

SWISHER

**OWNER'S
MANUAL**

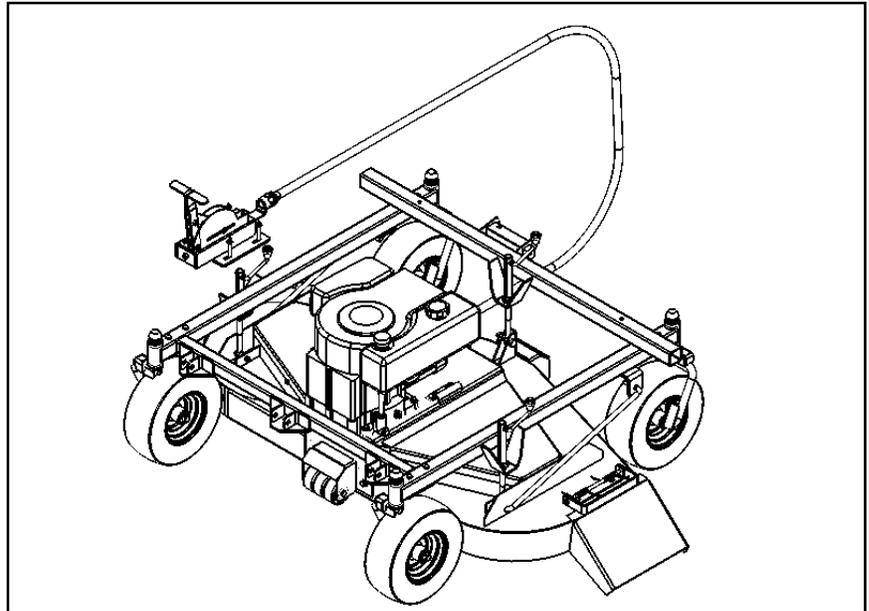
MODEL NO.

POL 10550



IMPORTANT
Read and follow all
Safety Precautions
and Instructions
before operating this
equipment.

Rev. 3.19.2003



**50" FRONT MOUNT/
TRAILMOWER**

**Assembly
Operation
Service and Adjustment
Repair Parts**

SWISHER

1602 CORPORATE DRIVE, P.O. BOX 67, WARRENSBURG, MISSOURI 64093
PHONE 660-747-8183 FAX 660-747-8650

Manufacturing quality lawn care equipment since 1945

Made In The

USA

SAFETY PRECAUTIONS



This Safety Alert Symbol indicates important messages in this manual. When you see this symbol, carefully read the message that follows and be alert to the possibility of personal injury.

Read this manual completely. This machine can amputate hands, feet, and throw objects. Failure to observe the following safety instructions could result in serious injury or death.

- Read the manual. Learn to operate this machine safely.
- Always disconnect the spark plug wire and place the wire where it cannot contact the spark plug, to prevent accidental starting the engine when setting up, transporting, adjusting or making repairs.
- Keep all shields and guards in place.
- Understand the speed, steering and stability of this machine. Know the positions and operations of all controls before you operate this machine. Check all of the controls in a safe area before starting to work with this machine.
- Allow only responsible adults who are familiar with these instructions to operate this machine. Never allow children to operate this machine.
- Clear the area of objects such as rocks, toys, wire, etc. that can be picked up and thrown by the blade.
- Be sure the area is clear of other people before mowing. Be aware of the mower discharge direction and do not point at anyone. Stop the machine if anyone enters the mowing area. Children are often attracted to the machine and the mowing activity. ***Never assume that children will remain where you last saw them.*** Keep children under the watchful care of another responsible adult.
- **No riders!**
- Do not put hands or feet near or under rotating parts. Keep clear of the discharge opening at all times.
- Do not mow in reverse. Always look down and behind before and while backing.

- Turn off the blades when not mowing. Before leaving the machine, turn off the blades and stop the engine.
- Watch for traffic when operating near or crossing roadways.
- Do not operate the mower if it has been dropped or damaged in any manner or if the mower vibrates excessively. Excessive vibration is an indication of damage. Repair mower as necessary.
- Dress properly. Do not operate the mower when barefoot or wearing open sandals. Wear only solid shoes with good traction when mowing.
- Do not operate the machine while under the influence of alcohol or drugs.
- Operate self-propelled machines up and down slopes. There is significant risk of overturns when operating across slopes. Operate walk-behind machines across slopes. There is a significant risk of slipping under a walk-behind machine when operating up and down slopes.
- Never tamper with safety devices. Check their proper operation regularly.
- Stop and inspect the equipment if you strike an object. Repair, if necessary, before restarting.
- Never make adjustments or repairs with the engine running.
- Mower blades are sharp and can cut. Wrap the blades or wear gloves, and use extra caution when servicing them.



MOWER MAINTENANCE

GENERAL RECOMMENDATIONS

The warranty on this trailmower does not cover items that have been subjected to operator abuse or negligence. To receive full value from the warranty, operator must maintain unit as instructed in this manual. Some adjustments will need to be made periodically to maintain your unit properly. All adjustments in this manual should be checked at least once each season.

BEFORE EACH USE

- Check engine oil level on a level surface. (Check twice to insure an accurate reading.)
- Check condition of air filter; clean and replace as necessary.
- Check blade operation; keep blades in good condition.
- Check for loose fasteners and tighten them as needed.

AFTER EACH USE

- Keep blades sharp.
- Remove fresh grass clippings with garden hose.
- Hardened grass clippings on underside should be scraped out with a putty knife.
- Keep fluids at proper levels.
- Cover unit to prevent rain or other debris build-up. Definitely cover the engine.

BEFORE AND/OR AFTER EACH SEASON

- Replace the spark plug.
- Clean or replace the air filter.
- A new spark plug and clean air filter assure proper air-fuel mixture and help your engine run better and last longer.
- Check blades and belts for wear. Replace as necessary.

STORAGE RECOMMENDATIONS

 **CAUTION!** Do not store engine indoors or other poorly ventilated area. Keep engine away from gas appliances where fumes could contact open flame, pilot lights, or sparks.

 **If engine is to be stored for 30 or more days, prepare unit as follows:**

- Drain fuel outside into an approved container.
- Start engine properly and run until unit is out of fuel.
- Let engine cool.
- Remove remaining gasoline from carburetor and fuel tank to prevent gum deposits from forming within the engine. Gum deposits can cause malfunction in the engine.
- Store mower with blades disengaged to prevent belts from being permanently stretched.

BLADE CARE AND SERVICE

For best results cutter blades must be kept sharp. The blades can be sharpened with a few strokes of a file or grinding wheel. Do not attempt to sharpen blades while they are on the cutter. ***Disconnect spark plug wire before servicing unit.***

Important: Replace blades that have been damaged or deeply nicked.

Important: Check blade and spindle hardware on a regular basis to make sure nuts are tight.



Only a qualified mechanic should be used for any adjustments, disassembly or other kind of repairs.

LIMITED WARRANTY

The manufacturer's warranty to the original consumer purchaser is: This product is free from defects in materials and workmanship for a period of one (1) year from the date of purchase by the original consumer purchaser. We will repair or replace, at our discretion, parts found to be defective due to materials or workmanship. This warranty is subject to the following limitations and exclusions:

- 1) Engine Warranty All engines utilized on our products have a separate warranty extended to them by the individual engine manufacturer. Any engine service difficulty is the responsibility of the engine manufacturer and in no way is Swisher Mower Co., Inc. or its agents responsible for the engine warranty. The Briggs & Stratton Engine Service Hot-Line is 1-800-233-3723. The Tecumseh Engine Service Hot-Line is 1-800-558-5402.
- 2) Commercial Use The warranty period for any product used for commercial or rental is limited to ninety (90) days from the date of original purchase.
- 3) Limitations This warranty applies only to products which have been properly assembled, adjusted, and operated in accordance with the instructions contained within this manual. This warranty does not apply to any product of Swisher Mower Co., Inc., that has been subject to alteration, misuse, abuse, improper assembly or installation, shipping damage, or to normal wear of the product.
- 4) Exclusions Excluded from this warranty are normal wear, normal adjustments, and normal maintenance.

In the event you have a claim under this warranty, you must return the product to an authorized service dealer. All transportation charges, damage, or loss incurred during transportation of parts submitted for replacement or repair under this warranty shall be borne by the purchaser. Should you have any questions concerning this warranty, please contact us toll free at 1-800-222-8183. The model number, serial number, date of purchase, and the name of the authorized Swisher dealer from whom you purchased the mower will be needed before any warranty claim can be processed.

THIS WARRANTY DOES NOT APPLY TO ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES AND ANY IMPLIED WARRANTIES ARE LIMITED TO THE SAME TIME PERIODS STATED HEREIN FOR ALL EXPRESSED WARRANTIES. Some states do not allow the limitation of consequential damages or limitations on how long an implied warranty may last, so the above limitations or exclusions may not apply to you. This warranty gives you specific legal rights and you may have other rights, which vary from state to-state. This is a limited warranty as defined by the Magnuson-Moss Act of 1975.

OPERATING YOUR MOWER



The operation of any mower can produce foreign objects to be thrown into the eyes, resulting in severe eye damage. Always wear certified safety glasses or wide-vision safety goggles over spectacles before starting any cutting machine and while operating such a machine.



The operation of any cutter produces sound waves that are damaging to the human ear. Ear protection is recommended.



CAUTION!

Tragic accidents can occur if the operator is not alert to the presence of children. Children are often attracted to the machine and the mowing activity. *Never assume that children will remain where you last saw them.*

INTENDED USE

This trail mower is designed to produce a quality finish cut on lawns, golf courses, etc. It is not designed to clear brush or cut saplings. Your mower should be pushed in front of or be towed behind an ATV, a golf cart, lawn tractor, or another similar approved vehicle. It is not meant for speeds exceeding 5 MPH. Your mower should be kept clean and worn parts replaced promptly and properly. **WARNING:** To avoid serious injury, operate your mower up and down the face of slopes, NEVER across the face. **DO NOT MOW SLOPES GREATER THAN 15 DEGREES!**

FRONT MOUNTING MOWER TO VEHICLE

- Securely attach Front Mount Kit to tow vehicle.
- Park vehicle at rear of mower.
- Position Caster Locks (9) so the notch faces the sky, if not already done. All wheels and casters should be able to rotate freely 360 degrees. (See Figure 1)
- Using L- pins and clips supplied with Front Mount Kit, attach mower to vehicle.
- Fix console assembly securely to vehicle using enclosed Velcro strips with adhesive.
- Fix wire harness tubing to hitches using Velcro straps.
- *See Front Mount Kit Owner's Manual for its Service Parts.*

TRAIL MOUNTING MOWER TO VEHICLE

- Back vehicle up to front of mower.
- Attach Swivel Hitch to tow vehicle.
- Attach tongue to vehicle via the Swivel Hitch using a Hitch Pin.
- Re-position Caster Locks (9) so that the notched area "locks" over the Caster (2). (See Figure 1)
- Fix console assembly to vehicle using enclosed Velcro strips.
- *Store Trail Mounting hitches separately when not in use.*

STARTING THE ENGINE

- See engine manufacturer's instructions for the type and amount of oil and fuel used. Engine must be level to accurately check and fill oil. **Do not overfill.**
- Park vehicle and mower on a level surface, set the vehicle parking brake, and disengage blades.
- Check spark plug wire, oil, and fuel.
- Check all electrical connections.
- Make certain console assembly is secured to vehicle.
- Set engine throttle control to the "CHOKE" position.
- Turn key switch to the "START" position
- Set engine throttle at desired RPM.

STOPPING THE ENGINE

- Turn key switch to the "OFF" position.

BREAKING IN YOUR MOWER

- Set vehicle parking brake or chock wheels to prevent accidental rolling.
- Start engine.
- Engage blade toggle switch.
- In a safely monitored environment, i.e. no children, allow blades to rotate and engine to idle for 5 minutes. This breaks in the belts and the engine.
- Stop mower.



CAUTION!

SHUT OFF MOWER ENGINE AND REMOVE SPARK PLUG WIRE FROM SPARK PLUG BEFORE MAKING ANY ADJUSTMENTS TO THE MOWER.

MOWER HEIGHT ADJUSTMENT

- **Never make any adjustments while mower is running.**
- The cutting range is approximately 1.5" to 4.5". The height has been measured from the ground to the blade tip without the engine running.
- Rotate height adjust crank handles (18, Fig1) in a clockwise direction to lift the mower deck. A counter-clockwise direction is used to lower the mower deck.
- Make sure the height adjustment is the same at side crank handles. For best results, see "SUGGESTED MOWING PRACTICE" section. Graduated scales are for reference only, not the actual cutter height.
- Place crank handle in a retracted position to maintain height adjustment.

START MOWING

- Clear mowing area of debris.
- Check vehicle to mower connection.
- Start mower engine.
- Engage clutch lever.
- Begin mowing slowly.

STOP MOWING

- Bring vehicle to a full stop.
- Disengage clutch lever by moving lever to center position.
- Turn key switch to “OFF” position.

TRANSPORTING MOWER

- **Never transport unit with engine running.**
- If transporting unattached from tow vehicle, remove spark plug wire and place it where contact with the spark plug cannot be made.

SUGGESTED MOWING PRACTICES

- Operate mower engine at full throttle to assure the best cutting performance and maximum material discharge.
- Allow wet grass to dry. Clumps of wet grass will collect under the mowing deck.
- Mowing should be started with tow vehicle in low gear and increased only as safe mowing conditions permit. This speed should not exceed 5 MPH.
- The average lawn should be cut to approximately 2.5” during the cool season and to over 3” during the hot months.
- For a healthier lawn and better aesthetics, your lawn should be mowed often and after moderate growth.
- When cutting high or dense grass areas go slowly. Some areas may need to be cut twice. The second cut should be at 90 degrees to the first, if possible.
- Never remove more than 1/3 of the grass length at any one time

GENERAL TROUBLE SHOOTING

- The mower does not cut level.
 - Level deck, making sure height adjustments are equal.
 - Check air pressure of all tires; make sure they are equal (about 25-30 psi).
 - Check blade attachment.
- The engine will not start.
 - Disengage blades, turn toggle switch to “OFF” position, check all electrical connections, and inspect spark plug and wire.
- Engine runs poorly.
 - See engine manual.
 - Check throttle adjuster.
 - Replace fuel, clean fuel filter and fuel line.



IF PROBLEMS PERSIST HAVE A QUALIFIED MECHANIC SERVICE THE MOWER. NEVER ATTEMPT TO MAKE AN ADJUSTMENT THAT YOU ARE NOT SURE IS CORRECT. DOING SO CAN CAUSE OTHER PROBLEMS.

SAFETY AND OPERATIONAL DECALS

Replace decal immediately if damaged. Order by part number from Swisher Mower and Machine Co. Inc.



OD45 – Warning Decal

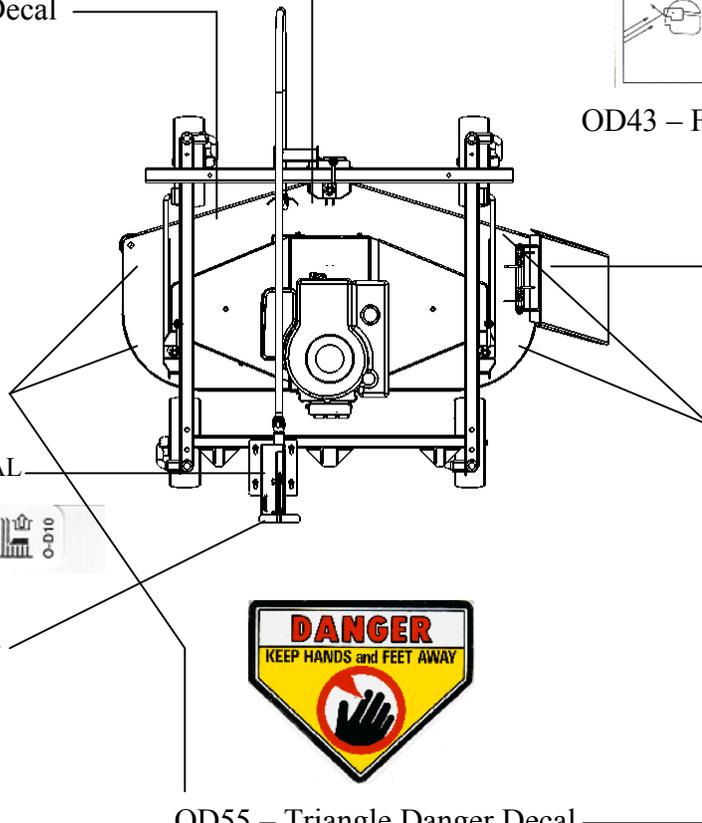


OD99124 – 50" Decal

OD33 – Speed Decal



OD43 – Flying Debris Decal



OD10 – BLADE ENGAGE DECAL



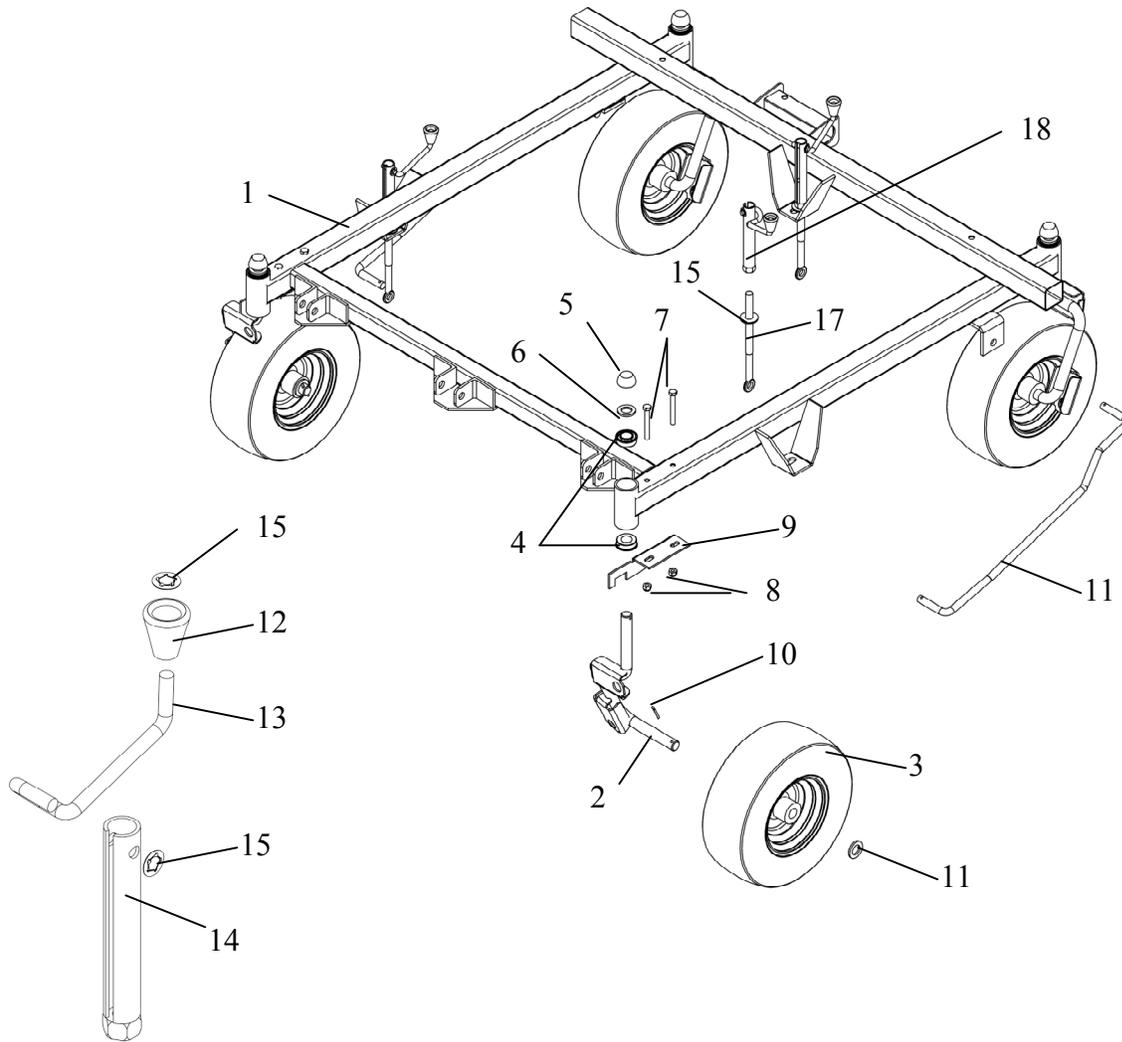
OD99 – ON/OFF DECAL



OD55 – Triangle Danger Decal



OD75 – Polaris Decal

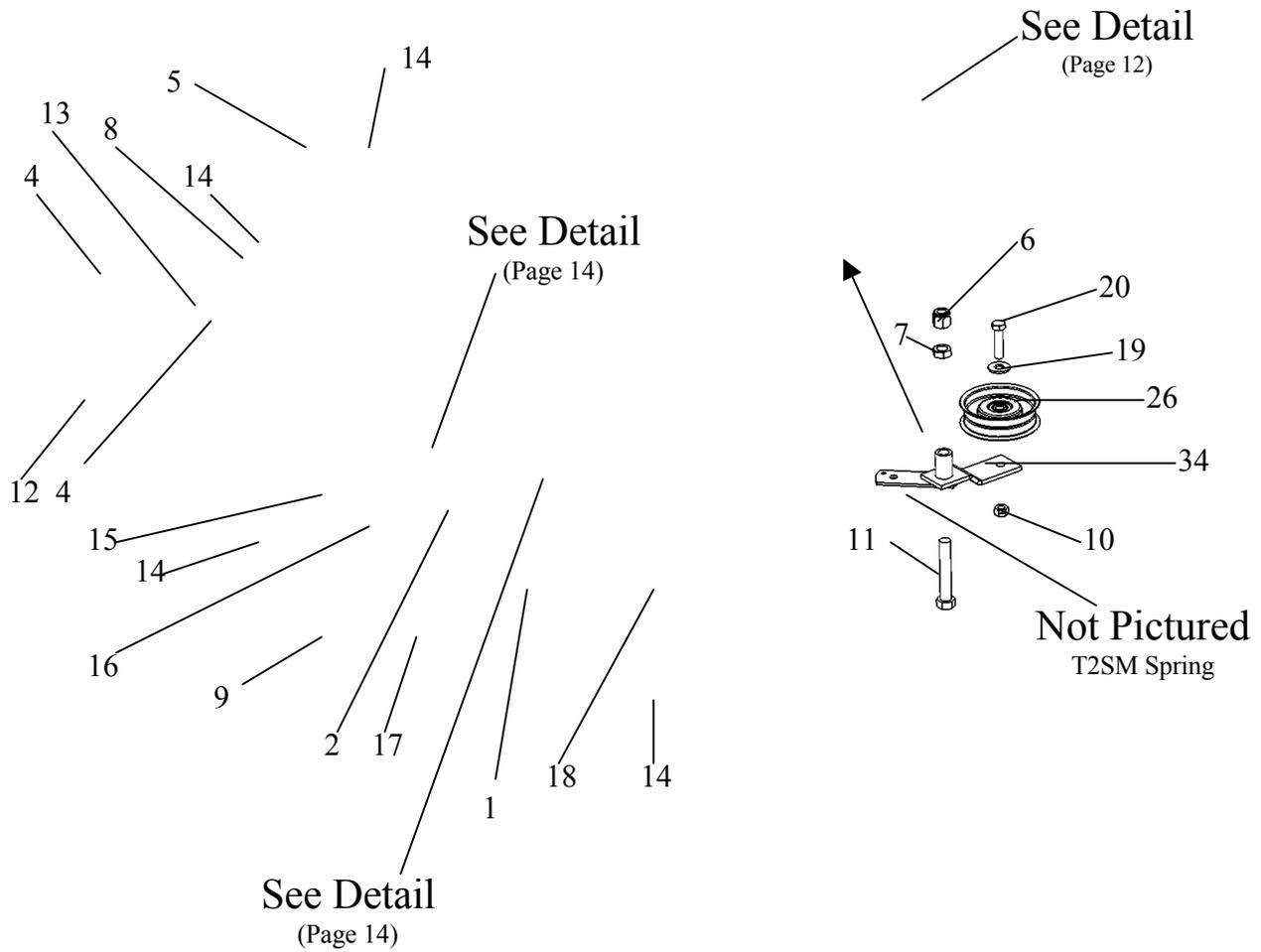


#18 Detail

FRAME ASSEMBLY FIGURE 1

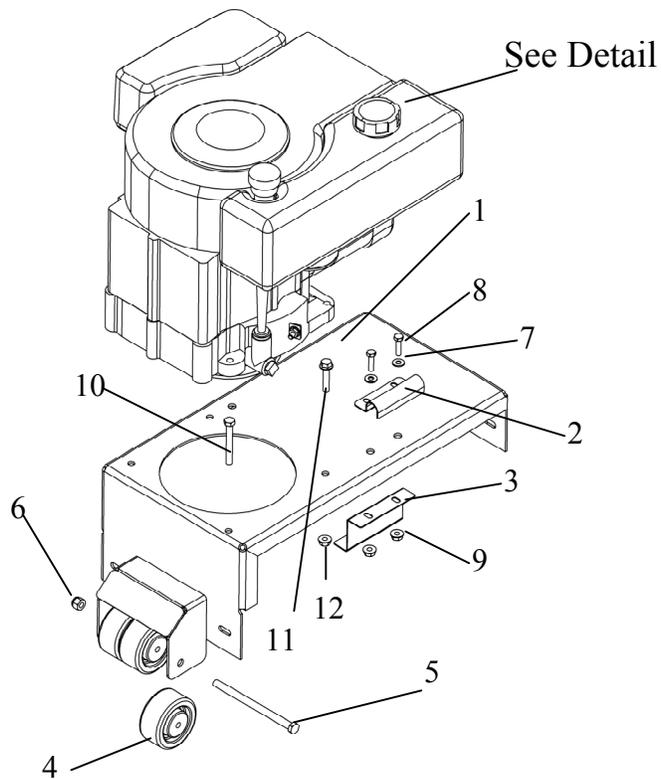
Item No.	Description	Part #
1	Frame Weldment	5107S
2	Caster Weldment	5072
3	Tire & Wheel NO Tread 4.10x3.5-5	5057
4	Bearing, Flanged 3/4 ID	CB58
5	3/4 Push Nut BLK Plastic	NB-687
6	3/4ID X 1 1/4OD 10 GA. Washer	NB-184
7	5/16-18 X 2 1/2 HCC GR5 ZP	NB-138
8	5/16-18 Nylok Nut	NB-181
9	Caster Lock	5056S
10	1/8 X 1 Cotter Pin	NB-126
11	Sway Bar Right	3664
	Sway Bar Left	3665
12	Knob	H7K
13	Crank Rod	ES-214
14	Height Adj. Tube	ES-225
15	5/16 Pal Nut	NB-276
16	1/2 USS Flat Washer	NB-555
17	1/2-13 X 7 3/4 Eye Bolt	6599

18
Height Adj. Assy.
Part No. H7NTK



DECK ASSEMBLY FIGURE 2

Item #	Description	Part #	Item #	Description	Part #
1	POL 50" DECK WELDMENT	5101S	18	5/16-18 X 4 Carriage Bolt	NB-101
2	ENGAGE CABLE MOUNT	5095TK	19	3/8 USS Washer	NB-271
3	Grass Chute Mount	6030TK	20	3/8-24 X 1 Bolt	NB-238
4	Grass Chute Weldment	5127TK	21	Idler Tension Spring	6048
5	BELT COVER	5103TK	22	Idler Plate	6041
6	1/2-13 Nyloc Jam Nut	NB-688	23	Idler Bushing	6037
7	1/2-13 Hex Nut	NB-213	24	5/16-18 X 6 Spade Bolt	5110
8	Chute Spring	CH5S	25	Idler Spacer	6040
9	Anti-Scalp Roller	AS-001	26	Idler Pulley OD-3.25", ID-3/8"	B527
10	1/2-13 X 2 1/2 HCC GR5 ZP	NB-510	27	3/8-16 Nyloc Nut	NB-182
11	1/2-13 X 3 HCC GR5 Bolt	NB-131	28	5/16-18 Jam Nut	NB-173
12	5/16-18 X 8 1/2 HCC GR2 Bolt	NB-136	29	3/8-16 X 2 1/4 HTC GR5 ZP	NB-693
13	1/4-20 X 3/4 GR5 ZP	NB-250	30	5/16-18 Nyloc Nut	NB-181
14	5/16-18 Nyloc Nut	NB-181	31	3/8 USS Washer	NB-271
15	1/2-13 X 2 HCC GR5 ZP	NB-509	32	3/8-16 X 1 1/4 GR5 ZP	NB-618
16	1/2-13 Nyloc Nut	NB-281	33	3/8-16 Nylok Nut Jam	NB-207
17	3/8-16 X 5 1/2 GR5 ZP	NB-575	34	Engine Idler	5115TK

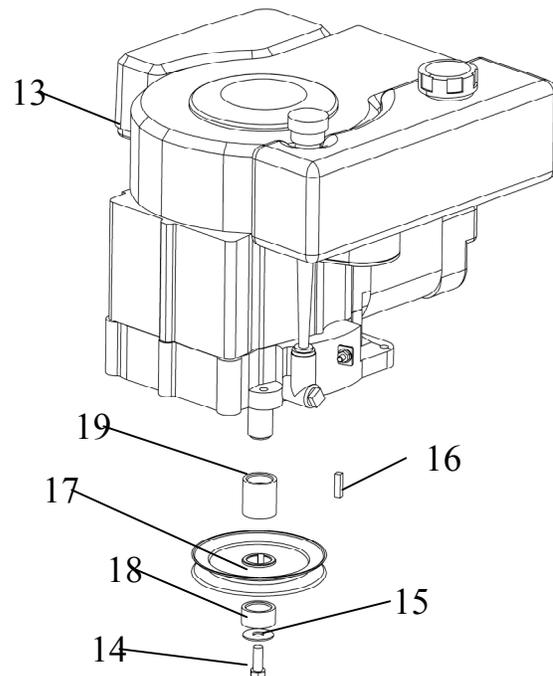


Item No.	Description	Part #
1	Motor Base	5014S
2	Heat Shield	5094TK
3	Belt Guard	5097TK
4	Anti-Scalp Roller	AS-001
5	3/8-16 X 5 1/2 GR5 ZP	NB-575
6	3/8-16 Nyloc Nut	NB-182
7	1/4 SAE Washer	NB-274
8	1/4-20 X 3/4 GR5 ZP	NB-250
9	1/4-20 Flange Nut	NB-524
10	5/16-18 X 2 1/2 HCC GR5 ZP	NB-138
11	5/16-18 Serrated Flange Nut	NB-170
12	5/16-18 X 1 1/2 Flge Serr. Bolt	NB-254

MOTOR BASE ASSEMBLY Figure 3

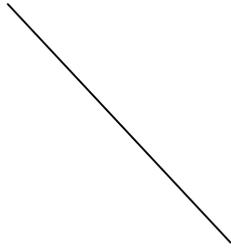
ENGINE SET-UP FIGURE 4

Item No.	Description	Part #
13	10 1/2 HP B&S Engine	N/A
14	3/8-24 X 1 Engine Bolt Locktite	NB-238N
15	Washer Belleville	699
16	1/4 X 1 Key Stock	9031
17	Engine Pulley- 5.5"	688
18	Engine Pulley Spacer Short	689S
19	Engine Pulley Spacer Long	689L

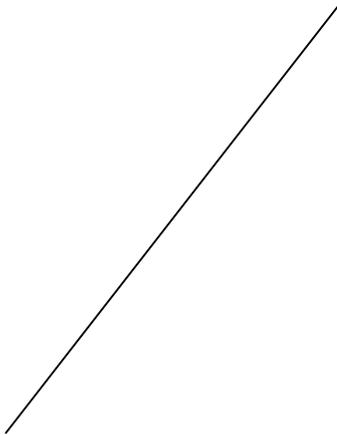


BELT CONFIGURATION Figure 5

3752
(112" Belt)

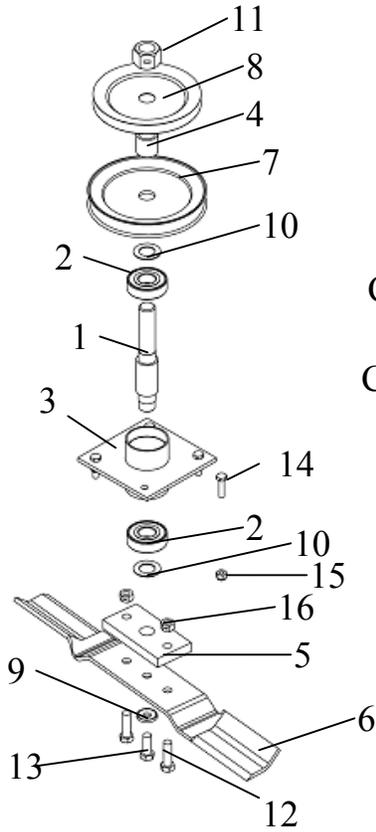


T 239
(39" Belt)

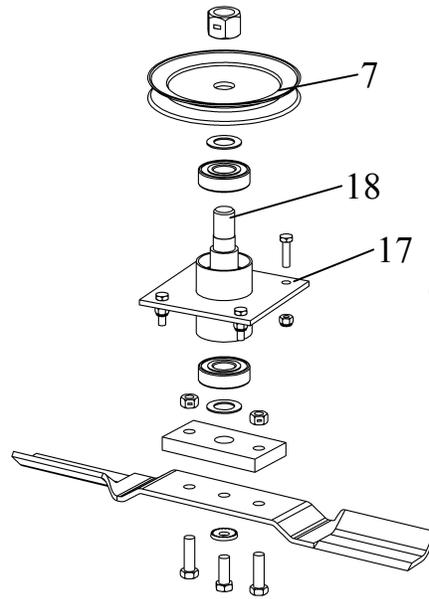


BLADE DRIVER SET-UP

Figure 6



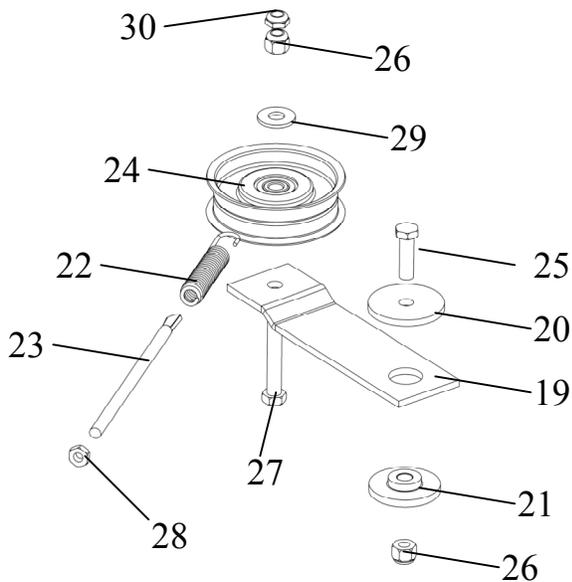
Center Blade
Driver
Configuration



Outer Blade
Driver
Configuration

Blade Driver Assy.
9058- 5.75" (Center Shaft)
9018- 4.25" (Outer Shafts)

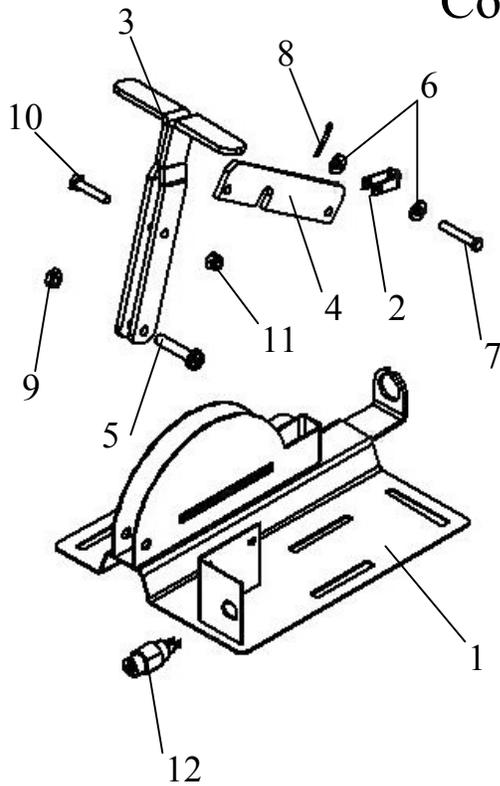
Not Shown
NB607- Placed between
#11 and top pulley.



Item No.	Description	Part #
1	Center Shaft	9076
2	Blade Bearing	B98
3	Bearing Housing	9057TK
4	Pulley Spacer	6104RS
5	Blade Mount Plate	9008
6	17 1/2" Blade	5059
7	Blade Pulley- 5.5"	6114
8	Blade Pulley- 5"	3785
9	SP Washer Belvl. PLN .413 X .945 X .118	NB-607
10	3/4 ID X 1 1/4 OD 18 GA Washer	NB-179
11	3/4-16 Jam Nut	NB-175
12	3/8-24 X 1 1/4 HCC GR5 ZP	NB-166
13	3/8-24 X 1 Engine Bolt Locktite	NB-238N
14	1/4-20 X 1 HCC GR5 ZP	NB-102
15	1/4-20 Nylok Nut	NB-180
16	3/8-16 2-Way Lock Nut	NB-280
17	Housing Blade Bearing Short	B99EC
18	L&R Shaft	9054

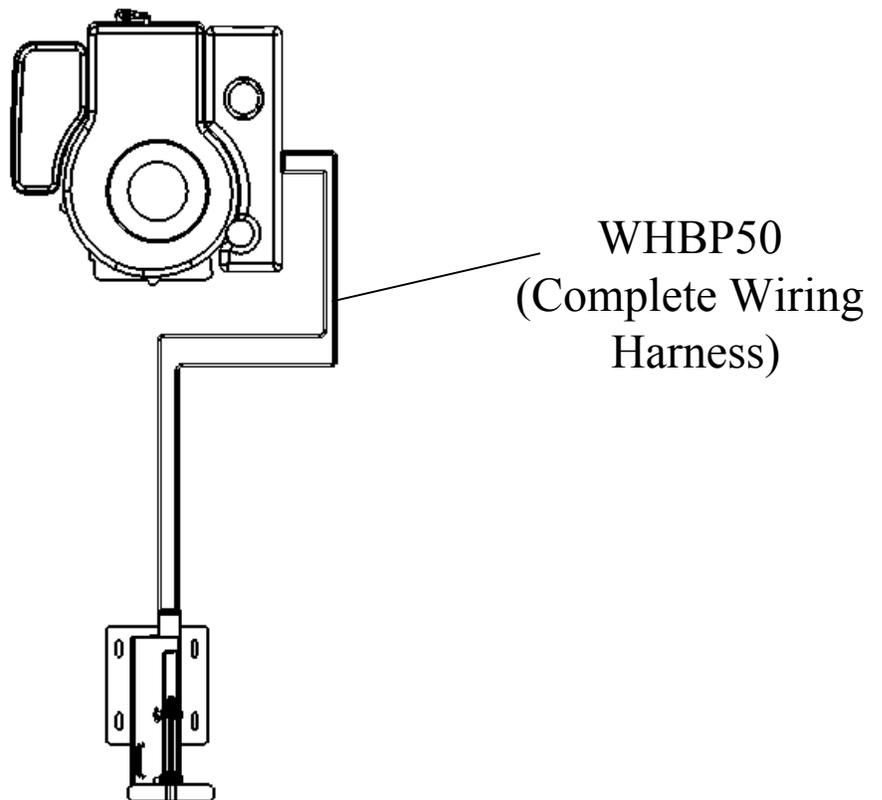
Item No.	Description	Part #
19	Idler Arm	6041TK
20	Washer	6040TK
21	Idler Bushing	6037
22	Idler Tension Spring	6048
23	5/16-18 X 6 Spade Bolt	5110
24	Idler Pulley OD-3.25", ID-3/8"	B527
25	3/8-16 X 1 1/4 GR5 ZP	NB618
26	3/8-16 Nyloc Nut	NB182
27	3/8-16 X 2 1/4 HTC GR5 ZP	NB693
28	5/16-18 Serrated Flange Nut	NB170
29	3/8 USS Washer	NB271
30	3/8-16 Nylok Nut Jam	NB207

Console Assembly Figure 7



Item No.	Description	Part #
1	Console Weldment	5136TK
2	Clutch Cable Clevis	9023
3	T Handle	4463TK
4	Link for Console	4461TK
5	5/16-18 X 1 1/2 Torx Pan ZP	NB-591
6	1/4 SAE Washer	NB-274
7	1/4 X 1 1/2 Clevis Pin	NB-518
8	3/32 X 3/4 Cotter Pin	NB-597
9	5/16-18 Jam Nut	NB-173
10	1/4-20 X 1 1/4 HCC GR5 ZP	NB-560
11	1/4-20 Nylok Nut	NB-180
12	Key Switch	KSM
Not Shown	Wiring Harness	WHBP50

Wiring Diagram Figure 8





OWNER'S MANUAL

MODEL NO.

POL 10550

50" FRONT MOUNT/ TRAILMOWER

Each mower has its own model number. Each engine has its own model number. The model number for the mower will be found on the right hand side of the drive belt housing. The model number for the engine will be found on the top of the blower fan housing.

All mower parts listed herein may be ordered directly from Swisher Mower & Machine Co. Inc. or your nearest Swisher dealer.

All engine parts may be ordered from the nearest dealer of the engine supplied with your mower.

WHEN ORDERING PARTS, PLEASE HAVE THE FOLLOWING INFORMATION AVAILABLE:

- * PRODUCT – 50" FRONT MOUNT
- * SERIAL NUMBER - _____
- * MODEL NUMBER - _____
- * ENGINE MODEL NUMBER - _____
TYPE - _____
- * PART NUMBER WITH PAINT CODE
- * PART DESCRIPTION

TELEPHONE - 1-800-222-8183

FAX - 1-660-747-8650

SWISHER MOWER & MACHINE CO. INC.

1602 CORPORATE DRIVE

P.O. BOX 67

WARRENSBURG, MO 64093



SWISHER MOWER & MACHINE CO. INC.