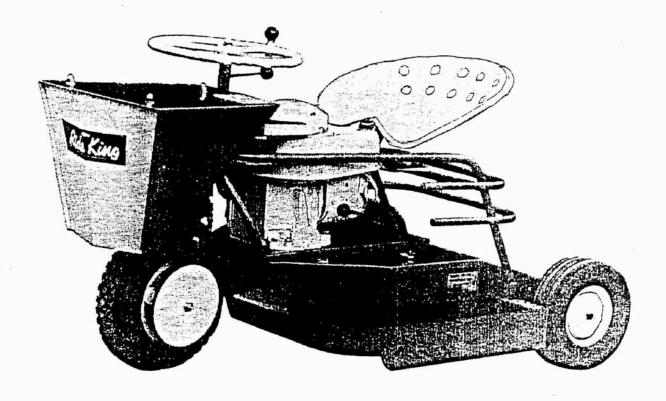


MODEL R-32



LIMITED WARRANTY

This Rotary Mower was thoroughly tested and was in proper working order when leaving the factory. It is warranted against detects in materials and workmanship for a period of one year from date of sale.....During the Warranty Period, replace, free of charge to the original purchaser, any part of the mower (except engine) that our examination shows to be detective in workmanship or materials. If mower is put to commercial use, warranty is limited to 30 days.

All transportation charges on, and damages and loss incurred in connection with the transportation of parts submitted for replacement or repair under this warranty shall be borne by the purchaser.

This warranty does not apply to damage in transit or damage caused by misuse, abuse, neglect, accident or attentions by unauthorized persons.....This Warranty does not apply to the engine unit as the engine is warranted by the engine manufacturer. See engine manufacturer's instruction manual for engine warranty. If engine rupairs or parts are needed, contact your nearest engine manufacturer's service station.

SWISHER MOWER AND MACHINE CO., INC

P.O. Box 67 - Warrensburg, Missouri 64093

Phone 816/747-8183

cut twice and "balling up" beneath the mower, (discharging clippings on the cut portion of grass). This will allow the grass to flow freely from the mower and ease the cutting operation. If the grass is extremely long or damp, it is suggested that the "lo" drive position combined with a high engine speed be used. If the unit should become clogged with grass, simply stop the motion of the mower and the blades will clear themselves. A further aid in cutting heavy grass would be to cut one half or less of the normal swath. Under normal conditions this would not be necessary.

MOWING MEDIUM TO LIGHT GRASS ---- Mow in the clockwise manner around the lawn throwing the clippings on the uncut grass. This procedure will allow the clippings to be repeatedly cut, therefore, less visible clippings are left.

REPLACING THE BLADE BELT ---- The blade belt should be checked for wear occasionally. The belt is easy to change and can be done in a minimum of time. To replace the blade belt, remove the worn belt, carefully observing the belt path and position. Install the new belt according to the original position. The new belt will appear to be very tight, thus the blade drive pulley should be the last pulley that the belt is placed over. Replacement of the remaining belts should present little problem. The blade belt is a feature to protect the engine in case of blade contact with rocks etc. It is impossible to spring the engine crankshaft with this method.

WINTER STORAGE ---- All grass and dirt should be removed from the top surface and underneath side of the mower housing. Consult your engine manual for recommendations on winter storage as well as any other care of your engine.

Following the simple maintenance and operational hints outlined here, will enable you to enjoy many years of fine lawn care from your Swisher Mower.

11.

THE PROPERTY OF THE PERSON NAMED AND ADDRESS OF THE PERSON NAM

OM YOUR NEW MOWER.

THE ENGINE MANUFACTURERS MANUAL AND OTHER SUPPLEMENTARY INSTRUCTIONS OULD BE CAREFULLY READ BEFORE OPERATING YOUR MOWER.

OPERATION ---- Disengage drive lever (just below steering wheel) by moving read rd. Disengage blade clutch by moving control lever (located on lower left side machine) to the rear. As you read these instructions, begin to familiarize urself with the controls. If all fuel and lubrication levels are at the full rk, start the engine. Engage the blades by moving lever on the lower left side the machine toward the front. To put the mower in motion push the lever under earing wheel forward. The operator should select an open unobstructed area in ich to initially operate the mower. As you begin operation of the mower, you li notice several features which make the Swisher unique.

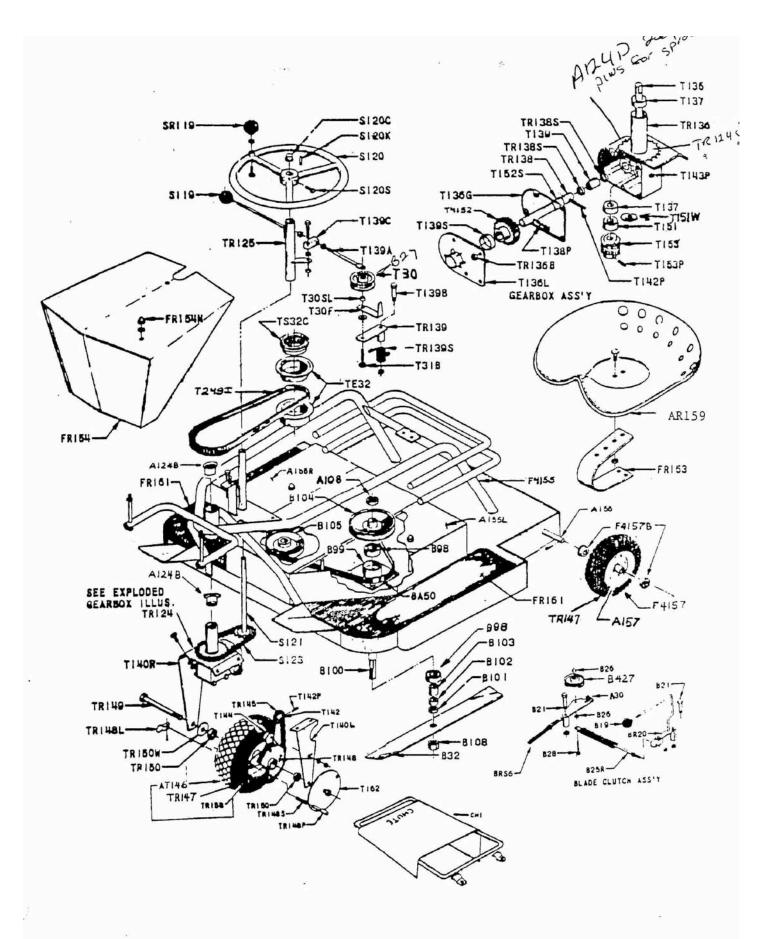
CUTTING HEIGHT ADJUSTMENT ---- To change the cutting height, remove Blo8 Nut om Blade shaft B 100. Remove blade and spacer sleeves and place above or below ade depending on whether you are raising or lowering the cut. Sharpen blade if eded and install with lip turned up (the turned-up portion behind the cutting ge). Be sure to tighten blade nut securely.

LUBRICATION ---- (refer to your engine manual for engine care) The wheels may oiled with soft oil (same as used in crank case of engine) by putting a few ops on each wheel bearing. The blade bearings are sealed (do not need outside brication) and are packed for life. The gear box on drive unit should be checkeach twenty hours of operation. Check plug is located on front side of gear x. Use only the special oil prepared by the manufacturer which is supplied rough your mower dealer. The gear box must have an extreme pressure oil with a gh lead content. Your gear box will normally run hot (100 degrees above surunding temperatures).

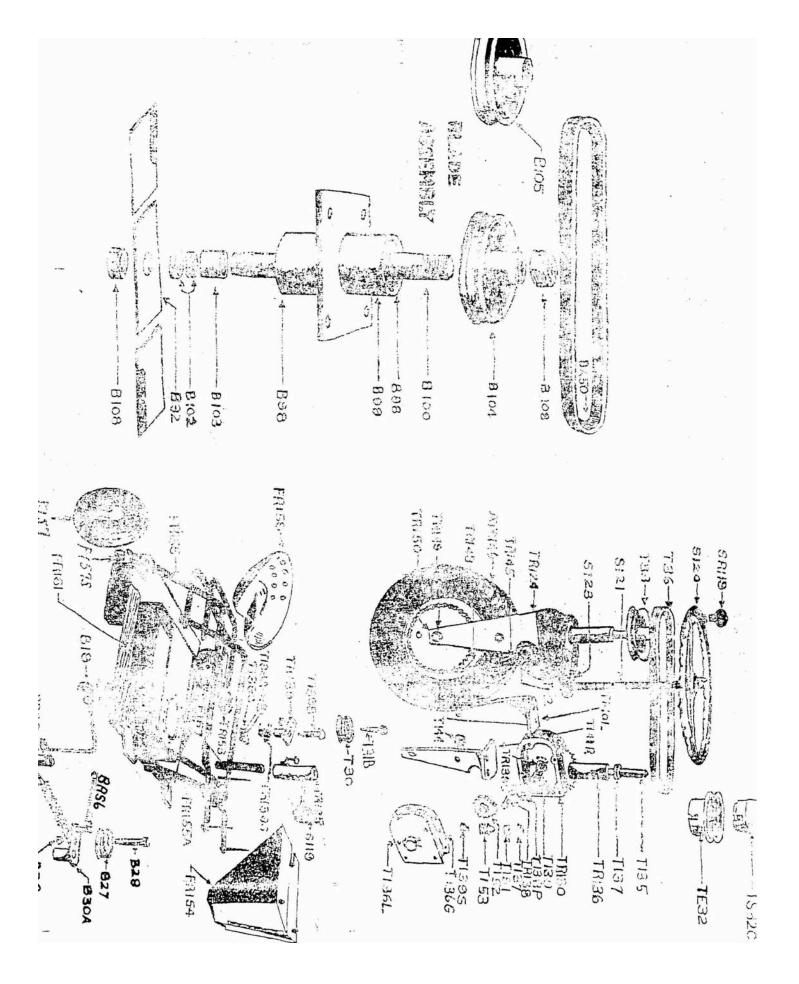
IMPORTANT FEATURES ---- One very great advantage in operating a Swisher Mower, the patented front wheel drive, which makes it possible to maneuver in spaces ere four-wheel units experience difficulty. Trimming around trees and shrubs is ne easily, due to the fact that the power wheel steers 360 degrees making it ssible to achieve a circle of any size. Reversing the mower is accomplished by opping the forward motion of the mower and turning the front wheel 180 degrees d engaging the clutch. Actually reverse is not necessary because the mower will rn around or pivot around within its own length, therefore no need to be look-g back over your shoulder to see where you are going.

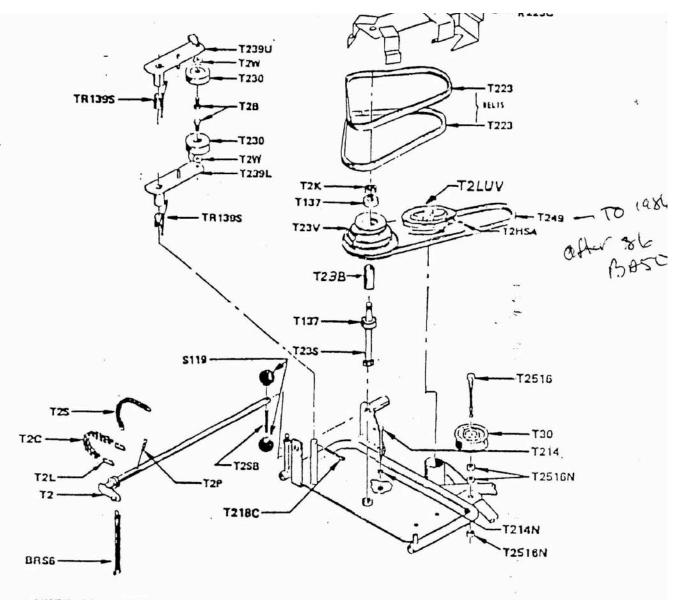
Another helpful feature (if so equipped) is the two speed drive. This feature 11 allow a rapid change of speed from "lo" to "hi" or from "hi" to "lo" without utching. The "lo" speed should be used for trimming, and to maneuver in tight aces. When shifting, engine speed need not be changed as it is better to shift quickly as possible. Forward motion can also be reduced by lowering the engine eed.

MOWING ON AN INCLINE ---- As with all machinery caution should be exercised rticularly in areas of incline. The operator should avoid quick sharp turns ile descending hills or uneven terrain. If your mower tends to tip over when rning on inclines, increase tire pressure up to thirty five pounds. Too low re pressure can also cause uneven cut on turns and hill sides.



1				STEERING ASSEMBLY
BI	ADE ASSEMBLY AND RELATED PARTS			STEENING ASSEMBLY
.6	Blade Return Spring		A2B	Bolt for T30S Spring
ъΗ	Wire Link for hooking BRS6 to Idler		T2H T2HS	Steering Wheel Hub Set Screw
	Knob Bolt for B19 (5/16 x 24 x 3/4)		A120	Steering Wheel
B N	Nut for B 19 (5/16 x 24) Jam		A120B	1/4 x 28 x 3/4 Cap Screw
10	Idler Control Assembly Lever		S120K	Key
	Shoulder Bolt		A121_	Steering Shaft & Sprocket
R	Idler Control Rod and Spring		A124B	Flanged Bearing upper & lower (2) ea.
	Nut		A124P A124S	Steering Gear Pin (2) ea. Steering Gear (big)
	Bolt (for Idler Pulley) Arm Assembly with Brake Knob		A1240	Sibering Gear (Sig)
B. BL	Brake Arm Assembly with Knob			GEAR BOX ASSEMBLY
	Blades (pair)			
L	Long Blade or 18" left		A124	Gear Box Assembly Complete
S	Short Blade or 14" right		TR124L T135	Gear Box Lube Worm Shaft (not drilled, 3/16* bore)
0	Blade Belt		A136	Gear Case
w	Blade Bearing Washer		TR136B	Bolt with Nut
)	Blade Bearing Housing (left or right)	1977	T136G	Gasket
В	5/16 x 1 1/2" Cap Screw		T136L	Gear Case Lid
C	Housing, Complete Bearings & Shaft		T137	Bearing Gear Shaft
NE NE	Nut 5/16 x 18		TR138 T138P	Gear Shaft Gear Pin (solid)
es X	Spacer Blade Shaft left or right		TR138S	Seal
01	Blade Spacer 1/4*	*	T139	Bearing (Roller)
02	Blade Spacer 1/2*		T139S	Retainer Ring
03	Blade Spacer 1*		A140	3/8 x 1 Flat Head Screw (4) Ea.
04	Blade Pulley		T140L T140R	Wheel Bracket, left Wheel Bracket, right
04W 05	3/4* Machinery Washer Engine Pulley		T143P	Oil Plug
05S	Spacer for Engine Pulley		T151	Bearing (Thrust)
08	Upper Blade Nut		T151W	Washer
80	Blade Nut (left or right)		T152	Gear
08L	BladeLock Nut		T152S T153	Gear Spacer Worm
27	Idler Pulley Blade Pulley, right side		T153P	Worm Pin
1104				
	TRACTION DRIVE & RELATED PARTS			FRAME, CHASSIS & RELATED PARTS
	(not including gear box)		CH-1	Chute
:7	Idler Clutch Roller, flat type		A12	Bolt, Spacer & Washer for Shield
٥٧	Idler Clutch Roller		AB12	Bolt for Heat Shield
OF	Belt Release Finger		AH12	Heat Shield
os	Idler Control Spring		TR147	Rear Tire Rear Tube (Not Pictured)
OSL	Idler Spacer Bolt (through Clutch Roller)		TR147T A153	Seat Spring & Push Rod Assemby (2) ea
1B 32	Pulley (both halves)		A154	Hood & Fuel Tank
332C	Starter Cup		FR154N	Hood Nut
13	Drive Pulley (For Single Speed)		A154NC	Fuel Tank Cap
36	Drive Belt (For Single Speed)		A155 A155G	Complete Frame Assembly
119	Knob		A155H	Grommet, Lid Hair Pin Latch
Γ125 R139	Idler Control Assembly Idler Arm		A155L	Belt Cover, left
139B	Shoulder Bolt		A155R	Belt Cover, right
3139S	Spring		A156	Axle Shaft
142	Sprocket		A157	Rear Wheel
142P	Pin for Sprocket (split)		F157B F4157B	Wheel Bearing (1 3/8" O.D.) Wheel Bearing (1 1/8" O.D.)
144	Chain Idler Drive Chain		F4157B	Rear Wheel, Tire Tube
R145 T146	Air Tire, complete with wheel		A159	Seat
R148	Drive Sprocket & Hub Assembly		A159C	Seat Cover, new style
R148L	Lock Pin Lever		A159F	Foam for seat
R148P	Lock Pin		FR161 SS	Fioor Mats (set) Safety Switch (same in all locations)
R148S	Lock Pin Spring Axle		KSM	Key Switch manual start and 120V
R149 R150	Bearing		KS12	Key Switch 12V
R150W	Washer		SR12	Starter Relay (new style)
R158	Wheel		SOL	Starter Relay (Old Style push button)
162	Chain Guard		BAT	Battery 12V Bone Dry
163	Belt Guard		BE	PLACEMENT ENGINES CALL FOR QUOTE





WHEN ORDERING PARTS, STATE MODEL and SERIAL NUMBER OF MOWER
TWO SPEED DRIVE

11156	Two speed shift lever spring
119	Two speed shift lever
2	Two speed shift lever
2.0	(2) Bolt
SC	Two speed clutch chain
MISA	Two speed hub sot screw
71.	(2) Two speed clutch chain linkage
2.1"	Two specif pin
2.5	Two space spring
250	Two speed acud boit
2.H	(2) Washer
230	-limaring spacor
21.UV	Two step pulley
25168	Nut

TOO	Idlar/clutch mall
TEOS	i X 5 Cap accom
TZIV	1 X 5 Cap acraw
T137	3 Croove pulley (2) Bull bearings
T214H	(2) Ball bearings
T218C	Two speed I" but a bolt
RZZJC	Two speed bets colours
T223	(2) Two speed bett rolease cage
T230	(2) Two speed 23" belts
1'239L	
T239U	Two speed idler are lower
	I'mo misend regain new robbet
1249	Two spand 49" but
1111395	Two speed 49" belt
T2K	(2) Spring

HOWEN	The same of the last of the la
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WHEN ORDERING PARTS STATE MODEL & SERIAL NO. OF MOWEN CED VICE PARTS - Numbers and Price List	TOTAL TOTAL

SERVICE PARTS — Numbers and Price Libb	PART NO. PART	CEAR BOX ASSEMBLY	T135 Worm shaft (vertical) 55		T135G Gasket 1.5	TISOLI Geal case in manager Rolfs with ruth		4		TR138S Seal		Spring		Talen (glasta)	might Bearing (thrust)	Gear		V. TSUBERTANT OF THE PRESENCE TO THE PROPERTY OF THE PROPERTY	FIGURE STRUCK REPORTED AND AND AND ADDRESS OF THE PERSON O	9 Steering 1		S121 Steering shart warrenge 2	3 Drive m	Trace Drive belt	16		TR145 Drive chain		TR158 Wheel	PR149 Axle		TR148 Drive appoint to min research		
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ARTS PPF	274		BL	Blade Belt	Blade bearing (upper or rower) Recains bousing (left or right	ad ing	Blade height spacer, short	Blade height spacer, long	Blade pulley (left of right)	Engine punel (urress)	Blades pair	Pulley (both halves)	Starter cup IDLER ASSEMBLY	Taller (Bolt (clutch roller)	Idler control assm.	Idler control knob	Shoulder bolt (ruler arm)	Idler arm	Control rod swivel block	Wheel (complete)	Rear wheel bearing	Rear wheel spacer	Sent	Seat pan Floor mats (set)	Seat spring	Hood hood	Complete traine assur-	Axie suar Vandh	Taller	Shou	Cont. Idler	Zit g	edler roller)
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