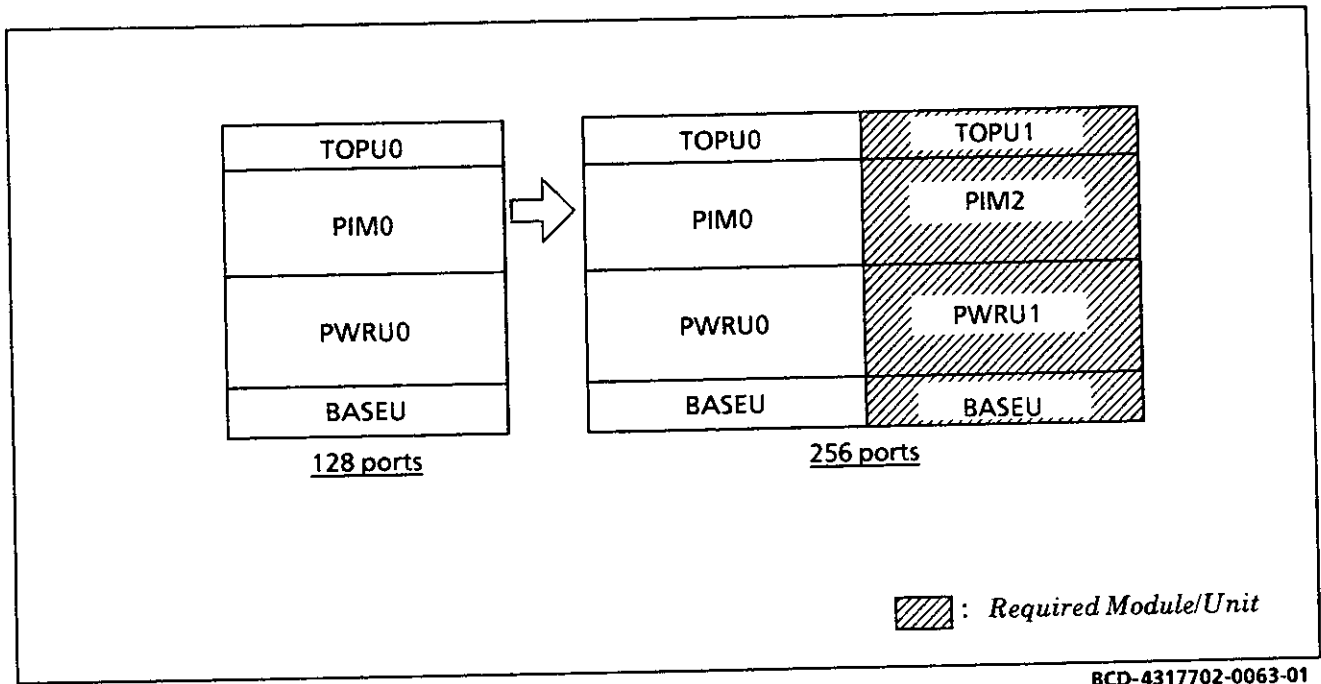


Figure 3-1 System Expansion (1/2)

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Figure 3-1 System Expansion (2/2)

3.2 Additional Hardware

Table 3-1 Additional Hardware

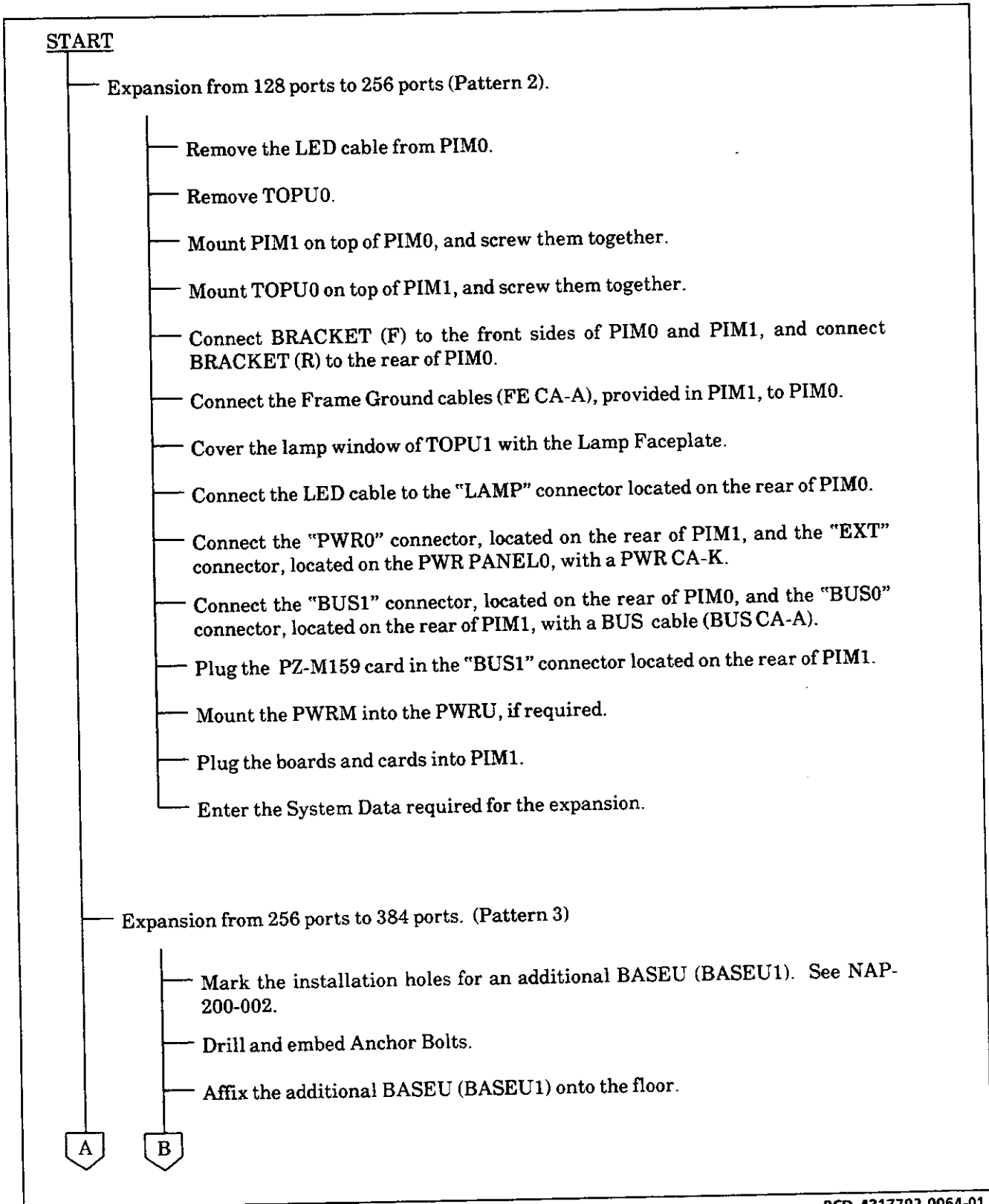
ADDITIONAL HARDWARE	NUMBER OF PORTS	128 → 256		256 → 384	384 → 512
	PATTERN No.	PATTERN 1 ↓ PATTERN 2	PATTERN 1 ↓ PATTERN 5	PATTERN 2 ↓ PATTERN 3	PATTERN 3 ↓ PATTERN 4
Module/Unit					
• SN1082 TOPU-A		—	1	1	—
• SN1060 PIM-A		1	1	1	1
• SN1062 PWRU		—	1	1	—
• SN1083 BASEU-A		—	1	1	—
• SN1071 PWRM-A /SN1071 PWRM-B		Note 2	Note 2	Note 2	Note 2
Cable					
• PWR CA-G		—	1	1	—
• PWR CA-J		—	1	1	—
• PWR CA-K		1	—	—	1
• PWR CA-L		—	—	1	—
• PWR CA-M		—	1	1	—
• BUS CA-A		1	—	—	1
• BUS CA-B		—	1	1	—
Board					
• PJ-CP02 (FP)		1	1	1	1
• PJ-64SPA (SPI)		1 or 2	1 or 2	1 or 2	1 or 2
• PJ-PW01 (PWR A)		1	1	1	1
• PJ-PW04 (PWR B)		1	1	1	1
• PJ-CS00 (ATI)		Note 2	Note 2	Note 2	Note 2
Card					
• PZ-M159		1	1	—	—
• Cards		Note 2	Note 2	Note 2	Note 2

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Note 1: The numbers shown above represent the hardware quantity to be added.

Note 2: The quantity depends on the customer's requirements for expansion.

3.3 System Expansion Procedures



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A

B

Mount the PWRU1, PIM2 and TOPU1 on top of BASEU1, in that order, and screw them together.

Connect BRACKET (F) to the front side of PIM2 and PWRU1, PWRU1 and BASEU1, and connect BRACKET (R) to the rear of PWRU1.

Connect the Frame Ground cables (FE CA-A), provided in PIM2, to PWRU1.

Affix both PWRUs, PIM0 and PIM2 with the CONN BRACKET. Refer to NAP-200-003.

Connect the "PWR0" connector, located on the rear of PIM2, and the "BSC" connector, located on the PWR Panel (PWRU1), with a PWR CA-J.

Unplug the PZ-M159 card from the rear of PIM1, and plug the card into the "BUS1" connector, located on the rear of PIM2.

Connect the "BUS1" connector, located on the rear of PIM1, and the "BUS0" connector, located on the rear of PIM2, with a BUS cable (BUS CA-B).

Mount the PFT Panel at the bottom of PIM2 using the three (3) screws which are provided, and connect them together in series with PFT CA-C cables, if required.

Connect the PWR Panels to each other as shown below:

<u>CONNECTION</u>	<u>CABLE</u>
• Between "DC2" Connector on each PWRU.	PWR CA-L
• Between "G" terminal on each PWRU.	PWR CA-G

Mount the PWRM into PWRU0 or PWRU1, if required.

Plug the boards and cards into PIM2.

Enter the System Data required for the expansion.

Expansion from 384 ports to 512 ports (Pattern 4).

Remove TOPU1.

C

D

C

D

- Mount PIM3 on top of PIM2, and screw them together.
- Mount TOPU1 on top of PIM2, and screw them together.
- Connect BRACKET (F) to the front sides of PIM3 and PIM2, and connect BRACKET (R) to the rear side of PIM2.
- Connect the Frame Ground cables (FE CA-A), provided in PIM3, to PIM2.
- Connect the "PWR0" connector, located on the rear of PIM3, and the "EXT" connector, located on the PWR Panel (PWRU1), with a PWR CA-K.
- Unplug the PZ-M159 card, on the rear of PIM2, and plug the card into the "BUS1" connector, located on the rear of PIM3.
- Connect the "BUS1" connector, located on the rear of PIM2, and the "BUS0" connector, located on the rear of PIM3, with a BUS cable (BUS CA-A).
- Mount the PWRM into PWR0 or PWRU1, if required.
- Plug the boards and cards into PIM3.
- Enter the System Data which is required for the expansion.

END

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START

Expansion from 128 ports to 256 ports (Pattern 5).

Mark the installation holes for an additional BASEU (BASEU1).

Drill and embed Anchor Bolts.

Attach the additional BASEU1 onto the floor.

Mount the PWRU1, PIM1 and TOPU1 on top of the BASEU1, in that order, and screw them together.

Connect both PWRUs, PIM0 and PIM1 together with the CONN BRACKET (see NAP- 200-003).

Connect the Frame Ground cables (FE CA-A), provided in PIM1, to PWRU1.

Connect BRACKET (F) to the front sides of PIM1 and PWRU1, PWRU1 and BASEU1, and connect BRACKET (R) to the rear side of PWRU1.

Cover the lamp window of TOPU1 with the Lamp Faceplate.

Connect the "PWR0" connector, located on the rear of PIM1, and the "BSC" connector, located on the front of PWR PANEL 1, with a PWR CA-J.

Connect the "BUS1" connector, located on the rear of PIM0, and the "BUS0" connector, located on the rear of PIM1, with a BUS cable (BUS CA-B).

Plug the PZ-M159 card in the "BUS1" connector located on the rear of PIM1.

Connect the PWR Panels to each other as shown below:

<u>CONNECTION</u>	<u>CABLE</u>
• Between "DC2" Connector on each PWRU.	PWR CA-L
• Between "G" terminal on each PWRU.	PWR CA-G

Mount the PWRM into PWR0 or PWR1, if required.

Plug the boards and cards into PIM1.

Enter the System Data required for the expansion.

END

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